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S. D. KIMBARK'S

Illustrated Catalogue.

heavy hardware Els

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CHICAGO.

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Having spared neither time, labor nor expense in compiling and publishing this Illustrated Catalogue, we trust it will be found a valuable, if not an indispensable, hand-book for the Iron, Steel, Heavy Hardware, Carriage and Wagon Hardware trades.

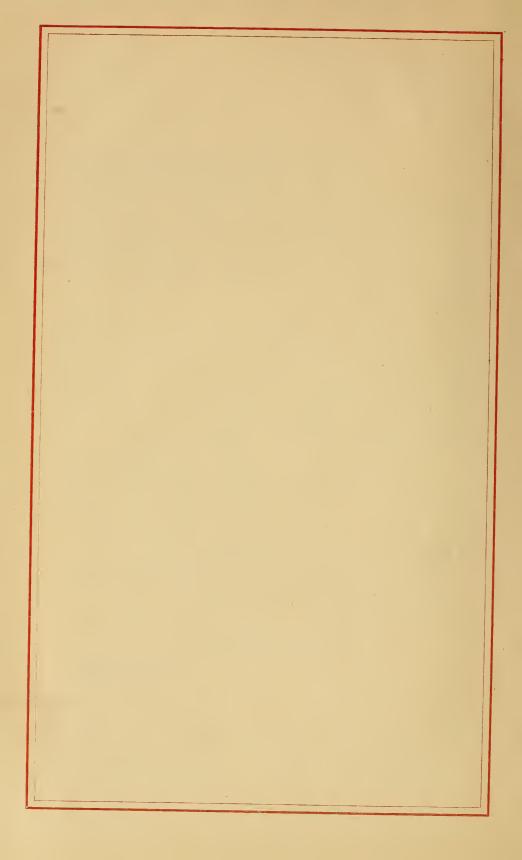
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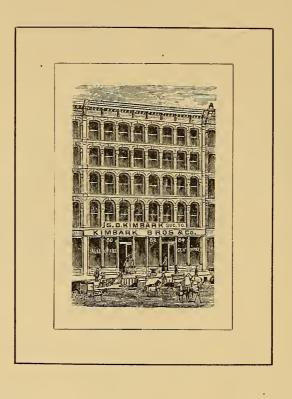
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IRON.

Ordinary sizes, Flat, $1\frac{1}{2}$ to 4 in. wide by $\frac{3}{8}$ to 1 in. thick. Ordinary sizes, Rounds and Squares, 1 to 2 in. diameter. All *extras* named on the list must be added to the *rate* for ordinary sizes.

"Best" 1 cent per pound above Refined. "Best Best," $1\frac{1}{2}$ " " " "

Classification, Adopted March 15, 1876.

	SIZE				.R.	RATE	REFIN
41/4 "		" 3/8 "	1				10
1¾ "			$1\frac{1}{2}$			"	10
6¼ "			1			"	70
	1%	" 3/8 "	$\frac{3}{4}$	"		"	$\frac{1}{10}$
1 "	11/8	" 3/8 "	$\frac{3}{4}$	"		"	$\frac{2}{10}$
%, ¾	and 7/8	" 3/8 "	/8	"		"	10
2 to	31/2	" 134 "	2	"		"	5 10
7	8	" 3/8 "	11/2	"		"	7 10
4 "	8	" 1¾ "	2	. "		ш	1
			HEAV	Y BA	NDS.		
3½ to	6 in. wide	by ¼ an	$d_{\frac{5}{16}}$ in	. thick	:	advance	10
6¼ "	8	" ¼ "		44		"	1
1½ "	31/4			44		"	$\frac{2}{10}$
		" 1/ "		44		46	$\frac{3}{10}$
3/4 "	%	" 1/4 "	5 16	"		46	5 10
1/2 and		"¼" "¼" "¼"	5	44		"	1
3 "	6	" Nos.	11 and	12 thi	ck	"	$\frac{5}{10}$
6¼ "		"	12 to $\frac{3}{10}$	thick		46	$1\frac{5}{10}$
	$2\frac{3}{4}$	" ½ to	$\frac{3}{16}$ in.	thick.		44	$\frac{5}{10}$
1½ "	~/4	" Nos.	11 and	12 thi	ck	"	10
	13/8	" . ½ to	$\frac{3}{16}$ in.	thick		66	$\frac{7}{10}$
	$1\frac{3}{8}$	" Nos.	11 and	12 thi	ck	"	$\frac{9}{10}$
¾ and		" ½ to	$\frac{3}{16}$ in.	thick.		"	1
3/4 "	%	" Nos.	11 and	12 thi	ck	"	$1\frac{2}{10}$
½ " ½ "	5/8	" ½ to	$\frac{3}{16}$ in.	thick.		"	$1\frac{5}{10}$
	5/8	" Nos.	11 and	12 thi	ck	"	$1\frac{7}{10}$
3/8		" $\frac{3}{16}$ in	thick.			"	$3\frac{4}{10}$
				ON B			
3/	d % in. w	ide, bevel	edge			dvance	$1_{\frac{5}{10}}$
% an							

IRON.

Classification, Adopted March 15, 1876.

	HOOPS.	
		E REFINED.
	2½ to 3 in. wideadvance	e 1
	3½ " 4¾ "	1
	17/8 " 2 "	1
	13% " 13% " "	$1\frac{2}{10}$
	11/8 " 11/4 " "	$1\frac{4}{10}$
	1 in. wide to No. 20 Gauge	$1\frac{6}{10}$
	1 "finer than No. 20 Gauge"	
	% " to No. 21 Gange "	$1\frac{8}{10}$
	/8 10 110. SI Gauge	$2\frac{1}{10}$
	/8 Intel than 10. 21 Gauge	$2\frac{3}{10}$
	¾ " to No. 21 Gauge"	$2\frac{6}{10}$
	34 "finer than No. 21 Gauge "	$2\frac{8}{10}$
	5% "	$3\frac{1}{10}$
	1/2 "	4
	For each gauge lighter than above indicated "	$\frac{1}{10}$
		10
	CUT HOOPS.	
	2 Strips 1¾ in. wide, No. 18, 68 in. longadvance	. 1 5
	2 1/2 10. 10, 10	$1\frac{5}{10}$
	1/2	$1\frac{5}{10}$
	Above comprises one set of six pieces.	
	FEATHERED EDGE HOOP.	
	1½ in. wideadvance	. 1
	· · · · · · · · · · · · · · · · · · ·	
		$1\frac{3}{10}$
	/8	$1\frac{5}{10}$
	/4	2
	78	$2\frac{5}{10}$
	1/2 "	3
	The Feathered Edge Hoop is equal in every respect to first quali	ty Hoon
T (*	cepting the edges being rough and the production of it very limited.	ij 1100p,
	opening the eager being rough and the production of it very limited,	
	RIVET ROD.	
	$\frac{3}{8} \times \frac{3}{16}$ in., made of Juniata Iron per po	und.
	I I CHIMINING DOD	
	LIGHTNING ROD.	
	Staradvance	2
	Fluted	2

3

IRON.

Classification, Adopted March 15, 1876.

				ROUNDS AND SQUARES.		
		SIZE			RATE	REFINED.
1			diameter.			
$2\frac{1}{8}$	"	$2\frac{5}{8}$	"	a		10
$2\frac{3}{4}$	"	$3\frac{1}{4}$	"		"	3 10
$3\frac{3}{8}$	"	4	"		£¢.	$\frac{6}{10}$
$4\frac{1}{4}$	"	5	"		"	$1\frac{3}{10}$
3/4	"	1/8	"		"	10
-9 16	"	5/8	"		"	$\frac{2}{10}$
$\frac{34}{16}$	"	1/2	"		"	$\frac{4}{10}$
3/8		, ~	ш		"	6 10
5 16			"		"	8 10
1/4			"		66	1
3 16			ii (Common	"	3
16 3 16				Extra Quality Drawn Rod.	"	4
16				Danie Quanty Diawn Roussianian		•
				OVAL.		
7/	4	0 :			J	4
	"			a	avance	10
5/8		$\frac{3}{4}$	"	•••••••••••••••••••••••••••••••••••••••	"	6 10
1/2						10
3/8			"		"	$1\frac{2}{10}$
5/8	to	2 in. 34	wide	ALF OVAL AND HALF ROUND.	"	$\frac{\frac{7}{10}}{1\frac{2}{10}}$
1/2					ш	$1\frac{5}{10}$
3/8			"		"	3
				HORSE SHOE.		
5/8	to	1¼ i	n, wide by	y 5 to 7/8 in. thick, Common	"	1
5/8	66	11/4		5 " 7/8 " Extra Quality	"	2
, •				'RA FOR CUTTING TO LENGTH.		
Fla	+ TD	are T	Pound and	Savera	dvanco	1
				Squarea	avance	1 10
nes	ıvy Lu	Dand	3 337	and Danie	"	$\frac{1}{10}$
				on Box	"	$\frac{2}{10}$
						3 10
2				nd Squares over 20 ft. long	"	10 10
31/4			"	" " 18 "	LL	$\frac{2}{10}$
Lar	ge	Flats,	over 22 :	ft. long	44	$\frac{2}{10}$
				No charge for cutting Tire.		

IRON.

Classification, Adopted March 15, 1876.

UNION SHAFTING - EXTRA QUALITY.

ROUNDS AND SQUARES, STRAIGHTENED, WITH SAWED ENDS.

SIZES.	ADVANCE ABOVE REFINED.
21/8 to 21/8 in. diameter	advance 6
3 " 3½ "	" 8 10
35% " 4 "	$1\frac{3}{10}$
41/8 " 41/2 "	$1\frac{6}{10}$
45% " 5" "	" 2
51/4 " 51/2 "	$2\frac{3}{10}$
53/4 " 6 "	" 2 ₈
61/4 " 61/2 "	~10
63/4 " 7 "	$\frac{38}{10}$
7-1	No Squares larger than 4 in.
	No squares larger than 4 m.
Rounds and Squares t	CUTTING UNION SHAFTING TO LENGTH. o 2 in. diameter and Flat Bars $\frac{1}{10}$
And additional for eve	ery 10 ft. longer than 20 ft
Rounds and Squares,	2 in. to 4 in. diameter, up to 18 ft. $\frac{3}{10}$
Rounds over 4 in. diam	meter
For each additional fo	ot over 18 ft
	COAL SCREEN.
13/4 × 5/4 × 45	advance 5
$1 \times \frac{5}{6} \times \frac{5}{5}$	advance 50 1
70 - 16	1
	PLOW BEAM.
Tu Tu	
Plow Beam	advance 5
	LANDSIDE.
Tou Jui J.	
Landside	advance 7
GUARD.	
$\frac{7}{8} \times \frac{3}{4} \times \frac{5}{8}$ and $\frac{7}{8} \times \frac{5}{8}$	× 5/8advance 3
34 × 5/8 × 16 " 7/8 × 5/4	$\times \frac{1}{2}$
	010

IRON.

NORWAY AND SWEDES.

${\it Classification}.$

ORIGINAL BAR.

	vide by ¾ to ound and squa						per pound.
	quare					cent	"
		FLAT BA	R, RE-ROLL	ED.			
							,
	wide by 3% to					cent	per pound.
34 " 78	" 3% "				1	"	"
5/8 1/					11/2		"
1/2	" ¾ " 1/ +	. 5 "		"	1½		"
	" ¼ to					"	"
1/2 " 7/8	" ¼ "	īš "		"	$1\frac{1}{2}$		"
	ROUN	DS AND S	QUARES, R	E-ROLLEI	Э.		
1/2 9 and 5/8	in. diameter _			advance	1	cent	per pound.
$\frac{3}{8}$ and $\frac{7}{16}$	" _			"	$1\frac{1}{2}$	""	"
1/4 " 5 16	" -			"	2	"	"
		-					
		OVALS,	RE-ROLLE	D.			
½ to ½ in. v	vide			advance	1½	cent	per pound.
	E	IALF OVA	LS, RE-ROL	LED.			
½ to % in. v	vide			advance	1½	cent	per pound.
			VDS, RE-ROI				
5% to 34 in. v	vide			advance	11/2	cent	per pound.
		NAIL RO	DDS, ROLLE	D.			
36 x 3 for M	achine Made I						
$\frac{13}{32} \times \frac{3}{16}$	"	"					
$\frac{32}{16} \times \frac{3}{16}$	"	"					
16 ^ 16 15 × 3 15 × 16	66	"	=				
sz '` 16							
			RODS, SLIT.				
	Brands Norway	7					
$\frac{5}{16} \times \frac{3}{16}$ "	"						
1/4 × 3 "	46						

"U. S." IRON.

WARRANTED EQUAL TO ANY IRON KNOWN.

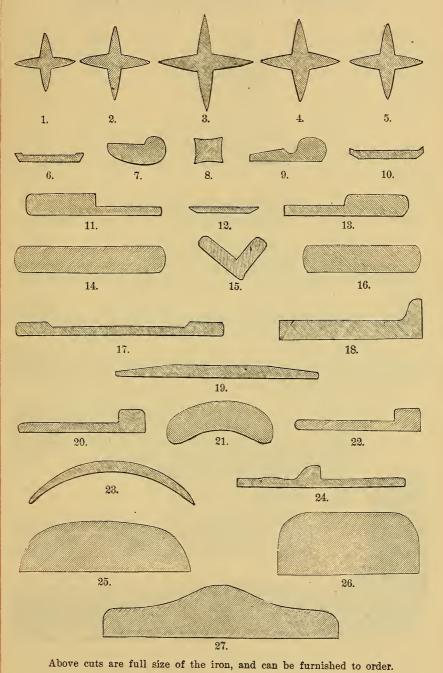
Classification.

FLAT BAR.	
1½ to 6 in. wide by ¾ to 1 in. thick	RATE. 8 cents.
2 " 6 " 1½ " 1½ "	
11/4 " 13/4 " " 3/4 "	
5½ " 1 " 5½ " ½ "	
1½ " 6 " 3 ½ " 4 "	
1/2 13/3 " 8/16 1/4 "	•
7 ₈ " 3 " 1 ₈ "	
ROUND AND SQUARE.	
½ to 3½ in.	8 cents.
5 " 7 16 16	9 "
1/4	10 "
OVAL.	
5/8 to 11/4	9 cents
¾ " ½	10 "
HALF OVAL AND HALF ROUND.	
% to 1¼ in	10 cents.
¾ " ½	11 "
"U. S." BOILER PLATE AND FIRE BOX IRON.	
Warranted all Flanging and Unexcelled.	
Boiler Plate, $\frac{8}{16}$ in thick and upward, ordinary sizes	cents.
" Heads	
Fire Box Iron	

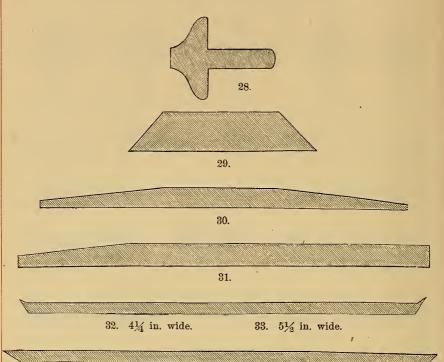
The "U. S." Iron is manufactured from a celebrated brand of cold-blast charcoal metal, under the direct supervision of the Messrs. Brown; is rolled solid from the bloom, thus doing away with all cracks, seams or piling streaks. It is especially adapted for fine light work, requiring great strength and ductility in the working, and for chains, crow-bars, etc., where entire dependence must be placed on the uniformity of the iron. It takes on a peculiarly silvery finish when polished, making it especially desirable for all polished work, gun barrels, etc., and has been largely used by the United States Government for such purposes.

7

ROLLED SHAPES OF IRON.

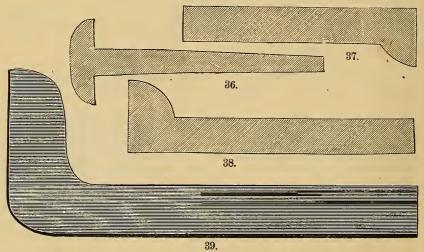


ROLLED SHAPES OF IRON.



34. 61/8 in. wide.

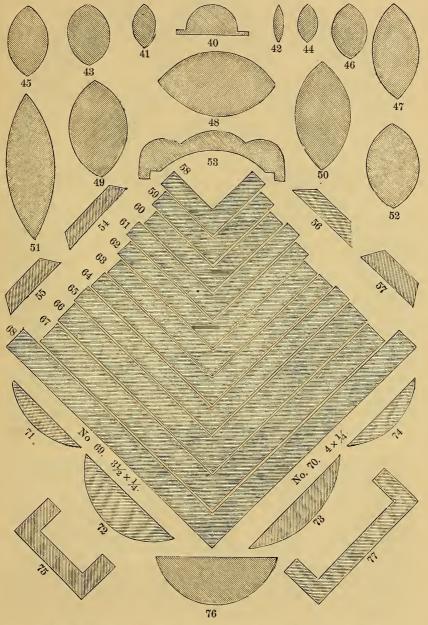
35. 7\% in. wide.



Above sections, the widths of which are not given, are full size of the iron.

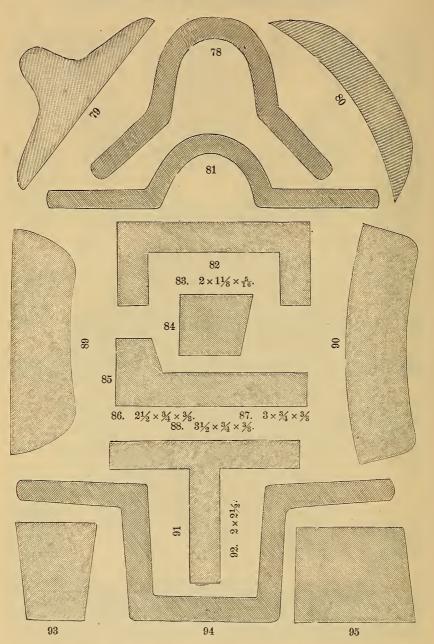
IRON. 9

ROLLED SHAPES OF IRON.



Above sections, except Nos. 69 and 70, are full size of the iron. Nos. 58 to 70 are termed Square-Root Angles.

ROLLED SHAPES OF IRON.



Above sections, except Nos. 83, 86, 87, 88 and 92, are full size of the iron.

WEIGHT OF FLAT ROLLED IRON.

ONE FOOT IN LENGTH.

					I	I HICKNESS.					
1/8 in.	3 in.	14 in.	Te in.	3% in.	7 in.	1½ in.	% in.	% in.	% in.	1 in.	1½ in.
243	.316	.422	.528	.634	.738	.845	1.056	1.265	1.477	1.690	2.1
928	.395	. 528	099	.792	. 923	1.056	1.320	1.584	1.846	2.112	2.6
316	.474	.633	.792	.950	1.108	1.265	1.584	1.901	2.217	2.534	.00
369	.553	.738	.923	1.108	1.294	1.477	1.846	2.217	2.588	2.956	3.6
422	.632	.845	1.056	1.267	1.478	1.690	2.112	2.534	2.956	3.380	4.2
474	.711	.950	1.187	1.425	1.663	1.901	2.375	2.850	3.326	3.802	4.752
528	.790	1.056	1.320	1.584	1.848	2.112	2.640	3.168	3.696	4.234	5.5
581	698.	1.161	1.453	1.742	2.032	2.325	2.904	3.484	4.065	4.646	5.8
634	.948	1.266	1.584	1.900	2.217	2.535	3.168	3.802	4.435	5.069	6.3
687	1.027	1.372	1.716	2.059	2.403	2.746	3.432	4.119	4.805	5.492	6.8
740	1.106	1.479	1.848	2.218	2.589	2.957	3.696	4.435	5.178	5.914	7.3
793	1.185	1.584	1.980	2.376	2.772	3.168	3.960	4.752	5.544	6.336	7.9
846	1.264	1.689	2.112	2.534	2.957	3.379	4.234	5.069	5.914	6.758	8.4
668	1.343	1.795	2.244	2.693	3.141	3.591	4.488	5.386	6.283	7.181	8.9
952	1.422	1.900	2.376	2.851	3.326	3.802	4.751	5.703	6.653	7.604	9.5
005	1.501	2.006	2.508	8.009	3.511	4.013	5.016	6.019	7.022	8.025	10.0
058	1.580	2.112	2.640	3.168	3.696	4.224	5.280	6.336	592	8.448	10.5
264	1.659	2.323	2.904	3.485	4.066	4.647	5.808	6.970	8.132	9.294	11.6
370	1.817	2.535	3.168	3.802	4.435	5.069	6.337	7.604	8.871	10.138	12.6
476	1.975	2.746	3.432	4.119	4.805	5.492	6.865	8.237	9.610	10.983	13.7
583	2.133	2.957	3.696	4.436	5.175	5.914	7.393	8.871	10.350	11.828	14.7
889	2.291	3.168	3.960	4.753	5.544	6.336	7.921	9.505	11.089	12.673	15.8
794	2.449	3.380	4.234	5.069	5.914	6.759	8.448	10.138	11.828	13.518	16.8
906	2.607	3.803	4.752	5.703	6.653	7.604	9.504	11.406	13.306	15.208	19.0
118	2.923	4.234	5.280	6.336	7.393	8.449	10.560	12.673	14.784	16.897	21.13
2.330	3.239	4.647	5.808	6.970	8.132	9.294	11.616	13.940	16.264	18.587	23.50
542	2 555	5 070	6 337	7 604	x x71	10 138	19 674	15 908	17 749	926 06	25.3

WEIGHT OF ROUND ROLLED IRON.

ONE FOOT IN LENGTH.

Diam.	Weight.	Diam.	Weight.	Diam.	Weight.	Diam.	Weight.	Diam.	Weight.
16/8 % 6/4 56/8 76/2 96/81/6/4 56/8 56/11/5/11/5/11/5/8 56/8 76/2 96/81/6/4 56/8 56/8 56/8 56/8 56/8 56/8 56/8 56/8	.010 .041 .094 .165 .261 .378 .508 .663 .840 1.043 1.255 1.493 1.752	1½ 1½ 1½ 1½ 1½ 1½ 1½ 1½ 1½ 1½ 1½ 1½ 1½ 1	3.360 3.744 4.172 4.573 5.019 5.486 5.972 7.010 8.128 9.333 10.616 11.988 13.440	23/48 22/8 3 1/4/48 3 1/4/8 3 1/5/8 3 1/8 4 1/8 4 1/4	20.076 21.944 23.888 25.926 28.040 30.240 32.512 34.886 37.332 39.864 42.464 45.174 47.952	43/4 4 5 5 1/3/3/3 5 5 1/3/3/3 5 5 5 5 5 5 5 5 5 6 6 1/4/2/4 6 6 1/4/2/4	59.900 63.094 66.752 69.781 73.172 76.700 80.304 84.001 87.776 91.634 95.552 103.704 112.160	71/2 73/4 8 81/4 8 81/2 8 83/4 9 91/2 9 91/4 10 101/4 101/5	149.328 159.456 169.856 180.696 191.808 203.260 215.040 227.152 239.600 252.376 267.008 278.924 292.688
$16 \\ 7/8 \\ 15 \\ 16 \\ 1 \\ 1\frac{1}{16}$	2.032 2.333 2.654 2.997	23/8 21/2 25/8	14.975 16.688 18.293	43/8 41/2 45/8	50.815 53.760 56.788	634 7 714	120.960 130.048 139.544	$\begin{vmatrix} 1072 \\ 11 \\ 111\frac{1}{2} \\ 12 \end{vmatrix}$	321.216 351.104 382.208

WEIGHT OF SQUARE IRON.

ONE FOOT IN LENGTH.

Size.	Weight.	Size.	Weight.	Size.	Weight.	Size.	Weight.	Size.	Weight.
1 16 1/8 3	.013 .053 .119	1½ 1¼ 1¾ 1¾	4.278 5.280 6.390	3½ 3¼ 3¾ 3%	33.010 35.704 38.503	5½ 5¼ 5¾ 5¾	88.784 93.168 97.657	81/4 81/2 83/4	230.068 244.220 258.800
1/4 5/6/8	.211 .330 .475	1½ 15% 13/4 17/8	$7.604 \\ 8.926 \\ 10.352$	31/2 35/8 33/4 37/8	41.408 44.418 47.534	$ \begin{array}{c c} 5\frac{1}{2} \\ 5\frac{5}{8} \\ 5\frac{3}{4} \end{array} $	102.240 106.953 111.756	914	273.792 289.220 305.056
	$egin{array}{c} .647 \\ .845 \\ 1.069 \\ 1.320 \\ \end{array}$	$\begin{vmatrix} 2 \\ 21/8 \end{vmatrix}$	$\begin{array}{c} 11.883 \\ 13.520 \\ 15.263 \\ 17.112 \end{array}$	3 /8 4 41/8 41/4 43/8	50.756 54.084 57.517 61.055	57/8 6 61/4 61/5	116.671 121.664 132.040 142.816	$ \begin{array}{c c} 93\overline{4} \\ 10 \\ 101\overline{4} \\ 101\overline{2} \end{array} $	321.332 337.920 355.136 372.672
116 3/4 136 7/	$egin{array}{c} 1.597 \\ 1.901 \\ 2.231 \\ 2.588 \\ \end{array}$	21/4 23/8 21/2 25/3 23/4 27/8	19.066 21.120 23.292 25.560	43/8 41/2 45/8 43/4 47/8	64.700 68.448 72.305	6½ 6¾ 7 7¼	154.012 165.632 177.672	$10\frac{3}{4}$ 11 $11\frac{1}{4}$	390.628 408.960 427.812 447.024
$1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 6$	2.971 3.380 3.816	27/8 3	27.939 30.416	4% 4% 5	76.264 80.333 84.480	71/2 73/4 8	190.136 203.024 216.336	$\begin{vmatrix} 11\frac{1}{2} \\ 11\frac{3}{4} \\ 12 \end{vmatrix}$	466.684 486.656

WEIGHT OF TIRE IRON,

PER SET OF 54 FEET.

Light Tire.

XXX-room			THICKNESS.		
Width.	3 in.	1/4 in.	$\frac{5}{16}$ in.	3% in.	$\frac{7}{16}$ in.
inches.	POUNDS.	POUNDS.	POUNDS.	POUNDS.	POUNDS.
/8	$\frac{30}{34}$	40 45	56	68	
1/6	38	50	63	75	88
11/4	43	56	70	85	99
13%			78	93	109
1/2				101	117

Heavy Tire.

XX			THICKN	iess.		
WIDTH.	½ in.	9 in.	5% in.	3/4 in.	₹ in.	1 in.
INCHES.	POUNDS.	POUNDS.	POUNDS.	POUNDS.	POUNDS.	POUNDS
8	101					
4	113					
8	124					
2	135	153	169	201	239	273
ž	148	166	183	222	259	296
ž 4	158	173	197	236	279	319
*	180		225	270	319	365
4	205		256	304	359	410
2	228		285	342	399	456

CAPACITY OF TANKS OR CISTERNS,

IN GALLONS, FOR EACH 10 INCHES IN DEPTH.

Diam. in Feet.	Gallons.						
2	19.5	5.5	148.1	9	396.56	15	1,101.6
2.5	30.5	6	176.25	9.5	461.4	20	1,958.4
3	44.6	6:5	206.85	10	489.6	25	3,059.9
3.5	59.97	7	239.88	11	592.4	30	4,406.4
4	78.33	7.5	275.4	12	705	35	5,990
4.5	99.14	8	313.33	13	827.4	40	7,831
5	122.4	8.5	353.72	14	959.6	45	9,911

AVERAGE WEIGHT OF COALS,

		PER BUSHEL.		
1	bushe	Anthracite equals	86 pc	ounds.
1	46	Bituminous "	80	"
1	46	Charcoal (hardwood) equals	30	"
1	•6	Coke equals	32	"

VALUE OF IRON, PER GROSS TON,

AT FROM 2 TO 121/2 CENTS PER POUND.

CIRCUMFERENCE OF CIRCLES,

FOR BOILER-MAKERS' CONVENIENCE.

Diameter.	Circumference.	Diameter.	Circumference.	Diameter.	Circumference
INCHES.	INCHES.	INCHES.	INCHES.	INCHES.	INCHES.
12	37.69	36	113	60	188.4
14	43.68	38	119.3	62	184.8
16	50.26	40	125.6	64	201
18	56.54	42	121.9	66	207.3
20	62.85	44	138.2	68	213.6
22	69.11	46	144.5	70	219.9
24	75.39	48	150.7	72	226.1
26	81.68	50	157	74	232.4
28	87.96	52	163.3	76	238.7
30	94.24	54	169.9	78	245.0
32	100.5	56	175.9	80	251.3
34	106.8	58	182.2		

Boiler-makers usually add one inch to length of iron for the take up in rolling; also two inches for each lap.

METALS.

WEIGHT PER SQUARE FOOT.

Thickness.	Wrought Iron.	Cast Iron.	Steel.	Copper.	Brass.	Lead.	Zinc.
	POUNDS.	POUNDS.	POUNDS.	POUNDS.	POUNDS.	POUNDS.	POUNDS.
1 in.	2.51	2.34	2.55	2.89	2.67	3.69	2.34
10. 16 18 11 18 11 14 15 16 18 17 16 17 17 17 17 17 17 17 17 17 17 17 17 17	5.03	4.69	5.10	5.78	5.35	7.38	4.68
3 16	5.55	7.03	7.66	8.67	8.02	11.07	7.02
1/4	10.07	. 9.38	10.21	11.56	10.7	14.76	9.36
5 16	12.58	11.73	12.76	14.45	13.37	18.45	11.7
³ / ₈	15.10	14.07	15.31	17.34	. 16.05	22.14	14.04
16	17.62	16.42	17.87	20.23	18.72	25.83	16.34
/2	20.14	18.77	20.42	23.12	21.4	29.53	18.72
Ţē	22.65	$\begin{array}{c} 21.11 \\ 23.46 \end{array}$	22.97 25.52	$26.01 \\ 28.90$	$24.07 \\ 26.75$	33.22	21.08 23.44
%	$25.17 \\ 27.69$	$25.40 \\ 25.81$	28.08	$\frac{28.90}{31.97}$	$20.75 \\ 29.42$	$ \begin{array}{r} 36.91 \\ 40.60 \end{array} $	25.80
16 3/	30.21	$\frac{23.31}{28.15}$	30.63	34.68	32.1	44.29	28.13
13	32.72	30.50	33.18	37.57	35.19	47.98	30.49
7/ ₈	35.24	32.85	35.73	40.69	38.28	51.67	32.81
15	37.76	35.19	38.28	43.35	41.37	55.37	35.17
1	40.28	37.54	40.83	46.25	43.75	59.06	37.50

WIRE GAUGES,

AMERICAN AND BIRMINGHAM,

COMPARED IN THICKNESS.

	Birmingham.	American.					
No. 0000	⁷ / ₁₆ + in.	No. 0000.	7 16+	in.			
	3/3+						
	5 <u>-</u>	" 0_	5 +				
	······································		····· 14+				
	3		$\frac{3}{16}$				
	1/8_						
	1 6+		1 +				
	10		1 1 +				
	3.4		0.0				

ROOFING SLATE.

WEIGHT PER SQUARE FOOT.

3/4 Thickness, 1/8 1/4 3/8 1/2 5/8 1 3 3.62 5.437.259.0610.87 Weight, 1.81 2.71 14.5 pounds.

A square of slate is what will cover 100 feet square when laid upon the roof.

Weight per Cubic Foot, 174 pounds.

SHEET IRON.



W. D. WOOD & CO'S.

Patent Planished.

PATENTED MARCH 14, 1865; SEPT. 9, 1873; Oct. 6, 1874.

First Q	ality	A,	28	in.	wide	by	60	in.	long	<u> </u>	14 (cents	per pound.
Second	"	В,	28		"		60		"		11	**	"
Third	"	Χ,	28		"		60		"		9	"	**

Pattern sheets made from 24 to 30 in. wide, and from 56 to 72 in. long, $\frac{1}{2}$ cent per pound extra.

Juniata.

SMOOTH FINISH.

Nos. 10 to	14	7 5 0	ents p	er pound.
15 "	20	777	ii.	**
21 "	24	7 9	"	46
25 &	26	81	"	44
27	••••	10		"

Charcoal.

DOUBLE REFINED - SMOOTH FINISH.

Nos. 10 to	14	$6\frac{1}{10}$	cents pe	r pound.
15 "	20	$6\frac{3}{30}$	"	"
	24			"
	26			"

Refined.

SMOOTH FINISH.

Nos. 10 to	14	 (ents	per pound.
	20		"	• • • • • • • • • • • • • • • • • • • •
	24			
	26	÷ 0		
27		10		"

All sheets over 28 in. wide, and over 96 in. long, 1/4 cent per pound extra.

Cleaned and Scaled.

Two cents extra on any quality or size.

BLACK SHEET IRON.

Common.

Nos. 10 to	14×24 to 2	28 in. w	de			cents pe	r pound.
15 '	· 20×24 · · ·	28		advance	$\frac{2}{10}$	££	44
21 '	24×24 " 5	28 '		ιι	$\frac{5}{10}$	"	cc .
25 "	26×24 " 5	28		4	10	"	"
27	×24 " 5	28 '		**	9	**	"
28	×24 " 5	28 . '		**	11/4	44	"
30	×24 " 5	28 '		"	$1\frac{3}{4}$		"
				•			

All sheets over 28 in. wide or 96 in. long, charged extra.

Juniata.

Nos. 10 t	to 14×24 to 28 in.	wide		C	ents pe	r pound.
15	" 20×24 " 28	u	advance	$\frac{2}{10}$	"	"
21	" 24×24 " 28	"	"	5 10	"	"
25	" 26×24 " 28		44	$\frac{7}{10}$	"	"
27	imes 24 " 28	4	41	9	**	"

Charcoal.

Nos. 10 to 14×24	to 28 in.	wide	· · · · · · · · · · · · · · · · · · ·		cents pe	er pound.
15 " 20×24	" 28		advan	$ce^{-\frac{2}{10}}$	u	**
21 " 24 × 24	. " 28	"		$\frac{5}{10}$	"	16
25 " 26×24	" 28	"		$\frac{7}{10}$	4.6	44
27×24	" 2 8 ′	"	((9	41	

Black Crimped.

FOR ROOFING.

Nos. 20	cents pe	r pound.
21, 22, 23 and 24 advance	1/4	"

Black Corrugated.

FOR ROOFING.

Nos. 20	***************************************	c	ents pe	er pound.
21, 22, 23 and	24advance	1/4	"	44

Crimped sheets are from 21 to 28 inches wide, losing about two inches in the process of crimping.

Corrugated sheets are 30 inches wide before corrugating, and 28×96 inches when finished. This is the extreme length and breadth, but the sheets can be made shorter if required. They lay 25 inches on the roof.

GALVANIZED SHEET IRON.

AMERICAN MANUFACTURE.

Nos. 14, 15, 16, 17, 18, 19 and 20	12	cents pe	er pound.
21, 22, 23 and 24		-	• "
25 and 26	14	u	tt.
27	15	u	"
28	16	"	"
29	18	"	"

STANDARD SIZES.

EXTREME SIZES.

Nos. 10 to 17	Iroi	n	_24.	26.	28	and	30×72	and	96 i	n., 44×120	in.
										44×96	
										36×72	
										30×96	

EXTRA SIZES.

ADDITIONAL PRICES.

Nos. 18 to 21 × 31 to 36 in	1/2	cent p	er pound.
18 " 21 × 38 " 44	1	"	
22 " 24 × 31 " 36	$\frac{3}{4}$	"	"
22 " 24 × 38 " 44	$1\frac{1}{2}$	"	"
25 " 26 × 36 × 72	1		"
Under 24 in. wide, extra	1	"	"
Over 96 in. long, to 108 in	1/2	"	**
" 108 " " " 120			"

Galvanized Crimped.

FOR ROOFING.

No. 20	c	ents pe	er pound.
21, 22, 23 and 24advance	1/4	"	"

Galvanized Corrugated.

FOR ROOFING.

No. 20		cents p	er pound.
21, 22, 23 and 24advance	1/4	"	ш

Crimped sheets are from 21 to 28 inches wide, losing about two inches in the process of crimping.

Corrugated sheets are 30 inches wide before corrugating, and 28 by 96 inches when finished. This is the extreme length and breadth, but the sheets can be made shorter if required. They lay 25 inches on the roof.

SAP PAN IRON.

Common.

Nos. 14 to 16 × 48 × 96			cents p	er pound.
14 " 16 × 48 × 120	advance	1/2	"	"
14 " 16 × 48 × 144	**	1	u	tt.
17 " 22 × 48 × 120	**	2	"	tt.
17 " 22 × 48 × 144	44	21/2	"	44
17 " 24×36× 96		$\frac{3}{4}$	"	"
17 " 24×44× 96	"	1	ιι	"
17 " 24 × 44 × 120	44	.2	"	"
17 " 24×46× 96	i.	$1\frac{1}{2}$	i.	44
17 " 24×48× 96	ш	13/4	ш	"

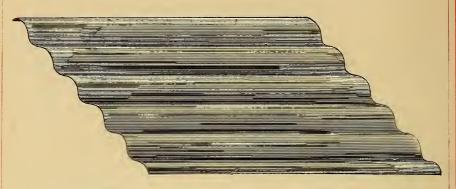
Charcoal.

Nos. 14 to 16 × 48 × 97			cents p	er pound.
14 " 16 × 48 × 120	advance	1/2	"	"
14 " 16×48×144	и	1	**	44
17 " 22 × 48 × 120	ιι	2	"	"
17 " 22 × 48 × 144	"	21/2	ιι	er.
17 " 24×36× 96	ш	$\frac{3}{4}$	44	44
17 " 24×44× 96		1	44	ιι
17 " 24 × 44 × 120	"	2	"	"
17 " 24×46× 96	"	$1\frac{1}{2}$	"	ιι
17 " 24 × 48 × 96	. "	134	"	ш

Juniata.

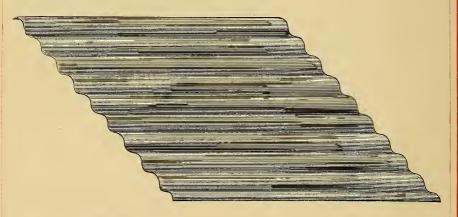
Nos. 14 to	16 × 48 × 96			cents pe	r pound.
14 "	$16 \times 48 \times 120$	advance	31/2	44	44
14 "	16 × 48 × 144	"	4	**	44
17 "	22 × 48 × 120	"	5		
	22 × 48 × 144		51/2		
17 "	$24 \times 36 \times 96$	u	33/4	"	"
17 "	24 × 44 × 96	"	4	" .	"
	24 × 44 × 120		5	"	* 11
	24 × 46 × 96	"	41/2	"	44
	24 × 48 × 96		_	"	61

CORRUGATED IRON ROOFING.



Cut to any length up to 9 feet.

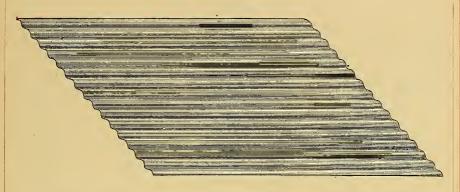
Above sheet will cover 241/2 in. in width.





Curved to any required curve.

CORRUGATED IRON ROOFING.



Above Sheet will cover 24 in, in width.

PRICE LIST.

Number of Wire Gauge	20	21	22	23	24	25	26
Weight per Square Foot on Roof	$1\frac{80}{100}$	$1\frac{68}{100}$	$1\frac{46}{100}$	$1\frac{32}{100}$	$1\frac{20}{100}$	$1_{\frac{09}{100}}$	$1_{\frac{0.6}{1.0.0}}$
Price per pound	Black,		subj	ect to	specia	l quot	ation.
" " Galva	nized,		(4	"		: 6
Curved			5	4 cen	t per p	ound	extra.
Painted			5	4 "	"		"

The history of Iron Roofing for the past fifty years or more has demonstrated that Iron is the best metal for roofing purposes where economy, durability and protection from the elements are carefully considered. It has been extensively used throughout the United States and Europe, and wherever properly introduced has furnished conclusive evidence of its claims to superiority and reliability.

Tin costs more than iron and is far inferior in strength and durability. Iron, being rough and porous, takes up the paint more readily and holds it better under the influences of extreme heat and cold.

Slate will crack, crumble, slide off, and is difficult to repair.

CORRUGATED IRON is reliable in all that pertains to a thoroughly Fire, Water and Rust Proof Roof. The iron from which it is made is manufactured especially for the purpose, so as to give the metal great pliability, density and fineness of grain, with a uniform surface, enabling it completely to resist the action of acids or water. It is free from imperfections, and being extra annealed has a flexibility that allows it to be worked without fear of cracking or breaking.

WEIGHT OF SHEET IRON.

PER SQUARE FOOT.

THICKNESS AMERICAN WIRE GAUGE.

Wire Gauge.	Thickness.	Weight.	Wire Gauge.	Thickness.	Weight.
NUMBER.	INCH.	POUNDS.	NUMBER.	INCH.	POUNDS.
0000	.46	18.457	14	.064	2.571
000	.409	16.436	15	.057	2.289
00	.364	14.637	16	.050	2.039
0	.324	13.035	17	.045	1.815
1	.289	11.608	18	.040	1.617
2	.257	10.337	19	. 035	1.44
2 3	.229	9.205	$\frac{1}{20}$.031	1.282
4	.204	8.197	21	.028	1.142
4 5	. 181	7.300	22	.025	1.017
6	.162	6.501	23	.022	.905
$\frac{6}{7}$.144	5.789	24	.020	.806
	. 128	5.155	25	.017	.718
$\frac{8}{9}$.114	4.591	26	.015	. 639
10	.101	4.088	27	.014	.569
11	.090	3.641	28	.012	.507
12	.080	3.242	29	.011	.451
13	.071	2.887	30	.010	.402

THICKNESS PER GAUGE.

Nos 4	5	6	8	10	12	13	14	16	18	21	27
Inch 1/4	7 9 9	3	11	1/8	7	3	5 6.4	1.6	3 6.1	1 2 2	1 64

WEIGHT OF GALVANIZED SHEET IRON.

PER SQUARE FOOT.

Wire Gauge.	Thickness.	Weight Flat.	Weight Corrugated.	Weight Corrugated or Roof.
No. 30	.012	.806	.896	1.08
29	.013	.857	.952	1.14
28	.014	.897	.997	1.20
27	.016	.978	1.09	1.30
26	.018	1.06	1.18	1.41
25	.020	1.14	1.27	1.52
24	. 022	1.22	1.36	1.62
23	.025	1.34	1.49	1.79
22	.028	1.46	1.62	1.95
21	.032	1.63	1.81	2.17
20	.035	1.75	1.94	2.33
19	.042	2.03	2.26	2.71
18	.049	2.32	2.58	3.09
17	.058	2.68	2.98	3.57
16	.065	2.96	3.29	3.95
15	.072	3.25	3.61	4.33
14	.083	3.69	4.10	4.92
13	.095	4.18	4.64	5.57

PLATE IRON.

Common.	
3 to 1 in. thick	cents per pound.
Town I.	
$Tank.$ $\frac{3}{16}$ to 1 in, thick	cents per pound.
16 00 1 111. 011.011.	T. F.
Safe.	
$\frac{3}{16}$ to 1 in. thick	cents per pound.
Boiler.	
³ / ₁₆ to 1 in. thick, C No. 1—Lake	cents per pound.
Fire Sheets.	
3 to 1 in. thick, C No. 1—Lake	cents per pound.
Excelsior Boiler.	
3 to 1 in. thick, C H No. 1	cents per pound.
4	
Charcoal Hammered.	
3 to 1 in. thick, C H No. 1	cents per pound.
Francision Flance	
Excelsion Flange.	cents per pound.
16	
Extra Flange.	
3 to 1 in. thick — Tennessee	cents per pound.
Time Dan	
Fire Box .	cents per pound.
16	
Extra Fire Box.	
$\frac{3}{16}$ to 1 in. thick — Tennessee	cents per pound.
Special attention given to Plate Iron of all kinds.	
All Plate stamped as per Act of Congress, ¼ cent extra.	8

GIRDER AND BRIDGE PLATES.

ROLLED ON UNIVERSAL ROLLS.

Any Fraction of an Inch, from 5 to 24 Inches in Width, and from $\frac{3}{8}$ to 6 Inches in Thickness.

Plates	unde	r 20	feet	long							cents pe	r pound.
"	over	20	4.6	and	under	25	feet		advance	1/2	"	"
46	"	25	""		"	30	"		"	3/4	"	"
	"	~ ~	"		66	35	"	·	"	21/2	"	"
"	**	35	44		"	40	46		* " · · · ·	4	"	"
46	"	40	"	and	up to	50	"	••••	44	6	"	"

RECTANGULAR PLATES.

EXTRA SIZES.

Usual Lengths, Thicker than 3 of an Inch.

61	to	66	in.	wide,	inclusive	advance	e 1/6	cent p	er pound.
67	"	70		"	"		1		"
71	"	75		44			11/	. "	"
76	"	80		44			21/		"
81	44	85		44			23/		"
86	64	90		"			31/4		"
							0/4		

Usual lengths, rolled $\frac{3}{16}$ in. thick to 44 in. wide, at regular rates.

45	to	53 in.	wide,	inclusive	advance	1/4	cent per	r pound.
		60		66			"	_

EXTRA WEIGHTS.

Plates	weighing	over 800	pounds and	under	1,000	pound	ls	1/2	cent	extra.
"	"	" 1,000	"	"	1,200					46
"	*(" 1,200	"	"	1,400	"		1	"	"
"	"	" 1,400	"	"	1,600			11/4	66	66
"	"	" 1,600	"	44	1,800	"			"	"
46	"	" 1,800	"	46	2,000	"		21/4	44	ш

Special attention given to Plate Iron of every description.

BOILER HEADS.

C.— $\mathcal{N}o$. 1.

				. , , , 1,				
								per pound.
**				ead	vance	1/2	**	"
"	67 " 70	"	**			1	"	· · ·
11	71 " 75	"			44	11/2	**	"
"	76 " 80	٠.				2	44	"
4.6	81 " 85	**			**	3	**	"
44	86 " 90	**	ii	***************************************	"	4	**	"
			<i>C.</i>	H.— No. 1.				
Rolled	, 60 in. diam	eter					cents	per pound.
**	61 to 66 in.	diameter,	inclusiv	ead	lvance	1/2	"	"
"	67 " 70	"			44	1	14	"
44	71 " 75	14	44		**	$1\frac{1}{2}$		16
"	76 " 80	i.	44			2	"	"
4.6	81 " 85	**	i.		44	3	**	**
"	86 5 90	"	"		**	4	**	44
D-11.4	00 '- 1'			H. Flange.				1
nonea "						1/	cents	per pound.
"		diameter,	inclusiv	ead	vance	1/2		,,
"	67 * 70	"			**	1		"
	71 " 75					11/2		
"	76 " 80	"	44		"	2	44	"
**	81 " 85	.,	44		"	3	"	**
**	86 " 90	**				4	"	"
				ll Bottoms.				
								per pound.
44				ead		1/2	"	44
**	67 " 70	44				1	44	**
"	71 " 75			***************************************	"	$1\frac{1}{2}$	44	**
44	76 " 80	"			46	2	44	"
44	81 " 85	**	"		**	3	"	44
"	86 " 90	+4	**		44	4	"	"

Plates from Patterns and Diagrams, special prices will be quoted.

WEIGHT OF BOILER HEADS

or

CIRCULAR PLATES.

Diame- ter.	Area.	Thick.	$\frac{5}{16}$ Thick.	Thick.	$T_{\text{hick}}^{\frac{7}{16}}$	Thick.
INCHES.	INCHES.	POUNDS.	POUNDS.	Pounds.	POUNDS.	POUNDS. 24 28
15	177	$\begin{array}{cc} & 12 \\ 14 \end{array}$	15 17.5	18	21	24
16	201	14	17.5	$\begin{array}{c} 21 \\ 24.5 \end{array}$	24.5	33
17	227	$\begin{array}{c} 16.5 \\ 17.5 \end{array}$	20.5		28.5	35
18	255		22	26	30	40
19	284	20	$\begin{array}{c} 25 \\ 27.5 \end{array}$	30 33	35	
20	314	22			38.5	44 48
21	346	24	30 33	36 40	$\begin{array}{c} 42 \\ 46.5 \end{array}$	53
22 23	380	26.5	55 90	$\frac{40}{43.5}$	51	50
25	416	$\begin{array}{c} 29 \\ 31.5 \end{array}$	36 39		55	80
24	453	31.5 34	42	$\begin{array}{c} 47 \\ 50.5 \end{array}$	59	58 63 68
25	491	37	46	55.5	64	74
26 27	531	40	50	60	70	80
27	573	43	54	65	76	86
28 29	$\begin{array}{c} 616 \\ 661 \end{array}$	46	57.5	69	80.5	00
30	707	49	61	73	85 85	92 98
	707 755	52.5	65.5	78	91	105
31			70	84	98	112
32	804	56 59	70			
33	855		74 79	89	104	118 126
34	908	63 67	84	95	111 118	
35	962	71	89	$101 \\ 107$	125	134 142
36	1018 1075	75	94	113	132	150
37		79			139	
38 39	$\frac{1134}{1195}$	83	99	119 125	146	158 166
	$\frac{1195}{1257}$	87	104	131	153	174
40		92	109 115			
41	1320		120	138 144	161	184
42	1385	96	125	150	168 175	192
43 44	$1452 \\ 1520$	100 106	132.5	159	185	200 212
45	1520	110	137.5	165	192.5	220
46	1661	115	144	173	202	230
47	1740	1 120	150	180	210	240
48	1810	126	150 157.5	189	220.5	252
49	1886	131	101.0	197	230.5	262
	1964	138	$164 \\ 172.5$	207	241.5	276
50 51	2044	142	177.5	213	248.5	284
52	2124	148	185	222	259	296
52 53	2206	153	191	229	267	306
$\frac{55}{54}$	2290 2290	159	191	239	279	318
5 4 55	2376	165	206	247	288	330
56	2463	171	214	258	301	342
90	2405	171	214	208	1 501	043

WEIGHT OF PLATE IRON.

PER SQUARE FOOT.

Thickness.	Weight.	Thickness.	Weight.
14 inch	10 pounds. 12.5 " 15 " 17.5 " 20 "	9 inch 5% " 34 " 78 "	22.5 pounds. 25 " 30 " 35 " 40 "

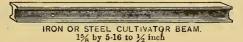
PLOW.

CULTIVATOR, AND OTHER SHAPES,

OF IRON AND STEEL.





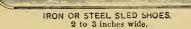




IRON OR STEEL LANDSIDE BEAM. $2\frac{1}{2}$ by 5-16 to $\frac{1}{2}$ inch.







Above illustrations are Shapes of Iron and Steel that are standard and regular, which are only furnished to order as parties may desire them. Quotations will be sent upon application to us.

CAST PLOW STEEL.

Solid.	
4 to 16 in. Wide by $\frac{3}{16}$ to $\frac{3}{8}$ in. thick	cents per pound.
Iron Center.	
4 to 16 in. wide by 3 to 3 in. thick	cents per pound.
Iron Back.	
4 to 16 in. wide by $\frac{3}{16}$ to $\frac{3}{8}$ in. thick	cents per pound.
Soft Steel Center.	
4 to 16 in. wide by \$\frac{8}{16}\$ to \$\frac{3}{6}\$ in. thick	cents per pound.
4 to 10 m. wide by 16 to 78 m. thick	cents per pound.
Patent Solid Soft Center (Special)). '
4 to 16 in. wide by $\frac{3}{16}$ to $\frac{3}{8}$ in. thick	cents per pound.
V 16 70	Transfer Promote
Landside and Cultivator.	
$\frac{1}{8}$ to $\frac{3}{32}$ in. thick, C. S.	cents per pound.
3 16 3/8 "	
Q. 71°- 1. Q. 7	
Cultivator Steel.	
Patent Beveled Edge	cents per pound.
Cultivator Shovels.	
Diamond Pointed Shape	cents per pound.
Flat Iron Shape	
Circular Plow Coulters.	
5 to 1/4 in, thick	cents per pound.
Beveling and Straightening, each extra. Grinding and Polishing, " "	
,	
Molds and Shares.	
Solid Double-shinned Molds, patent, each extra	cents per pound.
" "Shares, " "	
Extras.	
Punching Shovels	½ cent per pound.
" Coulters	14 " " .

GERMAN PLOW STEEL.

BEST REFINED.

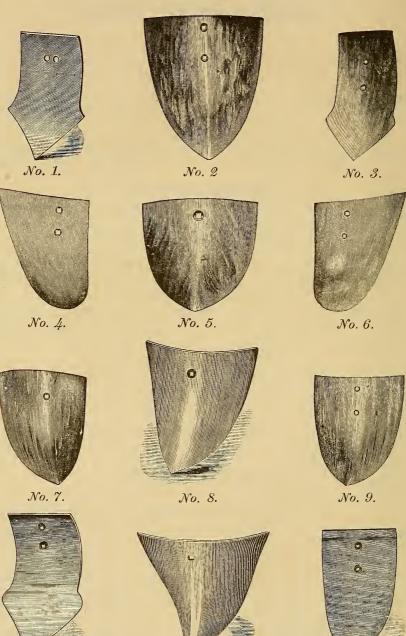
In Slabs.	
6½ to 16 in. wide by \(\frac{3}{16} \) to \(\frac{3}{8} \) in. thick	cents per pound.
Share Steel.	
4 to 6 in. wide by 3/16 to 3/8 in. thick	cents per pound.
Landside and Cultivator.	
$\frac{1}{8}$ to $\frac{3}{32}$ in. thick	cents per pound.
3 ° 3 ' 3 ' · · · · · · · · · · · · · · · ·	" "
Cultivator Steel.	
Patent Beveled Edge	cents per pound.
Oval.	
Grain Drill	cents per pound.
Lay Steel.	
Rolled.	cents per pound.
Hammered	" "
•	
Cultivator Shovels.	
Diamond Pointed Shape	cents per pound.
Flat Iron Shape	
Triangle "	
Road Scraper Bottoms.	
Extra Quality	cents per pound.
Second "	
Q QI - 7	
German Steel.	
Puddled	cents per pound.

The price of Moldboards, Shares, Landsides, etc., cut to a Pattern, will be regu-

lated according to waste of steel.

No. 10.

FINISHED CULTIVATOR SHAPES.



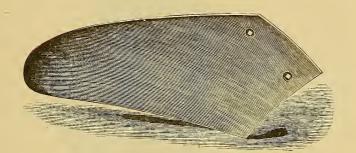
No. 11.

No. 12.

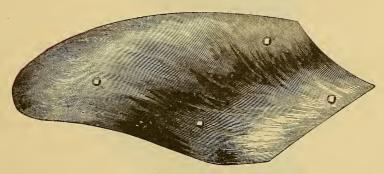
FINISHED PLOW SHAPES.



No. 31. Landside.



No. 32. Mould Board.



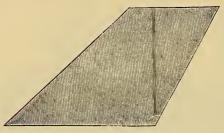
No. 33. Mould Board.

PLOW MOULD BOARDS.

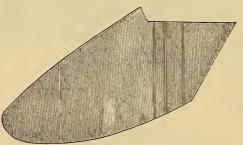
UNFINISHED.



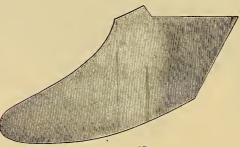
No. 1. Corn Plow.



No. 2. Corn Plow.

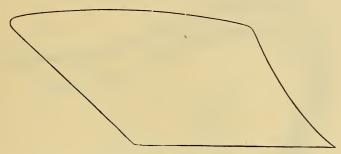


No. 3. Plow.



No. 4. Plow.

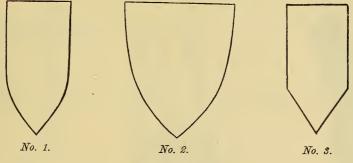
PLOW MOULD BOARDS.



No. 5. Unfinished.

Can be furnished to order, any size or pattern desired, from diagrams.

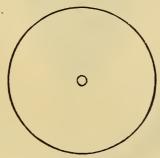
CULTIVATOR POINTS.



Unfinished.

Can be furnished to order, any size or pattern desired, from diagrams.

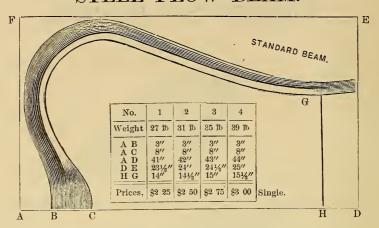
ROLLING COULTERS.



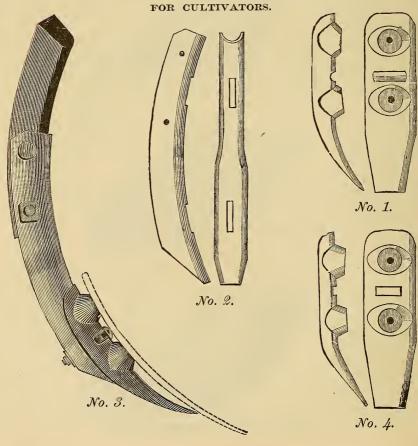
Unfinished.

Can be furnished any diameter desired.

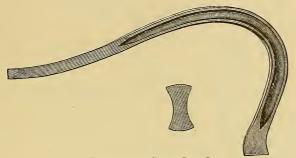
STEEL PLOW BEAM.



WROUGHT CAST STEEL SLEEVES AND SHOVEL BLOCKS,



WROUGHT IRON PLOW BEAM.

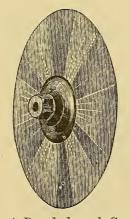


Bouton's Standard.

12 in.	Plow,	${\bf standard}$	weight,	35	pounds	3	\$2	50	each.	
14	· · ·	"	"	38	"		2	70	ç c	
16	."	ш	"	45	"		2	90	41	

Any variations from above standard list must be distinctly stated in every order, as none but the standard sizes are kept ready made.

ROLLING COULTERS.



Patent Beveled and Ground.

Sizes	12	13	14	15	16	17	18	in.
Price	\$1 10	1 25	1 40	1 75	2 00	2 25	2 50	each.
Patent Hubs							30 cents	3 "

The above Coulter is beveled, ground and polished ready for use, and is now considered the best in the market.

SPRING STEEL.

American Cast.

1½ to 4 in. wide by ½ to ½ in. thick	cents p	er pound.
1½ " 2 " ½ " 3 "	44	u .
7/8 " 13/8 " 1/8 " 3/6 "	ιι	**
34 " 3 " No. 10 to No. 16 Gauge	"	tt.
34 " 3 " 17 " 20 "	"	"
3 ₄ " 5 ₈ " 10 " 16 "	"	ες
34 " 58 " 17 " 20 "	u	u
34 " 5% " 21 " 24 "	"	"
Spiral and Taper Steel	46	и
Spring Circles.	u	40

Cut to specified lengths, ½ cent per pound extra.

Chrome Cast.

Ordinary Sizes, for Railroad use cents per pound.

English Cast.

Ordinary Sizes, best brands ______ cents per pound.

American German.

$1\frac{1}{2}$ to 4 in.	wide by	$7.\frac{7}{32}$ to	3/8	in. thick	 cents p	er pound.
11/3 " 13/8	44	$\frac{7}{82}$ and	1/4	"	 "	"
11/8	44	3 " T 6	1/1	"	 "	44
21/2	66	3	,	ii.	 "	"
% and 1	"	3 to	1/1		tt.	"
1	££	3/8	/-4	££	"	46
1½ to 3-	ш	1/8 and	5	£¢.	 ш	"
% and 1	"	1/8 "	0.5		 "	"
3/4	"	1/8 to			"	14

Cut to specified lengths, ½ cent per pound extra.

English German.

1¼ to 6 in. w	ide by	1 to 1/2 in	. thick		cents p	er pound.
1 " 11/8	".	$\frac{3}{16}$ and $\frac{1}{4}$	"		""	"
1					"	u
34 and 78	"	$\frac{1}{8}$, $\frac{3}{16}$, and	¼ in.	thick	"	и

American Swedes.

Spring Steel...... cents per pound.

English Swedes.

Spring Steel	cents p	er pound.
Spring Steel for Baby Carriages	46	cc

BESSEMER TIRE STEEL.

1/2, 5/8	, ¾,	7 ⁄8,								
5%, 34	, 7/8,	1,	"	11/8	"	3	ч	 11	¢¢.	
5/2, 3/1	, %,	1,	11/8, "	11/4	"	1/4	**	 10	££	61
7/8, 1,	11/8,	11/4,	"	13/8	"	$\frac{5}{16}$	"	 10	44	
%, 1,	11/8,	11/4,	13/8, "	11/2	"	3/8	££	 10	££	"

GERMAN TIRE STEEL.

5/8	and	3/4 in	n. wide b	y ½	in. thick		cents per	pound.
7 /8	**	1	"	1/8	"		ш	ii
3/1			u	3	46		"	44
7/8	cı	1	"	3	u		"	u
3/6			44	1/1	"	·	it	44
1	to	1½	(L	1/4	and 5	in. thick	"	61

CAST TIRE STEEL.

5/8	${\bf and}$	3/4	in. wide	by	1/8	in. thic	k	cents pe	r pound.
7/8	ш	1	ш		1/8	"		"	"
3/4			· · ·		3	· · ·		**	44
7 /8	44	1	"		TO	"		**	""
%			ш		10	"		ш	"
1.	to	11/2	, u		1/4	and 5	in, thick	61	44

SHEET STEEL.

First	Quality	Cast	Steel,	Nos.	10	to	16	cents per	r pound.
"	ш	"	"		17	u	20	"	**
16	LE	**	ш		21	u	24	"	"
Secon	d "	66	tt.		10	£ €	16	"	ii.
"	i.	**	"		17	"	20	u	"
"	"	ш	ш		21	"	24	"	и
Third	u	"	и .				16	44	44
u	u	"	ш		17	"	20	и	66
c.	u	44	"		21	"	24	"	"
Decar	bonized		ш		10	"	16	u	
	"		66				20	ii.	44
	"		"				24	44	44

WELDING STEEL.

English Blister, best brands, a	ll sizes	 cents pe	r pound.
German Hammered or Lay,	**	 u	(t

TOE CALK STEEL.

									German	cents pe	r pound.
1/2	"	½	"	"	3/8	"	$\frac{1}{2}$	"	Swedish	"	"

SLEIGH SHOE STEEL.

3/4	to	4	in.	wide	by	$\frac{5}{16}$	to	1/2	in. thick,	American	cents pe	r pound.
3/4	"	4		44	"	5 16	44	1/2	"	English	"	44
3/4	44	4		44	"	5_	44	1/2	"	Bessemer	"	"

CUTTER SHOE STEEL.

1/2	to	1	in.	wide	by	3/8	\mathbf{to}	1/2	in.	thick,	American	cents	per pound.
1/2	"	1		"	"	3/8	"	1/2		"	English	"	"
1/2	"	1		44	44	3/8	"	1/2		"	Bessemer	"	"

STEEL CUTTER SHOES.

Finished to shape, all sizes.....cents per pound.

MISCELLANEOUS STEEL.

Direct Clast Steel		banaa a
Rivet Cast Steel	•	er pound.
Pick " plain	"	
" beveled	"	"
Mattock Cast Steel, plain	"	"
" beveled	"	"
Welding "	"	ш
Coal Wedge "	"	64
Hammer " ordinary sizes	"	"
Spindle and Roller Cast Steel	"	"
Augur and Augur Bit Cast Steel	44	46
Table Cutlery "	u	",
Wagon Axle "	"	" .
Pivot Steel, for Scales	"	"
Feather Steel	"	"
Plug "	ii.	"
Oil Well Reamers	a	"
" Bits	"	"
" Jar Quarters	"	"
" " Halves	."	u
Still Bottom Plates	"	"

DECARBONIZED CAST STEEL.

Flats, ordinary	sizes	cents p	er pound.
	"	"	"

AGRICULTURAL IMPLEMENT CAST STEEL.

Reaper and Scythe	c	ents	per pound.
Sickle		"	· · · · ·
Blank Section		44	44
Fork and Rake			"
Horse Rake Teeth, to length		**	66
" " in sets to pattern		66	**
Finger Bar		**	**
Cutter Bars Cast Steel		**	
" " German Spring Steel		"	"
Corn Stalk Cutter, beveled to length		44	
Planters' Hoe Cast Steel		44	**
Hoe Cast Steel		44	44
FILE CAST STEEL.	C	onts	ner nound
			'
Flat, Round and Square, 8 in. and over	C	ents	per pound.
TT 14 TD 1 1 TD 1 1 O: "		"	44
Half Round and Bastard, 8 in. "		"	"
Flat, Round and Square, 8 in. and over Half Round and Bastard, 8 in. Flat and Round, 7 in	1	"	"
" " 6 "	1 2	"	66 66
" " 6	1 2 3	"	
" " 6 " " " " " " " " " " " " " " "	1 2 3 4	"	" " "
" " 6 " " " " " " " " " " " " " " " " "	1 2 3	 	
" " 6 " " " " " " " " " " " " " " " " "	1 2 3 4 5		
" " 6 " " " 5 " " " " 4 " " Mill Saw, 8 in. and over	1 2 3 4 5		« « « « « «
" " 6 " " " " 5 " " " " 4 " " Mill Saw, 8 in. and over	1 2 3 4 5		66 66 66
" " 6 " " " " " " " " " " " " " " " " "	1 2 3 4 5		60 60 60 60 60
" " 6 " " " " " 4 " " Mill Saw, 8 in. and over	1 2 3 4 5 1 2 3 4		60 60 60 60 60
" " 6 " " " " " 4 " " " " 3 " " Mill Saw, 8 in. and over	1 2 3 4 5		60 60 60 60 60 60
" " 6 " " " " " " " " " " " " " " " " "	1 2 3 4 5 1 2 3 4 5		10 10 10 10 10 10 10 10 10 10 10 10 10 1
" " 6 " " " " 4 " " Mill Saw, 8 in. and over " " " 6 " " " " 6 " " " " 5 " " " " 4 " " " " 3 " " Taper, 4 in. and over " " " 3½" " advance	1 2 3 4 5 1 2 3 4 5		
" " 6 " " " " 4 " " " " 3 " " Mill Saw, 8 in. and over	1 2 3 4 5 1 2 3 4 5		
" " 6 " " " " 4 " " Mill Saw, 8 in. and over " " " 6 " " " " 6 " " " " 5 " " " " 4 " " " " 3 " " Taper, 4 in. and over " " " 3½" " advance	1 2 3 4 5 1 2 3 4 5		

CIRCULAR SAW PLATES.

46 in diameter and under	cents p	er pound.
48 "	"	"
50 "		
52 to 54 in. diameter		44
56 to 60 "		66
62 to 64 "		**
66 to 70 "	.,,	**
72 in. diameter		**

LONG SAW PLATES.

Mulay	to No	. 77	Wire Gau	ge	cents p	er pound.
Mill	"	7	"			ii.
Gano	"	12	"		44	**
Drag, same Gauge back and front, different " " "	"	12	"		"	
" different " " "	"	12	**		"	**
Cross Cut (trimmed), best quality					44	
" " regular					ii	"

HOMOGENEOUS STEEL.

PATENT ROLLED.

Boiler Plate, not less than 3 in. thick					c	cents per pound.		
Fire Box,	"	"	"			"	"	
Flue Plate,	ш	"	"			ш	"	
Boiler Plate, not less than 1/8 in. thick						46	· ·	
Fire Box,	"	"	"			ш	(t	
Flue Plate,	"	٠ ،،	"			"	"	
				·		**	ι.	
Semi-Circular	Plate	es				"	и	
Smoke Stack,	to sh	ape				16	"	
Rivet Steel						u	· ·	
Steel Rivets				• • • • • • • • • • • • • • • • • • • •		"	"	

MISCELLANEOUS STEEL FORGINGS.

Locomotive Axles	cents p	er pound.
Car "	"	
Car Axles, rough turned	· ·	u
Slide Bars, plain	ii.	u
" tapered	ш	u
Valve and Pump Rods	"	u
Crank Pins, plain	"	ii.
" forged and cut to lengths	44	u
Piston Rods	"	u
Connecting Rods	ce	"
Frog Points and Heel Plates	c.	u
" Side Bars	٤٤	44

CYLINDER TEETH.

For Threshing Machines	cents per pound.
------------------------	------------------

STEEL PLOW BEAMS.

Reseme		DA 0	n anah	
ревзеще	r	854 U	iu each	

AMERICAN CAST STEEL.

Classification.

FLAT BAR - ORDINARY SIZES.

½ in.	wide by	$\frac{5}{16}$ in	. thick	and o	over	cents p	er pound.
%	14	1/4	"	"	******		
34, 1/8 and 1 in	1. "	3	"	"	***************************************	44	44
$1\frac{1}{8}$ to 2 in.	"	1/8	"	"		"	**
$2\frac{1}{4}$ in.	"	1/8 to	1¾ in	. thick	<u> </u>	"	"
$2\frac{1}{2}$	и	1/8 "		"		**	ш
$2\frac{3}{4}$	**	1/8 "	13/8	"		"	"
3	"	1/8 "	11/4	"		u	44
$3\frac{1}{2}$	u	1/8 "	11/8	"		"	46
4	"	1/8 "	1	"		"	**
$4\frac{1}{2}$	и	1/8 "	⅓	46		"	ш
5	ш	1/8 "	3/4	"		44	"
6	"	1/8 "		"		"	u

SQUARES, ROUNDS AND OCTAGONS—ORDINARY SIZES.

$\frac{3}{8}$ to 2 in.	. diameter,	Squares	cents po	er pound.
3/8 " 2	"	Octagons	"	"
3/8 " 2	46	Rounds	и	44

FLAT BAR - EXTRA SIZES.

1/4 in.	wide b	y ½	in.	thic	k		advance	11	cents	per pound.	
3/8	"	1/8		"				4		"	
3/8	"	1/4		**				1	"	"	
1/2	"	1/8		44			- "	2	"	"	
1/2	"	3 an	d ļ	4 "			- "	1	"	"	
5/8	"	1/8		"			. "	2	44	44	
5/8	""	$\frac{3}{16}$		"				1	"	"	
34, 1/8	and 1	in. w	de	by	1/8 in. th	nick	- "	1	44	44	
$2\frac{1}{2}$ in.	wide b	y 1%	in	. thi	ck and o	ver		1	**	44	
$2\frac{3}{4}$	"	$1\frac{1}{2}$			"			1	" _	44	
3	"	$1\frac{3}{8}$		¢ ¢	"			1	44	"	
$3\frac{1}{2}$	"	$1\frac{1}{4}$	to	$2\frac{1}{2}$	in. thick	k		1	44	44	
4	"			$2\frac{1}{4}$		*******		1	i.	**	
4	"	21/2	"	$3\frac{3}{4}$	"		_ " *	2	"	"	
41/2	"	1	66	2	"			1	44	"	
$4\frac{1}{2}$	"	21/4	"	$3\frac{1}{2}$	44	¢	··	2	44	44	
5	46	<i>7</i> ⁄8	"	13/4	и		. "	1	44		
5	"	2	"	3	"			2	"	"	
6	"	$\frac{3}{4}$	"	11/2	"	***************************************	"	1	ш	"	
6	"	$1\frac{3}{4}$	44	21/2	ш		ш	2	ш.	"	

SQUARE BAR - EXTRA SIZES.

bquare,	78	82	1 6	32	<i>7</i> 4	76	21/8 to 3	3⅓ to 4	41/3	inches.
Advance	19	11	6	3	2	1	1	2	3	cents per pound.

ROUND BAR - EXTRA SIZES.

Round,	1/8	32	76	32	1/4	1 R	2½ to 3	31/2 to 31/2	$3\frac{5}{8}$ to 4 inches.	
Advance	14	11	7	3	2	1	1	21/6	3½ cents pe	er nound

AMERICAN CAST STEEL.

Single and Double Shear	Steel,	ordinary	sizes	 cents pe	er pound.
Nailers' Knife	"	"	"	 "	**
Soft Center Tap	"	"	"	 "	"
Die	"	"	"	 "	"
Mill Pick and Drill	"	"	44	 "	"

PLANISHED STEEL.

Clock Spring	Steel	cents pe	er pound.
Corset Stav	u		ii
Keg	u	"	u

Above not exceeding 4 in. in width, and of any gauge.

MACHINERY CAST STEEL.

3/8	to 2	in.	round	in	clusive, or	dinary siz	es			cents	per pound.
$\frac{5}{16}$	and	$2\frac{1}{8}$	in. to	3	in. round	inclusive	adv	ance	1	"	"
1/4	"	31/8	"	4	"	"		"	3	"	"
$\frac{7}{32}$	"	41/8	"	5	"	"		44	5	"	"
$\frac{3}{16}$	"	$5\frac{1}{8}$	"	6	"	"		"	8	**	"
<u>5</u>	in				"	· ·		"	14	"	··

Cut to specified Lengths, 1/2 cent per pound extra.

SAFE CAST STEEL.

2	to	5 1/8	wide	by	1/4	to	3/8 -	in. thick,	Iron	Side	and	Cer	nter	cents	per pound.
6	"	13	46		1/4	"	3/8	"		,,,		ec.		u	ii .
131	/ " 8	18	"		1/4	46	3/8 .	"		44.		"		"	"
2	66	$5\frac{7}{8}$	**		1/4	"	3/8	1 44 ,	\mathbf{Soft}	Steel	Sid	e		"	"
6	"	13	**		1/4	**	3/8	. "		Œ	"			"	**
13^{1}	/ " 8	18	"		1/4	"	3/8	"	4	٠.	"			"	"
2	"	$5\frac{7}{8}$	**		1/4	.00	3/8	ee,	•	ic _	Cent	ter.		66	"
6	"	13	"		1/4	"	3/8	"	(6	166			"	"
131	/ ·"	18	**		1/4	"	3/8	"	4	c	**	_		"	ee.
Cor	ica	l Bol	t Stee	el, i	rou	nd								"	"
Cas	Cast Steel Sledge Moulds " "														
Iron	n S	ledge	Mou	lds					-					"	cc .
	Hammered Iron Shovel Plow Moulds " "														

CAST STEEL FORGINGS FURNISHED TO ORDER.

ENGLISH CAST STEEL.

SANDERSON BROS. & CO'S MANUFACTURE.

FLAT BAR - ORDINARY SIZES.

½ in.	wide by	5 in. thick and over	cents per pound.
5/8	"	1/4 " "	** **
$\frac{3}{4}$, $\frac{7}{8}$ and 1	in. "	3 16	" "
$1\frac{1}{8}$ to 2 in.	"	1/8 " "	u 41
$2\frac{1}{4}$ in.	"	1/8 to 13/4 in. thick	" "
21/2	"	1/8 " 11/2 "	" "
$2\frac{3}{4}$	"	1/8 " 13/8 "	"
3	"	1/8 " 11/4 "	" "
31/2	"	1/8 " 11/8 "	**
4	"	½ " 1 " "	" "
$4\frac{1}{2}$	"	1/8 " 7/8 "	u u
5	" .	1/8 " 3/4 "	" "
6	"	1/8 " 5/8 "	" "

SQUARES, ROUNDS AND OCTAGONS—ORDINARY SIZES.

3/8	to	2 in.	diameter,	Squares	cents per	r pound.
3/8	"	2	"	Octagons	"	"
$\frac{3}{8}$	"	2	"	Rounds	., "	"

FLAT BAR - EXTRA SIZES.

⅓ i₁	n, wide b	y 1/8	in. thick			advance	.11	cents pe	er pound.
3/8	"	1/8	"			,"	. 4	"	***
3/8	"	1/4	"			"	1	"	66
1/2	"	1/8	"				2	"	66
1/2	**	, 0	d ¼"			. "	1	46	"
5/8	"	16 41	· /4			"	. 1	"	"
78 5/8		, .	"			• • •	2		
		1 6				"	1	"	"
34, 7	% and 1	in. wi	ide by ½	g in. th	nick	. "	1	,"-	**
$2\frac{1}{2}$ ir	n. wide b	y 1%	in. thick	and	over	"	1	"	**
$2\frac{3}{4}$	"	11/2		"		; "	1	"	"
3	"	13/8	"	"		"	1	**	"
31/2	"			. thick		"	1	"	46
4	"		" 21/4	"		"	1	"	"
4	u	, ,	" 33/4	i ii		"	1	"	"
417	,,	, ~	, T			••	۵		
4/2	".	1	" 2	"		. 166	1	"	"
$4\frac{1}{2}$	"	$2\frac{1}{4}$	" 31/2	**			2	"	4
5	**	7/8	" 13/4	"		ec.	1	"	"
5	**	2	" g ¯	"		""	2	66	"
6	"	3/1	" 11%	"		_u	1	"	**
6	u	, 1	" 21%	**		"	3	"	"
		, 4	14				~		

SQUARE BAR - EXTRA SIZES.

Square, $\frac{1}{8}$ $\frac{5}{32}$ $\frac{3}{16}$ $\frac{7}{32}$ $\frac{1}{4}$ $\frac{5}{16}$ $2\frac{1}{8}$ to 3 $3\frac{1}{8}$ to 4 $4\frac{1}{2}$ in. Advance, 19 11 6 3 2 1 1 2 3 cents per pound.

ROUND BAR - EXTRA SIZES.

Round, $\frac{1}{8}$ $\frac{5}{32}$ $\frac{3}{16}$ $\frac{7}{32}$ $\frac{1}{4}$ $\frac{5}{16}$ $\frac{21}{8}$ to $\frac{3}{8}$ to $\frac{3}{8}$ to $\frac{3}{8}$ to $\frac{3}{8}$ to $\frac{4}{8}$ in. Advance, $\frac{1}{4}$ $\frac{11}{7}$ $\frac{7}{3}$ $\frac{3}{2}$ $\frac{1}{1}$ $\frac{1}{1}$ $\frac{21}{2}$ $\frac{3}{8}$ cents per pound.

CHROME CAST STEEL.

 ${\it Classification}.$

FLAT BAR.—ORDINAL	OV CIPEC

½ in.	wide by	5 i	in. thick a	nd ove	er	cents per	pound.
5/8	"	1/4	",	"		"	"
34, 1/8 and 1	in. "	3	"	"		"	u
$1\frac{1}{8}$ to 2 in.	"		"	**		"	"
$2\frac{1}{4}$ in.	"	1/8 1	to 13/4 in.	thick	and over	"	"
$2\frac{1}{2}$	"	1/8	" 1½	**	"	"	46
$2\frac{3}{4}$	44	1/8	" 1¼	"	"	"	"
3	"	1/8	" 11/4	"		"	"
31/2	u	1/8	" 11/8	**		"	"
4	"	1/8	" 1	**		44	"
41/2	"	1/8	" 7/8	46		"	"
5	u	1/8	" ¾	"		"	"
6	"	1/8	" 5/8	"		"	"

SQUARES, ROUNDS AND OCTAGONS—ORDINARY SIZES.

3/8	to	2	in. diameter,	Squares and Octagons	cents per	pour	ıd.
3/6	"	2	"	Rounds	"	ш	

FLAT BAR - EXTRA SIZES.

1/4 in.	wide by	1/8	in.	thic	ek		advance	13	cents	per pound.
3/8	"	1/8		"			"	8	**	a
3/8	"	1/4		"			"	5	"	44
1/2	"	1/8		"			"	5	"	"
1/2	**	, 0	to	1/1 i	n. thick		"	3	**	"
5/8	"	10						3	"	44
5/8	"	3		"			"	2	**	"
34, 78 and 1	in. "	1/8					"	2	**	**
2½ in.		15%		"	and or	ver	и	1	"	"
23/4		11/2			"		"	2	"	**
3		13%			"		"	2	e e	"
31/2		, 0			in, thic	k	ш	2	44	"
4				21/4			"	2	"	"
4		, ,		33/4			"	2	"	"
41/2		1		, .	. "		"	2	"	"
41/2	**	21/1	"	41/4	"		"	2	"	"
5		, 4		134	46		и	2	"	44
5		2		4	"		"	2	**	46
6		3/4			46			2	££	**
6		11/2			"		"	2	"	"

SQUARES, ROUNDS AND OCTAGONS—EXTRA SIZES.

DIAMETER	PE	ER I	POUND.	DIAMETER.	PI	cR	POUND.
1/8 in.	advance	23	cents.	5 in	advance	2	cents.
$\frac{5}{32}$		15	"	2½ to 3	"	2	"
3		8	"	31/8 " 4	"	3	"
7 3 2		5	"	. 41/8 " 5	"	4	44
1/4	"	3	46	51/8 " 6	"	5	u

CHROME CAST STEEL.

PRICE LIST.

			PER POUND.
Grade No. 1, Extra — for choice To	ols of a	all descriptions	cents.
Grade No. 1, High — for Turning, I	Planing	, and Tools required to cut hard	
substances, as Chilled Cast I	ron, etc	·	"
Grade No. 2 - for Taps, Dies, Pune	ches, Je	ewelers' and other rolls, etc	66
Grade No. 3 - for all kinds of Fin	e Edge	e Tools, Chipping Chisels, Rock	
Drills, and all ordinary Turn	ing, Pl	aning and Machine Shop Tools	
— termed a Universal Grade			и
Grade No. 3, A - for Heavy Dies	and be	st quality of Hammers; milder	
than No. 3, and for some pur	poses p	referable	46
Best Warranted Spring Cutlery Cas	st Steel		ш
" " Axe Temper	**		£¢.
Round Machinery	44		46
Hammer	и		46
Table Cutlery	"		**
Rake and Fork	16		46
Hoe	u		tt
Plow	u		46
Skate	"		**
Spring	ш		"
Tire	"		"
Agricultural Implement	и		**
File	ш		"
Gun, or Homogeneous	ш		"
Safe	44		¢ι
Piston Rods	ш		"
Axles for Locomotives	и		16
Frog Points, Plates and Side Bars	"		#4
Locomotive Tires Crucible	u		¢¢.
Round Safe Steel and Iron Welded,	for Co	nical Bolts	16

Warranted of the finest quality, and equal to any imported.

NOTICE.

When ordering Chrome Cast Steel, be sure and give the grade and number, and for what purpose you desire it.

CHROME CAST STEEL.

TREATMENT.

Forging.— For Forging, it may be heated to almost a white heat without fear of injury—in fact, it is desirable that it be worked at a high heat. Grades 2 and 3 are preferable for welding purposes, as they may be welded to themselves or to iron without fear of injuring the quality of the steel.

TEMPERING.— For Tempering, the steel should be dipped at a low red heat, as seen in the shade. All tools forged from a large body to a small edge should be allowed to cool off after forging, and be re-heated for tempering. The reason for this is, that the interior of the tool retains the heat at which it was forged sometime after the exterior surface has become cool, and is still too hot for tempering, and if then put into the water or other cooling preparation, is liable to crack.

Annealing.— For Annealing, heat the steel uniformly in all its parts to a low red heat, and cover up well in any of the usual annealing substances.

Special Notice.

Harden at the *lowest heat* at which the steel will take temper. Tools made from this steel can only be spoiled by *dipping when too hot* into water or other hardening substances.

Particular Notice.

It is absolutely essential to successfully use *Chrome Cast Steel* that it should be hardened at the lowest heat it will take temper (a low cherry red in the shade), and we request all purchasers to conform literally to these instructions. If by any misfortune the steel is cracked in tempering, it can be restored by hammering at a welding heat, and re-tempering at the proper heat.

CHROME CAST STEEL has properties peculiar to itself and advantages entirely its own, and is especially adapted for tools of all kinds. It can be worked at a white heat like iron, and worked as easily as iron, and cannot be destroyed by over-heating. It can be welded to iron or to itself without leaving any trace of the weld; and when made into a tool, and *tempered* according to the instructions given above, will do at least fifty per cent. more work than any other steel, not excepting the highest priced foreign brands.

How to Order.

When ordering Chrome Cast Steel, be sure and give the grade and number, and for what purpose you desire it.

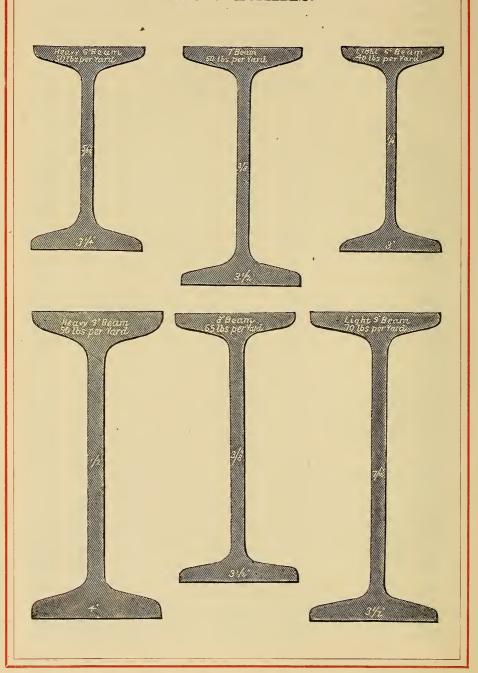
WEIGHT OF STEEL.

ONE FOOT IN LENGTH.

FLAT STEEL.

	Width.		Тиіск	NESS IN	FRAÇTIC	ONS OF A	n Inch.	
	WIDTH.	1 16	1/8	3 16	1/4	<u>5</u> 16	3/8	7 16
½ in.		.105	.211	.316	.422	.527	.634	.738
%		.132	.264	.396	.528	.66	.792	.924
%		.158	.316	.474	.633	.791	.95	1.107
1/8		.184	.369	.553	.738	.922	1.108	1.291
1		.211	.422	.633	.845	1.056	1.267	1.478
$\frac{1\frac{1}{8}}{1\frac{1}{4}}$.237	.475	.712	.95	1.187	1.425	1.662
11/4		.264	.528	.792	1.056	1.32	1.584	1.848
13/8		.29	.58	.87	1.161	1.451	1.742	2.031
11/2		.316	.633	.949	1.266	1.582	1.9	2.215
$1\frac{5}{8}$.343	.686	1.029	1.372	1.715	2.059	2.401
1%		.369	.739	1.108	1.479	1.848	2.218	2.587
$1\frac{7}{8}$.396	.792	1.188	1.584	1.98	2.376	2.772
2		.422	.845	1.267	1.689	2.111	2.534	2.956
21/8		.449	.898	1.347	1.795	2.244	2.693	3.142
2/4		.475	.95	1.425	1.9	2.375	2.851	3.325
2%		.501	1.003	1.504	2.006	2.507	3.009	3.51
2/2		.528	1.056	1.584	2.112	2.64	3.168	3.696
2%		.554	1.109	1.663	2.218	2.772	3.327	3.881
2%		.581	1.162	1.743	2.323	2.904	3.485	4.066
$\frac{2\%}{3}$	***************************************	.607	1.215	1.822	2.429	3.036	3.644	4.251
31/1		.633	1.267	1.9	2.535	3.168	3.802	4.435
217		.686	1.373	2.059	2.746	3.432	4.119	4.805
23/		.739 $.792$	1.479	$\begin{vmatrix} 2.218 \\ 2.376 \end{vmatrix}$	$\begin{vmatrix} 2.957 \\ 3.168 \end{vmatrix}$	$\frac{3.696}{3.96}$	$\begin{array}{ c c c c }\hline 4.436 \\ 4.752 \\ \end{array}$	5.175
4		.845	1.69	2.535	3.38	4.225	5.07	5.544 5.915
41/4		.897	1.795	$\frac{2.555}{2.692}$	$\frac{3.591}{3.591}$	4.488	5.386	6.283
41/		.95	1.901	2.851	3.802	4.752	5.703	6.653
$\frac{1}{4}\frac{2}{3}$		1.003	2.006	3.009	4.013	5.016	6.019	7.022
5		1.056	2.112	3.168	4.224	5.28	6.336	7.392
51/1		1.109	2.218	3.327	4.436	5.545	6.654	7.763
51%		1.162	2.323	3.485	4.648	5.809	6.97	8.132
53%		1.214	2.429	3.643	4.858	6.072	7.287	8.501
6		1.267	2.534	3.802	5.069	6.336	7.604	8.871
61/4		1.32	2.64	3.96	5.28	6.6	7.92	9.24
$6\frac{1}{2}$		1.373	2.745	4.119	5.491	6.864	8.237	9.61
$6\frac{3}{4}$		1.426	2.851	4.277	5.703	7.128	8.554	9.98
7		1.478	2.957	4.435	5.914	7.392	8.871	10.349
71/2		1.584	3.168	4.752	6.336	7.92	9.504	11.088
8		1.69	3.379	5.069	6.759	8.448	10.138	11.827
81/2		1.795	3.59	5.386	7.181	8.976	10.771	12.567
9		1.901	3.801	5.703	7.603	9.504	11.405	13.306
$9\frac{1}{2}$		2.006	4.013	6.019	8.026	10.032	12.039	14.046
10		2.112	4.224	6.336	8.448	10.56	12.673	14.785
101/2		2.218	4.436	6.653	8.871	11.088	13.306	15.524
11		2.323	4.646	6.97	9.293	11.616	13.94	16.263
111/2		2.429	4.858	7.287	9.716	12.144	14.573	17.002
12		2.534	5.069	7.603	10.138	12.672	15.207	17.741

IRON BEAMS.



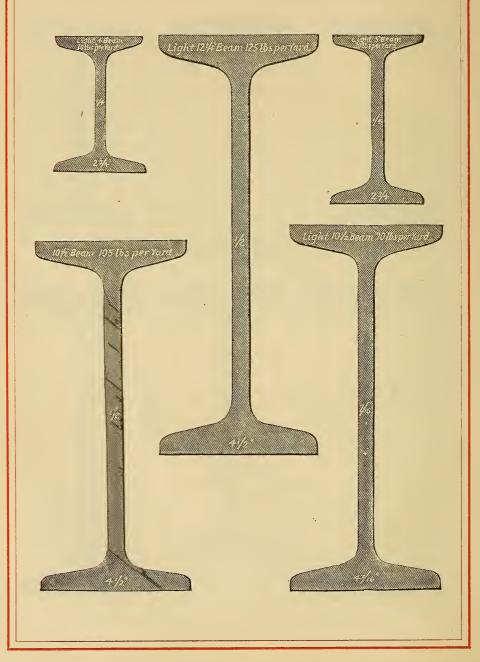
WROUGHT IRON BEAMS.

UNION IRON COMPANY'S STANDARD LIST.

I-Beams.

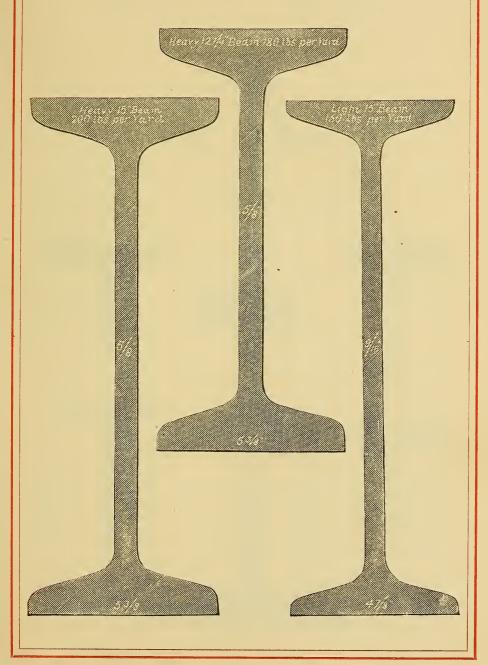
				Danagar	Dun T			
	Weight			PRICE	PER F	OUND.		
Sizes.	per Foot.	20 ft. and under.	20 ft. to 25 ft.	25 ft. to 30 ft.	30 ft. to 35 ft.	35 ft. to 40 ft.	40 ft. to 45 ft.	45 ft. to 50 ft.
4 in	10 pounds.	6	6	6	61/4	61/2	63/4	Special.
5 6 Light	10 " 13½ "	6	6	6	614	$\begin{array}{c} 6\frac{1}{2} \\ 6\frac{1}{2} \end{array}$	634	"
6 Heavy	162% "	6	6	6	6/4	61/2	634	
7	20 "	6	6	6	614	61/2	$\frac{634}{634}$	"
8 9 Light	21 ² / ₃ " 23 ¹ / ₃ "	6	6	6	$\frac{6\frac{1}{4}}{6\frac{1}{4}}$	61/2	63/	"
9 Heavy	30 "	6	6	6	614	$6\frac{1}{2}$	634	"
$10\frac{1}{2}$ Light	30 " 35 "	6	$\frac{6}{6}$	6	$\frac{6\frac{1}{4}}{6\frac{1}{4}}$	$\frac{6\frac{1}{2}}{6\frac{1}{2}}$	63/4	"
10½ Heavy	41% "	614	614	6½	63/4	7	Special.	44
121/4 Heavy	60 "	651	61/4	$6\frac{1}{2}$	634	7	""	"
15 Light 15 Heavy	-50 " 66 ² / ₃ "	$\frac{61/2}{61/2}$	$6\frac{3}{4}$ $6\frac{3}{4}$	7 .	Special.	Special,	"	"
	B	Bridge	e Bear	ms.	•			
10 in	41% pounds.	61/4	61/4	6½	63/4	7	Special,	Special.
		Deck	Beam	ıs.				
5 in	11 pounds.	6	6	6	6½ 6½ 6½	61/2	63/4	Special.
6	16% "	6	6	6	617	$\frac{61}{2}$.	634	- "
8	19 " 212 ₃ "	6	6	6	$\frac{614}{614}$	$6\frac{1}{2}$ $6\frac{1}{2}$ $6\frac{1}{2}$ $6\frac{1}{2}$ $6\frac{1}{2}$	63/4 63/4	
9	231% "	6	6	6	614	61/2	634	64
		V -B	eams.	•				
5 in	6% pounds.	6	6	6	61/4	6½	63/4	Special.
litting Beams						1/ 0	ent per	nound
						½ °	" per	"
						/4		
Prilling "	in Fitting on					3/8	4.6	44
Orilling " For Drilling and Pla	in Fitting on	the san	ne Bean	n		$\frac{3}{8}$		"
	in Fitting on	the san	ne Bean	n		, ,		

IRON BEAMS.

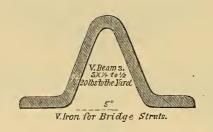


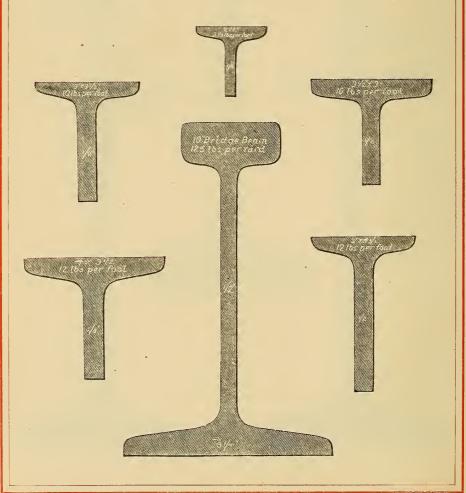
51

IRON BEAMS.



BRIDGE BEAMS, V BEAMS AND T IRONS.





T-IRON.

Dimensions.	Weight per Foot.	Ordinary Lengths.	Price.		
INCHES.	POUNDS.	FEET.	CENTS		
$\frac{1}{8} \times \frac{1}{16} \times \frac{3}{16} \times \frac{3}{16}$	$2\frac{1}{6}$ $3\frac{1}{2}$ $4\frac{3}{4}$	20			
$\times 2^{1} \times \frac{14}{4}$	31/2	25			
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$4\frac{3}{4}$	25			
$\frac{7}{2} \times 2\frac{1}{2} \times \frac{3}{8}$	$5\frac{1}{2}$	25			
$6 \times 23/ \times 3/$	6	25			
$\times 3 \times \frac{5}{16}$	$5\frac{1}{2}$	25			
×3 × 3/8	$\begin{array}{c} 5\frac{1}{2} \\ 6\frac{1}{3} \\ 7 \end{array}$	25			
$\times 3 \times \frac{7}{16}$	7	25			
$\times 3\frac{1}{2} \times \frac{1}{2}$	10	25 ·			
$\times 334 \times 12$	$10\frac{2}{3}$	25			
$\times 4\frac{1}{9} \times \frac{1}{9}$	12	25			
$3 \times 234 \times 12$ $4 \times 3 \times 12$	$9\frac{1}{2}$	25			
$\times 3 \times \frac{1}{2}$	10	25			
$(\times 3\frac{1}{2} \times \frac{1}{2} \times \frac{1}{2} \times \frac{1}{2})$	91/3	25			
$\times 2 \times \frac{1}{4}$	$5\frac{1}{2}$	25			
$\times 3\frac{1}{2} \times \frac{1}{2}$	12	25			
$\times 3\frac{3}{4} \times \frac{7}{8}$	$16\frac{2}{3}$	25			
$\times 4 \times \frac{1}{2}$	$13\frac{1}{3}$	25			
$\times 2\frac{3}{8} \times \frac{3}{8}$	92/3	25			
$\times 2^{3/4} \times \frac{9}{16}$	112/3	25			

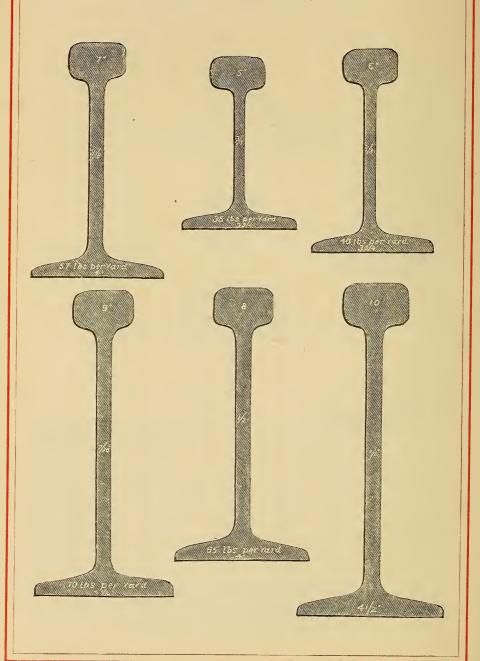
TABLE OF STRENGTH

OF

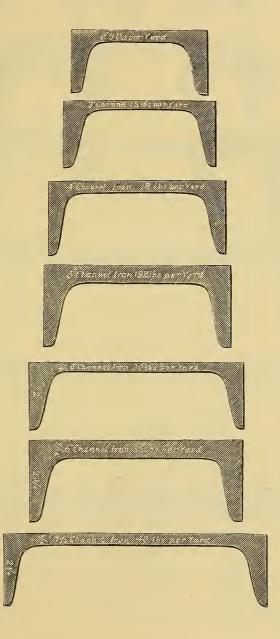
Union Iron Company's Solid Wronght Iron Beams.

	Height of Beam,	Weight per Foot,	Area	SAFE	LOAD U In Tons				ED.
	Feet.	Pounds.	Section.	5'	10′	15'	20'	25'	30′
Heavy	15	66%	19.77	73.45	35.82	22.89	16.33	12.51	9.94
Light	15	50	14.83	48.22	23.99	15.34	10.94	8.38	6.66
Heavy	$12\frac{1}{4}$	60	17.79	54.96	26.81	17.04	12.21	8.50	7.32
Light	$12\frac{1}{4}$	41%	12.46	36.81	17.96	11.61	8.18	5.69	4.90
Heavy	$10\frac{1}{2}$	35	10.37	25.85	12.61	6.95	4.98	3.82	2.99
Light	$10\frac{1}{2}$	30	8.90	18.35	8.95	4.93	3.54	2.71	2.12
Heavy	9	30	8.90	19.33	9.45	6.00	4.30	3.29	2.58
Light	9	231/3	6.92	15.08	7.37	4.68	3.35	2.57	2.01
	8	213/3	6.43	10.95	5.35	3.49	2.44	1.89	
	7	20	5.93	8.76	4.28	2.79	1.95		
Heavy	6	$16\frac{2}{3}$	4.94	7.01	3.66	2.33	1.67		
Light	6	131/3	3.95	6.17	3.22	2.05	1.47		
	5	10	2.98	3.79	1.85	1.17			
	4	10	2.98	3.40	1.66	1.05			

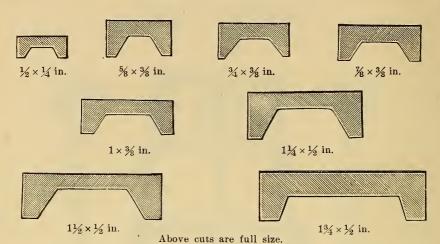
DECK BEAMS.



CHANNEL IRON.



CHANNEL IRON.



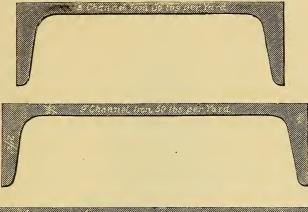
						in: Flange			cents	per pound.
$1\frac{1}{4}$ i	in. wide	by	½ i	n. Flar	ige	adv	ance	$\frac{2}{10}$	**	
1	"	"	3/8	**				$\frac{3}{10}$	46	46
	"		3/8	**			"	10	"	"
$\frac{3}{4}$	"	"	3/8					$1\frac{2}{10}$	44	"
5/8		66	3/8	**			"	$1\frac{2}{10}$	**	**
1/2	**	4.6	1/4	"		***************************************		$3\frac{2}{1.0}$	**	"
		A	bove	sizes	of	Channel Irons are used for	Raili	ngs,	etc.	

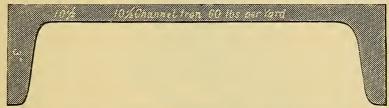
HEAVY CHANNEL IRONS.

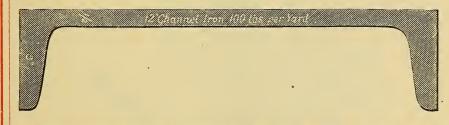
UNION IRON COMPANY'S STANDARD LIST.

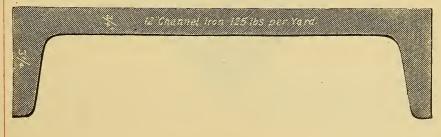
			PRICE PER POUND.								
Sizes.	Weight Per Foot.	20 ft. and under.	20 ft. to 25 ft.	25 ft. to 30 ft.	30 ft. to 35 ft.	35 ft. to 40 ft.	40 ft. to 45 ft.	45 ft. to 50 ft.			
2 in	3 pounds.										
3	5 to 61/4 "	61/4	61/4	61/4	6½	63/4 63/4 63/4 63/4 63/4	7	Special.			
4 Light	53/4 "	$6\frac{1}{4}$	$6\frac{1}{4}$	$6\frac{1}{4}$	$6\frac{1}{2}$	$6\frac{3}{4}$	7	* "			
4 Heavy	7 to 8 "	$\frac{614}{614}$	$ \begin{array}{c} 614 \\ 614 \\ 614 \end{array} $	$6\frac{14}{6\frac{14}{4}}$	61/2	$6\frac{3}{4}$	7				
5	61/2 "	61/4	$6\frac{1}{4}$	$6\frac{1}{4}$	$ \begin{array}{c} 61/2 \\ 61/2 \\ 61/2 \\ 61/2 \\ 61/2 \\ 61/2 \end{array} $	$6\frac{3}{4}$	7				
6 Light	71/2 "	$6\frac{1}{4}$	$6\frac{1}{4}$	61/4	$6\frac{1}{2}$	$6\frac{3}{4}$	7	"			
6 Medium		61/4	$6\frac{1}{4}$	61/4	$6\frac{1}{2}$	63/4	7	44			
6 Heavy		$6\frac{1}{4}$	$6\frac{1}{4}$	$6\frac{1}{4}$	$6\frac{1}{2}$	$\frac{634}{634}$	7	"			
71/2		$\begin{vmatrix} 6\frac{1}{4} \\ 6\frac{1}{4} \end{vmatrix}$	$6\frac{1}{4}$	$6\frac{1}{4}$ $6\frac{1}{4}$	$6\frac{1}{2}$	$6\frac{3}{4}$	7	""			
8	12 "	$6\frac{1}{4}$	$6\frac{1}{4}$	$6\frac{1}{4}$	61/2	$6\frac{3}{4}$	7	11			
9	16% "	$ 6\frac{1}{4} $	$6\frac{1}{4}$	$6\frac{1}{4}$	$6\frac{1}{2}$	$6\frac{3}{4}$	7	4.6			
10½ Light	16% "	61/4	$6\frac{1}{4}$	$6\frac{1}{4}$	$\frac{6\frac{1}{2}}{6\frac{1}{2}}$	634 634 634 634	7	44			
10½ Heavy	20 "	$6\frac{1}{4}$	$6\frac{1}{4}$	$6\frac{1}{4}$	$6\frac{1}{2}$.	$6\frac{3}{4}$	7	**			
l2 Light	331/3 "	$6\frac{1}{2}$	$\frac{61/2}{61/2}$	$6\frac{3}{4}$	7	71/4	Special.	"			
12 Heavy	412/3 "	$6\frac{1}{2}$	61%	$6\frac{3}{4}$	7	714		66			

CHANNEL IRONS.

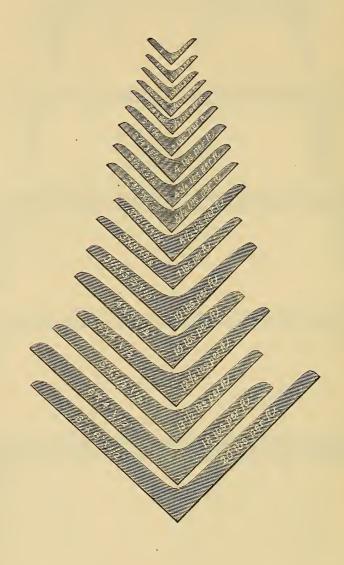








ANGLE IRON.



ANGLE IRON.

With Equal Sides.

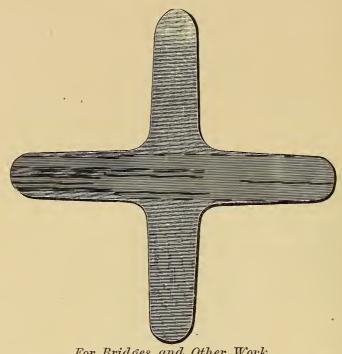
Dimensions.	WEIGHT :	PER FOOT.	Ordinary	Price.
Dimensions.	Minimum.	Maximum.	Lengths.	T TICE.
INCHES.	POUNDS.	POUNDS.	FEET.	CENTS.
$1 \times 1 \times \frac{1}{8}$ to $\frac{3}{16}$.8	$ \begin{array}{c c} 1\frac{1}{4} \\ 1\frac{1}{2} \\ 1\frac{5}{8} \\ 2.3 \end{array} $	16	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$.9	1½	16	
$\frac{1}{4} \times \frac{1}{4} \times \frac{1}{8} \times \frac{3}{16}$	11/	1%	16	
$\frac{1}{2} \times \frac{1}{2} \times \frac{3}{32} \stackrel{?}{=} \frac{7}{4} = \frac{1}{2} \times \frac{1}{2} \times \frac{1}{2} \times \frac{3}{2} \times \frac{3}{2}$	2 2	31/	$\frac{25}{25}$	
$\frac{1}{4} \times \frac{1}{4} \wedge \frac{1}{16} = \frac{16}{3} \times 2 \times \frac{1}{4} = \frac{1}{3} \times \frac{1}{3} $	$ \begin{array}{c c} 1\frac{1}{2} \\ 2 \\ 3 \end{array} $	$ \begin{array}{c c} 31/2 \\ 41/2 \\ 61/4 \\ 7 \end{array} $	$\tilde{25}$	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\frac{4\frac{1}{4}}{5}$	$6\frac{1}{4}$	25	
$2\frac{1}{2} \times 2\frac{1}{2} \times \frac{1}{16} \times \frac{1}{16} = \frac{7}{16}$		7	25	
$2\frac{3}{4} \times 2\frac{3}{4} \times \frac{3}{8}$ " $\frac{1}{2}$	$ \begin{array}{c c} 6\frac{1}{2} \\ 7\frac{1}{4} \\ 8\frac{1}{2} \end{array} $	8½ 9¾ 12	25	
3 × 3 × 3/8 " ½	817	19%	25 25	
$\frac{31}{2} \times \frac{31}{2} \times \frac{3}{8}$ " $\frac{7}{16}$	11	151/2	$\overset{\sim}{25}$	
$4 \times 4 \times \frac{7}{16} \times \frac{7}{16} = \frac{9}{16} = \frac{1}{16} = \frac$	20	10/9	25	

With Unequal Sides.

Dimensions.	WEIGHT	PER FOOT.	Ordinary	D :	
Dimensions.	Minimum. Maximum.		Lengths.	Price.	
INCHES.	POUNDS.	POUNDS.	FEET.	CENTS.	
$2\frac{1}{4} \times 1\frac{1}{2} \times \frac{3}{16}$ to $\frac{1}{4}$	21/2 4 51/3 72/3 81/3	3	25		
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	4	5	25		
$\times 2\frac{1}{2} \times \frac{5}{16}$ " $\frac{1}{2}$	51/3	81/3	25		
$\frac{1}{2} \times 3 \times \frac{3}{8} = \frac{9}{16}$	72/3	11	25		
$\times 3 \times \frac{3}{8}$ " $\frac{9}{16}$	81/3	12	25		
$\times 3\frac{1}{2} \times \frac{3}{8}$ " $\frac{9}{16}$	9	13	25		
$\frac{1}{2} \times 3 \times \frac{3}{8}$ " $\frac{9}{16}$	9	13	25		
$\times 3 \times \frac{7}{16}$ " $\frac{9}{16}$	10	14	25		
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	11%	15	25		
\times $4 \times \frac{7}{16}$ " $\frac{5}{8}$	121/2	17	25		
^ 9/2 ^ 78 TE	111/3	$16\frac{2}{3}$	25		
$\times 4 \times \frac{7}{16}$ " $\frac{5}{8}$	14	191/2	25		
$\frac{31}{2} \times 4 \times \frac{17}{16}$ " $\frac{5}{8}$	$14\frac{2}{3}$	$20\frac{2}{3}$	25		

Note.—The lengths of the sides of Angle Iron correspond only to the *minimum* thickness given in the table; they increase in length as the thickness approaches the maximum. Orders should therefore specify either the thickness or weight per foot, but never both. When thickness is specified, the weights above given are only approximate.

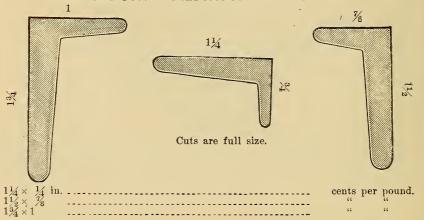
STAR IRON.



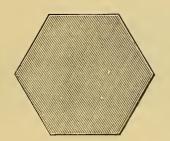
For Bridges, and Other Work.

SIZES.	WEIGHT I	PER FOO	ot.	1	PRICE.
1½ in	21/4	pound	S	cents	per pound.
2	41/	* "			- 74
21/	5	46		"	44
21/2	61/4			16	ii.
3	8	"		"	"
31/6	101/4	- 16		" =	"

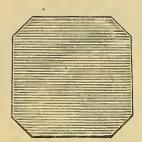
PLOW HANDLE IRON.



LINK AND PIN IRON.



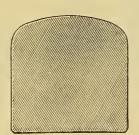
 $1\frac{1}{4}$ in. Hexagon.



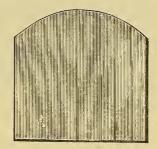
1¼ in. Octagon.



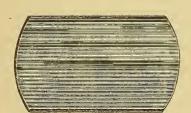
 $1\frac{1}{8} \times 1\frac{1}{8}$ in.



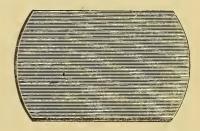
 $1\frac{1}{4}\times1\frac{1}{4}$ in.



 $1\% \times 1\%$ in.



 $1\%\times1$ in.

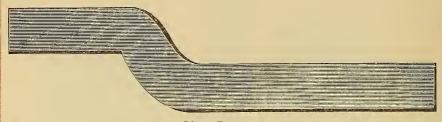


 $1\frac{3}{4} \times 1\frac{1}{8}$ in.

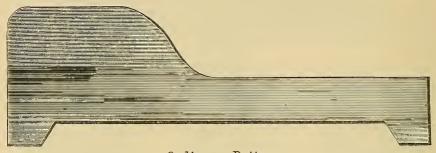
Cuts are full size.

1¼ in. He	xagon l	[ror	1	cents per	pound.
1¼ Oc	tagon	"		"	ιι
$1\frac{1}{8} \times 1\frac{1}{8}$ in	n. Link	"		"	"
1¼×1¼	"	"		"	"
$1\% \times 1\%$		"		"	"
$1\frac{3}{4} \times 1$	"	"	,	"	£¢.
$1\%\times1\%$	"	"		"	

STREET RAILWAY IRON.



New Pattern.



Ordinary Pattern.

New Pattern Street Rail cents per pound.
Ordinary Pattern Street Rail "
"
"

Flat Rails.

PUNCHED AND COUNTERSUNK.

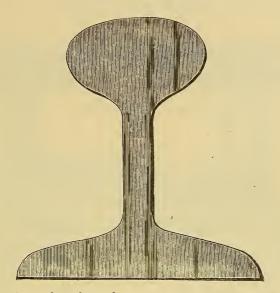
1½ in. wide by ½ and $\frac{5}{16}$ in. thick 1½ " " $\frac{3}{3}$, $\frac{7}{16}$ and ½ in. thick 1½ to 3 in. wide, $\frac{3}{3}$ and $\frac{7}{16}$ in. thick	cents	per pound.
117 " " 3%, 7 and 1% in thick	44	ii.
11/2 to 3 in wide 3/2 and 7 in thick	"	44
1½, 1¾ and 2 in. wide by ½ and ½ in. thick	ıı	

Railroad Forgings

Driving Axles	cents p	er pound.
Truck and Tender Axles		iC .
Passenger Car Axles	44	***
Freight " "	44	
	44	
Locomotive Frames		**
" Frame Shapes	"	"
Side and Connecting Rods		44
Straps	44	i i
		44
Yokes		
Crank Pins		"
Equalizing Bars		"
Hammered " 6 to 10×1 to 2 in.	44	"
" 6 " 10 × 2½ " 4		16
" " 41/ " Q in Pound	44	44
472 O III., ROULU		
" $4\frac{1}{2}$ " 8 Square		

Special attention given to all kinds of Railroad Iron and Railroad Forgings.

RAILROAD IRON.



- 8,	10,	12	and	16	pou	nds	to the y	ard	cents pe	er pound.
18,	20,	25,	28,	30	and	35	pounds	to the yard		44
40,	45,	50,	56,	60	££	70	"	"	44	**

RAILROAD T RAILS.

Table showing the Number of Tons per Mile corresponding to the following Weights of Rails per Lineal Yard. Ton of 2,240 pounds.

Weight	Tons	Weight	Tons	Weight	Tons
per Yard.	per Mile.	per Yard.	per Mile.	per Yard.	per Mile.
8 pounds. 12 " 16 " 25 " 30 35 "	$12\frac{12}{22}\frac{280}{240} \cdot \\ 18\frac{1920}{22240} \cdot \\ 25\frac{320}{22240} \cdot \\ 39\frac{640}{22240} \cdot \\ 47\frac{320}{22240} \cdot \\ 55$	40 pounds. 45 ". 50 . " 52 " 56 " 57 "	$62\frac{1920}{2240}$ $70\frac{1600}{2240}$ $78\frac{1230}{2240}$ $81\frac{1600}{2240}$ 88 $89\frac{1280}{2240}$	60 pounds. 62 " 64 " 65 " 68 "	$\begin{array}{c} $94\frac{640}{22240}$\\ 97\frac{960}{2240}$\\ 100\frac{1280}{2240}$\\ 102\frac{820}{2240}$\\ 106\frac{1980}{2240}$\\ 1106\end{array}$

Calculated for "single track" (two rails). Multiply the pounds per yard by $1\frac{4}{7}$, and the result will be the number of tons (of 2,240 pounds) per mile of single track.

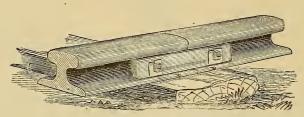
NO. OF CROSS-TIES PER MILE OF SINGLE TRACK.

Distance	$_{ m from}$	center	to center	 24 in.,	2,641	Ties.
44	44	"	**	 30	2,113	44
"	64	44	"	 33	1,921	**
					1,761	44

FISH PLATES.



No. 1. Fish Plate.



No. 2. Showing How Applied.

For	50	pound	Rail	and	heavier	 	ce	ents	per pound.
44	45	"	44		"	 advance	$\frac{1}{10}$	"	"
	40	"	٠, 44			 "	$\frac{2}{10}$	"	"
	35	41	"		**	 	$\frac{3}{10}$	"	"
41	30	"	44		66	 44	10	44	"
44	25	"	"		66	 44	$\frac{5}{10}$	"	"
"	20	44	"		66	 	$\frac{6}{10}$.	44	"
44	16	**	"		"	 "	9	"	"

The ordinary length of Splice Plates is 23 or 24 in., with 4 bolts of ¾ in. diameter to each pair of plates. The average weight of the plate is 16 pounds, and of the 4 bolts (with single nuts) 4 pounds, making 20 pounds total weight per "joint." If double or "jam" nuts are used the weight of the 4 bolts will be 5½ pounds, or 21½ pounds per joint.

"Single Track."

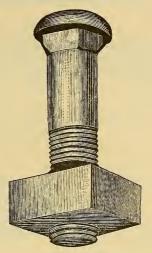
Length of Rails.	No. of Joints per Mile.	Pounds of Plates per Mile.	Pounds of Bolts per Mile.	Total Weight per Mile.
18 feet.	588	9,408	2,352	11,760
21 "	528	8,448	2,112	10,560
24 "	440	7,040	1,760	8,800
25 "	423	6,768	1,692	8,460
27 "	391	6,256	1,564	7,820
30 "	352	5,632	1,408	7,040

NOTE.—If Double Nuts are used, add 371/2 per cent. to the weight of the Bolts.

RAILROAD TRACK BOLTS.



Button Head.



Oval Neck.

Square Neck.

For	50, 56	and 60	pound	Rail,	$\frac{34}{4} \times 3\frac{1}{4}$	3½ or 3¾	in. lor	ng	c	ents	per pound.
"	40		"	"	$\frac{3}{4} \times 3$		u	${\bf advance}$	10	"	"
44	35 and	30	٠.	"	$\frac{5}{8} \times 2\frac{1}{2}$	or $2\frac{3}{4}$	"	"	$\frac{6}{10}$	"	"
44	25 "	20	"	"	½ × 2½		"	"	$2\frac{6}{10}$	"	"
44	16		"	66	$\frac{7}{16} \times 2$			44	3.1	"	44

T Head Bolts.

$\frac{3}{4} \times 3\frac{1}{4}, \frac{3}{2}$ or $\frac{3}{4}$ in. long	cent	s per pound.
$\frac{3}{4} \times 3$ in. longadvance	1 "	66

Number of Splices and Bolts,

FOR ONE MILE OF TRACK.

Rails	30	feet	lon	g	take	704	${\bf Splices,}$	1,408	Bolts.
"	28		"		٠.	754	"	1,508	cc
"	27		44		- "	782	44	1,564	"
"	25		"		- "	844	"	1,688	٠
"	24		"		. "	880	"	1,760	"

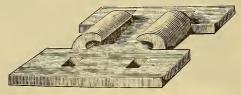
CAR AXLES.



Engine, Car. Tender and Truck.

Driving A	Axles	s for Engines	cents pe	er pound.
Car	"	Freight and Passenger	"	"
Tender	"		"	46
Truck	44		66	66

RAILROAD CHAIRS.



Wrought.

Wrought Iron	cents p	er pound.
Cast Iron for 10, 12 and 16 pound rail	, "	"

RAILROAD SPIKES.



For T Rails.

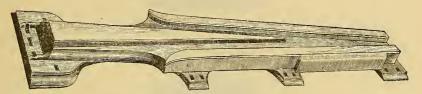
1/2	in. by	$4\frac{1}{2}$,	5,	$5\frac{1}{2}$	and	6	in. long	 cents]	per pound.
$\frac{9}{16}$								 	ř.
5/8		$4\frac{1}{2}$,	5,	$5\frac{1}{2}$	44	6	"	 "	"

RAILROAD SPIKES.

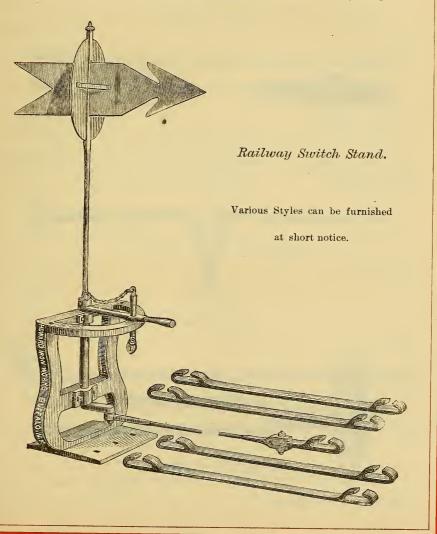
LENGTH AND THICKNESS IN A KEG OF 150 POUNDS.

Length.	Thickness.	No.	Length.	Thickness.	No.	Length.	Thickness.	No.
4 ⁴ / ₂ 5 5 ¹ / ₂ 6	1/2 1/2 1/2 1/2 1/2 1/2	400 390 356 311	4½ 5 5½ 6	$\begin{array}{c} 9 \\ 16 \\ 9 \\ 16 \\ 9 \\ 16 \\ \hline 9 \\ 16 \\ \end{array}$	325 296 290 263	4½ 5 5½ 6	5/8 5/8 5/8 5/8 5/8	375 258 219 197

RAILWAY FROGS AND SWITCH STANDS.



Can furnish Railway and Crossing Frogs of any Pattern or Angle required.



RAILROAD TOOLS.



Track Punch.

Solid Cast Steel ______ 50 cents per pound,



Track Chisel.

Solid Cast Steel _____ 50 cents per pound,



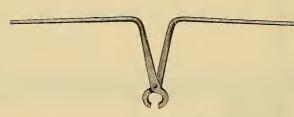
No. 1.

No. 2.

Track Mauls.

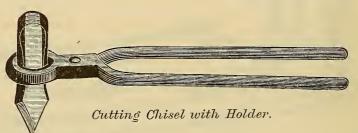
Steel Face and Pane, 6 to 10 pounds ______ 25 cents per pound.

Solid Cast Steel, " " 50 " "



Track Tongs.

Each\$4 00



For Cutting Rails, complete......\$4 00

RAILROAD BARS.



Tamping Bar.

Steel-pointed Head	8 0	ents p	er pound.
Solid Steel	12	"	44



Claw Bar, with Single Heel.

Steel-pointed Head	10 0	cents pe	er pound.
Solid Steel	15	"	"



Claw Bar, with Double Heel.

Steel-pointed Head	10	cents pe	er pound.
Solid Steel	15	"	u



Shackle Bar.

Steel-pointed, wrought Shackle	10 c	ents per	pound.
Solid Steel, with steel Shackle	20	"	cc

Can furnish any length and weight of above desired.

CROW-BARS.

	3
Lining Bar.	1 1
Pinch Bar.	
Pinch Bar with Heel.	- • 1~
	- P. H.
Single Heel Crow-Bar.	* *
Double Heel Crow-Bar.	1 1

Can furnish any length and weight of above desired.

RAILROAD PICKS.



Black Finish.

No. 1.	Weight,	31/2	pounds;	length,	23	in	\$8	50	per dozen.
2.	"	4	"	"	24		9	00	"
3.	"	$4\frac{1}{2}$	"	68	25		9	50	"
4.	"	5	"	"	26		10	00	"
5.	"	$5\frac{1}{2}$	"	"	27		10	25	"
6.	"	6	"	"	28		10	50	44
7.	"	$6\frac{1}{2}$	"	"	281	1/2	11	00	"
8.	"	7	"	"	29		11	50	"
9.	"	8	"	"	291	½	12	50	"

Packed 2 Doz. in a case.



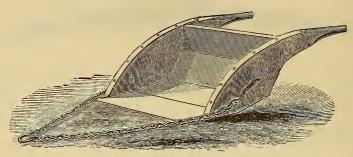
Polished Points.

No. 1.	Weight,	31/2	pounds;	length,	23	in	\$9 50	per dozen.
2.	44	4	**	"	24		10 00	ш
3.	44	$4\frac{1}{2}$		"	25		10 50	"
4.	"	5	66	"	26		11 00	"
5.	"	$5\frac{1}{2}$. "	"	27		11 25	44
6.	"	6	"	"	28		11 50	"
7.	"	61/2	"	"	281	2	12 00	44
8.	. "	7	"	"	29		12 50	**
9.	"	8	"	"	291	½ ·	13 50	44



Black Finish.

ROAD SCRAPERS.



Wood Sides.

No. 1.	34 in.	Steel Bottom	\$11	00	each.
2.	30	u u	10	50	ш
3.	34	Wrought Bottom	10	00	"
4.	30	" "	9	50	46

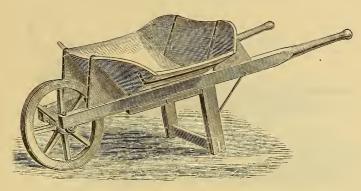


Iron Bottom.

No. 5.	28 in.	Cast Iron	\$8 50 each.
6.	26	"	7 75 "

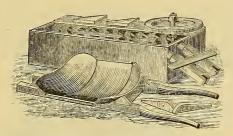
Above are manufactured from excellent material, Ironed first-class in every respect, and equal to any in the market.

BARROWS.



Railroad Barrow.

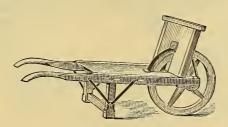
Set up ready for use	\$25 00 per dozen.
Knocked down for shipping	22 00 "



Knocked Down Barrows.

Packed and shipped in this manner in dozen lots only. The freight is usually about one half the rate of Barrows set up.

Weight in dozen lots about 500 pounds.

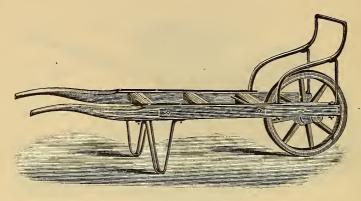


Brick Barrow.

Price _____ \$8 00 each.

These Barrows are heavily ironed, and without side-boards, weighing about 60 pounds.

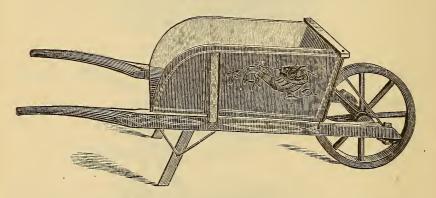
BARROWS.



Wood Barrow.

Price _____ \$15 00 each.

Above represents a Barrow for handling wood. It is ironed on the top of both sides, giving it more strength, with an Iron Bracket over the wheel to hold the wood; also throws the weight over the wheel, thereby making it comparatively light for the operator.



Garden Barrow.

No. 1	Garden	Barrow	6	\$5	50	each.
2	**	"	small size	5	25	

These Barrows are well finished and nicely painted, with good-sized wheel, and well ironed off in every way.

BAGGAGE BARROWS.



Two Wheels.

No. 1.	6	ft. long,	24 in.	wide		\$33	00
2.	9	"	27	"		40	00
3.	9	"	30	46	heavy	55	00



Curved Pattern.

No. 1.	9 ft.	long,	24 in.	wide		\$40 00
2.	11	"	28	44		45 00
3.	13		30	"	heavy	55 00



Four Wheels.

No. 1.	7 ft	. long,	26 in.	wide	\$70	00
2.	9	44	29	((80	00

TRUCKS.



Warehouse and Store Trucks.

No.	Length of Handles.	Width.	Diameter of Wheel.	Price, Half Ironed.	Price, Full Ironed.
1	3 ft. 11 in.	19 in.	6 in.	\$7 00	\$8 00
2	4 2	20	71/2	9 00	10 00
. 3	4 6	22	91/2		15 00
• 4	5 1	23	101/4		20 00



Bag Truck.

Bent Handles		\$6 00
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Barrel Truck.

No. 1.	Full Ironed	 \$9 00
2.	46	 11 00
3.		 16 00

With open top, \$25 00.



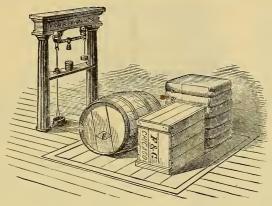
With covered top, \$30 00.

Pork Truck.

6 Ft. Long, 22 In. Wide, 22 In. Wheels.

77

FAIRBANKS' STANDARD SCALES.



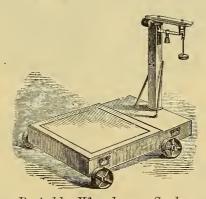
Railroad Depot Scales.

No. 1.	Capacity	6	tons,	Platform	9	×	10	ft	\$280	00
2.	*"	4	"	"	7	×	9		230	00
3.	44	3	44	"	5	×	6		210	00
4.	"	2	"	"	43/	í×	$7\frac{1}{2}$	(168	00

The prices for the above are exclusive of timber and foundation, which are to be furnished at purchaser's expense.

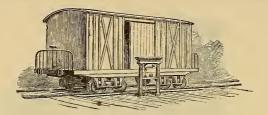
Miner's and Transportation Scales.

Capacity	3	tons,	Platform	43/4 × 71/2	ft., set dormant exclusive of timber	\$155	00
	2	ic	"	5×6		135	
"	3	"	**	$4\frac{3}{4} \times 7\frac{1}{4}$	portable	200	00
"			**	$5^{\circ} \times 6^{\circ}$		180	00
66	2	"	ec	$2\frac{3}{4} \times 4\frac{1}{4}$	((155	00



Portable Warehouse Scales.

No. 1.	Capacity	5000	pounds,	Platforn	n 48×48 in.,	with wheels	\$185 00
1.	- "	5000			48×48	without "	170 00
4.	"	3500	"	¢¢.	42×44	with "	125 00
4.	"	3500	66	"	42×44	without "	110 90
5.	"	2500	44	**	31×40	with "	105 00
5.	**	2500	"	"	31×40	without "	95 00



Railroad Track Scales.

Capacity.	Length of Platform.	PATT Iron Frame.	Trussed Lever,	Capacity.	Length of Platform.	T 17	Trussed Lever,
150 tons, 150 " 100 " 75 " 65 " 50 " 30 "	130 ft. 0 in. 123 1 112 8 84 0 61 3 42 0 34 0 29 0		requiring Vault.	25 tons. 20 " 30. " 25 " 20 " 18 " 10 "		\$700 00 600 00	\$875 00 775 00 600 00 500 00 350 00

The prices for the above are exclusive of timber and foundation, which are to be furnished at purchaser's expense.

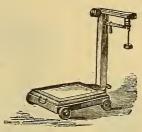


Stock Scales.

Capacity.	Size of Platform.	Distance from Edge of Platform to Beam Rod.	Price.
15 tons, Track Scale Beam.		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	\$450 00
15 tons, Track Scale Beam.	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\left\{ \begin{array}{ccc} 2 & 11\frac{1}{4} \\ 3 & 5\frac{1}{28} \end{array} \right\}$	470 00
10 tons, Track Scale Beam.	$\begin{pmatrix} 24 \times 9 & 6\frac{3}{4} \\ 22 \times 10 & 3\frac{7}{8} \\ 20 \times 10 & 11\frac{3}{4} \end{pmatrix}$	$\left \begin{array}{ccc} 1 & 105\% \\ 2 & 1 \\ 2 & 3 \end{array}\right. \left. \left. \right\} \dots \dots \right $	395 00

Above prices are exclusive of the cost of lumber and foundation, which is to be paid by purchaser.





Portable Platform Scales.

	WITHOUT WHEELS.				WITH WHEELS.				
No.	· Capacity.	Platform.	Price.	No.	Capacity.	Platform.	Price.		
7 8 9 10 10½ 11 11½	2,000 pounds. 1,600 " 1,400 " 1,200 " 900 " 600 " 400 "	30×23 in. 30×23 28×21 28×20 26×17 25×16 21×15	\$70 00 60 00 52 00 45 00 39 00 30 00 23 00	7 8 9 10 10½ 11 11½	2,000 pounds. 1,600 " 1,400 " 1,200 " 900 " 600 "	30×23 in. 30×23 28×21 28×20 26×17 25×16 21×15	\$75 00 65 00 56 00 49 00 43 00 33 00 26 00		

Size.



Portable Platform Scales.



Rolling Mill or Iron Scales.

WITH RUBBER SPRING PLATFORM.

4,000 pounds. 2,500 "

WITH HEAVY WHEELS AND DROP LEVER.							
No.	Capacity.	Platform.	Price.				
2 7	3,000 pounds.	39×30 in. 30×23	\$125 00 94 00				
8	2,000 " 1,500 "	$30 \times 23 \\ 28 \times 21$	82 00 70 00				
10 10½	1,200 " 1,000 "	$^{28 \times 20}_{26 \times 17}$	59 00 51 00				

T) A	TD 373.0	A STICE	day.	DET T

	WITH DOUBLE BEAM AND SLIDING POISE.							
No.	Capacity.	Platform.	Description.	Price.				
10½	1,000 pounds.	26×17 in. 25×16	With Wheels, Without " With Wheels, With Wheels, Without "	\$47 00 43 00 37 00 34 00				



Platform.

 39×30 in. 30×23

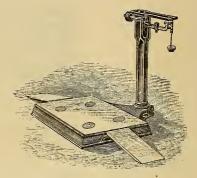
Price.

\$160 00 125 00

Dairyman's Scales.



Miller's and Grain Dealer's or Pork Scales.



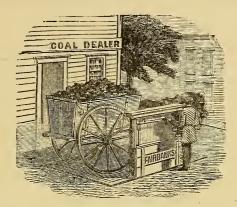
Wheelbarrow Scales.

Capacity.	Platform.	Description.	Price.	NEW PATTERN—EXTRA HEAVY.			VY.
POUNDS 1000	42×30 in.	With Wheels.	φιο ου	Capacity.	Platform.	Description.	Price.
1000 1800 1800	$\begin{array}{c} 42 \times 30 \\ 44 \times 35 \\ 44 \times 35 \end{array}$	Without "With "Without "	68 00 94 00 87 00	POUNDS 1000 1000	30×42 in. 30×42	With Wheels. Without "	\$75 00 70 00



Dormant Warehouse Scales.

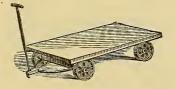
WITH TWO IRON PILLARS, SLIDING POISE BEAM AND GRADUATED COUN- TERPOISE.					WITH DOUBLE	E BRASS BE	CAM.
No. 1 4 5	Capacity. 5000 pounds. 3500 " 2500 "	Platform. 48 × 48 in. 42 × 44 31 × 40	Price. \$170 00 125 00 105 00	No. 1 4 5	Capacity. 5000 pounds. 3500 " 2500 "	Platform. 48 × 48 in. 42 × 44 31 × 40	Price. \$180 00 133 00 113 00



Coal Dealer's Scales.

Capacity	Size of Platform.	Distance to Beam Rod from Edge of Platform.	Price.
4 Tons.	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	3 ft. 10¾ in. }	\$215 00
4 "	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	195 00
4 "	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2 1 1 11 11 11 11 11 11 11 11 11 11 11 1	180 00
3 "	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	4 3 10¾ }	195 00
3 "	$\begin{array}{cccc} 313 \times 7 & 85\% \\ 14 \times 7 & 61\% \end{array}$	$\begin{bmatrix} 3 & 3\frac{7}{8} \\ 2 & 11\frac{1}{8} \end{bmatrix}$	175 00
3 "	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\left \begin{array}{cccccccccccccccccccccccccccccccccccc$	145 00

The above prices are exclusive of the cost of lumber and foundation, which is to be paid by purchaser.

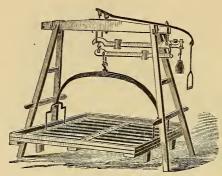


Grain and Meat Wagon.

FOUR WHEELS, VIBRATORY AXLE.

Platform,	$2\frac{2}{3} \times 5$	ft., extra heavy	\$30 00
46	$2\frac{1}{2} \times 4$		27 00
"	$2\frac{1}{2} \times 3$		22 00

Other sizes made to order.



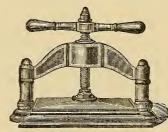
Pork Packer's Scales.

WITH DO	UBLE	${\bf Brass}$	ВЕАМ,	SLIDING	Poise,	\mathbf{Heavy}	$\mathbf{F}_{\mathbf{RAME}}$	AND	Воттом	. No	
7	WEIGI	HTS RE	QUIRED	, WHOLE	CAPACI	TY INDI	CATED C	N BE	CAMS.		
Capacity 2	,100 p	ounds.							\$	100 00)

Tierce Beams.

Brass Beam	, SLIDING	POISE A	AND	BRASS	HOOK	WEIGHTS,	WITH	FRAME	
			COM	PLETE.					
Capacity, 500 pou	nds	 -						\$50	00

COPYING PRESSES.



No. 3.	Taking	book 9×11	in	\$9 00
4.	"	" 10×12		10 00
· 5.	**	" 11×15		13 00
6.	44	" 12×17		15 00
7.	"	" 10×16		13-00
9.	"	" 11×18		15 00
		Railr	oad and Way Bill Presses.	

CAST-IRON PIPES.

WEIGHT OF ONE FOOT IN LENGTH IN POUNDS.

Bore.	Thickness of Metal.	Weight per Foot.	Bore.	Thickness of Metal.	Weight per Foot
INCHES.	INCHES.	POUNDS.	INCHES.	POUNDS. 34 78 58 58 34 74 78	POUNDS.
INCHES. 3 3	INCHES.	12.4 17.1	INCHES.	3/4	86.4
3	1%	17.1	11	7/2	101.8
3	5%	22.2	12	5%	77.3
4	3%	16.1	12	3/4	93.7
4	1/3	22.1	11 12 12 12 12 12	1/2	110.4
	72 5/8 3/8 1/	28.3	12	1 1	127.4
5	3%	19.8	14	5/0	89.6
5	1%	26.9	14	3%	108.4
5	5%	34.4	14	5/8 3/4 7/8	127.5
5	3/1	42.3	· 14	1 1 1	147.0
4 5 5 5 5 6	5/2 5/8 3/4 3/8 1/	23.4	15	3/1	115.7
6	1%	31.9	15	\$4 . 78	136.1
6	5%	40.6	15	1 1 1	156.8
	3/4	$\hat{49}.7$	15	110	177.7
6 7	75/8/4*/8/27/8/4*/8/	27.1	16	37	123.1
7	1%	36.8	16	7%	144.7
7 7 8 8 8	5%	46.7	16	1 1	166.6
7	3/1	56.8	16	11/8	188.7
8	3/2	30.8		3/4	137.9
š	12 1	41.6	18	7%	161.8
š	5%	52.8	18	1 1 1	186.2
š	3/4	64.3	18	11/8	210.8
$\overset{\circ}{9}$	3/2	34.4	18 18 18 18 20	7%	178.9
9	12	46.6	20	1 1 1	205.8
9	5%	58.9	20	11/0	232.9
9	3%	71.7	20	11/4	260.3
10	1/2	51.4	22	1 1	225.4
10	5%	65.1	22	11.	254.9
10	38	79.0	22 22 22 24 24 24 24	11/4	284.8
10	7/0	93.3	24	1/4	245.0
11	1/2	56.4	24	110	276.9
11	1 (2	71.0	~ .	118	319.3

The average weight of a Cast-Iron Water Pipe, 12 feet long with flange, is found by adding the constant 35 to the product of the diameter, multiplied by the thickness, multiplied by 127.

STANDARD WATER PIPES.

Thickness of Metal.	Depth of Socket.	Thickness of Socket.	Space for Packing.	. Weight of 9 Feet Lengths
INCHES.	INCHES.	INCHES.	INCHES.	POUNDS. 108
16 5	5½ 21/	%8 7	3/8	154
3/8	33/	16 7	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	184
3/8	$3\overline{3}$	1/2	7 1 6	224
3/8	334	- 1/2	1,6	256
7 7	3%	1/2	1 6	340 383
16	4	5%	1/2	492
1/2	4	5%	1/2	526
16	4	116	1/2	$\frac{640}{845}$
		INCHES. INCHES.	INCHES. INCHES. INCHES.	INCHES. INC

The 9-feet length is taken from the end of one pipe to end of the next when laid.

WROUGHT IRON PIPE.

For Steam, Gas and Water.

REVISED PRICE LIST, JANUARY 27, 1875.

Diameter Inside	Weight	Р	RICE PER FO	эт.
in Inches.	per Foot.	Plain.	Enameled.	Galvanized.
16 14 36 36 12 14 11 11 11 12 2 21 3 31 4 4 4 4 4 5 6 7 8 8	.24 .42 .56 .85 1.12 1.67 2.25 2.69 3.66 5.77 7.54 9.05 10.72 12.49 14.56 18.77 23.41 28.35 34.07	\$0 04 04 05 07 09 12 19 25 34 54 67 90 1 10 1 40 1 65 2 25 3 25 4 50 6 00	\$0 00 08 08 12 14 19 23 36 48 77 1 00 1 30 1 60 2 00 2 35 3 50 4 50 5 90 7 70	\$0 08 08 08 08 12 14 19 28 36 48 77 1 00 1 30 1 60 2 00 2 35 3 50
10	40.64	8 50	10 50	

Taper of Threads, 1 to 32 on each side.

EXTRA AND DOUBLE EXTRA STRONG.

SIZE AND DIAM	IETER.	Ex	TRA STR	ong.	DOUBLE EXTRA STRONG.					
Nominal Size.	Actual Outside Diam.	Outside per		Thickness.	Price per Foot.	Actual Inside Diam.	Thickness.			
1/8	$0.40 \\ 0.50$		0.20	0.10						
3/8 1/2	0.67	\$0 10 14	$0.42 \\ 0.54$	0.13 0.15	\$0.28	0.24	0.30			
³ ⁄ ₄	1.05	18 24	$0.74 \\ 0.95$	0.16 0.18	35 50	0.42	0.31			
1 ½	$ \begin{array}{c c} 1.66 \\ 1.90 \\ 2.37 \end{array} $	40 50 70	1.27 1.49 1.93	$0.19 \\ 0.20 \\ 0.22$	79 1 00 1 35	0.88 1.09 1.49	$0.39 \\ 0.41 \\ 0.42$			
2½3	2.87	1 10 1 35	$\begin{vmatrix} 2.31 \\ 2.89 \end{vmatrix}$	0.28 0.30	2 15 2 70	1.75 2.28	0.56			
3½4	4.00 4.50		$\frac{3.36}{3.82}$	$0.32 \\ 0.34$	3 70 4 50	$\frac{2.72}{3.14}$	0.64 0.68			

LAP WELDED

WROUGHT IRON CASING.

For Artesian, Oil and Salt Wells.

REVISED PRICE LIST, FEBRUARY 27, 1874.

Nominal Inside Diameter.	Actual Outside Diameter.	Weight.	Plain.	Enameled.
INCH.	INCH.	PER FOOT.	PER FOOT.	PER FOOT.
11/2	13/-	1.67	\$0 31.	\$0 42
2	21/4	2.24	35	51
$2\frac{1}{4}$	21/2	2.76	38	58
$\frac{21}{2}$	$2\frac{3}{4}$	3.05	42	65
234	3	3.33	45	68
3	31/4	3.96	50	83
314	31/2	4.27	57	90
31/2	5%	$4.59 \\ 5.32$	$\begin{array}{c c} 64 \\ 72 \end{array}$	1 04 1 15
1	41/	5.50	80	1 30
41/4	474	6.01	85	1 35
43/	$\frac{4\frac{1}{2}}{5}$	7.23	1 05	1 63
5	51/1	7.67	1 12	1 82
$5\frac{3}{16}$	51/3	8.08	1 20	2 00
55%	6 ~	9.35	1 35	2 20
61/4	$6\frac{5}{8}$	10.06	1 50	2 40
$6\frac{5}{8}$	7	12.44	1 70	2 78
75%	8	15.11	2 75	4 10
8¼	85/8	16.16	3 00	4 45

From 9 to 16 in. made to special order only.

REVISED PRICE LIST.

FEBRUARY 1, 1875,

BEING THE STANDARD LIST ADOPTED BY THE LEADING MANUFACTURERS.

TO TAKE THE PLACE OF PREVIOUS LISTS.

Size.	1/8	1/4	3/8	1/2	³ ⁄ ₄	1	11/4	1½		2	2½	_	3	31	/2		4	43	/2		5	-	3
Ells	6				11					45	85	1	30	1	80	2	40	3	00	4	00	5	80
Tees		8	9	10	14	20	31	43		70	1 20	1	80	2	50	3	30	4	25	5	60	8	00
Crosses			12	14	20	30	45	60	1	00	1 60	2	30	3	75	4	50	5	50	7	00	10	00
		18	22	25	32	40	55	70	1	00	1 75	2	75	4	00	5	50			١.,			
Bushings			6	7	9	12	15	20		30	45		65		90	1	20	1	60	2	00	3	00
Unions—Gal		23	30	37	48	60	85	1 05	1	50	2 50	4	00							١.,			

BOILER TUBES.

Made of Best Charcoal Hammered Iron.

Outside Diameter.	Thickness Wire Gauge.	Weight per Foot.	Price per Foot.
in	No. 15	.7	24 cents
14	" 15	.9	24 "
1½	" 14	1.25	24 "
34	" 13	1.66	24 "
}	" 13	1.98	24 "
8¼	" 13	2.24	27 "
21/2	" 12	2.75	31 ''
34	" 12	3.04	34 "
	" 12	3.33	38 "
34	" 11	3.96	44 " *
1/2	" 11	4.27	50 "
34	" 11	4.59	55 "
	" 10	5.32	65 "
.1/2	" 10	6.01	70 ''
	9	7.22	85 "

LOCOMOTIVE BOILER STAY BOLT TUBES.

Inside Diameter,	$\frac{4}{16}$	$\frac{6}{16}$	$\frac{7}{16}$	$\frac{8}{16}$	$\frac{9}{16}$	$\frac{10}{16}$	$\frac{1}{16}$	$\frac{12}{16}$	13 16	14 16
Outside Diameter,	$\frac{3}{4}$	7/8	$\tfrac{15}{16}$	1	$1_{\frac{1}{16}}$	11/8	$1_{\frac{3}{16}}$	11/4	13%	11/2
Price per Foot, \$										

FELTING.

For Covering Boilers and Pipes.

		Hair,	$\frac{1}{2}$ in.	thick	C	9	cents per sq	uare foot.
	~.	"					٠,٠	"
	٠.	"	1	44		13	"	£¢.
44	4.	Wood Bac	k, ¾	46		25	64	44
44	5.	" "					" "	"

WROUGHT IRON TUBES.

For Steam, Gas or Water.

11/4 IN. AND BELOW, BUTT WELDED; PROVED TO 300 POUNDS PER SQUARE INCH, HYDRAULIC PRESSURE.

200 "

11/2 IN. AND ABOVE, LAP

TABLE OF STANDARD SIZES.

No. of Threads per inch of Screw.	\$\frac{\pi}{\pi} \frac{\pi}{\pi} \frac{\pi}{\p
Weight per foot of length.	POUNDS. 2433 4223 4223 4223 4223 1.126 1.126 1.126 1.670 2.258 2.667 1.670 2.258 12.492 14.564 18.767 40.641
Length of Pipe containing cubic foot.	2500. 1385. 751.5 771.5 772.4 270. 166.9 96.25 70.65 30.11 11.31 9.33 7.20 7.20 7.20 7.20 7.20 7.20 7.20 7.20
External Area.	NOHES. 129 229 229 229 229 229 229 2264 1357 24 24 2641 15266 15204 1182566 1182566 1182566 1182566 1234 12471 12566
Internal Area.	NOMES.
Length of Pipe per square foot outside surface.	7 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
Length of Pipe per square foot inside surface.	14.15 10.50 7.67 6.13 4.635 2.371 1.245 1.245 1.245 1.245 1.245 1.245 1.245 1.245 1.245 1.245 1.245 1.245 1.245 1.245 1.245 1.245 1.247 1.245 1.247 1.245 1.247 1.245 1.247 1.248 1.
External Circum- ference.	1.972 1.973 1.696 2.121 2.652 3.299 4.134 5.315 7.461 19.032 11.996 11.996 11.996 11.747 15.708 17.473 30.813 30.8
Internal Circumference.	
Thickness.	
Actual Outside Diameter.	
Actual Inside Diameter.	NOURS. .270 .364 .494 .693 .624 .624 .634 .648 .648 .648 .648 .648 .648 .648 .648 .648 .648 .648 .648 .649
Inside Diameter.	01 01 01 01 01 01 01 01 01 01 01 01 01 0

LAP WELDED

AMERICAN CHARCOAL IRON BOILER TUBES.

TABLE OF STANDARD SIZES.

External Diameter.	Internal Diameter.	Thickness.	External Circumference.	Internal Circumference.	Length of Pipe per Square Ft. Inside Surface.	Length of Pipe per Square Ft. Outside Surf.	Internal Area.	External Area.	Weight per Foot.
INCH.	INCH.	INCH.	INCH.	INCH.	FEET.	FEET.	INCH.	INCH.	POUNDS.
1	.856	.072	3.142	2.689	4.460	3.819	.575	.785	.708
11/	1.106	.072	3.927	3.474	3.455	3.056	.960	1.227	.9
1½ 1½ 1¾ 2	1.334	.083	4.712	4.191	2.863	2.547	1.396	1.767	1.250
13%	1.560	.095	5.498	4.901	2.448	2.183	1.911	2.405	1.665
2 *	1.804	.098	6.283	5.667	2.118	1.909	2.556	3.142	1.981
21/4 21/2 23/4 3	2.054	.098	7.069	6.484	1.850	1.698	3.314	3.976	2.238
$2\frac{1}{2}$	2.283	.109	7.854	7.172	1.673	1.528	4.094	4.909	2.755
$2\frac{3}{4}$	2.533	.109	8.639	7.957	1.508	1.390	5.039	5.940	3.045
3	2.783	.109	9.425	8.743	1.373	1.273	6.083	7.069	3.333
$ \begin{array}{c} 31/4 \\ 31/2 \\ 33/4 \end{array} $	3.012	.119	10.210	9.462	1.268	1.175	7.125	8.296	3.958
$3\frac{1}{2}$	3.262	.119	10.995	10.248	1.171	1.091	8.357	9.621	4.272
$3\frac{3}{4}$	3.512	.119	11.781	11.033	1.088	1.018	9.687	11.045	4.590
4	3.741	.130	12.566	11.753	1.023	.955	10.992	12.566	5.320
$\frac{4\frac{1}{2}}{5}$	4.241	.130	14.137	13.323	.901	.849	14.126	15.904	6.010
5	4.72	.140	15.708	14.818	.809	.764	17.497	19.635	7.226
6	5.699	.151	18.849	17.904	.670	.637	25.509	28.274	9.346
$\frac{7}{2}$	6.657	.172	21.991	20.914	.574	.545	34.805	38.484	12.435
6 7 8 9	7.636	.182	25.132	23.989	.500	.478	45.795	50.265	15.109
	8.615	.193	28.274	27.055	.444	.424	58.291	63.617	18.002
10	9.573	.214	31.416	30.074	.399	.382	71.975	78.540	22.19
-									

SKYLIGHT AND FLOOR GLASS.

WEIGHT PER SQUARE FOOT.

Thickness, $\frac{1}{8}$ $\frac{3}{16}$ $\frac{1}{4}$ $\frac{3}{8}$ $\frac{1}{2}$ $\frac{5}{8}$ $\frac{3}{4}$ 1 inch. Weight, 1.62 2.43 3.25 4.88 6.50 8.13 9.75 13 pounds.

Weight per Cubic Foot, 156 pounds.

FLAGGING.

WEIGHT PER SQUARE FOOT.

Thickness, 3 4 5 6 1 2 7 8 Weight, 14 28 42 56 70 84 98 112 pounds.

Weight per Cubic Foot, 168 pounds.

RIVETED IRON FLUES.

WEIGHT PER LINEAL FOOT.

COVERING LAPS AND RIVETS IN GENERAL USE.

10 in.	Diameter,	3 in, thick	- 24½ p	ounds	per foot.
11	"	3 16	_ 27	tt	"
12	"	3 16	_ 29½	*6	"
14	"	1/4 "	_ 45	"	44
15	**	No. 3 Wire Gauge	_ 54	ιι	"
16	"	3 "	- 57	**	"
17	"	5 in. thick	_ 70	"	"

RIVETED IRON PIPES.

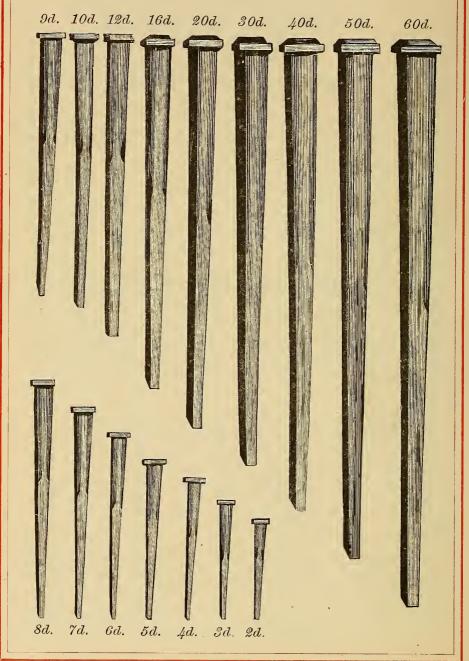
WEIGHT PER LINEAL FOOT.

Bore in	Тніскі	NESS OF I	METAL.	Bore in	THICKNESS OF METAL.			
Inches.	½ in.	3 in.	¼ in.	Inches.	3 in.	¼ in.	5 in.	
5 5½	7.15 7.18 8.45 9.05 9.75 10.45 11.15 11.85 12.5 13.15 13.96 14.45	10.7 . 11.71 12.6 13.61 14.65 15.7 16.65 17.6 18.75 19.75 20.8 21.75	14.23 15.61 16.85 18.15 19.55 20.85 22.25 23.55 25.25 27.7 29.1	11. 12. 13. 14. 15. 16. 17. 18. 19. 20	22.75 24.8 26.75 28.65 30.83 32.94 34.85 36.3 38.00 41.2	30.45 33. 35.75 38.45 41.00 43.75 46.45 49.1 51.75 55.6	38.15 41.25 44.55 47.1 51.45 54.75 58.1 61.4 64.7 68.	

Weights given in above list for Riveted Iron Pipes includes Laps for riveting and caulking only. Weight of the rivets must be added in order to get weight of pipe finished.

COMMON CUT NAILS.

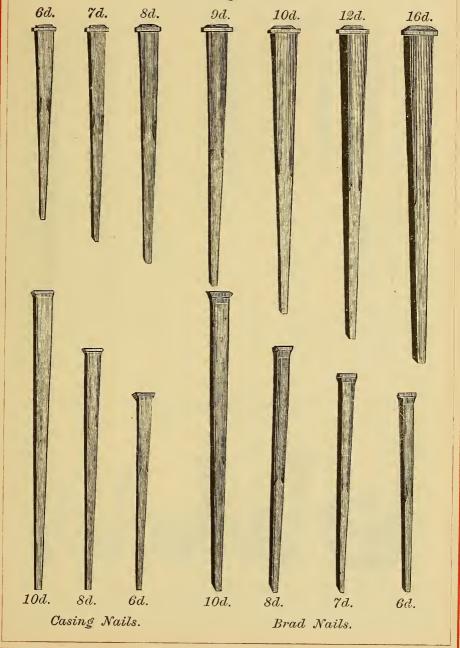
FULL SIZE ILLUSTRATIONS.



COMMON CUT NAILS.

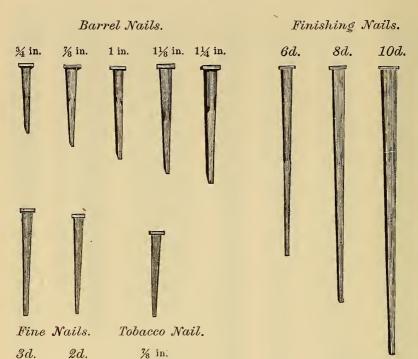
FULL SIZE ILLUSTRATIONS.

Fencing Nails.

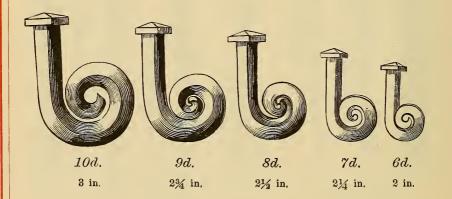


COMMON CUT NAILS.

FULL SIZE ILLUSTRATIONS.



CLINCH NAILS.



NAILS.

The regular advance must be added to the price of the standard sizes, viz.: 10d. to 60d.

Common, Brads and Fencing.

Common, Brads and Fencin	g.			
10d., 12d., 16d., 20d., 30d., 40d., 50d., 60d., ordinary sizes				per keg.
8d. and 9d	_advance	\$0	25	"
6d. and 7d			5 0	1 66
4d. and 5d	_ "		75	"
3d		1	50	44
2d		2	75	"
Fine Blued.				
3d	advance	\$3	00	per keg.
2d			75	"
Finishing.	·			
10d., 12d., 16d.	advance	\$1	25	per keg.
8d		1	50	"
6d			75	66
4d.			00	66
40. 1¼ in, long			50	"
			50	61
1 "	-	J	90	
$\it Casin g.$				
10d., 12d., 16d., 20d., 30d.	advance	\$ 0	75	ner kea
			00	per Reg.
8d			25	"
6d	· -	_		46
4d	"	1	50	
Barrel.				
% in. long	_ advance	\$3	00	per keg.
1 "		2	50	"
1½ "	_ "	1	75	"
1¼ "	- "	1	50	"
13% "		1	00	46
1½ "			75	"
${\it Clinch}.$				
10d., 3 in. long	_ advance	\$1	75	
9d., 2¾ "	- "	1	75	"
8d., 2½ "	_ "	1	75	"
7d., 2½ "		1	75	46
6d., 2 "		1	75	"
Lining.				
% in. long	advance	\$4	50	per keg.
/8 10		ΨΙ	0.0	r

NAILS.

The regular advance must be added to the price of the standard sizes, viz.: 10d. to 60d.

Box.

10d. and larger	advance	\$0 50	per keg.
8d, and 9d.			
6d. and 7d.		1 00	44
4d. and 5d.	"	1 25	"

Tobacco Head.

8dad	vance	\$0	75	per keg.
7d	44	1	00	"
6d	"	1	00	44

LENGTHS AND NUMBER OF NAILS TO THE POUND.

			NUMBER
SIZE.	DESCRIPTION.	LENGTH	TO POUND.
2d			
3d		11/8	725
		1¼	400
4d.		$1\frac{1}{2}$	300
5d		1¾	200
6d		2	150
7d	- " "	21/4	120
8d		2½	85
9d	. " "	23/4	
10d		3	60
12d		31/4	50
16d		31/2	40
20d,		4 ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~	20
30d		41/2	16
40d.		5 ~	
50d		5½	11
60d		6	8
6d	Common Fenci	ing 2	
8d		21/2	50
10d		3	30
12d		31/4	27
16d		31/2	21
6d		2	210
8d	9	2½	134
16d		3	78
6d		2	317
8d	U	2½	208
10d		3	126
6d		2	118
8d		21/2	80
10d.		3	45
			10

Box Nails contain about 25 per cent, more of Nails per keg than common sizes.

NAILS.

Roofing Nails, Iron							
Copper.							
Flat Heads, all sizes 50 cents per pound. Round " 50 " "							
Cigar Box.							
HALF WEIGHT IN PAPERS.							
Lengths ½ 5% 3¼ in. Per Paper 3½ 4 5 cents. Per Dozen 42 48 60 "							
In Case							
One pound papers, all sizes 25 cents per pound.							
100 Papers in a Case.							
IN Bulk. Kegs of 100 pounds, all sizes							
$\it Chair.$							
Lengths ½ 5% ¾ ½ ½ 11% in. Per 1000 7 9 11 13 15 15 cents. Per Pound 28 24 22 21 20 18 "							
1 Pound Papers. 100 Papers in a Case.							
Basket.							
OVAL AND FLAT HEADS.							
Lengths							
Tinned, 5 cents per pound advance.							
Hungarian Shoe.							
Swedes, all sizes 17 cents per pound. American, " 14 " " Charcoal, " 16 " "							
Channel,							
In One Pound Papers.							
Lengths $2\frac{1}{6}$ -8 3 -8 $3\frac{1}{2}$ -8 4 -8 $4\frac{1}{6}$ -8 5 -8 $5\frac{1}{2}$ -8 in. Price 75 50 45 40 35 32 32 cents per pound.							

SPIKES.



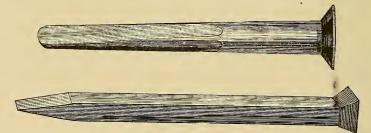
Cut Spike.

4, $4\frac{1}{2}$, 5, $5\frac{1}{2}$ and 6 in. long.....advance on common nails, 25 cents per keg.



Wrought Boat Spike.

3/8, 7/6, 1/2 and 9/16 in. square, al			per keg.		
$\frac{3}{8}$ and $\frac{7}{16}$ in. square, from 12	to 18 ina	dvance	\$0	25	"
5 in. square, all lengths		"	· .	50	"
1/4 " "		44	1	00	"



Street Railway and Strap Rail Spikes.

3% and	$1\frac{7}{16}$ in.	by 3½	in. long	;	per keg.
1/4 "	5	" 21/	"	. 	"



Small Hook Head Spikes.

FOR T-RAILS IN MINES AND TRAMWAYS.

$\frac{7}{16} \times 3\frac{1}{2}$ and 4 in long			per l	keg.
3/8 × 2½, 3 and 3½ in. long	dvance	\$1 5	60 4	•
$\frac{5}{16} \times 2\frac{1}{2}$ and $2\frac{3}{4}$ in long			00 '	

Particular attention given to furnishing all kinds of spikes desired.

DRIFT BOLTS.



Plain Point and Head.

1½ in, Square Iron..... cents per pound.



Plain Point and Upset Head.

11/8 in. Square Iron..... cents per pound.



Barbed Point and Plain Head.

1½ in. Square Iron cents per pound.



Barbed Point and Upset Head.

11/8 in. Square Iron _____ cents per pound.

HARROW TEETH.



Pointed with Plain or Upset Head.

5% in.	Square,	all	length	S	cents p	er pound.
					"	ii.
7/8	"	"	"	***************************************	"	44
1					"	"
	Steel T				"	"

HORSE SHOES.



Forward.



Hind.

Burden Pattern.

Forward,	Hind,	Forward and Hind,	Forward and Hind,	Price
Single.	Single.	Single.	Assorted.	per Keg.
No. 1	No. 1	No. 1	Nos. 1, 2, 3 and 4 1, 2 and 3 2 and 3	\$7 00 7 00 7 00
4	4	4	2, 3 and 4	7 00
5	5	5	3, 4 and 5	7 00
6	6	6	4 and 5	7 00

Burden Shoes are assorted in kegs as desired.

MULE SHOES.



Burden Pattern.

Only one size packed in each keg.

BESSEMER STEEL HORSE SHOES.



Hale's Patent.

STANDARD LIST OF SIZES.

Prices Subject to Change without Notice.

Sizes.	Number of Shoes per Ke		Price per Keg.
No. 1	165 shoes 135 " 108 "	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	\$10 00 10 00 10 00
5	92 " 68 "	$17\frac{3}{10}$ " $23\frac{5}{10}$ "	10 00
6	65 "	$24\frac{6}{10}$ "	10 00

WEIGHT OF BEST KNOWN IRON HORSE SHOES, COMPARED WITH THE WEIGHT OF HALE'S STEEL SHOES.

Sizes.	& ger's.	Rho	ode Isla	and.	На	le's St	eel.	
No. 1	3¼ pounds	per set.	3¾ p	ounds	per set.	2½ p	ounds	per set.
3	41/2 "	"	5	"	"	35%	"	
4	53/4 "	۲4	61/2	"	"	$4\frac{3}{8}$	44	4.6
5	61/2 "	"	81/4	44	44	$6\frac{1}{8}$	44	44
6	834 "	"	$8\frac{3}{4}$	"	"	7	"	"

Steel Shoes are put up in kegs containing one hundred (100) pounds each, of one size of the Shape. One half the number of Shoes are forward, the other half hind; also, half are rights and half lefts, with four holes on the outside and three on the inside of each Shoe.

On large orders for horse railroad or other companies, we can vary from the standard sizes in the *length* of the Shoes when required, by having a little time to make them, if the quantity is large enough.

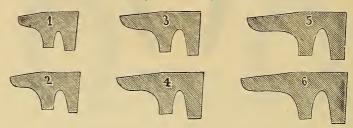
The old Shoes make the best of Toe Calks, and companies using the largest quantity of these Shoes save the entire expense for calk steel by working them up.

The steel being much lighter than iron Shoes, the kegs contain from 20 to 30 per cent. more.

BESSEMER STEEL HORSE-SHOE SHAPES.

ROLLED WITH GROOVE, READY FOR PUNCHING.

(IN SIX SIZES.)



Hale's Patent.

Put up in bundles of about 100 pounds, 10 to 12 feet long.

Prices Subject to Change without Notice.

Sizes.	Weight per Foot.	Price per Pound.
No. 1	About 10½ oz. " 12½ " 14½ " 16½ " 20 " 24	6¾ cents. 6¾ " 6¾ " 6¼ " 6¼ " 6¼ "

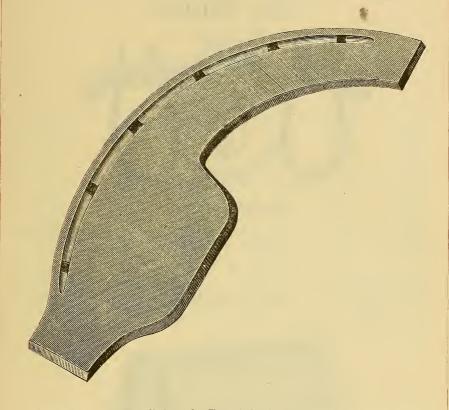
PORTABLE HORSE-SHOE FORMER.



The H. &. J. Patent.

To facilitate the introduction and use of these patent shapes, the proprietors have invented the Patent Portable Horse-shoe Former, to which the attention of every horse-shoer is confidently invited. By its use an enormous saving of time and labor is effected in making shoes of all kinds and all sizes, but more particularly in making shoes of the Continuous Calked Steel Shapes, from which 250 to 300 shoes can be made in less time and with less labor than 100 can be made in the ordinary method. Price of the Former, with levers complete, and boxed for shipment, \$5.00.

HAMILTON FORGED OX SHOE.



Special attention is called to the Forged Ox Shoe, illustrated above, which is made from the best *Ulster Iron*, forged under a trip hammer by an ingenious mechanical contrivance, making every shoe perfectly level, fitting the hoof better and easier than any hand made shoe. It is far superior to the machine shoe, made by pressing the material instead of forging, as is done by all other Ox Shoe machines.

Plates are also made for light work, the difference being that they are shorter, and that no provision is made for a heel calk as on the regular Shoe.

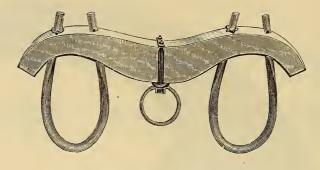
There are three sizes of the Shoes, and two sizes of the Plates made.

Every set contains sixteen pieces, enough for a yoke of oxen, at the following low prices:

No. 1 Shoes 80 cent	s per set.
2 " 85 "	
3 "	
Nos. 1, 2 and 3 Assorted Shoes 85 "	
No. 1 Plates	
2 "	

Packed in Boxes of 10 Sets each.

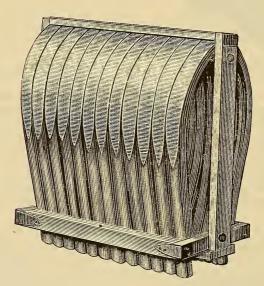
OX YOKES.



Finished and Ironed.

Price _____\$ per set.

OX BOWS.



Finished.

Price.....\$ per dozen.

OX BOW PINS.



Hotchkiss Patent.

STYLES OF Nos. 1 AND 2.

No. 1.	For	134	in.	Bows	s, Double	 \$15	00	per gross.
3.	66	13/4			Single	 12	00	"
4.	44	2		44	ıı	 13	50	"

BRASS OX BALLS.



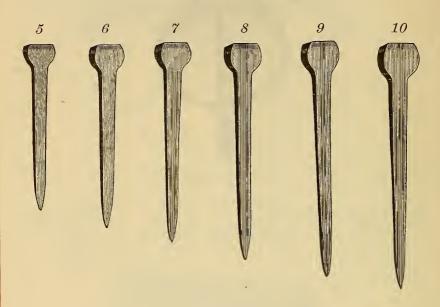
Heavy Octagon, Solid.

Nos	1	2	3	4	5	12	
Price	\$10 50	12 00	14 00	18 00	26 00	12 75	per gross.
		Oct	agon, L	Solid.			
					99	23	
Nos		·		. 21	22		nar gross

NORTH-WESTERN HORSE NAILS.

OLD STYLE.

Without Finished Points.



PRICE LIST.

Subject to Change without Notice.

Nos.	5	6	7	8	9	10
Price	30	27	25	24	23	22 cents per pound.

DISCOUNTS.

Subject to Change without Notice.

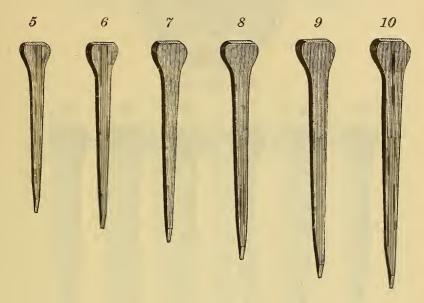
On	orders	of 1,000 p	oun	ls	5	per cent.	discount.
"	46	5,000			71/2	"	"
"	"	10.000	"		10	"	

Invoices will be rendered and settled at full price list, and discounts made and refunded on January 1st and July 1st, to parties whose purchases have entitled them to same.

NORTH-WESTERN HORSE NAILS.

NEW STYLE.

Pointed, Polished and Finished.



PRICE LIST.

Subject to Change without Notice.

Nos.	5	6	7	8	9	10
Price	32	29	27	26	25	24 cents per pound.

DISCOUNTS.

Subject to Change without Notice.

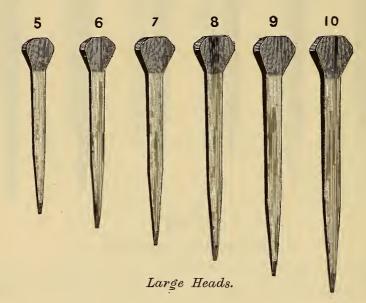
On	orders	of 1,000	pounds	8	5	per cent.	discount.
"	ш	5,000	44		$7\frac{1}{2}$	и.	**
44	"	10.000	44		10	"	44

Invoices will be rendered and settled at full price list, and discounts made and refunded on January 1st and July 1st, to parties whose purchases have entitled them to same.

STAR HORSE NAILS.



And Finished.



PRICE LIST.

Subject to Change without Notice.

Nos.	5	6	7	8	9	10	
Price	31	28	, 26	25	24	23	cents per pound.

DISCOUNTS.

Subject to Change without Notice.

On c	rders of	1,000 1	ound	s	 _ 5	j per ce	ent. discount.
£ c	"	5,000	44		 - * *	71/2 "	**
"	"	10.000	44		10) "	66

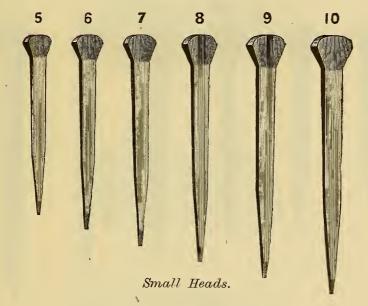
These Nails are made from the best Norway Iron, and are pointed and blued ready for driving.

Blued,

STAR HORSE NAILS.



And Finished.



PRICE LIST.

Subject to Change without Notice.

Nos.	5	6	7	8	9	10	
Price	31	28	26	25	24	23	cents per pound.

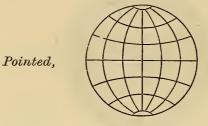
DISCOUNTS.

Subject to Change without Notice.

On o	rders of	1,000	pound	s	5	per cent.	discount.
	44						
	44	10,000	**		10	"	"

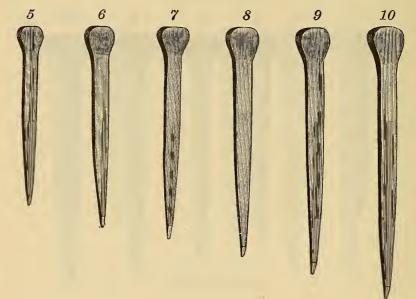
These Nails are made from the best Norway Iron, and are pointed and blued ready for driving.

GLOBE HORSE NAILS.



Polished,

And Finished.



PRICE LIST.

Subject to Change without Notice.

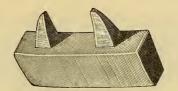
Nos	5	6	7	8	9	10
Price	31	28	26	25	24	23 cents per pound.

DISCOUNT.

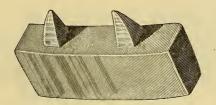
Subject to Change without Notice.

Orders for 1000 pounds at one time will be invoiced at 5 per cent. discount. Parties ordering in less quantity will be entitled to 5 per cent. discount at such time within the year as their orders shall amount to 1000 pounds, and thereafter 5 per cent. will be allowed on all further purchases during the year, regardless of quantity.

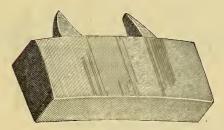
STEEL TOE CALKS.



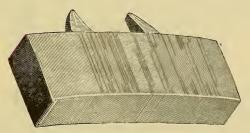
Size No. 1.



Size No. 2.



Size No. 3.



Size No. 4.

Price, Two Prong ______ 13 cents per pound.

Packed in Boxes of 25 Pounds each.

Cuts are full size.

STEEL TOE CALKS.



Size No. 1.



Size No. 2.



Size No. 3.



Size No. 4.

Price, One Prong _____ 13 cents per pound.

Packed in Boxes of 25 Pounds each.

Cuts are full size.

BABBIT METAL.



No. 0 — Low Grade ______ 15 cents per pound.



No. 1 — Ordinary Grade ______ 20 cents per pound.







No. AA — Extra Fine Grade ______ 45 cents per pound.

Our Babbit Metal is made expressly for us, and warranted equal to any in the market.

IRON SASH WEIGHTS.



Round Pattern.

Weight	4 1	ounds,	diameter	11/2	in.,	length	914	in	5 cents per	r pound.
"	41/2	ie.	"	11/2		"	101/2		"	"
"	5	"	"	11/2		"	111/4		"	44
"	$5\frac{1}{2}$			11/2		"	121/2		"	
"	6	46	"	11/2		44	131/2		**	"
"	61/2		6.	11/2		44	14		"	* "
66	7	46	"	11/2		44	$14\frac{3}{4}$		"	"
	71/2	"		11/2		44	161/2		- "	٠.
**	8	44	+4	11/2		4.5	171/2		"	"
44	9	46	"	11/2		**	19		"	44
"	10	44	44	13/4		**	161/2			66
44	11	44	"	13/4			19		"	"
44	12	"	"	13/4		"	191/2		"	"
44	13	"	44	13/4		44	203/4		"	44
	14	"	"	13/4		"	221/4		"	"
"	15	44	"	13/4		"	24		"	· · ·
ec :	16	"	"	17/8		66	24		**	44
"	17	e.	"	1 1/8		"	251/2		и	"
"	18	66	"	1 1/8		"	271/2		"	"
66	19		"	17/8		"	29		"	"
"	20	"	"	$1\frac{7}{8}$		"	31		" "	"

Can also furnish 8 and 12 pound weights with an eye at each end.



Square Pattern.

Can furnish Square Sash Weights, 2, 2½ and 2½ inches; the 2 inch can be made any weight to 33 pounds; the 2½ to 50 pounds; the 2½ to 60 pounds, at an advance of ½ to ½ cent per pound on Round Weights, according to size of order.

Other than above sizes made to order at an advance of $\frac{1}{2}$ to 1 cent per pound, according to size of order.

LEAD SASH WEIGHTS.

Lead Sash Weights, all sizes, Round or Square, made to order. Price 8½ to 11 cents per pound, according to size of order.

CAST IRON WASHERS.



Price 6 cents per pound.

Furnished to order of any style pattern desired.

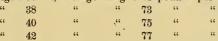
DUMB BELLS.



CAST IRON SLEIGH SHOES.



Common.





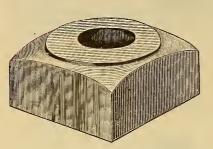
With Flange.

Price 5 cents per pound.

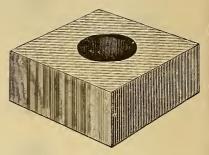
Length 36 iu. average weight 74 pounds per set.

	-	ran, ar aranga			Poul	P
"	38	"	"	77	"	44
44	40	tt	"	78	"	"
44	49	"	44	80	44	"

SQUARE NUTS.



Hot Pressed.

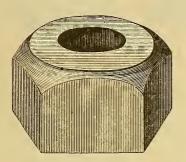


Cold Pressed.

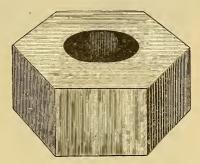
STANDARD LIST.

,					
Size Square.	Thickness.	Diameter of Hole.	Size of Bolt.	Price per Pound.	Number in 100 Pounds.
Square. INCH. 11122 558 374 778 1 1138 1118 1118 1118 1118 1118 1158	INCH. 5-2 3-2 1-4 5-6 3-7 1-1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2	1X CH. 3	Bolt. 1/8 1/8 1/4 1/4 1/8 1/4 1/4 1/8 1/8	CENTS. 50 30 20 171/2 15 14 14 12 12 12 11 11 11	AVERAGE. 30,000 15,000 7,500 4,400 2,500 1,400 1,320 1,000 947 895 590 500 430 295 260
134 134 2 2 14 2 14 2 14 2 14 2 14 3 14 3 14 3 14 3 14 3 14 3 14	78 1 1 11/8 15/8 13/8 11/4 13/8 11/2 15/8 13/4 17/8	20077/07/85/85/85/85/85/85/85/85/85/85/85/85/85/	78 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	11 11 11 11 12 12 12 13 13 13 14 14	130 95 90 80 78 68 55 48 32 30 27 24 21

HEXAGON NUTS.



Hot Pressed.



Cold Pressed.

STANDARD LIST.

Size Square.	Thickness.	Diameter of Hole.	Size of Bolt.	Price per Pound.	Number in 100 Pounds.
INCH.	INCH.	INCH.	INCH.	CENTS.	AVERAGE.
		7		30	9,000
5%	5	3 3	5 18	25	4,600
1/2 5/8 3/4 7/8 7/8	1/4 5 1 6 3/8 7	11	1/4 5 16 3/8	20	4,000
7 /8	$\frac{7}{16}$	3%	7 16	18	1,600
1/8	1/2	7 16	1/2	18	1,260
1	1/2	3/8 7 17 16 9 16 9 16 9	1/2	16	1,100
118	5/2 5/8 5/2	16	<u>%</u>	16	685 620
114	/8	1,6	% 5/	141/2	585
1 / 4 1 3 /	37	16	72/8/8/8/8/4/7/8/8/	141/2	585
11/2	74 7/8 7/8	3 2 2 1	3/4	$\frac{14\frac{1}{2}}{14}$	290
15%	7%	3 2 2 5	%	1,4	152
15%	1	25	7%	14	152
134	1	1/8	1	14	140
$1\frac{3}{4}$	11/8	7/8	1	14	128
2	114	$\frac{15}{16}$	11/8	14	115
214	13/8	$1\frac{1}{16}$	124	15	80 65
27/2	15/2	$1\frac{3}{16}$	1%	15	60
2% 3	13/	176	15%	15 16	55
314	17/8	1 16	134	16	34
31/2	2 8	111	1%	17	26
31/2	2 2	$1\frac{16}{18}$	2,0	17	24

Sizes not enumerated above charged extra.

MACHINE FORGED NUTS.







Square, Special Sizes.

STANDARD LIST.

Size Square.	Thickness.	Diameter of Hole.	Size of Bolt.	Price per Pound.	Number in 100 Pounds.
INCH.	INCH.	INCH.	INCH.	CENTS.	AVERAGE.
3/2	3	5 3 2 7	3	50	15,000
3/8 7-16 7-6 9-16 9-16	$\frac{\frac{3}{16}}{\frac{7}{32}}$	$\frac{7}{32}$	14	30 30	9,000
$\frac{7}{16}$	32	13 64	1/4	30	9,000
16	1/4	64 17 64 9	74 5 16 5 16 3/	23 23	5,000 5,000
19	1/4 9 32 11 3,2	3 2 1 1	$\frac{\overline{16}}{32}$	20	4,000
16	32	3 2 2 1	3/8	20	4,000 3,500
16 13 16	3/8	3/8	7 16	17	1,600
½	78 1 3 3 2 7	13/32	16	14	1,450
% %	$\frac{7}{16}$	$\begin{array}{c} \frac{7}{16} \\ \frac{7}{16} \end{array}$	1/2	14	1,400
1	$\frac{7}{16}$	16	1/2	14	1,200



Hot Hammered Hexagon,
Special Sizes.



Size	Thickness.	Diameter	Size of	Price	Number in
, Square.		of Hole.	Bolt.	per Pound.	100 Pounds.
1NCH. 56 34 78 1 11/6 11/4 11/4 11/4 2 2 21/4 21/2 23/4	INCH. 38 116 122 136 38 34 38 31 116 118 118 118	INCH. 21 26 27 26 26 27 26 26 27 26 26 27 26 27 26 27 26 27 27 26 27 27 27 27 27 27 27 27 27 27 27 27 27	NCH. 3/8 1/5 1/5 2 2 2 3/8 3/4 7/8 1 11/8 11/4 13/8 11/2	CENTS. 30 24 20 18 18 16½ 11 11 11 11 12 12 12½	7,000 4,500 1,890 1,500 957 700 300 257 165 115 85

BRIDGE BOLT NUTS.







Square.



Hexagon.

EXTRA SIZES HOT PRESSED.

Size	m1 - 1	Diameter of	Size of	Price pe	er Pound.
Square.	Thickness.	Hole.	Bolt.	Square.	Hexagon
INCH.	INCH,	INCH.	INCH.	CENTS.	CENTS.
3/4	7 16	$\frac{11}{32}$	3/8	18	25
1/8	1/2	$\frac{\tilde{1}\tilde{3}}{32}$	7 16	14	20
1	1 %	$\frac{7}{16}$	1/2	13	19
11/8	78 34 78	76	/ ₈	13	19
11/2	1 1/8	32 25	72 5/8 3/4 7/8	12/2	171/2
15%	11/6	32	1 1 8	13 13 12½ 12 12 12	17
1.3%	11/4	15	11/8	12	17
2	13%	$1\frac{10}{16}$	11/4	12	17
$2\frac{1}{4}$	1½	$1\frac{3}{16}$	13/8	13	18
21/2	1%	$\frac{1}{16}$	11/2	13	18
2% 3	1%	116	1%	13 13½	18 18½
91/	1/8	1 1 6 1 1 1	1%	101/2	1017
31/2	21/6	118 118	2/8	$\frac{1072}{15}$	$\frac{1072}{20}$
41/1	21%	2^{16}	21/1	18	23
$4\frac{1}{2}$	21/4	$2\frac{3}{16}$	$2\frac{1}{2}$	15 18 18	20 23 23 23 23
$4\frac{3}{4}$	23/8	$2\frac{7}{16}$	23/4	18	23
5	$2\frac{1}{2}$	$2\frac{5}{8}$	3	18	23

SQUARE NUTS

FOR

STEAMBOAT STIRRUP BOLTS.

Size Square.	Thickness.	Diameter of Hole	Size of Bolt.	Price pr Pound
134 134 2 2	inch. 58 84 34 78	INCH. 9 16 11 16 11 16 16 16 16 16 16	INCH. 5/8 3/4 3/4 7/8	CENTS. 11½ 11½ 11½ 11½ 11½ 11½

IRON WASHERS.



STANDARD PRICE LIST.

-	Size of	Thickness	Size of	Price per	Number in
Diameter.	Hole.	of Gauge.	Bolt.	Pound.	150 pounds
INCH.	INCH.	NUMBER.	INCH.	CENTS.	AVERAGE.
1/2	3 16	18	1/8	34	85,000
1/2	$\frac{18}{64}$	18	$\frac{3}{16}$	34	83,000
1/2	3 ⁷ 2	18 18 16	1 E	28	82,000
72 57	4	18	1 5	28 24	80,000 36,000
% 5/	<u>32</u>	16	74 17	24	34,285
78 3/4	16	16	14	21	22,000
3/	16	16	5 5	21	20,500
3 <u>/</u>	3%	16	5	21	19,000
$\frac{7}{8}$	3/8	16	5 16	18	18,500
1/8	7	16	1/8 \$16 \$16 /4/41/4 \$16 616 616 62/83/87 16 7 16 7 16 /27/29	18	14,500
1	$\frac{7}{1}\frac{7}{6}$	14	3/8	16	10,550
11/	1/2	14 14	1,6	16 14	9,000 8,000
11/8	72 17	14	<u> Ţ</u> 6	13	7,500
11/	72	14	$\frac{\overline{16}}{1/2}$	13	5,500
13%	1 6 9	12	1/2	13	4,500
11%	5%	12	9 T &	13	3,850
$1\frac{1}{2}$	11	10	5/8	13	2,800
134	$\frac{11}{16}$	10	* 5/8	121/2	2,500
134	34	10	16	121/2	2,000
1%	18	10 10	%	121/2	1,850 1,600
2	16		% <u>4</u>	12/2	1,450
214	16	9	78 7%	1272	1,300
21/4	$1\frac{16}{1}$	9	1 8	1212 12 12 12 12	1,250
$2\frac{1}{4}$	11/8	9	1	12	1,050 950
$2\frac{1}{2}$	$1\frac{1}{16}$	9	1	1 12	950
$\frac{21}{2}$	11/8	9	1	12	870
21/2	114	9	$\frac{11_{8}}{11_{8}}$	12	780
2%	11/4	9	11/8	12 12	700 550
31/	11/8	9	13/	12	450
31/2	15/	8	11/8	12	390
4	17%	999999999888	13/4	12	300
4	21%	8	2	12	250

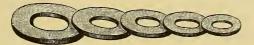
RIVETING BURRS.



Packed in 1 Pound Boxes.

For	Nos.	6, 7	and	8	Wire	Rivets	35 c	ents pe	er pound.
" 3	۽ in.	Rive	ts	- -			34	"	"
"	4	"					32	"	u

CARRIAGE WASHERS.



Packed in 1 Pound Boxes.

For	1/8	in. Bolt,	2,000	Washers	in 1	pour	nd	50	cents pe	er pound.
"	3	ш	1,100	"	1	"		40	"	· · ·
"	1/4	66	800	ιι	1	66	•	35	**	i.
"	<u>5</u>	44	600	"	1	44		30		"
ш	3/8	"	500		1	64		25	44	"

Our Carriage Washers are cut out of Russia Iron, which makes them cheaper, lighter and better for this purpose than the ordinary washers.

REMARKS.

We have adopted the following system of packing Nuts and Washers, without extra charge, for the convenience of our customers desiring to purchase them in small quantities, viz.:

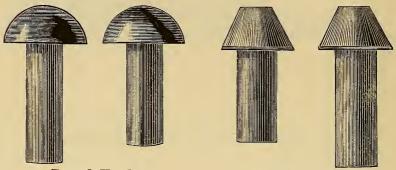
Nuts, Square and Hexagon, 1/4 to 1 in., in 5 and 10 pound boxes.

Washers, from $\frac{1}{8}$ to $\frac{3}{8}$ in., in 1 pound boxes; also, from $\frac{1}{4}$ to 1 in. in 5 and 10 pound boxes.

Each box will be properly labeled with the size and weight.

The regular list prices on both Nuts and Washers will be used, and the discounts will be governed according to the market value.

TANK RIVETS.

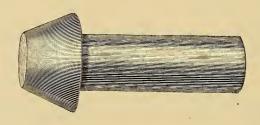


Round Heads.

Cone Heads.

$\frac{5}{16}$	in. diameter, all	lengths	3	$12\frac{1}{2}$	cents per p	ound.
3/8	46	66		11½	"	u

BOILER RIVETS.



$\frac{1}{2}$ ir	n. diameter,	all length	S	8	cents pe	er pound.
5/8	44	"	•	8	"	"
3/4	"	"		8	"	"

Tank and Boiler Rivets are usually put in kegs of 100 to 150 pounds.









Flat Head. Oval Head. Round Head. Cone Head.

PRICE PER POUND.

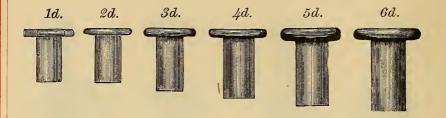
Size Wire							
Size Wire Nos.	1	2	3	4	5	6	Wire.
All lengths	$12\frac{1}{2}$	$12\frac{1}{2}$	13	13	14	14	cents.

Smaller than No. 6 Wire.

PRICE PER POUND.

Size of Wire.	$\frac{3}{16}$ in.	No. 7.	No. 8.	No. 9.	No.10.	No.11.	No.12.	No.13.	No.14
	CENTS.	CENTS.	CENTS.	CENTS.	CENTS.	CENTS.	CENTS.	CENTS.	CENTS
in	25	25	25	30	35	40	50	60	60
3	24	24	24	29	.33	40	50	60	60
·	23	23	23	27	31	36	45	50	60
3	22	22	22	25	29	33	39	45	58
	20	20	21	23	27	30	35	40	56
[19	19	19	21	24	28	30	35	54
	18	18	19	21	24	27	30	35	52
	18	18	19	21	23	26	29	33	50
	17	17	18	21	22	25	27	31	45
	17	17	17	20	21	24	24	29	40
	16	17	17	20	20	23	24	29	37
	16	17	17	19	19	22	24	29	34
	15	16	16	19	19	21	23	27	30
and longer	14	15	16	18	19	20	21	25	27

Rivets made from Wire smaller than No. 14, all lengths, 70 cents per pound.



COOPER'S RIVETS, IN BULK.

PRICE PER POUND.

Size	1d.	2d.	3d.	4d.	5d.	6d.
Price	$13\frac{1}{2}$	$13\frac{1}{2}$	$12\frac{1}{2}$	$12\frac{1}{2}$	$11\frac{1}{2}$	11½ cents.

COUNTERSUNK HEAD RIVETS.

FOR REAPERS AND MOWING MACHINES.









PRICE PER POUND.

Size of Wire.	1/4	3 16	4	5	5½	6	7	8
3% in. long	16	17	15	16	16	16	17	18
	15	16	14	15	15	15	16	17
16 1/2 9 10	14 14	15 15	13 13	14 14	14 14	14 14	15 15	16 16
15% "	14	15	13	14	14	14	15	16
11 "	14	15	13		14	14	15	16
3/8 in, long	14	15	13	14	14	14	15	16
	14	15	13	-14	14	14	15	16
1 " 1½ " 1½ "	14	15	13	14	14	14	15	16
	14	15	13	14	14	14	15	16
	14	15	13	14	14	14	15	16





IN PAPERS OF 1,000 RIVETS EACH.

Price per Paper. BLACK.

SIZE. 8 ounces... 10 12 34 38 1 pound 11/4 42 46 11/2 13/4 - " 50 2 55 21/2 63 70 4 85 5 7 -8 9 10 12 14 2 40

IN BULK.

FLAT-HEAD RIVETS ONLY.

Price per Pound.

ı			BLACK.	
	SIZE.		PRI	
ŀ	8 or	inces	\$0	38
ŀ	10	"		34
ļ	12			31
l	1	pound		26
l	11/4	"		23
ı	1½	"		21
	$1\frac{3}{4}$	"		20
	2	"		19
I	21/2	"		18
l	3	"		$16\frac{1}{2}$
ı	4	"		15
l	5	46		14
l	6	"		14
	7	"		13½
	8 -	"		131/2
	9	"		13
I	10	"		13
	12	"		121/2
	14			12

Above prices are for common Flat-Head regular-size Rivets only.



Wagon Box Rivets.

1/4	in. diameter, all	lengths.	Machine-	made	15 c	ents per	pound.
1/4		**	Hand	· · · · · · · · · · · · · · · · · · ·	20	44	"

Our Hand-made Rivets have Heads 1 in. diameter.



Wagon Box Nail.

$\frac{3}{16}$ i	n. diameter, al	ll lengths,	Hand-pointe	d	20	cents p	er pound.
1/4	46	46	"		18	44	44



California Tire Rivet and Clinch Ring.

$\frac{3}{16}$ in.	diameter, all	lengths		20	cents per p	ound.
1/4	"	46		19	"	44
$\frac{5}{16}$	44	"		18	"	44
Clinch	Rings, to fi	t above	sizes	30	ч.	

Our California Tire Rivets are all made by hand, with large heavy head, expressly for the California Wagons, and Clinch Rings to suit.

Tinned.

					Lunne	3a.				
			In I	PAPERS O	of 1000	RIVETS	EACH.			
Weight	+	8	10	12 oz.	1	11/4	11/2	$1\frac{3}{4}$	lb.	
Price		33	36	40	45	50	55	, -		er paper.
Weight		2	21/2	3	4	5	6	7	_	
Price		65	75	90	120	140	160			er paper.
11100		00	,,		In Bu				•	
*** . 1		0	40	10	1 1		1½	1¾	115	
Weigh		8	10	12 oz.		11/4		_		er pound.
Price		45	39½	36½	31	271/2	25½		_	er pound.
Weigh		2	21/2	3	4	5	6		lb.	
Price		221/2	21	21	21	$19\frac{1}{2}$	$18\frac{1}{2}$	10	cents p	er pound.
				Tin	ned !	Trunk.				
						PAPERS	š.			
1/ in	long	No. 9	9 wire					27	cents p	er pound.
74 11. <u>5</u> 16	"	, 10.		. 				27	-	٠.,
1 6 3/8	"							26	"	"
7 16	"							25	"	"
$\frac{16}{\frac{15}{32}}$	"							25		41
3 2 1/2	and	longe	r					24	. "	Le
, 2		0								
				Ti	nned	Shoe.				
			40 .			PAPERS		4+		an maund
		, No.	13 wire					41	_	er pound.
32	"							49 39	•	"
10 32	"		"					37		44
$\frac{11}{32}$	"		"						l .	66
12 32	••		"					00	,	
				Ti-10-10	od Ta	on Bel	7.4			
				101010			<i>.</i> .			
					In Bu			0.0		
		g, No.	8 wire						_	er pound.
$\frac{15}{32}$	"		"					29	<i>.</i>	
			<i>(</i> 1			Dinoto	and P			
			Copper					wrrs.		
						R PAPER				
37 F				ny style					contar	er pound.
		e							cents I	er pound.
8	,								"	46
4.0	,								"	"
10	,		•••••		•				"	"
11									"	46
12	9								"	66
18)								"	"
14	±								44	46

15

RIVETS.

Illustrations showing Different Styles of Heads.











IRON RIVETS.

WEIGHT PER 100 RIVETS.

LENGTH	DIAMETER.										
UNDER HEADS.	3 16	1/4	<u>5</u> 16	3/8	1/2	5/8	3/4				
½ in	.594	1.207	1.876	3.300.							
5/8	.720	1.379	2.062	3.687							
5% 34 	.846	1.551	2.248	4.074							
78	.972	1.723	2.434	4.461							
	1.098	1.895	2.620	4.848	9.66	16.79	26.49				
1/8	1.224	2.067	2.806	5.235	10.34	17.86	27.99				
4	1.350	2.238	2.992	5.616	11.04	18.96	29.61				
3/8	1.476	2.410	3.178	6.003	11.73	20.03	31.13				
3/8 1/2 5/8	1.602	2.582	3.364	6.402	12.43	21.04	32.74				
%8	1.728	2.754	3.550	6.789	13:12	22.11	34.25				
24	1.854	2.926	3.736	7.179	13.81	23.21	35.86				
/8	1.984	3.098	3.922	7.566	14.50	24.28	37.37				
21/2	2.106	3.269	4.108	7.956	15.19	25.48	38.99				
078	2.232 2.358	$3.441 \\ 3.613$	4.294 4.480	8.343	15.88	26.56	40.40				
274	2.336 2.484	$\frac{3.015}{3.785}$	$\frac{4.480}{4.666}$	8.733 9.120	$16.57 \\ 17.26$	27.65	42.11				
078	2.610	$\frac{3.163}{3.957}$	$\frac{4.000}{4.852}$	9.511	17.20	28.73 29.82	$\begin{vmatrix} 43.67 \\ 45.24 \end{vmatrix}$				
05/	2.736	$\frac{3.937}{4.129}$	5.038	9.898	18.64	30.90	46.80				
03/	2.862	4.301	5.224	10.29	19.33	31.99	48.30				
7/4 17/2	2.988	4.473	5.410	10.23	$\frac{19.33}{20.02}$	33.08	49.92				
8	3.114	4.644	5.096	11.06	20.71	34.18	51.49				
31/4	3.240	4.816	5.782	11.44	21.40	35.27	53.05				
1/4	3.366	4.988	5.968	11.84	22.09	36.35	54.61				
3%	3.492	5.160	6.154	12.23	22.78	37.44	56.1				
31%	3.618	5.332	6.340	12.62	23.48	38.52	57.74				
35%	3.744	5.504	6.526	13.01	24.17	39.60	59.30				
33/	3.870	5.676	6.712	13.39	24.86	40.69	60.86				
37/8	3.996	5.848	6.898	13.78	25.55	41.78	62.42				
<u> </u>	4.022	6.019	7.084	14.17	26.24	42.87	63.99				
1/8	. 4.148	6.191	7.270	14.56	26.93	43.94	65.55				
1/4	4.274	6.393	7.456	14.95	27.62	45.01	67.11				
1/2	4.526	6.565	7.828	15.73	29.20	47.15	70.23				
34	4.778	7.081	8.200	16.51	30.78	49.29	73.35				
	5.030	7.425	8.572	17.29	32.36	51.43	76.47				
14	5.282	7.769	8.944	18.07	33.94	53.57	79.59				
5½	5.534	8.113	9.316	18.85	35.52	55.71	82.71				
§¾	5.756	8.457	9.688	19.63	37.10	57.85	85.83				
	6.008	8.801	10.060	20.41	38.68	59.99	88.95				

RANKINE'S RIVETING RULES.

Diameter of Rivet for Plates less than ½ inch thick, to be equal to twice the thickness of the Plate. For Plates ½ inch thick and upwards, 1½ times thickness of Plate. The length of rivet iron required to make the "head," equals 2½ times the diameter of the Rivet.

BOILER-MAKER'S RULE.

Diameter of Rivet equals twice the thickness of the Plate; the pitch equals $2\frac{1}{2}$ to 3 diameters of the Rivet. Lap for single joints equals 3 diameters. Laps for double ioints equals 5 diameters.

REFINED CARRIAGE BOLTS.

WITH OVAL OR BEVEL HEADS.



Revised and Adopted June 11, 1873.

PRICE PER 100 BOLTS.

					,				
	Length.	$\frac{3}{16}$ in.	1/4 in.	5 in.	3/3 in.	7 in.	½ in.	9 in.	5% in.
1 ir		\$2 40	\$2 40	\$3 00					
		2 40	2 40	3 00	\$4 00				
$1\frac{1}{4}$ $1\frac{1}{2}$		2 40	2 40	3 00	4 00	\$6 00	\$7 25		
13%		2 45	2 45	3 10	4 00	6 00	7 25		
13/4 2		2 50	2 50	3 20	4 00	6 00	7 25		
2½ 2½ 2½ 2¾		2 55	2 55	3 30	4 15	6 20	7 50		
21/2		2 60	2 60	3 40	4 30	6 40	7 75		
23/		2 65	2 65	3 50	4 45	6 60	8 00-		
3		2 70	2 70	3 60	4 60	6 80	8 25	\$15 00	\$15 00
3½ 3½ 3½ 3¾		2 75	2 75	3 70	4 75	7 00	8 50	15 40	15 40
31%		2 80	2 80	3 80	4 90	7 20	8 75	15 80	15 80
33/			2 85	3 90	5 05	7 40	9 00	16 20	16 20
4			2 90	4 00	5 20	7 60	9 25	16 60	16 60
41/4			2 95	4 10	5 35	7 80	9 50	17 00	17 00
41%			3 00	4 20	5 50	8 00	9 75	17 40	17 40
$4\frac{3}{4}$			3 05	4 30	5 65	8 20	10 00	17 80	17 80
5			3 10	4 40	5 80	8 40	10 25	18 20	18 20
$5\frac{1}{4}$			3 15	4 50	5 95	8 60	10 50	18 60	18 60
51/2			3 20	4 60	6 10	8 80	10 75	19 00	19 00
$\frac{5\frac{1}{2}}{5\frac{3}{4}}$			3 25	4 70	6 25	9 00	11 00	19 40	19 40
6			3 30	4 80	6 40	9 20	11 25	19 80	19 80
$6\frac{1}{4}$				4 90	6 55	9 40	11 50	20 20	20 20
$6\frac{1}{2}$				5 00	6 70	9 60	11 75	20 60	20 60
$\frac{61/2}{7}$				5 20	7 00	10 00	12 25	21 40	21 40
$7\frac{1}{2}$				5 40	7 30	10 40	12 75	22 20	22 20
8 ~				5 60	7 60	10 80	13 25	23 00	23 00
81/2				5 80	7 90	11 20	13 75	23 80	23 80
9 ~				6 00	8 20	11 60	14 25	24 60	24 60
91/2				6 20	8 50	12 00	14 75	25 40	25 40
10 ~				6 40	8 80	12 40	15 25	26 20	26 20
11					9 40	13 20	16 25	27 80	27 80
12					10 00	14 00	17 25	29 40	29 40
13						14 80	18 25	31 00	31 00
14						15 60	19 25	32 60	32 60
15							20 25	34 20	34 20
16							21 25	35 80	35 80

REFINED IRON TIRE BOLTS.



Revised and Adopted June 11, 1873.

PRICE PER 100 BOLTS.

Subject to Change without Notice.

Length.	½ in.	3 in.	¼ in.	$\frac{5}{16}$ in.	3% in.
in	\$1 90	\$1 90	\$1 90		
4	1 90	1 90	1 90	\$2 90	\$3 70
2	1 90	1 90	1 90	2 90	3 70
4	1 95	1 95	1 95	2 90	3 7
+	2 00	2 00	2 00	2 90	3 7
4		2 05	2 05	3 00	3 8
<u></u>		2 10	2 10	3 10	3 9
4		2 15	$\frac{2}{2} \frac{10}{15}$	3 20	4 0'
4		2 20	$\frac{10}{2}$ $\frac{10}{20}$	3 30	4 2
/					
ý		2 25	2 25	3 40	4 3
2		2 30	2 30	3 50	4 4
1			2 35	3 60	4 5
			2 40	3 70	4 7
4			2 45	3 80	4 8
2			2 50	3 90	4 9
4				4 00	5 2
*				4 00	5 2

SLEIGH SHOE BOLTS.

REFINED IRON.



Refined Iron Sleigh Shoe Bolts are same list and discount as Refined Iron Carriage Bolts.

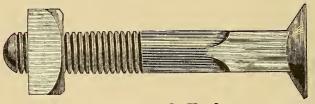
CARRIAGE BOLTS.



Oval Head.



Bevel Head.



Countersunk Head.



Square Head.

RUSSELL, BURDSALL & WARD'S

CARRIAGE BOLTS.

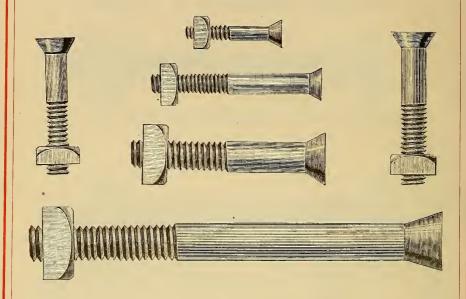
With Oval, Bevel, Countersunk or Square Heads.

PRICE PER 100 BOLTS.

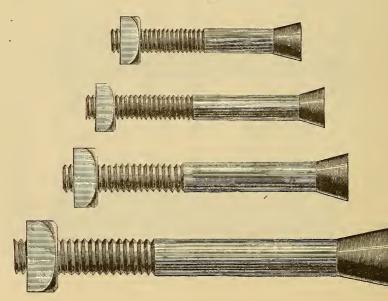
	$\frac{\frac{8}{16} \text{ in.}}{82 \cdot 40}$	½ in.	$\frac{5}{16}$ in.	3% in.	7 in.	1/:50		E / .
11/		00 10		70	16 III.	½ in.	$\frac{3}{16}$ in.	% in.
11/		\$2 40						
11/2	2 40	2 40	\$2 70	\$3 60				
	2 40	2 40	2 70	3 60	\$5 10			
13/	2 45	2 45	2 80	3 70	5 25	\$7 00		
2	2 50	2 50	2 90	3 70	5 40	7 20	\$10 50	\$11 63
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	2 55	2 55	3 00	3 82	5 55	$7\ \tilde{40}$	10 80	12 00
21/2	2 60	2 60	3 10	3 95	5 70	7 60	11 00	12 37
23/	2 65	2 65	3 20	4 08	5 85	7 80	11 20	12 63
3	2 70	$\tilde{2}$ $\tilde{70}$	3 30	4 20	6 00	8 00	11 40	13 00
31/4	2 75	$\tilde{2}$ 75	3 40	4 32	6 15	8 20	11 60	13 38
31/2	2 80	$\frac{5}{2} 80$.	3 50	4 45	6 30	8 40	11 80	13 75
33/4	~ 00	$\tilde{2}$ 85	3 60	4 58	6 45	8 60	$\begin{vmatrix} 11 & 60 \\ 12 & 00 \end{vmatrix}$	14 12
4		2 90	3 70	4 70	6 60	8 80	12 00	14 13
41/4		2 95	3 80	4 83	675	9 00	12 40	
412	1	. 3 00	3 90	4 95	6 90	9 20	12 60	14 88
434		3 05	$\frac{3}{4} \frac{30}{00}$	5 07	7 05	9 40		15 25
5		3 10	4 10	5 20	7 20	9 60		15 62
5½		3 20	4 30	5 45	7 50	10 00		16 00
6		3 30	4 50	5 70	7 80		13 50	. 16 75
61/		3 40	4 70	5 95	8 10	10 40	14 00	17 50
6½		3 50		$\begin{bmatrix} & 5 & 95 \\ 6 & 20 \end{bmatrix}$		10 80	14 50	18 25
		3 60			8 40	11 20	15 00	19 00
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		3 70	$\begin{array}{ccc} 5 & 10 \\ 5 & 30 \end{array}$	$\begin{bmatrix} 6 & 45 \\ 6 & 70 \end{bmatrix}$	8 70	11 60	15 50	19 75
8½		3 80			9 00	12 00	16 00	20 50
9		3 90	5 50 5 70	6 95	9 30	12 40	16 50	21 25
91/2				7 20	9 60	12 80	17 00	22 00
		4 00	5 90	7 45	9 90	13 20	17 50	22 75
10		4 10	6 10	7 70	10 20	13 60	18 00	. 23 50
11			6 30	8 20	10 80	14 40	19 00	25 00
12			6 50	8 70	11 40	15 20	20 00	26 50
13				9 20	12 00	16 00	21 00	28 00
14				9 70	12 60	16 80	22 00	29 50
15				10 20	13 20	17 60	23 00	31 00
16						18 40	24 00	32 50

TIRE AND SLEIGH BOLTS.

Tire.



Sleigh.



RUSSELL, BURDSALL & WARD'S

TIRE BOLTS.

PRICE PER 100 BOLTS.

Length.	$\frac{1}{8}$ in.	3 in.	¼ in.	5 in.	3% in.	$\frac{7}{16}$ in.	½ in.
in	\$1 40	\$1 40	\$1 40	\$2 40	X		
1/4	1 40	1 40	1 40	2 40			
1/3	1 40	1 40	1 40	2 40	\$3 00	.\$4 40	\$5 40
134	1 45	1 45	1 45	2 45	3 10	4 55	5 60
2 -	1 50	1 50	1 50	2 50	3 20	4 70	5 80
21/4	1 55	1 55	1 55	2 58	3 30	4 85	6 00
213	1 60	1 60	1 60	2 65	3 40	5 00	6 20
31/4 34 	1 65	1 65	1 65	2 73	3 50	5 15	6 40
3	1 70	1 70	1 70	2 80	3 60	5 30	6 60
31/4 31/2 38/4			1 75	2 88	3 70	5 45	6 80
31 / 3			1 80	2 95	3 80	5 60	7 00
837			1 85	3 03	3 90	5 75	7 20
			1 90	3 10	4 00-	5 90	7 40
1/4				3 18	4 10	6 05	7 60
1/2				3 25	4 20	6 20	7 80
13/				3 33	4 30	6 35	8 00
11/4 11/2 3/4				3 40	4 40	6 50	8 20
51/2					4 60	6 80	8 60
51/2					4 80	7 10	9 00
1/2					5 00	7 40	9 40
(~				1	5 20	7 70	9 80

CUTTER AND SLEIGH-SHOE BOLTS.

PRICE PER 100 BOLTS.

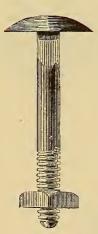
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Length.	$\frac{3}{16}$ in.	¼ in.	5 in.	3% in.	$\frac{7}{16}$ in.
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	1/4 in	\$1 40	\$1 40	\$2 40		
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		1 40	1 40	2 40	\$3 00	
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Ž		1 45	2 45		\$4 55
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	-					
1 90 1 90 3 03 4 00 5 6 4 40 6 7	V/					4 85
1 90 1 90 3 03 4 00 5 6 4 40 6 7	<i>'</i>					
1 90 1 90 3 03 4 00 5 6 4 40 6 7	3/4					
1 90 1 90 3 03 4 00 5 6 4 40 6 7	*					
1 90 1 90 3 03 4 00 5 6 4 40 6 7	1/4					
1 90 1 90 3 03 4 00 5 6 4 40 6 7	4					
4 40 6 4 80 7	/Z					5 90
4 80 7		2 00	1 00	3 00		
			7			
						. 10

GENUINE NORWAY IRON BOLTS.





Tire Bolt.



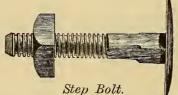
Elliptic Head.



Cone Head.



Steeple Head.



Elliptic, Cone and Steeple Head Bolts, and Step Bolt, same list as Norway Iron Carriage Bolts.

GENUINE NORWAY IRON BOLTS.

Carriage Bolts.

PRICE PER 100 BOLTS.

Length.	1/8 in.	3 in.	1/4 in.	5 in.	3% in.	7 in.	½ in.
						16	
1 in	\$2 50	\$2 50	\$2 50	\$3 20	\$4 55		
114 115 134 2	2 65	2 65	2 65	3 20	4 55	2	07 01
11/2	2 80	2 80	2 80	3 20	4 55	\$5 60	\$7 64
1%	2 95	2 95	2 95	3 35	4 55	5 60	7 64
2	3 10	3 10	3 10	3 50	4 55	5 60	7 64
214	3 24	3 24	3 24	3. 64	4 74	5 77	7 85
21/2	3 36	3 36	3 36	3 78	4 90	5 95	8 06
2/4	3 50	3 50	3 50	3 92	5 08	6 12	8 27
o1/	3 65	3 65	3 65	4 06	5 25	6 30	8 48
3/4		3 78	3 78	4 20	5 43	6 48	8 69
3½		3 92	3 92	4 34	5 60	6 65	8 90
3%4			4 06	4 48	5 78	6 83	9 11
4			4 20	4 62	5 98	7 00	9 34
41/4			4 34	4 76	6 14	7 18	9 55
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$			4 48	4 90	6 30	7 35	9 76
4/4			4 62	5 04	6 46	7 52	9 97
0			4 75	5 20	6 68	7 70	10 18
$\frac{51}{2}$			5 02	5 48	7 00 7 35	8 05	10 60
			5 30	5 75		8 40	11 02
$\frac{61}{2}$				6 02	7 80	8 75	11 44
				6 30	8 05	9 12	11 88
7½				6 58	8 40 8 75	9 45	12 30
0				6 86	8 75	9 80	12 72

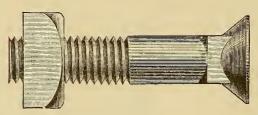
Tire Bolts.

Length.	½ in.	$\frac{3}{16}$ in.	1/4 in.	5 in.
1 in	\$1 50 1 50	\$1 50 1 50	\$1 68 1 68	\$2 24 2 24
11/4 11/2 18/4	1 50 1 50	1 50 1 50	1 68 1 68	2 24 2 32
2 914 117 334	$ \begin{array}{c cccc} 1 & 50 \\ 1 & 50 \\ 1 & 50 \end{array} $	1 50 1 50 1 50	1 68 1 68 1 68	$\begin{array}{ c c c c }\hline 2 & 41 \\ 2 & 50 \\ 2 & 58 \\ \hline \end{array}$
334		1 50 1 50 1 50	1 75 1 82	2 66
11/4 11/2			1 89 1 96	2 82 2 90
3 ³ 4			2 03 2 10	2 98 3 06

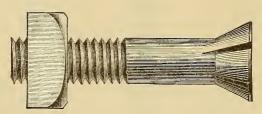
PLOW BOLTS.



Round Countersunk Head.



Square Neck, Round Countersunk Head.



Round Countersunk Key Head.



Square Countersunk Head.

RUSSELL, BURDSALL & WARD'S

PLOW BOLTS.

Round Countersunk Short Square,

Plain Round Countersunk,

Plain Square Countersunk,

Round Countersunk Key Head,

FOR STEEL PLOWS.

PRICE PER 100 BOLTS.

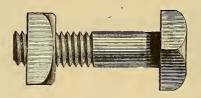
	Length.	$\frac{5}{16}$ in,	3/8 in.	$\frac{7}{16}$ in.	½ in.	$\frac{9}{76}$ in.	5% in.
1¼ ir	1,	\$1 70	\$2 00	\$2 60	\$3 50	\$ 4 50	\$5 70
1½		1 80	2 10	2 75	3 70	4 75	6 00
13/4		1 90	2 20	2 90	3 90	5 00	6 30
2		2 00	2 30	3 05	4 10	5 25	6 60
$2\frac{1}{4}$		2 10	2 40	3 20	4 30	5 50	6 9
$2\frac{1}{2}$		2 20	2 50	3 35	4 50	5 75	7 20
23/4		2 30	2 60	3 50	4 70	6 00	7 50
3		2 40	2 70	3 65	4 90	6 25	7 8
31/4			2 80	3 80	5 10	6 50	8 10
$3\frac{1}{2}$			2 90	3 95	5 30	6 75	8 40
3¾			3 00	4 10	5 50	7 00	8 7
4			3 10	4 25	5 70	7 25	9 0

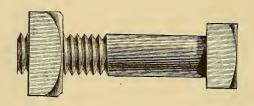
PRICE IN BULK.

5⁄8 i	in. Plow	Bolts,	all	length	ıs	cents per	pound.
$\frac{9}{16}$		"		"			44
1/2				"		"	**
· $\frac{7}{16}$				4		"	44
3/8		"		"		44	"
5 16		44		"		"	"

MACHINE BOLTS.









MACHINE BOLTS.

WITH SQUARE HEADS AND NUTS. FINISHED POINTS.

STANDARD LIST.

PRICE PER 100 BOLTS.

		Diameter.														==					
Len	gth.	1/4	in.	_5 _€ i	n.	3⁄8 i	n.	7 5	in.	½ i	n.	9 i	n.	5⁄8 i	n.	¾ i	n.	⅓ iı	1.	1 in	
1½ ir 1¾	ı	\$2 2	70 75	\$ 3	05 13	\$3 3	50 60	\$4 4	05 18	\$4 4	80 95	\$5 5	65 83	\$6 6	55 78	\$10 10	00 30	\$14 14	15 58		40 95
2		2 2	80 85	3	$\frac{20}{28}$	3	70 80	4	30 42	5 5	10 25	6	00 18	7	$\begin{array}{c} 00 \\ 22 \end{array}$	10 10	60 90	15 15	$\frac{00}{42}$	21	50 05
21/4 21/2 23/4 3		2 2 3	90 95 00	3 3 3	35 42 50	3 4 4	90 00 10	4 4	55 68 80	5 5 5	40 55 70	6 6 6	35 52 70	7 7	45 68 90	11 11 11	20 50 80	15 16 16	85 28 70	22	60 15 70
31/4 31/2 33/4		3	$\begin{array}{c} 05 \\ 10 \end{array}$	3	58 65	4	$\frac{20}{30}$	4 5	$\begin{array}{c} 92 \\ 05 \end{array}$	5 6	$\begin{array}{c} 85 \\ 00 \end{array}$	6 7	88 05	8	12 35	12 12	10 40	17 17	12 55	23 23	$\begin{array}{c} 25 \\ 80 \end{array}$
4		3 3 3	15 20 25	3 3	62 80 88	4 4	$\frac{40}{50}$	5 5 5	18 30 42	6 6 6	15 30 45	777	22 40 58	8 8 9	58 80 02	12 13 13	70 00 30	17 18 18	98 40 82	24 24 25	90
41/4 41/2 43/4 5		3	$\begin{array}{c} 30 \\ 35 \end{array}$	3 4	$\frac{95}{02}$	4	70 80	5 5	55 68		$\begin{array}{c} 60 \\ 75 \end{array}$	7	75 92	9	$\begin{array}{c} 25 \\ 48 \end{array}$	13 13	60 90	19 19	25 68	26	00 55
5 5½ 5½ 5¾		30 00 00 00 00	40 45 50	4 4 4	10 18 25	4 5 5	90 00 10	5	80 92 05	7	90 05 20	8 8 8	10 28 45	9 9 10	70 92 15	14 14 14	50	20 20 20	10 52 95	27	10 65 20
6		3	$\begin{array}{c} 55 \\ 60 \end{array}$	4	32 40	. 5	20 30	6 6	18 30	7	35 50	- 8 - 8	$\begin{array}{c} 62 \\ 80 \end{array}$	10 10	$\begin{array}{c} 38 \\ 60 \end{array}$	15 15	10 40	21 21	38 80	28 29	75 30
6½ 7 7½		3 3	70 80 90	4 4	55 70 85		50 70 90	6	55 80 05	8	80 10 40		15 50 85	11 11 11	05 50 95	16 16 17	$\frac{00}{60}$	22 23 24	65 50 35	31	40 50 60
8		4	00	_	00		10		30		70	10	20	12	40	17	80	25	20		70

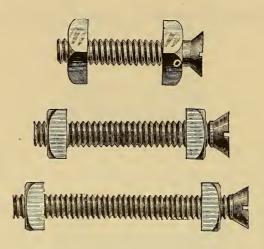
PRICE PER POUND.

Length	3/8	$\frac{7}{16}$	1/2	$\frac{9}{16}$	5/8	$\frac{3}{4}$	₹ 8	1	in.
8½ to 10 inches	18	16	14	13	12	11	$10\frac{1}{2}$	10½	cents.
10¼ " 12 "	17	15	13½	12½	11½	$10\frac{3}{4}$	$10\frac{1}{4}$	101/4	"
Over 12 "	16	14	13	12	11	101/2	10	10	"

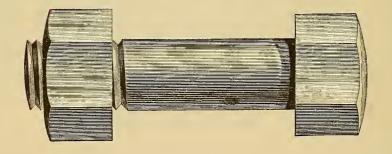
Bolts with Button Heads at Machine Bolt List.

Bolts of irregular shape or style, made to order, will be charged extra, at the discretion of the manufacturer.

SINK BOLTS.



COUPLING BOLT.



BOLT END.



SINK BOLTS,

With two Nuts.

PRICE PER 100 BOLTS.

Length			_
Length		_	

COUPLING BOLTS.

Hexagon Heads and Nuts.

5% in.	Diameter,	21/2	in.	long	 	 22	cents	per bolt.
5%								44
5/8	"	31/2		66	 	 28		"
3/4	"	3						"
3/4	"	31/2	•					ш
3/4	44	4						ш
1	ıı	3						"
1	"	31/6		44	 	 63	44	"
1	"	4						"

Polished Heads and Case-hardened Nuts 20 per cent. extra.

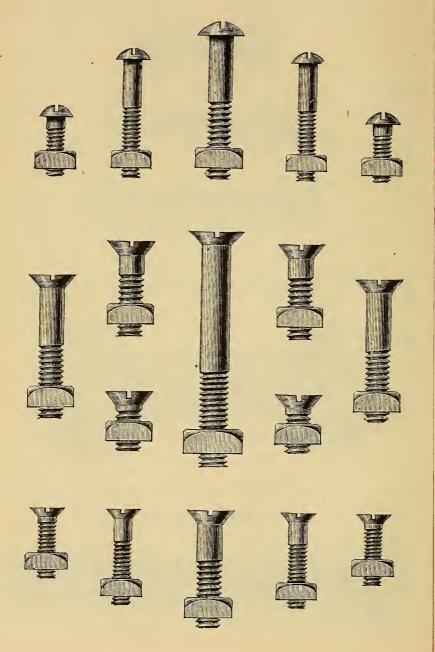
BOLT ENDS.

With Square Nuts.

Size of Iron	1/2	5/8	$\frac{3}{4}$	7/8	1	11/8	11/4	$1\frac{3}{8}$	11/2	$1\frac{5}{8}$	$1\frac{3}{4}$	1 1/8	2
Length													
Price per pound	14	12	11	11	11	11	11	14	14	17	17	20	20

Special lengths made to order; also larger and smaller sizes in diameter at an extra charge to list.

STOVE BOLTS.



RUSSELL, BURDSALL & WARD'S

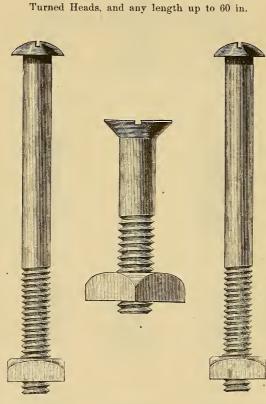
STOVE BOLTS.

PRICE PER 100 BOLTS.

	Length.	1/4 in.	$\frac{5}{16}$ in.	3% in.
¾ i	n	\$0 65	\$ 1 05	
		70	1 10	\$2 20
1/4	,	75	1 15	2 20
1/2		80	1 20	2 20
3/4	,	85	1 25	2 20
;		90	1 30	2 30
14		95	1 35	2 40
1/2		1 00	1 40	2 50
3/4		1 05	1 45	2 60
		1 10	1 50	2 70
1/4		1 15	1 55	2 80
1/2	^	1 20	1 60	2 90
3/4		1 25	1 65	3 00
:		1 30	1 70	3 10
		1 50	1 90	3 50
		1 70	2 10	3 90

STOVE, RANGE, AND FURNACE RODS.

Oval or Countersunk,



 $\frac{1}{4}$ in., 7 in. long and over cents per pound.

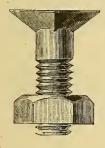
Under 7 in. same as Stove Bolts.

ELEVATOR BOLTS.



For Grain Elevator Buckets.

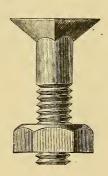
3 in. Malleable Iron.	$\frac{3}{16}$ and $\frac{1}{4}$ in. Wrought Iron.	5 in. Wrought Iron.		
3/4 in\$1 50 per 100 1 1 50 "	34 in\$2 20 per 100	34 in\$3 00 per 100 1 3 00 "		



GUARD BOLTS.

For Mowing Machines.

Made with Square or Hexagon Nuts, as desired.



POINT BOLTS.



For Cultivators.

Made of 3% in. Iron, all lengths.

WOOD OR LAG SCREW.



PRICE PER 100 BOLTS - STANDARD LIST.

	DIAMETER.									
Length.	½ in.	$\frac{5}{16}$ in.	⅓ in.	$\frac{7}{16}$ in.	½ in.	$\frac{9}{16}$ in.	5% in.	¾ in.	% in.	1 in.
1½ in	\$2 30 2 40 2 50 2 60 2 70 2 80 2 90 3 00 3 10 3 20	2 80 2 90 3 00 3 10 3 20 3 30 3 40 3 50	3 25 3 40 3 55 3 70 3 85 4 00 4 15 4 30	3 70 3 90 4 10 4 30 4 50 4 70 4 90	4 35 4 60 4 85 5 10 5 35 5 60 5 85 6 10	5 10 5 40 5 70 6 00 6 30 6 60 6 90	\$6 00 6 40 6 80 7 20 7 60 8 00 8 40 8 80	10 00 10 50 11 00 11 50 12 00 12 50	\$14 25 15 00 15 75 16 50 17 25 18 00 18 75	23 15 24 10

PRICE PER POUND.

Diameter	3/8	$\frac{7}{16}$	1/2	$\frac{9}{16}$	5/8	$\frac{3}{4}$	½	1 in.
Length	$6\frac{1}{4}$ in. and longer.							
Price	22	20	18	17	16	15	14	14 cents.

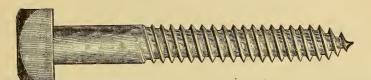
SKEIN BOLTS.



PRICE PER POUND.

$\frac{7}{16}$ " 4½ " 20 " $\frac{7}{16}$ " 5½ " 18 " $\frac{9}{16}$ " 6 " 17 " $\frac{5}{8}$ " 6 " 16 " $\frac{3}{4}$ " 6½ " 15 " $\frac{7}{8}$ " 6½ " 14 " $\frac{7}{8}$ " 6½ " 14 "

GIMLET-POINT COACH SCREWS.



PRICE PER 100.

T	Diameter.						
Length.	5 16	3/8	7 16	1/2	9 T 6	5/8	
11½ in. 13¾ 2 2 21½ 3 3 4 4 4 4½ 5	\$2 00 2 10 2 25 2 50 2 75 3 25 3 50	\$2 00 2 25 2 50 2 75 3 00 3 50 3 75 4 00 4 25	\$2 75 3 00 3 25 3 75 4 00 4 25 4 50	\$3 25 3 50 3 75 4 00 4 50 5 00 5 50	\$4 00 4 25 4 50 5 00 - 5 50 6 00 6 50	\$5 25 5 50 5 75 6 00 6 50 7 00 7 50	

Coach Screws, in Kegs of 150 pounds.

IND.
nts.
4
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Shorter than 3 in., 2 cents per pound advance.

WM. H. HASKEL & CO'S LIST OF THREADS.

	RIGHT-HAN	LEFT-HA	AND THREADS.		
5 1 6 3/8 1/2 1/2 5/8	NO. THREADS. 20 18, 16, 20 16, 18, 20 14, 16 14, 16, 12 12, 14, 10 12 10, 11, 12 10, 9, 12	7/8 in	NO. THREADS. 9, 10 8, 10 7 7 7 7 51/2 5 41/	5 16 3/8	NO. THREADS. 18 16 14 12 10 9 8

The first column of the number of threads to the inch are Standard Threads.

NUMBER OF THREADS TO AN INCH,

IN V-THREAD SCREWS - ANGLE 60°,

As determined and recommended by Committee of Franklin Institute of Philadelphia, 1864.

Diam. of Bolt Inches	Threads per Inch	Diam. of Bolt Inches	Threads per Inch	Diam. of Bolt Inches	Threads per Inch	Diam. of Bolt Inches	Threads per Inch	Diam. of Bolt Inches	Threads per Inch
1/4 5-6 3/8 7-1-6 1/2 9-6 15/8	20 18 16 14 13 12 11	34 7/8 1 11/8 11/4 13/8 11/2	10 9 8 7 7 6 6	15/8 13/4 17/8 2 21/4 21/2 23/4	$ \begin{array}{c c} 51/2 \\ 5 \\ 5 \\ 41/2 \\ 41/2 \\ 4 \\ 4 \end{array} $	3 31/4 31/2 33/4 4 41/4 41/2	31/2 31/2 31/2 31/4 3 3 27/8 23/4	4 ³ / ₄ 5 5 ¹ / ₄ 5 ¹ / ₂ 5 ³ / ₄ 6	25/8 21/2 21/2 23/8 23/8 21/4

WEIGHT OF LEAD PIPE PER FOOT.

Water Pipe.

Inside Diam. Inches	Thick- ness.	Weight.	Inside Diam. Inches.	Thick- ness.	Weight.	Inside Diam. Inches.	Thick- ness:	Weight.
3/8	.06	.0424	3/4 3/4 3/4 3/4	.16	2.25	13/4 13/4 13/4 13/4	.13	4. 5.
3/8	.08	. 625	3/4	.20	3.	13/4	.17	5.
3/8	.12	1.	3/1	.23	3.5	13/1	.21	6.5
3/8	.16	1.25	1	. 10	1.5	134	.27	$\begin{array}{c} 6.5 \\ 8.5 \end{array}$
3/8	.19	1.5	1	.11	2.	2 1	.15	4.75
1%	.07	.0545	1	.14	2.5	2	.18	6.
1%	.09	.75	1	.17	3.25	. 2	.22	6. 7.
13	.11	1.	1	.21	4.	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	.27	9. 8. 11.
1%	.13	1.25	1	.24	4.75	21/2		8.
1%	.16	1.75	11/4	.10	2.	21%	1,	11.
1/2	.19	2	11/2	.12	2.5	21%	5	14.
5%	.08	.0727	11/4	.14	3.	21%	3%	17.
5%	.09	1.	11/	.16	3.75	3 ~	3	9.
5%	.13	1.5	11/	.19	4.75	21/2 3 3 3 3	1,	17. 9. 12.
5%	.16	2.	11/2	.25	6.	3	5	16.
5%	.20	2.5	11%	.14	3.5	3	3%	20.
5%	.22	2.75	11/2	.17	4.25	31/2	3	12.5
3/	.08	.0969	11%	.19	5.	31%	3 E /4 5 E /3 2 E /4 5 E /4 5 E /3 2 E /4 5	15.
3/1	.10	1.25	$\begin{array}{c c} 1\frac{1}{2} \\ 1\frac{1}{2} \\ 1\frac{1}{2} \end{array}$.23	6.5	31%	5	18.5
\$\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	.12	1.75	11%	.27	$\mid \stackrel{\circ}{8}. \mid \mid$	31%	3%	22.

Waste Pipe.

Inside Diam.	Weight.	Inside Diam.	Weight.	Inside Diam.	Weight.
Inches.	Pounds.	Inches.	Pounds.	Inches.	Pounds.
1½ 2 3 3	2. 3. 3.5 5.	.4 4 4 4 ¹ / ₂	5. 6. 8. 6.	4½ 5 5 5 5	8. 8. 10. 12.

IRON BOLTS.

WITH SQUARE HEADS AND NUTS.

WEIGHT OF 100 BOLTS OF THE ENUMERATED SIZES.

Len	gth.	¼ in.	$\frac{5}{16}$ in.	3% in.	7 in.	½ in.	5% in.	3/4 in.	% in.
11/	in	4.16	7.59	10.62	15.94	23.87	39.31		
134	****	4.22	7.87	11.72	16.90	25.06	41.38		
2		4.75	8.56	12.38	18.25	26.44	45.69	73.62	
21/1		5.34	9.12	12.90	19.38	28.62	49.50	76.	
21/3		5.97	9.59	14.69	20.69	29.50	51.25	79.75	
$2\frac{1}{4}$ $2\frac{1}{2}$ $2\frac{3}{4}$ 3		6.50	10.44	16.47	21.50	31.16	53.	83.	
3			10.78	17.87	22.38	32.44	56.	85.38	127.25
31/2			11.81	18.94	26.19	39.75	63.12	93.44	140.56
4				20.59	28.87	42.50	74.87	108.12	148.37
$4\frac{1}{2}$				21.69	29.87	44.87	79.62	113.12	158.76
5				23.62	32.31	48.81	83.	122.	167.25
$5\frac{1}{2}$				25.81	34.44	51.38	87.88	128.62	174.88
6				26.87	36.62	53.31	92.38	131.75	204.25
$\frac{61/2}{7}$						56.87	96.88	139.56	214.69
						59.12	99.87	145.50	228.44
$\frac{71}{2}$						61.87	105.75	150.88	235.31
8 9						64.44	109.50	157.12	239.88
						70.50	118.12	169.62	258.12
10		'				77.	128.13	184.	276.18
11 imes 12						82.88	136.19	195.13	295.69
$\frac{12}{13}$						86.37	144.87	209.75	311.94
15 14						92.97.75	155.50	219.37 237.50	$335.81 \\ 351.88$
15							163.58		391.75
10						103.25	170.75	249.06	991.49

TACKS.

NUMBER PER POUND.

Size.	Length.	Number in Pounds.	Size.	Length.	Number in Pounds.
1 oz 1½ 2 21½ 3 4 6 8	1/8 in. 3 1 5 7 7 8 9 1 5 7 8	16,000 10,666 8,000 6,400 5,333 4,000 2,666 2,000	10 oz	$\frac{11}{16}$ in. $\frac{34}{18}$ $\frac{18}{16}$ $\frac{7}{16}$ $\frac{1}{16}$ $\frac{1}{16}$ $\frac{1}{16}$	1,600 1,333 1,143 1,000 888 800 727

ORDINARY SIZES.

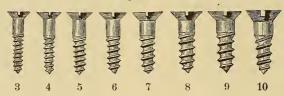
Quarter Inch. Three-eighths Inch.



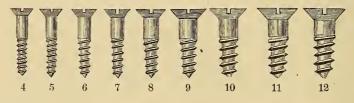
Half Inch.



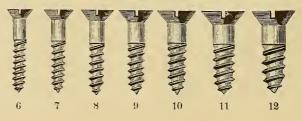
Five-eighths Inch.



Three-fourths Inch.



Seven-eighths Inch.

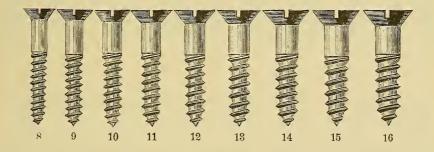


ORDINARY SIZES.

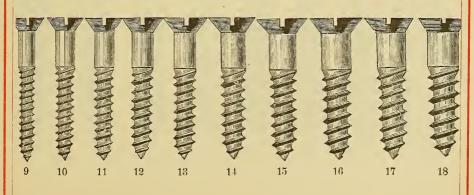
One Inch.



One and One-quarter Inch.

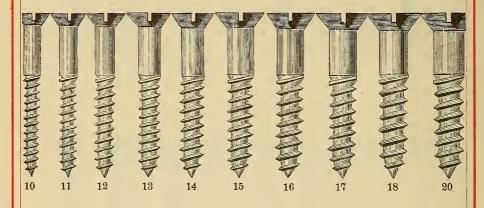


One and One-half Inch.

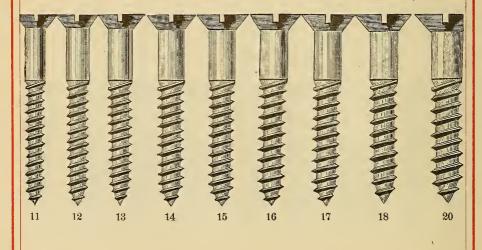


ORDINARY SIZES.

One and Three-fourths Inch.

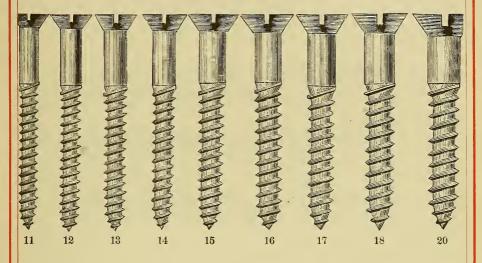


Two Inch.

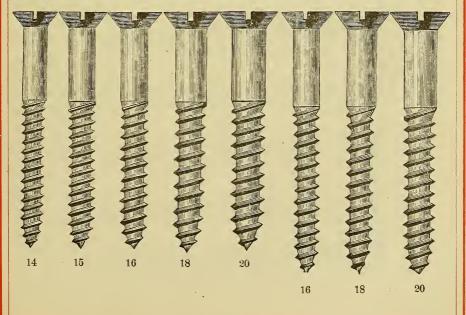


ORDINARY SIZES.

Two and One-quarter Inch.

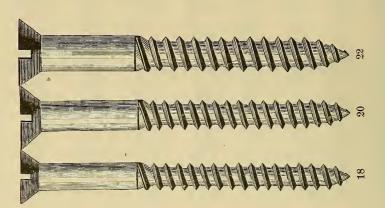


Two and One-half Inch. Two and Three-fourths Inch.

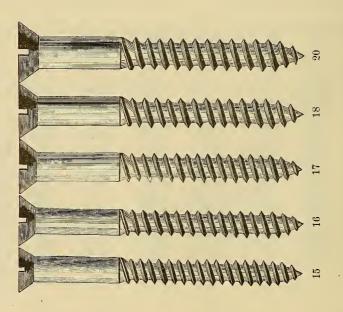


ORDINARY SIZES.

Three and One-half Inch



Three Inch.



GIMLET POINT SCREWS.

PRICE LIST.

½ in.	5/8 in.	¾ in.	7/8 in.
No. 2. \$0 19 3. 19 4. 19 5. 20 6. 21 7. 24 8. 26 9. 29 10. 31	No. 2. \$0 20 3. 20 4. 21 5. 22 6. 24 7. 26 8. 29 9. 31 10. 33 11. 35 12. 37	No. 4. \$0 22 5. 24 6. 26 7. 28 8. 30 9. 32 10. 34 11. 36 12. 38 13. 44 14. 48 15. 56 16. 64	No. 5. \$0 26 6. 27 7. 29 8. 31 9. 33 10. 35 11. 38 12. 41 13. 46 14. 50 15. 58 16. 65
1¼ in.	1½ in.	1¾ in.	2 in.
No. 7. \$0 87 8. 38 9. 40 10. 43 11. 46 12. 50 13. 55 14. 61 15. 70 16. 80 17. 86 18. 94 20. 1 17	No. 8. \$0 43 9. 45 10. 47 11. 51 12. 55 13. 61 14. 70 15. 79 16. 88 17. 97 18. 1 05 20. 1 26	No. 9. \$0 52 10. 54 11. 57 12. 63 13. 70 14. 79 15. 88 16. 97 17. 1 06 18. 1 17 20. 1 34 22. 1 55 24. 1 85	No. 10. \$0 57 11. 62 12. 71 13. 79 14. 88 15. 97 16. 1 06 17. 1 17 18. 1 26 20. 1 46 22. 1 69 24. 2 25
$2\frac{1}{2}$ in.	2¾ in.	3 in.	3½ in.
No. 12. \$0 89 13. 97 14. 1 06 15. 1 18 16. 1 26 17. 1 37 18. 1 46 20. 1 69 22. 2 10 24. 2 60	No. 13. \$1 06 14. 1 17 15. 1 26 16. 1 37 17. 1 55 18. 1 67 20. 2 00 22. 2 46 24. 2 95	No. 14. \$1 26 15. 1 37 16. 1 55 17. 1 73 18. 1 92 20. 2 28 22. 2 80 24. 3 40	No. 16. \$1 88 17. 2 09 18. 2 34 20. 2 87 22. 3 33 24. 3 69
	No. 2. \$0 19 3. 19 4. 19 5. 20 6. 21 7. 24 8. 26 9. 29 10. 31 No. 7. \$0 37 8. 38 9. 40 10. 43 11. 46 12. 50 13. 55 14. 61 15. 70 16. 80 17. 86 18. 94 20. 1 17 2½ in. No. 12. \$0 89 13. 97 14. 1 06 15. 1 18 16. 1 26 17. 1 37 18. 1 46 20. 1 69 22. 2 10	No. 2. \$0 19 3. 19 4. 19 5. 20 6. 21 7. 24 7. 26 8. 26 8. 26 8. 29 9. 29 9. 31 10. 31 10. 33 11. 35 12. 37 No. 7. \$0 37 8. 8. 94 9. 45 9. 45 10. 43 11. 51 11. 46 12. 55 12. 50 13. 61 13. 55 12. 50 14. 70 14. 61 15. 70 16. 88 16. 80 17. 97 17. 80 18. 94 20. 1 17 No. 12. \$0 89 13. 97 14. 1 06 15. 1 26 15. 1 18 16. 1 26 17. 1 37 18. 1 46 20. 2 00 20. 1 69 22. 2 10 24. 2 95	No. 2. \$0 19 3. 19 4. 19 5. 20 6. 21 7. 24 7. 26 8. 29 10. 34 11. 36 11. 36 11. 35 11. 35 11. 35 11. 46 12. 55 11. 46 12. 55 13. 70 12. 50 13. 61 14. 61 15. 70 16. 88 17. 106 16. 80 17. 97 15. 70 16. 88 18. 94 20. 1 26 18. 94 20. 1 26 17. 1 37 14. 1 06 15. 18 16. 1 26 17. 1 55 18. 1 92 17. 1 37 18. 1 67 18. 1 46 20. 2 00 22. 2 10 24. 2 95



IRON SET SCREWS.

SQUARE HEADS.

PRICE PER 100 SCREWS.

No. Threads to inch.	20	18	16	14	12	12	11	10	9	8
Diameter Screw.	14	5–16	3/8	7-16	1/2	9–16	%	34	7%	1
Length under Head. 34 in.	3 00 3 20			4 35 4 65		6 40				
11/4 11/2 13/4	3 40 3 60	$\frac{3}{4} \frac{80}{05}$	$\frac{4}{4} \frac{25}{50}$	4 95	5 70 6 00	6 75 7 10	8 25	11 25	14.00	
2 21/4		4 55 4 80	5 00 5 25	5 85 6 15	6 60 6 90	7 80 8 15	8 95 9 30	12 75 13 50		19 00
2½ 2¾ 3			5 50	6 45 6 75		8 85	10 00		17 60	20 00 21 00 22 00

Cup Point.

Add 15 per cent. for case-hardening.

Oval Point.

In ordering Set Screws, state whether you wish them with Oval or Cup Points, and if case-hardened or not.

STEEL SET SCREWS.

SQUARE HEADS.

PRICE PER 100 SCREWS.

No. Threads to inch.	20	9	1	18		16		14		12		12		11		10		9		8
Diameter Screw.	1/4	í	5-	-16		3/8	17	-16		1/2	9	-16		5/8		 ¾		78		1
Length inder Head.				_						_	_					_	_		-	_
maer Heag.	6 (ากไ	6	60	17	50	8	70	10	90					Ì					
1		10		10						80	12	80					i			
11/4		30		60	8					40				80						
11/2	7 9	50	8	10	9	00	10	50	12	00	14	20	16	50	22	50				
13/4	7 6	30	8	60	9	50	11	10	12	60	14	90	17	20	24	00	28	00		
2	8 (00		10	10		11			20										
21/4		i	9	60						80								60	38	0
$2\frac{1}{2}$					11	00	12	90	14	40	17	00	19	30	28	50	33	40	40	0
23/4		!					13	50	15	00	17	70	50	00	30	00	35	20	42	0
3									15	60	18	40	20	70	31	50	37	00.	44	0

Lathe Dog Screws same list as Steel Set Screws.

Lathe Dog Screw.



EXTRA LARGE HEAD BOLTS.

Price of same will be 15 per cent, above regular sizes made from same iron.

SQUARE HEAD CAP SCREWS.

PRICE PER 100 SCREWS.

	J
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PROJECTION AND A CONTRACTOR	I
CONTROL DE L'ANGELLE DE L'ANGEL	^
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The state of the s	
ALCOHOLD SERVICE	

Diam. H'd.	3/8	7–16	1/2	9–16	5/8	11-16	3/4	7/8	1	11/8	
Length H'd.	1/4	5-16	38	7–16	1/2	9-16	5/8	3/4	7/8	1	1
No. Threads to inch.	20	18	16	14	12	12	11	10	9	8	
Dia. Screw.	1/4	5–16	3/8	7-16	1/2	9-16		3/4	7/8	1	<u>Control </u>
Length under Head.	-		4.05				-				
34 in.	3 55	4 00		5 40	6 40	7 50					
1½ 1½	4 05	4 25 4 50	5 25	6 00	7 20	8 30		14 25			
134	4 55		5 85	6 60	8 00	9 10	12 00 12 75 13 50	15 75			
$\frac{2\frac{1}{4}}{2\frac{1}{2}}$		5 25	6 15 6 45	7 20	8 40 8 80 9 20	9 90	14 25	17 25	20 70	24 00 25 00	
$\frac{234}{3}$				1 50						26 00 26 00	

Add 15 per cent, to list for superior finish.

These Screws are perfectly uniform in size and pitch of thread, and made to U. S. Standard Gauges.

Add for all Screws over 3 in. in length same rate of difference per 1/4 in. in length as preceding figures in same column. Regular size Iron for Square Head Cap is 1/2 in. larger than Bolt in diameter.

HEXAGON HEAD CAP SCREWS.

13-16 7/8

9-16 5/8 3/1 ₹/8

11/8 11/4 1

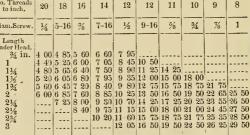
9

7/8 1

8

PRICE PER 100 SCREWS.

Diam. H'd. | 7-16 | 1/2 | 9-16 5/s Length H'd. 7-16 1/4 5-16 3/8 No. Threads 18 16 14 Diam.Screw. 5-16 % 1/4 Length under Head.



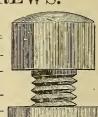
Add 15 per cent. to list for finishing.

Can Screw. Hexagon Head.

If length of head and thread on list are not as desired, specify when ordering length of head and number of threads desired in your order. All

Screws of this make are milled from a solid bar,

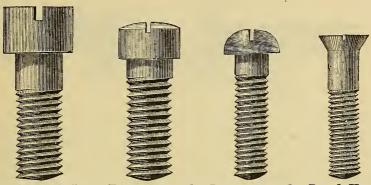
it being the only practical way of making them, and a gain of 75 per cent, in strength is obtained by so doing over forged bolts. Regular size Iron for Hexagon Head Cap Bolt, from ½ in. up, is ¼ in. larger than diameter of body of bolt. Under $\frac{1}{2}$ in., Iron is $\frac{3}{16}$ larger than body of bolt.





Screw.

SET OR CAP SCREWS.



Round Head Cap. Filister Head. Biscuit Head. Bevel Head.

PRICE PER 100 SCREWS.

Diameter Head	3 16	8 3 2	11	15	19 32	23	13 16	7/8	15	1
Length Head	1,8	3 7 6	14	5 16	3/8	7 16	1/2	9 T	5./	3/4
No. Threads to Inch	32	30	20	18	16	14	12	12	11	10
Diameter Screw	1/8	$\frac{3}{16}$	14	5 1 6	3/8	7 6	1/2	$\frac{9}{16}$	5/8	3/4
LENGTH. 14 in, under Head 11 " " 114 " " 115 " " 124 " " 2 " " 214 " " 214 " " 214 " " 214 " " 234 " " 3 " "	3 00 3 40 3 75 4 15	$\begin{array}{c} 3 & 75 \\ 4 & 15 \end{array}$	4 15 4 50 4 90	4 90 5 25 5 65 6 00	5 65 6 00 6 40	6 00 6 40 6 75 7 15 7 50 7 90 8 25 8 65 9 00	7 50 7 95 8 40 8 85 9 30 9 75 10 20 10 65 11 10 11 55	9 90 10 35 10 80 11 25 11 70 12 15 12 60 13 05 13 50	13 50 14 25 15 00 15 75 16 50 17 25 18 00 18 75	18 00 18 75 19 50 20 25 21 00 21 75 22 50

Add 15 per cent. to list for Finishing.

In ordering Bevel Head Screws, give the entire length.

Thumb Screws.

Malleable Iron, made any style or shape to suit, add 25 per cent. to above list.

Wrought Iron Milled Round Head, different shapes Wrought Iron, and styles, add 25 per cent. to above list.

Milled Round Head.





Shoulder Screws.

All kinds and styles made to order.

Add 20 per cent. to above list.

Left-hand Cap Screws and Studs furnished any size or style desired for special purposes.

Cap Screws Case-hardened at 15 per cent. above list. When clouded add for Finishing. Blueing 15 per cent. above price of Finished Screws.

MACHINE SCREWS.





Round and Flat Head.

PRICE PER GROSS.

Threads per inch.	32	30 & 32	24	24	20	16 8	% 18	16	16
Numbers	6	8 .	10	12	14	16	18	20	24
38 12 58 34 78 1 114 114	\$1 00 1 00	\$1 15 1 15 1 15 1 15 1 15	\$1 25 1 25 1 25 1 25 1 25 1 35 1 45	\$1 35 1 35 1 35 1 45 1 60 1 70 1 80	\$1 70 1 70 1 80 1 95 2 05 2 15 2 25	\$2 05 2 05 2 15 2 25 2 50 2 70 2 95	\$2 40 2 60 2 85 3 05 3 30 3 50	\$2 95 3 15 3 40 3 60 3 85 4 05	\$4 50 4 50 4 50 4 95 5 35

Machine Screw Taps, per dozen, \$6 00 to \$9 00.

STUDS.



For Cylinder Heads and Other Purposes.

PRICE PER 100 STUDS.

Threads per inch.	18	16	14	12	12	11	10
Diameter of Stud.	5 16	3/8	7 1 6	1/2	9 16	5/8	3/4
2 in. long	\$4 50 4 75 5 00	\$5 00 5 25 5 50	\$5 90 6 20 6 50	\$6 80 7 10 7 40	\$9 00 9 50 10 00	\$11 00 11 50 12 00	\$13 00 13 50 14 00
2½ " 2½ " 2¾ " 3 " 3½ "	5 25 5 50 6 00	5 75 6 00 6 50	6 80 7 20 7 70	7 70 8 00 8 60	10 50 11 00 11 50	12 50 13 00 13 50	14 50 15 00 15 50
4 " 4½ " 5 "	6 50 7 00 7 50	7 00 7 50 8 00	8 80	9 20	12 00	14 00 14 50 15 00	16 00 16 50 17 00

We would respectfully call the attention of master mechanics and engine builders to a new and practical invention in Bolts—Copper Electro-plated Bolts, to prevent rusting. We can furnish railroad shops and engine works with this class of Bolts or Studs for steam-tight purposes, at less than one half the cost they can make them for.

Price from \$1 00 to \$3 00 per 100 above Finished Bolts.

TAP BOLTS.

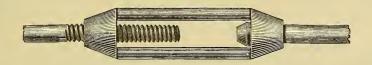


PRICE PER 100 BOLTS.

Length.	½ in.	5 in.	3/8 in.	$\frac{7}{16}$ in.	½ in.	⁹ in.	5% in.	34 in.
1½ in	\$2 50	\$2 80	\$3 15	\$3 65	\$4 30	\$5 10	\$5 90	\$9 00
1¾	2 55	2 85	3 25	3 80	4 45	5 30	6 10	9 25
2	2 60	2 90	3 35	3 95	4 60	5 50	6 30	9 50
2½	2 65	2 95	3 45	4 10	4 75	5 70	6 50	9 75
2½	2 70	3 00	3 55	4 25	4 90	5 90	6 70	10 00
2½	2 75	3 05	3 65	4 40	5 05	6 10	6 90	10 25
3¾	2 80	3 10	3 75	4 55	5 20	6 30	7 10	10 50

Tap Bolts with Hexagon Heads, 10 per cent. extra.

TURN BUCKLES.



PRICE EACH.

Size of Iron	3/8	1/2	$\frac{5}{8}$ in.
Price	\$0.75	1 00	1 25

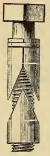
PRICE PER POUND.

³ / ₄ in. 20) cent:	s.
7/8	3 "	
1		
11/2		
11/4		
1½		

Larger Sizes made to Order.

AHLSTROM'S

PATENT EXPANSION BOLTS.



PRICE LIST.

	LENGTH	s, includ	ING		PRIC	Œ	
SIZES	HEAD	AND NU	•	P	er 1	.00	
$\frac{1}{4}$	in2½	in. and	less		\$7	50	
$\frac{5}{16}$	21/2	"			9	00	
3/8	3	"			12	00	
$\frac{7}{16}$	3	"			15	00	
1/2	3	46		~	18	00	
$\frac{9}{16}$	31/2	"			23	00	
5/8	3½	60			28	00	
3/	4	**			36	00	









We desire to call the attention of Engineers, Architects, Bridge Builders, Masons, Machinists, Dock Builders, and all others whose business requires fastenings of great strength. With these Bolts all that is required is a hole of sufficient size and depth to insert the Bolt, with Nut and Jaw; then by turning the head as with a common bolt the Nut is drawn towards the head of the Bolt, thus opening the wedge-shaped Jaws, and causing them to bind in strongest manner possible, and the greater the tension or strain the firmer the Bolt will hold. This must certainly commend them in fastening any object to stone, iron or brick work above the process of "leading in." And another advantage: it can be removed as easily as it can be applied without injury to the article to which it is fastened.



CAST STEEL FILES.

LIST, \$10.00 TO THE POUND STERLING.



Taper Saw File.

SINGLE CUT.

DOUBLE CUT.

Length, $3\frac{1}{2}$ 4 $4\frac{1}{2}$ 5 $5\frac{1}{2}$ 6 7 8 9 10 in. Price, $\$3\ 00$ 3 25 3 75 4 25 4 75 5 50 6 75 8 50 10 50 13 00 per doz.

Pit Saw File.

SECOND CUT, SINGLE.

Hook Tooth File.

SINGLE CUT.

Length, o 7 8 9 10 11 12 in. Price, \$4 88 6 00 6 75 8 50 10 00 12 00 13 50 per doz.

Round Bastard File.



Half Round Bastard File.

Horse Rasps, Half Round and Round Bastard Cut.

Flat and Half Round Wood Rasps.

Length, Price,	\$2 38	$\frac{4\frac{1}{2}}{262}$	5 2 88	$\begin{smallmatrix}6\\3&50\end{smallmatrix}$	7 4 25	8 5 25	9 6 00	in. per doz.
Length, Price.	$\begin{smallmatrix}10\\\$7&50\end{smallmatrix}$	- 11 9 00	$\begin{array}{c} 12 \\ 10 \ 75 \end{array}$	13 12 50	$\begin{array}{c} 14 \\ 15 \ 00 \end{array}$	15 18 00	$\begin{array}{c} 16 \\ 21 \ 50 \end{array}$	in. per doz.

Hand Bastards and Half Round Shoe Rasps.

Length, Price,	\$2 6 2	$\frac{4\frac{1}{2}}{288}$	$\begin{smallmatrix} 5\\3&12\end{smallmatrix}$	$\begin{smallmatrix}6\\4&25\end{smallmatrix}$	7 5 25	8 6 00	$\begin{smallmatrix}9\\7&50\end{smallmatrix}$	in. per doz.
Length, Price,	10 \$9 00	11 10 75	$\begin{array}{c} 12 \\ 12 \ 50 \end{array}$	13 15 00	14 18 00	15 21 50	$\begin{array}{c} 16 \\ 25 \ 00 \end{array}$	in. per doz.

CAST STEEL FILES.



Mill Saw File



Flat Bastard File.

ROUGH AND BASTARD CUT.

Mill Saw, Flat and Square.

Lengths, 4 Price, \$2 38	$^{4\frac{1}{2}}_{262}$	5 2 88	$\begin{smallmatrix}6\\3&50\end{smallmatrix}$	$\begin{smallmatrix}7\\4&25\end{smallmatrix}$	$\begin{array}{c} 8 \\ 5 \ 25 \end{array}$	$\begin{smallmatrix}9\\6&00\end{smallmatrix}$	10 in. 7 50 per doz.
Lengths, 11 Price, \$9 00	$\begin{array}{c} 12 \\ 10 \ 75 \end{array}$	$\begin{array}{c} 13 \\ 12 \ 50 \end{array}$	$\begin{array}{c} 14 \\ 15 \ 00 \end{array}$	15 18 00	$\begin{array}{c} 16 \\ 21 \ 50 \end{array}$	$\begin{array}{c} 18 \\ 30 \ 00 \end{array}$	in. per doz.

SECOND CUT FILES.

Mill Saw, Flat, Round, Square and Half Round.

Lengths, 4 Price, \$2 75	$\frac{4\frac{1}{2}}{3\ 00}$	$\begin{smallmatrix} 5\\3&38\end{smallmatrix}$	$\begin{smallmatrix}6\\4&12\end{smallmatrix}$	$\begin{smallmatrix} 7\\4&88\end{smallmatrix}$	$\begin{smallmatrix}8\\6&00\end{smallmatrix}$	$\begin{smallmatrix} 9\\6&75\end{smallmatrix}$	10 in. 8 50 per doz.
Lengths, 11 Price, \$10 00	$\begin{array}{c} 12 \\ 12 \ 00 \end{array}$	13 13 50	$\begin{array}{c} 14 \\ 16 \ 50 \end{array}$	$\begin{array}{c} 15 \\ 19 50 \end{array}$	$\begin{array}{c} 16 \\ 23 \ 50 \end{array}$	$\begin{array}{c} 18 \\ 32 \ 50 \end{array}$	in. per doz.

SMOOTH CUT FILES.

Flat, Round, Square, Half Round, Cabinet Rasps and Files.

Lengtns, 4 Price, \$3 38	$\frac{4\frac{1}{2}}{3}$ 75	$\begin{smallmatrix} 5\\4&12\end{smallmatrix}$	$\begin{smallmatrix}6\\4&75\end{smallmatrix}$	7 5 75	8 6 75	$\begin{smallmatrix}9\\7&75\end{smallmatrix}$	10 in. 9 50 per doz.
Lengths, 11 Price, \$11 50		$\begin{array}{c} 13 \\ 15 \ 00 \end{array}$		$\begin{array}{c} 15 \\ 21 \ 00 \end{array}$	$\begin{array}{c} 16 \\ 26 \ 00 \end{array}$	$\begin{array}{c} 18 \\ 39 \ 00 \end{array}$	in. per doz.

HAND SECOND CUT FILES.

Lengths, 4 Price, \$3 00	$\frac{4\frac{1}{2}}{3\ 38}$	5 3 75	$\begin{smallmatrix}6\\4&88\end{smallmatrix}$	$\begin{smallmatrix} 7\\6&00\end{smallmatrix}$	$\begin{smallmatrix}8\\6&75\end{smallmatrix}$	$\begin{smallmatrix}9\\9\\50\end{smallmatrix}$	$\begin{smallmatrix} 10\\10&00\end{smallmatrix}$	in. per doz.
Lengths, 11 Price, \$12 00	$\begin{array}{c} 12 \\ 13 \ 50 \end{array}$	$\begin{array}{c} 13 \\ 16 \ 50 \end{array}$	$\begin{array}{c} 14 \\ 19 50 \end{array}$	$\begin{array}{c} 15 \\ 23 \ 50 \end{array}$	$\begin{array}{c} 16 \\ 27 50 \end{array}$			in. per doz.

HAND SMOOTH CUT FILES.

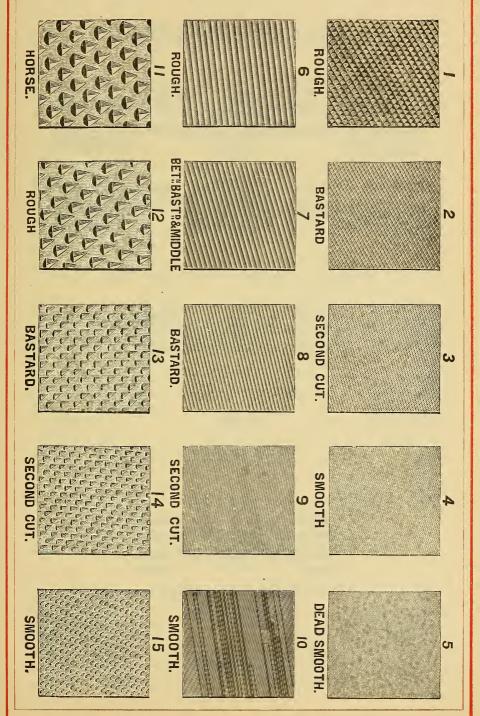
Lengths, 4 Price, \$3 75	$\frac{4\frac{1}{2}}{412}$	$\begin{smallmatrix} 5\\4&50\end{smallmatrix}$	$\begin{array}{c} 6 \\ 5 \ 75 \end{array}$	$\begin{smallmatrix} 7\\6&75\end{smallmatrix}$	8 7 75	$\begin{smallmatrix}9\\9\\50\end{smallmatrix}$	10 in. 11 50 per doz.
Lengths, 11 Price, \$13 25	$\begin{array}{c} 12 \\ 15 \ 00 \end{array}$	$\begin{array}{c} 13 \\ 18 \ 00 \end{array}$	$\begin{array}{c} 14 \\ 21 \ 00 \end{array}$	$\begin{array}{c} 15 \\ 26 \ 00 \end{array}$	$\begin{array}{c} 16\\31\ 50\end{array}$	$\begin{array}{c} 18 \\ 42 \ 00 \end{array}$	in. per doz.

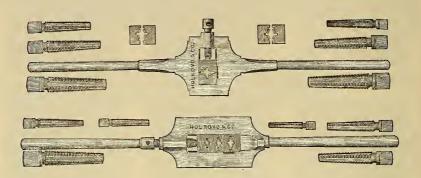
DEAD SMOOTH FILES.

Flat, Square, Round and Half Round.

Lengths, 4 Price, \$5 12	$\frac{4\frac{1}{2}}{562}$	$\begin{smallmatrix} 5\\6&25\end{smallmatrix}$	$\begin{array}{c} 6 \\ 7 \ 25 \end{array}$	7 8 75	8 10 00	$\begin{array}{c} 9 \\ 11 \ 75 \end{array}$	10 in. 14 25 per doz.
Lengths, 11 Price, \$17 50	$\begin{array}{c} 12 \\ 20 \ 00 \end{array}$	$\begin{array}{c} 13 \\ 22 \ 50 \end{array}$	$\begin{array}{c} 14 \\ 27 \ 00 \end{array}$	$\begin{array}{c} 15 \\ 31 \ 50 \end{array}$	$\begin{array}{c} 16\\39\ 00\end{array}$		in. per doz,

SHOWING CUT OF FILES.





MANUFACTURERS' STANDARD LIST.



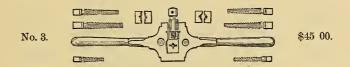
4 SETS OF DIES AND 8 TAPS.

THREADS	TO INCH.	RIC	нт	HAN	D.	LE	FT I	IAND	
5		2	to	$1\frac{3}{4}$	in	 2	to	$1\frac{3}{4}$	in.
5		13/4	"	$1\frac{1}{2}$		 13/4	44	11/2	
7		11/4	"	1		 11/4	"	1	



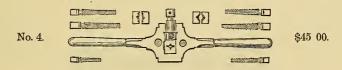
4 SETS OF DIES AND 8 TAPS.

THREADS	TO INCH.	RIC	энт	HANI).	RIG	нт	HAND.	
5		2	to	$1\frac{3}{4}$	in	$1\frac{3}{4}$	to	1% in.	
6		15%	"	11/2		$1\frac{1}{2}$	"	$1\frac{3}{8}$	
7		13%	"	11/4		11/4	"	11/8	



4 SETS OF DIES AND 8 TAPS.

THREADS TO INCH.	RIG	HT HANI),	LEFT HAND.
6	1¾	to 1½	in	1¾ to 1½ in.
6	1½	" 1¼		1½ " 1¼
8"	1¼	" 1		1¼ " 1
8	1	" 7/8		1 " 1/8



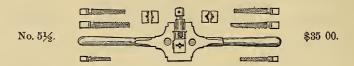
4 SETS OF DIES AND 8 TAPS.

THREADS TO INCH.	RIGE	IT HAND.	RIGHT HAND.
6	1¾ t	to 1% in	15/8 to 11/2 in.
7	1½	" 13%	13% " 11/4
8	1½	" 11/8	11/8 " 1
		" %	, ,



4 SETS OF DIES AND 8 TAPS.

THREADS TO INCH.	RIGHT HAND.	LEFT HAND.
	1½ to 1¼ in	1½ to 1¼ in.
	1 " %	· -
	76 " 3/4	



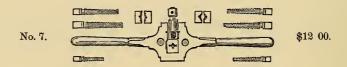
4 SETS OF DIES AND 8 TAPS.

THREADS TO INCH.	RIGHT HAND.	RIGHT HAND.
6	1½ to 1¼ in.	$1\frac{5}{16}$ to $1\frac{1}{8}$ in.
7	1½ " 1¼	$1_{\overline{16}}^{5}$ " 1_{8}^{1}
8	1¼ " 1	1 " 7/8
9	1 " 1/8	7 ₈ " 3 ₄



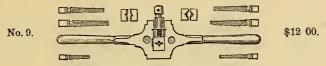
2 SETS OF DIES AND 4 TAPS.

THREADS TO INCH.	RIGHT HAND.	LEFT HAND.
8	1½ to 1¼ in	$1\frac{1}{2}$ to $1\frac{1}{4}$ in.
8	11/4 " 1	11/4 " 1



3 SETS OF DIES AND 6 TAPS.

THREADS TO INCH.	R	IGH	т на	ND.	LE	FT I	HAND	
8	11/4	to	1	in	11/4	to	1	in.
8	1	"	7/8		1	"	½	
10	½	"	3/4					
10	$\frac{3}{4}$	"	5/8					



3 SETS OF DIES AND 6 TAPS.

THREADS TO INCH.	RIGHT HAND.	RIGHT HAND.
8	1¼ to 1 in	1 to \(\frac{7}{8} \) in.
10	78 " 34	34 " 5/8
12	5/8 " 1/6	9 " ½



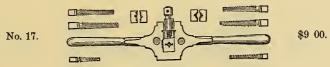
3 SETS OF DIES AND 4 TAPS.

THREADS TO INCH.	RIGHT HAND.	LEFT HAND.
	1¼ to ½ in	11/4 to 1/8 in.
10		74 75
10		



3 SETS OF DIES AND 5 TAPS.

THREADS TO INCH.	RIGHT HAND.	RIGHT HAND.
8	1¼ to % in.	
	78 " 34	- 3/4 to 5/8 in.
12	5/8 " 1/2	- ½ " 3/8



3 SETS OF DIES AND 6 TAPS.

THREADS	TO INCH.	RIG	нт :	HAN	ID.	LEI	T E	IANI	٥.
9	·	1	to	1/8	in	1	to	1/8	in.
9)	½	"	3/4		$\frac{7}{8}$	"	$\frac{3}{4}$	
	B								
	3 								



3 SETS OF DIES AND 6 TAPS.

THREADS TO INCH.	RIGHT HAND.	RIGHT HAND.
9	1 to \(\frac{7}{8} \) in	% to ¾ in.
12	34 " 58	5% " ½
14	5% " ½	1/2 " 3/8



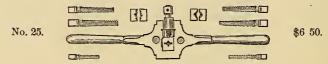
3 SETS OF DIES AND 4 TAPS.

THREADS TO INCH.	RIGHT HAND.	LEFT HAND.
9	1 to 3/4 in	1 to 3/4 in.
12	34 " 58	
12	5/ " 1/	



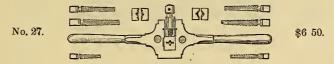
3 SETS OF DIES AND 3 TAPS.

THREADS TO INCH.	RIGHT HAND.	LEFT HAND.
9	1 to 3/4 in.	
10	* 2	
14	7.1 7.2	



3 SETS OF DIES AND 6 TAPS.

THREADS TO INCH.	RI	знт	HA	ND.	L	EFT	HAND.
10	3/4	to	5/8	in	3/4	to	5/8 in.
10			, 0				
12	, 0		10		, ,		•
12							



3 SETS OF DIES AND 6 TAPS.

THREADS TO INCH.	RIGHT	HAND.	RIGHT HAND.
10	3/4 to	5% in	$\frac{11}{16}$ to $\frac{9}{16}$ in.
12	5/8 "	½	9 " 1/2
16	1/2 "	3/8	7 " 5



4 SETS OF DIES AND 4 TAPS.

THREADS TO INCH.	RIGHT HAND.	LEFT HAND.
10	¾ to ½ in	3⁄4 to 1∕2 in.
14	1/2 " 3/8	1/2 " 3/8



2 SETS OF DIES AND 2 TAPS.

THREADS TO INCH.	RIGHT	HAND.	LEFT HAND.
10	$\frac{3}{4}$ to	½ in	3/4 to 1/2 in.



3 SETS OF DIES AND 3 TAPS.

THREADS TO INCH.	RIC	нт	HAND.		LEFT HAND.
10	$\frac{3}{4}$	to	1/2		
12	9 16	44	5 16		
16	$\frac{7}{16}$	"	1/4	*	



2 SETS OF DIES AND 2 TAPS.

THREADS TO INCH.	RIGHT HAND.	LEFT HAND.
10	$\frac{3}{4}$ to $\frac{1}{2}$ in.	
14	1/2 " 3/3	



3 SETS OF DIES AND 6 TAPS.

		RIGHT HAND.
14	5/8 to 1/2 in	$\frac{1}{2}$ to $\frac{3}{8}$ in.
18	7 16 5	3/8 " 5
22	5 " 1/4	1/4 " 1/8



3 SETS OF DIES AND 6 TAPS.

THREADS TO INCH.	RIGHT	HAND.	LEFT HAND.
12	% to	½ in	$\frac{5}{8}$ to $\frac{1}{2}$ in.
12	9 "	7 16	9 " 7
18	7 "	5 16	
17	3/8 "	3 16	



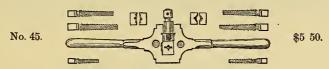
3 SETS OF DIES AND 6 TAPS.

THREADS TO INCH.	RIGHT HAND.	RIGHT HAND.
16	½ to ¾ in	$\frac{7}{16}$ to $\frac{5}{16}$ in.
20	5 " 1/4	1/4 " 3/16
	14 " 3 16	



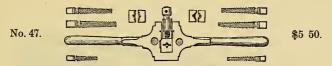
3 SETS OF DIES AND 6 TAPS.

THREADS TO INCH.	RIGHT HAND.	LEFT HAND.
14	½ to ½ in	$\frac{1}{2}$ to $\frac{7}{16}$ in.
14	7 16 5	7 11 5
20		10 16
20	10	
~	74 78	



. 3 SETS OF DIES AND 6 TAPS.

THREADS TO INCH.	RIGHT HAND.	LEFT HAND.
12	5/8 to 1/2 in	5% to 1/2 in.
	.9 " 7 16 ————————————————————————————————————	
16		10 10
16	, 2	



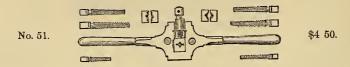
3 SETS OF DIES AND 6 TAPS.

THREADS TO INCH.	RIGHT HAND.	RIGHT HAND.
12	5/8 to 1/2 in	- 9 to 7 in.
	1/2 " 3/8	
18	3/ " 5/	5 " 1/4



3 SETS OF DIES AND 6 TAPS.

THREADS TO INCH.	•	RI	знт	HA	ND.	L	EFT	HAN	D.
14		1/2	to	3/8	in.	 . 1/2	to	3/8	in.
	••••••	10		2 0		10		10	
		, -		10					



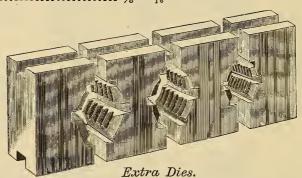
3 SETS OF DIES AND 6 TAPS.

THREADS TO INCH.	RIGHT HAND.	RIGHT HAND.
14	½ to ¾ in	$\frac{7}{16}$ to $\frac{5}{16}$ in.
18	3/8 " 5/10	5 " 4
	5 16 " 1/4	



4 SETS OF DIES AND 4 TAPS.

THREADS TO I	NCH,	RIG	нт	HAN	ND.		LEFT	HAND.
16		5	to	3 T (in.			
20		1/4	"	1/8				
24		3	"	1/8				
		10		, -				



								For	Nos	. 25,	27 and 3	2 Sto	ck	\$2	25
44	**	3	44	4	**	 10	00	"	"	33		"		1	50
44	44	5	"	$5\frac{1}{2}$	"	 8	00		"	34		"		2	00
**	44	6			"	 6	00	46	"	35,	37, 38, 41	and 4	42 Stock	1	50
**	44	7	41	9	"	 3	50	"	"	45	and 47 S	tock .		2	25
**	44	11	44	15	"	 3	00	46	"	49	" 51	" -		2	00
44	**	17	46	19	44	 2	50	"	"	53		" -		1	50
"	44	21	""	23	44	 2	00								

EXTRA TAPS.



Taper.



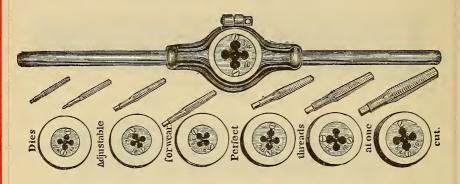
Plug.

STANDARD PRICE LIST.

Put up in Boxes.

	Size.	Number of	THREA	DS TO INCH.		Price
	51Ze.	Right.	Taps in each Box.	Left.	Taps in each Box.	Each.
½ iı	n	30 and 32	6			\$0 30
36		24, 26 and 28	6			30
1/4		18, 20, 22, 24 and 26	6			30
$\frac{5}{16}$		16, 18, 20 and 22	6			30
3/8		12, 14, 16 and 18	6			35
$\frac{7}{16}$		12, 14, 16 and 18	6	14	6	40
1/2		12, 14 and 16	6	12 and 14	4	40
$\frac{9}{16}$		12 and 14	6	12	4	50
5/8		10, 12 and 14	6	10 and 12	4	50
3/4	••••	7, 8, 9, 10 and 12	6	10 and 12	4	65
1 /8		9 and 10	4	9	4	90
1		7, 8 and 9	2	8 and 9	2	1 25
1¼		6, 7, 8 and 9	2	8 and 9	2	1 75
$1\frac{1}{2}$	•••••	6, 7 and 8	2	6, 7 and 8	2	3 00

THE LIGHTNING SCREW PLATE.



PRICE COMPLETE.

Size	В	includes	Stock,	Dies	and	Taper	Taps	 \$25	00
44	D	"	46	44		"	"	 60	00

Size B cuts bolts from 1/4 to 3/4 in., and pipe from 1/8 to 1/2 in.

"D"" 1/2" "" 3/4" 11/2" "" 3/4" 11/2"

Size B Stock, 23 in. long, usually fitted up as follows: with $\frac{1}{4}$, $\frac{5}{16}$, $\frac{3}{8}$, $\frac{7}{16}$, $\frac{1}{2}$, $\frac{1}{8}$, and $\frac{3}{4}$ in.—seven sizes.

Size D Stock, 53 in. long, usually fitted up as follows: with $\frac{7}{3}$, 1, $\frac{11}{6}$, $\frac{11}{4}$, $\frac{13}{6}$ and $\frac{11}{2}$ in. — six sizes.

This will be acknowledged upon examination to be the most perfect tool ever invented for its purposes.

It is warranted to do five times the work possible with any other screw plate. The threads cut with this plate are more perfect than can be made with any other hand tool, and equal to the best machine work, being neatly and sharply cut out of the bolts, instead of being bruised upon them, so that no burr is raised above the true size.

It finishes its work at one cut, notwithstanding which its operation is easier than the first trial with the common plate. A man can cut 1½ in. bolts without help, say threads 3 in. long, one in three minutes.

Nuts and bolts threaded with it need not be matched and kept together—they always correspond without trying and fitting.

The dies are adjustable for wear, so as to keep the exact size of the taps, notwithstanding long use, and to allow of nuts and bolts for different purposes being made to fit together tightly or loosely, as desired. Until absolutely worn out they are always exactly true. When used up they can be replaced, the plate and collets remaining good.

The collets holding the dies have guides for starting bolts true, but when desirable to cut close under the heads of bolts, the face side of the die is used.

THE LIGHTNING SCREW PLATE.

PRICE LIST OF TAPS AND DIES.

Sizes, Inches.	Number Threads to inch.	Hand Taps, each.	Dies, each.	Machine Taps, each.	Pipe Dies, each.
1/4 5 6 3/8 7 6 / 9 6 /	18 and 20 16 " 18 14 " 16 12, 14 " 16 12, 13 " 14 10, 11 " 12 11 " 12 10 9 and 10 9 8 7 and 8	\$0 50 55 60 70 80 90 1 00 1 20 1 40 1 60 1 80 2 00 2 25 2 50	\$1 00 1 00 1 15 1 30 1 50 1 75 1 90 2 10 2 35 2 60 3 00 3 40 3 75 4 40	\$0 75 90 1 05 1 20 1 40 1 60 1 80 2 00 2 25 2 50 2 87 3 25 3 63 4 25	\$1 50 1 90 2 35 3 75 5 00
$1\frac{18}{14}$ $1\frac{3}{8}$ $1\frac{1}{2}$ $1\frac{5}{8}$ $1\frac{3}{4}$	7 6 6 5 5	3 00 3 50 4 00	5 00 5 75 7 00	4 88 5 62 6 75 8 00 9 25	5 50 5 50 5 50

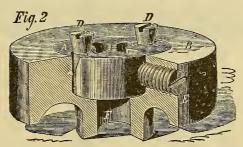
Plug and Bottoming, same price as Taper Taps.

Plate B, \$4 00; Collets, \$0 75 each.

" D, 10 00; " 1 00 "

Machine Collets, \$1 00 each.

EXPLANATION OF PATENT DIE,



A—Die. B—Collet. D—Taper Screws regulating the Cut. E—Binding Screws. F—Guide for Bolts.

In adjusting the die, the binding screws E are first slackened, and the size required fixed by moving the taper-headed screws DD in or out, after which the binding screws E are set very tight the last thing.

SCREW PLATES AND TAP WRENCHES.

MORSE TWIST DRILL CO.

A. Fitting Taps from 14 to 5% in inclusive, and Reamers from 14 to 13 in inclusive	with 1, 2 or 3 pair of 2 50 Size B \$ \$	Size A. With 3 pair Dies cutting $\frac{120}{316}$ $\frac{316}{312}$ $\frac{112}{312}$ $\frac{316}{312}$ $\frac{112}{312}$ $\frac{316}{312}$ $\frac{112}{312}$ $\frac{316}{312}$ $\frac{112}{312}$ $\frac{316}{312}$ $\frac{316}{31$
--	--	--

Above Plates are of an improved pattern and finish, are light and durable, and have recently been so perfected as to admit of a change of Die quickly. The Dies and Plates are carefully finished to standard gauges, and are warranted to be accurate in size and carefully tempered.

MACHINE OR NUT TAPS.

MORSE TWIST DRILL CO.

V OR FRANKLIN INSTITUTE SHAPE OF THREAD. LONG SHANK.



STANDARD LIST.

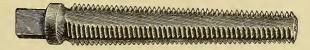
Diam.	Length.	No. Threads to inch.	Price each.	Diam.	Length.	No. Threads to inch.	Price each.
14 in. 5 6 8 7 6 / 2 9 6 / 8 1 6 / 4 5 6 / 8 1 6 / 8 1 6 / 8 5 6 / 8 1 6 / 8 5 6 / 8	4½ in. 5½ 5¾ 6¾ 6¾ 7 75% 8½ 8½ 10½ 11½ 11¼ 11¼	16, 18 and 20 16 " 18 14 " 16 12, 14 " 16 12, 13 " 14 12 " 14 10, 11 " 12 11 " 12 10 9 " 10	\$0 60 70 80 90 1 00 1 15 1 30 1 45 1 60 1 80 2 10 2 40	1 in. 11/8 11/4 13/8 11/5 15/8 11/8 2	12 in. 125/8 131/4 137/8 141/2 151/8 163/8 17	8 7 and 8 7 " 8 6 6 5 " 5½ 4½ " 5 4½ " 5	\$2 80 3 20 3 70 4 20 4 70 5 30 6 00 6 80 7 70

We keep in stock the above $\frac{1}{32}$ over size for rough iron. In ordering, always state exact diameter and thread wanted. When exact duplicates are wanted, special orders should always be accompanied by a stub with nut fitting same.

Hubs or Master Taps are 25 per cent. higher than Nut Taps. State, in ordering, whether for solid or open Dies.

TAPER TAPS.

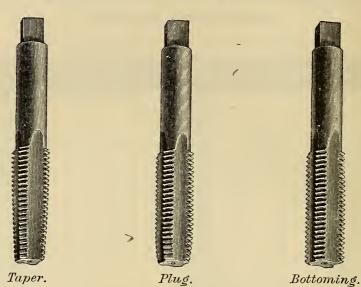
MORSE TWIST DRILL CO.



	Length.	No. Threads to inch.	Price each.	Diam.	Length.	No. Threads to inch.	Price each.
14 in. 5 6 3/8 7 6 1/2 9 6 5/8 1 6 1/	2 ³ / ₄ in, 2 ⁷ / ₈ 3 ¹ / ₂ 3 ¹ / ₁₆ 4 ¹ / ₁₆ 4 ³ / ₄ 5 ¹ / ₈ 5 ³ / ₈	16, 18 and 20 16 " 18 14 " 16 12, 13 " 14 12 " 14 10, 11 " 12 11 " 13	\$0 35 40 45 50 55 65 75 85	34 in. 138 158 1 118 114	513 in. 6 618 638 6136 714 8	10, 11 and 12 10 9 " 10 9 8 7 " 8 7 " 8	\$1 00 1 15 1 30 1 45 1 60 1 90 2 30

The Blacksmith Taps are a little more expensive than those ordinarily sold by the hardware trade. They are very carefully made, are accurate as to lead and temper, and being relieved by our patent process, are more durable, and will cut a thread with ease.

MACHINIST'S VOLUTE TAPS.



SETS OF MACHINIST'S HAND TAPS.

V OR FRANKLIN INSTITUTE SHAPE OF THREAD.

Unless advised to the contrary, we fill orders with V Threads.

er.	Diameter.	Length.	No. Threads to in.	Price each.	Price per set.
set - Taper, Plug, and Bottomer.	Diameter. 1/4	Length. 2118 278 3148 358 418 418 418 418 518 558 518 618 618 688	No. Threads to in. 16, 18 and 20 16 " 18 14, 16 " 18 14 " 16 12, 13 " 14 10, 11 " 12 11 " 12 10, 11 " 12 10 9 " 10 9 8 7 " 8	\$0 45 50 55 60 70 80 90 1 05 1 20 1 40 1 60 1 80 2 00 2 25 2 60	\$1 35 1 50 1 65 1 80 2 10 2 40 2 70 3 15 3 60 4 20 4 80 5 40 6 00 6 75 7 80
3 Taps to	13/8 11/2 15/8 13/4 17/8	$7\frac{1}{4}$ $7\frac{5}{8}$ $8\frac{1}{8}$ $8\frac{1}{16}$ $9\frac{8}{18}$ $9\frac{3}{4}$	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	3 00 3 50 4 20 5 00 5 80 6 70	9 00 10 50 12 60 15 00 17 40 20 10

We keep in stock the above — $\frac{1}{32}$ over size — and make them to order without extra charge $\frac{1}{64}$ or $\frac{1}{100}$ full.



MACHINE SCREW TAPS.

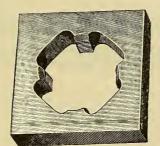
MORSE TWIST DRILL CO. .

STANDARD LIST.

Diameter.	Wire Gauge Size.	No. Threads to inch.	Price each.	Price per dozen.
7-64 9-64 1-8 5-32 3-16 7-32 1-4 17-64 9-32 5-16 3-8	No. 4 6 8 10 12 14 16 18 20 24	36 and 40 30, 32, 36 " 40 30, 32, 36 " 48 30 " 32 20, 22 " 24 20, 22 " 24 16, 18, 20 " 22 16, 18 " 20 16, 18 " 20 14, 16 " 18	\$0 35 35 35 35 35 35 35 38 38 38 45 45	\$4 00 4 00 4 00 4 00 4 00 4 00 4 40 4 40

All orders for less than half dozen of a size at single price.

MACHINE OR SOLID BOLT DIES.



STANDARD LIST.

Diameter.	No. Threads to inch.	Size of Square.	Price each.
½ in.	20	2½)	\$1 80
1/4 in. 5 16 3/8 7 16	18	21/2 1/ in think	1 80
3%	16	$\frac{2\frac{1}{2}}{2\frac{1}{2}}$ \ \frac{1}{2} \ in. \text{ thick.}	1 80
7 16	14	21/2	1 80
	12	21/2 1	1 80
72 5/8 3/4 7/8	11	$\frac{21}{21}$ 34 in. thick.	2 00
34	10	21/2 /4 III. IIICK.	$2\ 20$
$\frac{7}{8}$	9	$2\frac{1}{2}$	$2\ 40$
1	8	$2\frac{1}{2}$	2 70
$1\frac{1}{8}$	7	21/2	3 00
$1\frac{1}{4}$	7	2½ 1 in. thick.	3 30
$1\frac{3}{8}$	6	4/2	3 60
$1\frac{1}{2}$	6	3	3 90
$1\frac{5}{8}$	5½	3 J	4 20
1½ 15% 1¾ 1½ 1½	5 5	3 and 11/4 in. thick.	5 40
1%	5	3½" 1½ "	6 50
2	$4\frac{1}{2}$	334" 2 "	7 50

The above are kept in stock—by sixteenths and thirty-seconds to 1 in.; by eighths and thirty-seconds from 1 in. to $1\frac{1}{2}$ in.

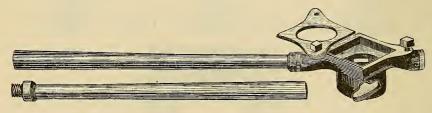
PIPE TAPS AND REAMERS.



Price, \$1 12 1 25 1 50 1 87 2 50 3 12 3 75 4 62 6 25 10 50 15 00 Diameter, $\frac{1}{3}$ $\frac{1}{4}$ $\frac{3}{8}$ $\frac{1}{2}$ $\frac{3}{4}$ 1 $\frac{1}{4}$ $\frac{1}{2}$ 2 $\frac{21}{2}$ 3 in.

PIPE STOCKS AND DIES

WITH BUSHINGS.



No. 1.	Solid l	Plate a	and Guid	des		cutting	1/8,	1/4,	$\frac{3}{8}, \frac{1}{2}$	in	\$8 00
2.	Screw	Plate,	Solid D	ies		"	1/4,	3/8,	1/2, 3/4,	1	14 00
3.	"	"	"		-	"	34,	1,	11/4		14 00
4.	"	"	with l	Driving	Screw	, "	1¼,	11/2,	2		20 00
5.	"	44	"	"	"	"	$2\frac{1}{2}$,	3			40 00

SOLID PIPE DIES.



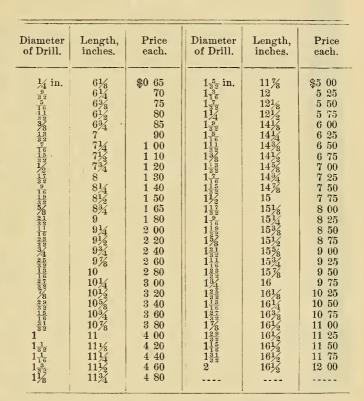
No. 2.	2¼ in.	Square R.	or L.	Size	14, 38, 12, 34,	1 in \$1 80
3.	3	"	44	"	$\frac{3}{4}$, 1, $1\frac{1}{4}$,	2 35
4,	$3\frac{3}{4}$	"	44	"	11/4, 11/2, 2	3 30
5,	5	"	"	"	$2\frac{1}{2}$, 3	9 00
6.	7	"	"	"	3½, 4	25 00

MORSE TWIST DRILLS.

STANDARD LIST.

PATENT INCREASE TWIST AND AMERICAN STANDARD DRILLS.

TAPER SHANKS.



Above can be had by 64ths, if desired.

STEEL SOCKETS FOR HOLDING TAPER SHANK DRILLS.

No.	1. 2.	Socket "	for Morse	Faper Drills, $\frac{1}{5}$, $\frac{5}{1}$, $\frac{1}{1}$, $\frac{1}{1$	to 	19 32 29 32 32 11/	inclusive		~	40 20 00
	4.	"	44	" $1\frac{1}{1}$; ;	2	44			40
No.	1.	Socket	for Standar	d Taper Drills					_	35
	2.	**		44	- 	- -			1	65
	3.	"	44	"					2	10
	4.	44	**	**					2	65
				"				•		40

MORSE TWIST DRILLS.

STANDARD LIST.

PATENT INCREASE TWIST AND AMERICAN STANDARD DRILLS.

STRAIGHT SHANKS.

				1	1		
Diameter of Drill.	Length, inches.	Price per doz.	Price each.	Diameter of Drill.	Length, inches.	Price per doz.	Price each.
16664 8327614 9445 31144 81684 7	21/2 25/8 25/8 23/4 27/8 3 31/8 31/4 23/4	\$1 20 1 30 1 40 1 60 1 80 2 00 2 20	\$0 11 12 13 14 16 18 20	10 4 5 6 1 4 1 2 2 2 3 4 2 2 5 1 4 2 2 2 3 4 2 2 5 1 4 2 2 2 3 3 5 4 2 2 2 3 5 4 2 2 3 5 4 2 2 3 5 4 2 2 3 5 4 2 2 3 5 4 2 2 3 5 4 2 2 3 5 4 2 2 2 3 5 4 2 2 2 3 5 4 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	43/8 41/2 45/8 43/4 47/8 5 51/8	\$4 95 5 30 5 70 6 20 6 70 7 20 7 70 8 10	\$0 43 46 50 54 58 62 66
14 3 6 8 4 7 215 4 7 215 4 1 6 9 2	33/8 31/2 35/8 33/4 37/8 4 41/8 41/7	2 45 2 70 3 00 3 30 3 60 3 95 4 30 4 60	22 24 26 29 32 35 38 40	132747 7 69455214 1 26455214 2	5 1/4 5 3/8 5 1/2 5 5/8 5 3/4 5 7/8 6	8 10 8 45 8 80 9 20 9 65 10 10 10 55	70 74 78 82 86 90 94

The above comprises the Jobber's and Machinist's Sets.

For very exact work, a gauge plainly marked should accompany an order.

FOR COE'S MACHINE DRILL.

Sizes ½8 Price \$0 90			
Sizes 9 Price \$1 35			

NOTICE.

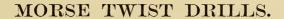
To prevent confusion in filling orders, parties ordering will please state which taper is desired.

Straight Shank Drills, Taper Lengths, at Taper Shank prices.

The Standard Taper corresponds with the Manhattan Taper.

Drills of any size or length, with Straight or Taper Shanks, made to order, and to fit any socket desired.

The Patent Grinding Line is applied to Patent Increase Twist Drills only. Parties ordering will please state whether they would have the Grinding Line applied or not.



STANDARD LIST.

PATENT INCREASE TWIST AND AMERICAN STANDARD DRILLS.

STUBS' STEEL WIRE GAUGE,

STRAIGHT SHANKS.

Numbers by Gauge.			Price each.	Numbers by Gauge.			Price each.
1 to 5 6 " 10 11 " 15 16 " 20 21 " 25 26 " 30	$\begin{array}{c} 4 \\ 3\frac{11}{1.6} \\ 3\frac{1}{2} \\ 3\frac{1}{4} \\ 3\frac{1}{1.6} \\ 2\frac{13}{1.6} \end{array}$	\$2 35 2 25 2 15 2 05 1 95 1 75	\$0 22 21 20 19 18 16	31 to 25 36 " 40 41 " 45 46 " 50 51 " 65	$\begin{array}{c} 25\% \\ 276 \\ 214 \\ 214 \\ 216 \\ 134 \end{array}$	\$1 55 1 35 1 25 1 15 1 15	\$0 15 14 13 12 11

BIT STOCK DRILLS.

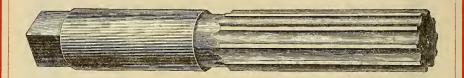
Diameter of Drill.	Price per doz.	Price each.	Diameter of Drill.	Price per doz.	Price each.
16397797979797979797979797979797979797979	\$1 75 2 00 2 50 3 00 3 50 4 25 5 00 5 75	\$0 15 20 25 30 35 40 45 50	5 6- 220000000000000000000000000000000000	\$6 50 7 50 8 50 9 50 10 75 12 00 13 25	\$0 60 65 75 85 95 1 05 1 15

Price per set, $\frac{1}{16}$ to $\frac{1}{4}$ in. by 32ds; $\frac{1}{4}$ to $\frac{3}{8}$ in. by 16ths, boxed, \$3 10.

	•			
		PRICES OF DRILLS PER SET.	Patent Increase Twist Drill	Am. Stand. Taper Drill
N	o. 1.	Set of Taner Shank Drills 1/ to 1 in warving by 16ths	\$25 00	, DOCKERS,
TA		Set of Taper Shank Drills, ½ to 1 in., varying by 16ths	44 00	
	2.	78 174 dram, varying by 1001s,	44 00	
,	3.	" %, varying by 520s, % to 14	E0 00	
		in diam, varying by 16ths.	53 00	,
	4.	Set of Taper Shank Drills, 3/8 to 3/4, varying by 32ds, and from		
		34 to 2 in. diam., varying by 16ths	162 00	
	5.	Set Drills, Straight Shanks, 16 to 1/2 in., mounted, varying by		
		64ths	12 75	i
	6.	Set Drills, Straight Shanks, 1 to 1/2 in., mounted, varying by		
	•	32ds	6 50)
	7.	Set Drills, from 60 to 3% in., mounted	11 00	
	8.	"Steel Wire Gauge, from 1 to 60, mounted	8 75	
	9.	Half Set Drills, Steel Wire Gauge, alternate Nos. from 1 to 60,	0 .0	
	θ.	mounted	4 75	
	40		# 10	
	10.	Jeweler's Set Drills, neatly mounted in a mahogany case with		
		cap, containing 36 Drills, from No. 30 (1/2 in.) to No. 65,		
		Steel Wire Gauge	5 25	
	11.	Set of Taper Shank Drills, 3/8 to 2 in. by 32ds	300 00	
Se	t of	Steel Sockets, to hold Drills from 1/4 to 11/4 in.	6 60	\$7 75
		ge Steel Socket to hold Drills from 15 to 2 in. diameter	4 4(4 40
A	linsta	ble Chuck holding from 1 to 5% in., with springs to open jaws,	6 00)
Ce	enter-	Drill Chuck	2 50	
		Drills, 25 cents eachper doz.	2 75	
00	J11001-	Dillis, No comb caon accessing to access per doz.	~ • •	

SOLID REAMERS.

MORSE TWIST DRILL AND MACHINE CO.



STANDARD LIST.

	Јовве	er's Set.		SHORT SET.				
Diam. of Reamer.	Full Length,	Length of Flute.	Price each.	Diam. of Reamer.	Full Length.	Length of Flute.	Price each.	
in. 14 - 18 - 18 - 18 - 18 - 18 - 18 - 18 -	4 in. 41/2 5 1/2 6 61/2 7 7 1 1 6 6 1/2 7 7 1 1 6 1/2 8 9 1 6 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	2 in. 2 1/4/2 2 1/4/2 2 1/4/2 3 1/4/2 5 5 7 7 6 6 7 6 6 7 6 6 7 6 6 7 6 6 7 6 7	\$1 40 1 55 1 70 1 90 2 10 2 30 2 50 2 80 3 10 3 40 3 70 4 10 4 50 4 90 5 30 6 80 7 40 8 00 8 70 9 40 10 10 10 80 11 50 13 50 14 50 14 50 15 50 16 50 17 50 18 50	in. 14.5 (3) 2.7 (2.9 (2.8 1 (2.4 (2.5 (2.8 (2.5 (2.4 (2.5 (2.8 (2.5 (2.4 (2.5 (2.8 (2.5 (2.5 (2.5 (2.5 (2.5 (2.5 (2.5 (2.5	3% in. 4 414 414 434 5 514 514 514 714 714 834 9 914 1056 1014 1114 1114 1114	in. 14.4.1.4.5.5.8.44.6.6.6.6.6.6.6.6.6.6.6.6.6.6.6.6.6.	\$1 35 1 460 1 75 1 90 2 00 2 15 2 30 2 50 2 70 2 95 3 25 3 45 3 70 4 40 4 4 80 5 75 6 30 5 75 6 30 10 00 10 70 11 40 12 20 13 00	

CHUCK AND SHELL REAMERS.

MORSE TWIST DRILL AND MACHINE CO.



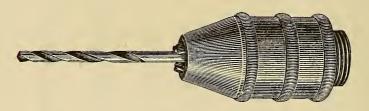
СТи	uck Red	umers.			Shell R	eamers.	
Diameter of Reamer.	Full Length.	Length of Flute.	Price each.	Diam. of Reamer.	Length.	Size Hole.	Price each.
1 less .005 1	naller tha		1 00 1 10 1 20 1 30 1 45 1 60 1 75 1 90 2 05 2 20 2 35 2 50 2 65 2 80 2 95 3 10 3 25 3 40 3 60 3 80 4 00 4 20 4 40 4 60 4 85 5 10 5 35 6 60	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	in. 21/22/24/4/4/4/4/4/4/4/4/4/4/4/4/4/4/4/4	10. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	\$1 60 1 60 1 70 1 70 1 80 1 80 2 00 2 20 2 40 2 40 2 60 2 80 3 10 4 50 4 10 4 50 4 90 5 80 6 80 7 30 8 75 9 9 75 10 00 10 75 11 50 12 25 13 00 13 75 14 50

STANWOOD PIPE CUTTER.



Number.	Cuts Pipe	Price.	Cutter Wheels.	Price.	Cutter Blocks.	Price.
1 2 3	1/8 to 3/4 3/4 " 2 2 " 3	\$7 50 9 00 18 00	No. 1	\$0 60 75 1 25	No. 1	\$2 50 4 00

BEACH'S PATENT DRILL CHUCK.



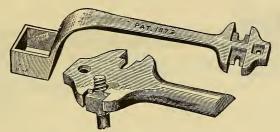
No. 0	holds	from	0	to	$\frac{1}{8}$	in. diamete	er (for jewelers)	\$8 00)
1	6	٤	0	"	$\frac{1}{4}$	"	~	9 00	C
2	4	•	0	"	3/8	"		10 00	C
3	6	4	0	"	1/2	u		12 00	C
4	6		$\frac{1}{16}$	"	5/8	"		13 50)

TWIST DRILL GRINDING MACHINES.

MORSE'S PATENT.

No. 1.	For grinding Drills of sizes below ½ in	\$12 00 each.
2.	For sizes varying from 36 to 2 in	24 00 "

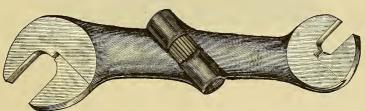
Extra rests for grinding left hand Drills furnished for \$2 75 and \$5 50. By removing the rest, the machine may be used for an emery grinder. Extra Wheels furnished at the lowest rates.



Cooper's Common Sense Wrench.

MADE OF BEST MALLEABLE IRON.

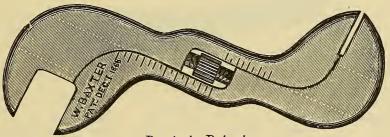
Sizes	7/8	1	$1\frac{1}{8}$	$1\frac{1}{4}$	in.
Japanned	\$1 50	1 75	2 00	2 25	per dozen.



Davis' Improved Double End Wrench.

6 i	n	\$9	00	per dozen.
8		12	00	"
10		18	00	"

Easily operated with one hand, and indispensable for certain classes of work.



Baxter's Patent.

	2000000			
6	in	\$12	00	per dozen.
8		13	50	
10		18	00	**
12		22	00	66
15		30	00	"
21		60	00	"



Malleable Iron Shifting Wrench.

No. 0.	$10\frac{1}{2}$	in. long,	fitted comple	e	\$3	50	per dozen.
00.	15	46	44		4	50	" .

The above Wrench can be furnished without being fitted up with thumb-screw at same price of other malleable irons, but are preferred as shown above, being ready for use. They are well adapted for farmers and all others desiring a very cheap and useful Wrench.



Walton Wood Handle.

		BRIGHT			
Lengths 6	8	10	12	15	18 in.
Price \$10 00	12 00	14 00	16 00	26 00	32 00 per dozen.
		Вьаск.			
Lengths 6	8	10	12	15	18 in.
Price \$9 00	10 00	12 00	14 00	24 00	30 00 per dozen.



Walton Iron Handle.

POLISHED.

Lengths Price		8 10 50	10 13 50	12 15 50	15 25 50	18 in. 31 50 per dozen.			
		1	Unpolish	ED.					
Lengths	6	8	10	12	15	18 in.			
Price		9 50	11 50	13 50	23 50	29 50 per dozen.			
FULL CASES.									
Lengths		6 8	3 10	12	15	18 in.			
Number in Case .		6 6	3 6	6	3	2 dozen.			



Imitation Coes' Pattern.

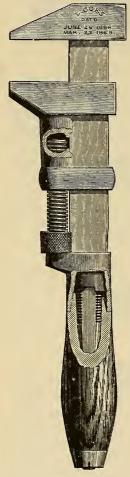
В	RIGHT.	Black.	
LENGTHS.	PER DOZEN.	LENGTHS.	PER DOZEN,
6 in	\$10 00	6 in	\$9 00
8	11 00	8	10 00
10	14 00	10	12 00
12	16 00	12	14 00
15	26 00	15	24 00
18	32 00	18	30 00
21	38 00	21	36 00



Taft's Patent.

	BRIGHT.			1	I	BLACK.		
LENGTHS.		PER D	OZEN.	LENGT	HS.		PER	DOZEN.
6 in.		\$10	00	6	in		\$9	00
8 .		11	00	8			10	00 0
10 .		14	00	10			19	00
12	· · · · · · · · · · · · · · · · · · ·	16	00	12			14	4 00
15 .		26	00	15			2	4 00
18 .		32	00	18			30	0 00
21 1		38	00	21			30	6 00

Lengths	6	8	10	12	15	18	21	in.
Number in Case	6	6	6	6	3	2	1	dozen.



BRIGHT.

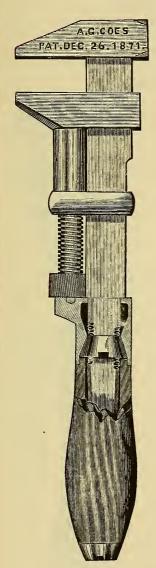
LENG	eths.	PER DOZEN.
6	in	\$10 00
8		. 11 00
10		. 14 00
12		. 16 00
15		. 26 00
18		. 32 00
21		. 38 00

BLACK.

LENG	THS.	ER DOZEN.
6	in	\$9 00
8		10 00
10	••••	12 00
12		14 00
15	•••••	24 00
18		30 00
21		36 00

L. Coes' Patent.

Lengths	6	8	10	12	15	18	21	in.
Number in Case	6	6	6	6	3	2	1	dozen.



BRIGHT.

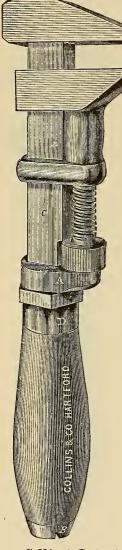
LENG	THS.	PER DOZEN.
6	in	\$10 00
8		. 11 00
10		. 14 00
12		. 16 00
15	, <u>;</u>	. 26 00
18		
21		. 38 00

BLACK.

LENG	THS.	PER DOZEN.
6	in	\$9 00
8		10 00
10		12 00
12		14 00
15		24 00
18		30 00
21		36 00

A. G. Coes' Patent.

Lengths	6	8	10	12	15	18	21	in.
Number in Case	6	6	6	6	3	2	1	dozen.



BRIGHT.

LENG	THS. P	ER DOZEN.
6	in	\$10 00
8	<u></u>	11 00
10		14 00
12		16 00
15		25 00
18		31 00
21		37 00

BLACK.

LENG	THS.	PER I	OZEN.
6	in	\$9	00
8		10	00
10		12	00
12		14	00
15	·	23	00
18		29	00
21	•••••	35	00

Collins' Patent.

Lengths	6	8	10	12	15	18	21	in.
Number in Case	6	6	6	6	. 3	2	1	dozen.

WARRANTED STEEL FACE AND HEAD.



BRIGHT.

With Long Nut or Sleeve.

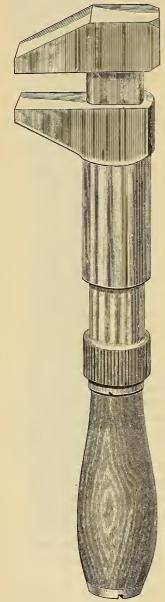
LENGTHS	ER DOZEN.
10 in	 \$17 50
12	 20 00
15	 32 50

With Short Nut.

LENGTH.	PE	RI	OOZEN.
8 in.	8	313	75
18 '		40	00

This Wrench has many advantages over any other Wrench made, by the addition of the long Nut or Sleeve, whereby more power is obtained in the Jaw, which is found to be very essential in screwing up and unscrewing square and six-square nuts, after the corners are worn off. For out-of-doors work in cold weather, it can be adjusted with glove or mitten to a much better advantage than any other Wrench. Also, this long Nut or Sleeve protects and prevents the screw from getting damaged. These Wrenches are made from the best of Wrought Iron, with Steel Face and Head, and case-hardened throughout.

A. D. Briggs' Pattern.



77		7	
He_{I}	197.t	Pa	tent

В			

LENGTHS.	PER D	OZEN.
10 in	_ \$21	00
12	. 24	00
15	_ 33	00

BLACK.

LENGTHS.	P	ER DOZEN.
10 in		\$18 00.
12	•••	21 00
15		30 00

This Wrench has been gotten up for a first class article, being void of all defects in construction, with its working parts so completely covered as not to be liable to clog with dirt or to be injured by abrasion. Where the Shank Jaw joins the Hammer Jaw it is filleted, and is not liable to bend or fracture, while the Shank Bar, having a greater width than other Wrenches of same sizes, amply increases its strength.

This Wrench is manufactured from the most refined material, and finished equal to the best United States gun work, making it very durable and strong.

Lengths	10	12	15	in.
Number in Case	6	6	4	dozen.

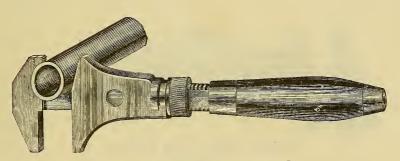


Davis' Solid Cast Steel Bar Railroad Wrench.

18 in. Blue or Bright \$26 00 per dozen.

Made of cast steel and warranted four times stronger than any Wrench of same size made of iron.

Packed in Cases of 3 Doz. each.

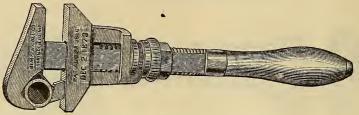


Davis' Patent Duplex Wrench.

8 in		 \$3	00	per dozen.
12				
15				
18				
Reversible Steel Jaw	s	 4	00	

Above Wrench is made of the best material, and suitable for pipes and cylindrical bodies as well as nuts of all shapes.

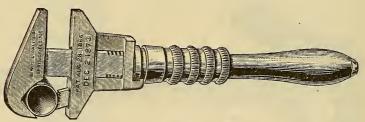
Lengths	12	15	in.
Number in Case	6	3	dozen.



Patent Combination Wrench.

With Short Nut.

10 in.,	Bright	6	\$23	00 1	per dozen.
15	"		37	00	"



Patent Combination Wrench.

With Long Nut.

10 in	a., Bright			
12	66	28	50	"
15	"	 40	50	"

They are made from the best of Wrought Iron, with Steel Head and Jaw, case-hardened throughout.

Patents dated August 28, 1866, and December 2, 1873.

These Wrenches not only combine all of the superior qualities of a Cylinder or Gas Pipe Wrench, but also all the requisite combinations of a regular Nut Wrench, thus making a combination which has no equal.

BOILER MAKER'S HAMMERS.



No. 1. Riveting Hammer.

Chrome Cast Steel,	solid,	2	to	5	pounds	 75	cents p	per pound.
American "	"	5	"	5	"	 75	"	44



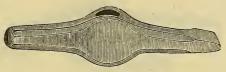
No. 2. Riveting Hammer.

Chrome Cast Steel,	solid,	2	to	5	pounds	75	cents per	pound.
American "	"	2	"	5	((75	"	64



No. 3. Riveting Hammer.

Chrome Cas	t Steel,	solid,	2	to	5	pounds	 75 c	ents pe	r pound.
American	"	"	2	44	5	"	 75	"	"



No. 4. Riveting Hammer.

Chrome Cast St	teel, solid,	2	to	5	pounds	 75 0	cents per	pound.



No. 5. Scaling Hammer.

Chrome Ca	ast Steel,	solid,	2	to	5	pounds	 75	cents pe	r pound.	

BOILER MAKER'S HAMMERS.



No. 6. Riveting.

 Chrome Cast Steel, solid, 2 to 5 pounds
 75 cents per pound.

 American
 " 2 " 5 "
 " "
 " "



No. 7. Riveting.



No. 8. Riveting.

 Chrome Cast Steel, solid, 2 to 5 pounds
 75 cents per pound.

 American
 2 " 5 "



No. 9. Riveting.



No. 10. Riveting.

HAMMERS.



Hand.

Nos					pour	nds each.
Chrome Cast Steel, solid						
American " "	-		 	 50	"	"
Steel Face and Pane			 	 25	u	"



Double Face Hand.

Nos.	1	2	3	4		
Weight					pou	nds each.
Chrome Cast Steel, solid				50 ce	nts pe	er pound.
American " "						
Extra Steel Faced						



Drilling.

Chrome Cast Steel,	solid,	2	to	6	pounds	 50	cents per	pound	d.
American "	44	2	44	6	44	 50	"	"	
Extra Steel Faced.		2	44	6		 25	· · ·	"	



Napping.

Chrome Ca	st Steel,	solid,	2	to	5	pounds	50	cents pe	r pound.
American	"	44	2	66	.5	"	50	44	"



Boat Maul.

Chrome Cast Steel,	solid,	6	to	10	pounds	50	cents per p	ound.
American ""	"	6	"	10	"	50	"	
Extra Steel Faced,					"			

MACHINIST'S HAMMERS.



No. 1. Ball Pane.



No. 2. Cross Pane.

Nos	-		1	2	3	4	5	6	7	8	9	10	
Weig	ht		1	$1\frac{1}{4}$	$1\frac{1}{2}$	$1\frac{3}{4}$	2	$2\frac{1}{4}$	$2\frac{1}{2}$	3	31/2	4	pounds each.
Solid	Cast	Steel,	Eng	lish _								\$1 00	per pound.
در	66	44	Chr	ome.	<i></i> -	-						75	1 11
		44											"



No. 3. Cross Pane.



No. 4. Straight Pane.

Nos.	1	2	3	4	5	6	7	8	9	10	
Weight	1	$1\frac{1}{4}$	11/2	$1\frac{3}{4}$	2	$2\frac{1}{4}$	21/2	ដ	$3\frac{1}{2}$	4	pounds each.
Solid Cast Steel,	Eng	lish _		- -						\$1 00	per pound.
"	Chr	ome .								75	• "
и и	Ame	erican								75	"



No. 1. Ball Pane.

SOLID CAST STEEL.

Nos.	1	2	3	4	5	
Weight	1	11/4	11/2	$1\frac{3}{4}$	2	pounds each.
Price	\$13 00	14 00	16 00	18 00	20 00	per dozen.
	Ψ					F
			•			
Nos	6	7	8	9	10	
Weight	21/4	21/2	3	31/2	4	pounds each.
Price		24 00	28 00	32 00	36 00	per dozen.
	ψ~~ 00	~1 00	~00	0.0	55 00	por donem.



No. 2. Cross Pane.

SOLID CAST STEEL.

Nos	1 1 13 00	2 1¼ 14 00	3 1½ 16 00	4 1¾ 18 00	5 2 20 00	pounds each. per dozen.
Nos		7 2½ 24 00	8 3 28 00	9 3½ 32 00	10 4 36 00	pounds each. per dozen.



No. 3. Cross Pane.

SOLID CAST STEEL.

Nos	1	2 1¼ 14 00	3 1½ 16 00	4 1¾ 18 00	5 2 20 00	pounds each. per dozen.
Nos	$2\frac{1}{4}$	7 2½ 24 00	8 3 28 00	9 3½ 32 00	10 .4 36 00	pounds each, per dozen.



No. 4. Straight Pane.

SOLID CAST STEEL.

Nos	2 1½ 14 00	3 1½ 16 00	4 1¾ 18 00	5 2 20 00	pounds each, per dozen.
Nos	7 2½	- 8 3	9 31/2	10 4	pounds each.
Price \$22 00	24 00	28 00	32 00	36 00	per dozen.



Blacksmith's Hand Hammer,

SOLID CAST STEEL.

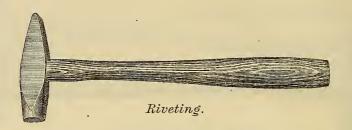
Nos	0	1.	2	3	4	5	
Weight	$1\frac{3}{4}$	$2\frac{1}{4}$	$2\frac{3}{4}$	31/2	4	5	pounds each,
Price	\$8 50	10 50	13 50	15 50	18 00	21 00	per dozen.



Carriage Ironer's Hand Hammer.

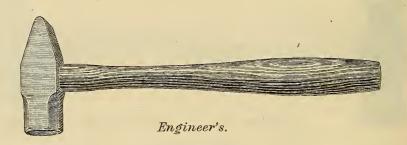
SOLID CAST STEEL.

Nos	1	2	
Weight	$2\frac{3}{4}$	23/8	pounds each.
Price	\$22 00 -	20 00	per dozen.



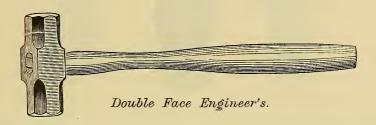
SOLID CAST STEEL.

Nos	0	1	2	3	4	5	
Weight	6	9	12 oz.	1	11/4	$1\frac{1}{2}$	pounds each.
Price	\$4 00	4 75	5 50	6 50	9 00	10 25	per dozen.
Nos		6	7	8	9	10	
Weight		$1\frac{3}{4}$	2	21/2	3	31/2	pounds each.
Price		\$11 25	13 50	16 50	18 75	21 75	per dozen.



SOLID CAST STEEL.

Nos	0	1	. 2	3	4	5	
Weight	15/8	2	25/8	31/2	4	5 .	pounds each.
Price	\$8 50	10 50	13 50	15 50	18 00	21 00	per dozen.



SOLID CAST STEEL.

Nos.	1	2	3	4
Weight	$2\frac{1}{2}$	$2\frac{3}{4}$	$3\frac{3}{4}$	4¼ pounds each.
Price	\$13 50	15 00	18 00	21 50 per dozen.



SOLID CAST STEEL.

Nos	0	1	2	3	4
Weight	11/4	1¾	$2\frac{1}{4}$	2¾	$3\frac{1}{2}$ pounds each.
Price	\$7 50	9 00	11 25	15 00	18 00 per dozen.



Cross Pane Sledge.

Steel Face and Pane	, 5 t	25	pounds	20 c	ents p	er pound.
Sold Cast Steel,	5 '	25		40	"	"



Straight Pane Sledge.

Steel Face and Pane,	5 to	25	pounds	20 c	ents per p	ound.
Solid Cast Steel,	5,"	25	"	40	"	"



Double Face Striking Sledge.

Steel I	Face,	6	to	25	pounds	20	cents per p	ound.
Solid C	Cast Steel,	6	"	25	u	40	"	"



Top Swage.



Bottom Swage.

Solid Cast Steel, all sizes ______50 cents per pound.



Top Fuller.



Bottom Fuller.



Square Flatter.

SIZES.

21/4, 21/2, 23/4 and 3 in. face. 21/4, 21/2, 23/4 and 3 in. face.



Round Flatter.

SIZES.

Solid Cast Steel, all sizes ______ 50 cents per pound.



Set Hammer.



Cold Cutter.



Hot Cutter.



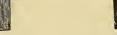
No. 1.



Ma a

Cupping Tools.







No. 3.

Anvil Hardies.



Gouge Chisel.

Cold Chisel.

Solid Cast Steel, assorted sizes 50 cents per pound.





Square Eye.

Heading Tools.



Countersink.

Solid Cast Steel 50 cents per pound.



Top.



Collar Swedges.



Centre Punch.



V-Tool.



Bending Tools.



Round Punch.

Solid Cast Steel, assorted sizes 50 cents per pound.



Straight Lipped Tongs.



Curved Lipped Tongs.

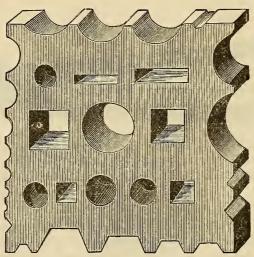


Stearns' Patent Swivel Jaw Tongs.

Above Tongs are for holding irregular and tapered pieces of iron or steel. They are made of solid steel. The Swivel Jaw swings so as to take any taper or parallel piece within the capacity of the Tongs. They are a very useful article, and recommend themselves to any mechanic working at the forge.



Cone Block.



Swage Block.

Made of best iron _____ 6 cents per pound.

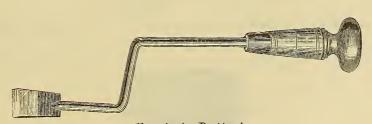


Adze Eye, Boston Pattern \$10 00 per dozen.



 Adze Eye, round pole, ordinary pattern
 \$7 00 per dozen.

 " octagon " " " " " " 7 00 "



Farrier's Butteris.



Turning Hammer.



Creasing Hammer.



Nail Pointing Hammer.



New Pattern Turning Sledge.

Solid Cast Steel, 7 to 9 pounds _____ 40 cents per pound.



Old Pattern Turning Sledge.



Nail Pointing Anvil.

Solid Cast Steel \$18 00 per dozen.



Farrier's Knife.

Wostenholm I X L ______ \$6 00 per dozen.



Toe Knife.



Buffer.



Pritchell.

Solid Cast Steel ______ 50 cents per pound.



Farrier's Shoeing Pincers.

WROUGHT IRON, WITH STEEL JAWS.

10 in.,	\$10 00 per dozen.			
12	a = c	12 00	"	
14	u	14 00	41	
Solid S	teel, all lengths	30 00	"	



Farrier's Tongs.

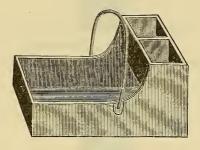


Farrier's Tongs.

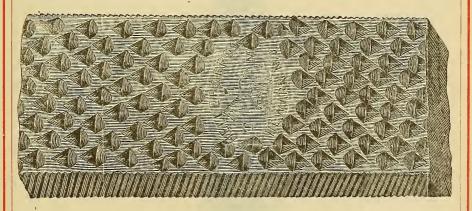


Stamp Punch.

Solid Steel Punch \$18 00 per dozen.



Farrier's Box.



Heller Horse Rasp.

 Lengths
 14
 15
 16
 in.

 Price
 \$15 00
 18 00
 21 50
 per dozen.

Above illustration is a fac simile of the genuine Heller Rasp and trade mark.

STONE MASON'S TOOLS.



Patent Bush Hammer.

From 4 to 12 plates of best Steel ______\$9 00 each.



Ordinary Bush Hammer.



Tooth or Bush Axe.



Face and Pane Stone Hammer.

Steel	Face	and Pane,	under	6	pound	s	 25	cents p	er pound.
46	66	"	over	6	"		 20	"	"
Solid	Cast	Steel,	under	6	".		 50	44	**
44	44	**	over	6	44		 40	"	**



Double Face Stone Hammer.

Solid	Cast	Steel,	under	6	pounds	 50	cents 1	per pound.
**	44	64	over	6	44	 40	44	66



Stone Axe.

Solid Cast Steel ______ 40 cents per pound.



Stone Cutter's Hand Hammer.

Solid Cast Steel, 2 to 5 pounds ______ 50 cents per pound.



Stone Cutter's Flagging Hammer.

Solid Cast Steel, 3 to 5 pounds ______ 50 cents per pound.



Mason's Hand Hammer.

Nos	1	2	3	4	5	6	7	8	9	10	
Weights	3	$3\frac{1}{2}$	4	$4\frac{1}{2}$	5	$5\frac{1}{2}$	6	7	8	9	pounds.
Steel Face and Pa	ane							2	e5 cen	ts pe	er pound.
Solid Cast Steel								5	in.	44	"



Stone Axe and Pane Hammer Shapes.

Solid Cast Steel, forged from the bar _____ 25 cents per pound.



Cape Chisel.



Narrow Chisel.

Solid Cast Steel 50 cents per pound,



Pitching Tool.

Solid Cast Steel 50 cents per pound.



Hammer Head.

Tooth Chisels.

Solid Cast Steel.... 50 cents per pound.



Hammer Head. Plain Chisels. Solid Cast Steel 50 cents per pound.



Hammer Head.

Flat Point Chisels.



Hammer Head.

Prick Point Chisels.



Mallet Head.



Mallet Head.







Pinch Bar.



Pinch Bar.

 Steel Point...
 8 cents per pound.

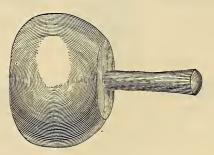
 Solid Steel...
 12 " "



Pinch Bar with Heel.



Mill Pick-Solid Steel.



Stone Cutter's Mallet.

 Head 5½ in. diameter, 3½ in. long
 \$10 00 per dozen.

 " 7 " 4½ " 12 50 "

 " 8½ " 5½ " 15 00 "

Second Growth from Hickory Butts.

QUARRY TOOLS.



Chipping Hammer.

Steel	Face	and	Pane,	2 to	5	pounds	 25	cents	per pound.
"	"		"	over	5	"	 20	"	"
Solid	Cast	Stee	1,	2 to	5	"	 50	"	"
									"



Stone Sledge.

Steel Fac	e and Pane	5	to	30	pounds	 20	cents p	er pound.
Solid Cas	st Steel,	5	"	30	"	 40	"	ш



Double Face Stone Sledge.

QUARRY TOOLS.

Tamping Bar.

Solid Steel \$1 00 to \$3 00 each.



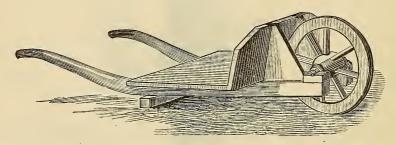
Stone Crowbar.

Steel Pointed 8 cents per pound.
Solid Steel 12 "

Churn Drill.



Stone Pick.



Stone Barrow.

Price, each......\$8 00

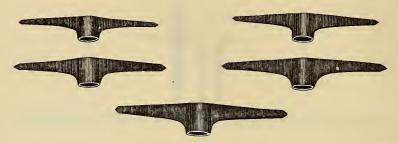
MINER'S TOOLS.



Plug and Feathers.

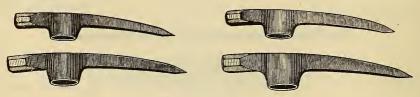
Solid Cast Steel		\$3 00 per dozen.
No. 1. Solid Cast Steel	Socket Drills.	
Solid Steel Point	Jumper Drill.	25 cents per pound.
Solid Steel Points	Feather Drill.	
Solid Cast Steel	Needle.	Special price.

COAL MINER'S TOOLS.



Coal Picks.

Nos.	WEIGHT.	LENGTH. PER	DOZEN.
0	2½ pounds	$16\frac{1}{2}$ in.	\$8 50
1	2½ "	17½	9 00
2	3 "		10 00
3	4 "	20	11 00
4	5 "	21	13 00



Coal Poll Picks.



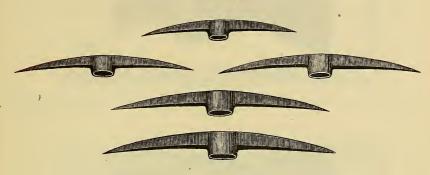
$Coal\ Sled$ ge.



Coal Wedge.

DRIFTING PICKS,

For Gold and Silver Miners.

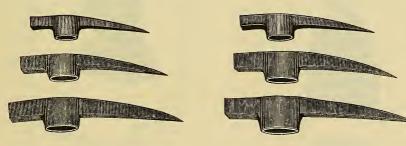


PRICE LIST.

		LENGTH. P	
1	. 3 pounds .	17 in.	\$15 00
	_		
3	41/6 "	21	15 00
		23	
5	. 6 "	24	18 00

POLL PICKS,

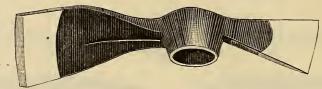
For Prospectors of Mines.



PRICE LIST.

1		31/4	pounds		13½ in.	 \$17	00
2		4	"	,	14	 17	00
3		$4\frac{1}{2}$	"		15	 17	00
	,						

MATTOCKS, GRUB HOE AND ADZE.



Short Cutter Mattock.



Long Cutter Mattock.

Axe Finish ______\$15 00 per dozen.



Grub Hoe.



Railway Adze.

No. 0.	Grub	Hoe,	Axe	Finish	 \$9 50	per dozen.
1.	"	"	"	44	10 00	*
2.	"	"	**	4.6	 10 50	"
3.	44	76	66	44	 12 00	*6
Railway	Adze	÷,		66	 24 00	"

CHAINS.



Twist Link.



Straight Link.

Diameter.	W'T PER	Г АТНОМ.	Ркоон	Tons.	PRICE PER POUND.			
Diameter.	Close Link.	Stud Link.	Cable.	Crane.	Close Link.	Stud Link.	Best Crane.	
_	POUNDS.		TON.		CENTS.	CENTS.	CENTS.	
16	3.5		1/2 3/4		CENTS.			
4	5.5		$\frac{3}{4}$		13	/		
8, 6, 74, 6, 6, 76, 76, 76, 76, 76, 76, 76, 76,	6.25		1		12			
3/8	9.5		2 3	3	11			
$\frac{7}{16}$	13.5			$\frac{4}{5}$	101/4			
$\frac{1}{2}$	17		$\frac{4}{5}$	5	91/2			
9 16	21		$\tilde{0}$	6 8	91/4		~	
5/8	26		6	8	9			
$\frac{1}{1}\frac{1}{6}$	30		8	10	9			
$\frac{3}{4}$	37	34	10	12	83/4			
18	42	40	12	14	834			
7/8	48 55	44	14	16	81/2			
15	55	51	16	18	81%			
1	63	59	18	22	8½ 8¼ 8			
116	70	66	23	28	8 4			
11/8	79	75	28	34	73/4			
13	88	82			7.1			
11/4	98	91						
13%	118	113						
11%	4	132						
15%		156						
$1\frac{1}{8}$ $1\frac{3}{4}$ $1\frac{7}{8}$ 2		175						
17%		205						
2 8		$\frac{240}{240}$						

Chains for cranes should be made of oval links short, and should not exceed one inch in diameter. A crane-chain will stretch under a proof of fifteen tons half an inch to a fathom.

Close Link Chain is heavier than Stud Link.

WROUGHT CHAIN LINKS.



OR COLD SHUTS.



Price ...

 $\frac{1}{4}$ 21 $\frac{5}{16}$ 19 17

141/2 131/2 Can furnish any size desired.

% in. 13 cents per pound.

DETACHABLE BELT,

OR TRANSMITTING CHAIN.

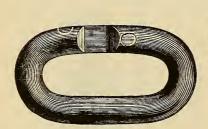


Sizes $--\frac{3}{16}$ 1¼ in. Wt. per Link 116 63/4 11oz. 1lb,2oz. 1lb.7½oz. 2lb.3½oz. 3lb. Links to Ft. 111/2 91/2 71/2 7 5 $4\frac{1}{2}$ $3\frac{1}{2}$ 23/4

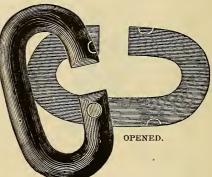
Price___ 20 14 14 14 14 cts. per pound. 17 15 15 14 14 In ordering state the kind as well as the sizes desired.

UNIVERSAL CHAIN LINKS.

MALLEABLE IRON.



CLOSED.



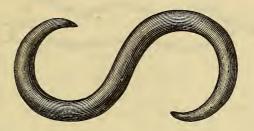
Ingall's Patent.

LOG OR DRAUGHT CHAIN LINKS.

Size	3	⅓	3/8	$\frac{1}{2}$	5/8	3/4 in.
Weight per Link	15	$2\frac{3}{16}$	35/8	$4\frac{1}{2}$	91/2	14½ ounces each.
Links to Foot	11	8	6	6	4	4
Price	21	18	$15\frac{1}{2}$	15	15	15 cents per pound.

			CA	\mathbf{BLE}	or Si	HORT LINK	3.		
Size	3 16	$\frac{1}{4}$	3/8	1/2	5/8	3/4 1/8	1	11/8	$1\frac{1}{4}$ in.
Weight per Link	13	2	3	4	71/2	$13oz.1\frac{5}{16}$	$1\frac{3}{4}$	$2\frac{9}{16}$	$3\frac{5}{16}$ pounds each.
Links to Foot	14	11	8	8	$6\frac{1}{2}$	5 4	$3\frac{1}{2}$	3	$2\frac{1}{2}$
Price	21	19	16	16	16	$15\frac{1}{2}$ $15\frac{1}{2}$	15	15	15 cents per pound.

WROUGHT S HOOKS.



Sizes	$\frac{3}{16}$	1/4	$\frac{5}{16}$.	3/8	16	1_{2}^{\prime}	in.
Price	24	21	19	17	$15\frac{1}{2}$	141/2	cents per pound.

LOG OR BINDING CHAINS.



With Grab Hook and Swivel.

Sizes	$\frac{1}{4}$	5 16	3/8	$\frac{7}{16}$	1/2	$\frac{9}{16}$	in.
Price	18	15	14	13	12	12	cents per pound.

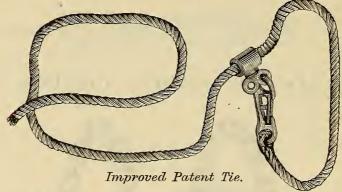
Above are made in ten to sixteen feet lengths, with two hooks and one swivel. One hook is of the ordinary pattern; the other is made to adjust itself to any part of the chain, fitting over one link and fastening on to the next, making a very secure fastening and easily applied.

CATTLE TIES.

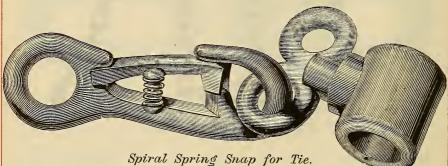


American Cattle Tie.

\$12 00 per dozen. English Cattle Tie



Cattle Tie, japanned, with rope.... \$4 00 per dozen. without rope, 1 dozen in a box 1 50



For Snaps (only), japanned 75 cents per dozen.

The Tie consists of an iron socket, and secured in any position by means of a thumb-screw in one side of the socket, the thumb-screw having a perforated head, through which the snap is readily hooked. The snap is so constructed that it cannot become unfastened by any accidental means. The spiral spring is made of brass and not liable to rust. This Tie is very desirable and coming rapidly into general use.

WINDOW GLASS.

NUMBER OF LIGHTS PER BOX OF 50 FEET.

Inches				
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		MOVE MENUE	DIONES NUMBER	THOWER THE PERSON
$\begin{array}{cccccccccccccccccccccccccccccccccccc$				
$\begin{array}{c} 8\times 10 & 90 \\ 8\times 11 & 82 \\ 11 & 82 \\ 2\times 14 & 25 \\ 12\times 24 & 25 \\ 18\times 24 & 17 \\ 26\times 40 & 7 \\ 8\times 13 & 70 \\ 12\times 28 & 21 \\ 18\times 28 & 14 \\ 26\times 44 & 6 \\ 8\times 14 & 64 \\ 12\times 30 & 20 \\ 18\times 30 & 13 \\ 26\times 48 & 6 \\ 8\times 15 & 60 \\ 12\times 32 & 18 \\ 18\times 32 & 13 \\ 26\times 48 & 6 \\ 8\times 16 & 55 \\ 12\times 34 & 17 \\ 18\times 34 & 12 \\ 20\times 54 & 5 \\ 9\times 11 & 72 \\ 13\times 14 & 40 \\ 18\times 36 & 11 \\ 26\times 58 & 5 \\ 9\times 12 & 67 \\ 13\times 16 & 35 \\ 18\times 36 & 11 \\ 28\times 30 & 9 \\ 9\times 13 & 62 \\ 13\times 18 & 31 \\ 18\times 40 & 10 \\ 28\times 32 & 8 \\ 9\times 14 & 57 \\ 13\times 20 & 28 \\ 18\times 44 & 9 \\ 28\times 34 & 8 \\ 9\times 15 & 59 \\ 14\times 57 & 13\times 20 \\ 28\times 18\times 44 & 9 \\ 28\times 34 & 8 \\ 9\times 15 & 59 \\ 14\times 57 & 13\times 20 \\ 28\times 18\times 44 & 9 \\ 28\times 34 & 8 \\ 9\times 15 & 59 \\ 13\times 24 & 23 \\ 20\times 24 & 15 \\ 28\times 66 & 7 \\ 9\times 17 & 47 \\ 13\times 26 & 21 \\ 20\times 28 & 13 \\ 20\times 24 & 15 \\ 28\times 40 & 6 \\ 9\times 20 & 40 \\ 13\times 30 & 18 \\ 20\times 30 & 12 \\ 28\times 46 & 6 \\ 9\times 20 & 40 \\ 13\times 30 & 18 \\ 20\times 30 & 12 \\ 28\times 46 & 6 \\ 9\times 20 & 40 \\ 13\times 30 & 18 \\ 20\times 30 & 12 \\ 28\times 46 & 6 \\ 9\times 20 & 40 \\ 13\times 30 & 18 \\ 20\times 30 & 12 \\ 28\times 46 & 6 \\ 9\times 20 & 40 \\ 13\times 30 & 18 \\ 20\times 30 & 12 \\ 28\times 46 & 6 \\ 10\times 13 & 55 \\ 10\times 13 & 55 \\ 14\times 18 & 29 \\ 20\times 32 & 11 \\ 28\times 46 & 6 \\ 10\times 13 & 55 \\ 10\times 14 & 52 \\ 42\times 20 \\ 26\times 20\times 36 & 10 \\ 28\times 52 & 5 \\ 10\times 16 & 45 \\ 10\times 22 & 33 \\ 14\times 32 & 16 \\ 20\times 26 & 13 \\ 30\times 40 & 6 \\ 7 \\ 70\times 16 & 45 \\ 14\times 24 & 22 \\ 20\times 40 & 9 \\ 30\times 40 & 6 \\ 7 \\ 70\times 16 & 45 \\ 10\times 23 & 33 \\ 14\times 32 & 16 \\ 20\times 26 & 13 \\ 30\times 40 & 6 \\ 7 \\ 70\times 16 & 45 \\ 14\times 24 & 22 \\ 20\times 40 & 9 \\ 30\times 40 & 6 \\ 7 \\ 70\times 16 & 45 \\ 10\times 22 & 33 \\ 14\times 32 & 16 \\ 20\times 26 & 13 \\ 30\times 56 & 4 \\ 10\times 18 & 40 \\ 14\times 28 & 18 \\ 20\times 46 & 8 \\ 30\times 44 & 5 \\ 10\times 22 & 33 \\ 14\times 36 & 14 \\ 22\times 20\times 40 & 9 \\ 30\times 40 & 6 \\ 8 \\ 30\times 44 & 5 \\ 10\times 22 & 33 \\ 11\times 26 & 20 \\ 20\times 36 & 14\times 30 \\ 11\times 30 & 20 \\ 11\times 30 & 21 \\ 11\times 13 & 50 \\ 11\times 24\times 27 & 16\times 22 \\ 20\times 24 & 10 \\ 22\times 36 & 9 \\ 32\times 48 & 5 \\ 30\times 46 & 5 \\ 11\times 14 & 47 \\ 11\times 24 & 27 \\ 10\times 48 & 8 \\ 30\times 46 & 5 \\ 41\times 14 & 47 \\ 11\times 24\times 27 \\ 11\times 24\times 27 & 16\times 22 \\ 20\times 24\times 30 & 10 \\ 32\times 46 & 7 \\ 33\times 60 & 4 \\ 11\times 18 & 36 \\ 11\times 24\times 47 \\ 11\times 30 & 20 \\ 11\times 24\times 47 \\ 11\times 24\times 47 \\ 11\times 24\times 47 \\ 11\times 24\times 47 \\ 11\times $				26 × 32 9
$\begin{array}{c} 8 \times 11 \\ 8 \times 12 \\ 75 \\ 12 \times 26 \\ 23 \\ 8 \times 13 \\ 70 \\ 12 \times 28 \\ 21 \\ 18 \times 28 \\ 14 \\ 26 \times 44 \\ 6 \\ 8 \times 14 \\ 64 \\ 12 \times 30 \\ 20 \\ 18 \times 30 \\ 13 \\ 26 \times 40 \\ 7 \\ 8 \times 13 \\ 70 \\ 12 \times 28 \\ 21 \\ 18 \times 28 \\ 14 \\ 26 \times 44 \\ 6 \\ 8 \times 15 \\ 60 \\ 12 \times 32 \\ 18 \\ 18 \times 32 \\ 13 \\ 26 \times 40 \\ 6 \\ 64 \times 44 \\ 6 \\ 8 \times 15 \\ 60 \\ 12 \times 32 \\ 18 \\ 18 \times 32 \\ 13 \\ 26 \times 40 \\ 6 \\ 64 \times 44 \\ 6 \\ 8 \times 15 \\ 60 \\ 12 \times 32 \\ 18 \times 28 \\ 14 \\ 26 \times 44 \\ 6 \\ 8 \times 15 \\ 60 \\ 12 \times 32 \\ 18 \times 32 \\ 13 \\ 26 \times 40 \\ 6 \\ 64 \times 44 \\ 6 \\ 8 \times 15 \\ 60 \\ 12 \times 32 \\ 13 \\ 26 \times 40 \\ 6 \\ 6 \\ 6 \times 15 \\ 6 \times 15 \\ 60 \\ 6 \\ 6 \times 15 \\ 6 \times 15 \\ 60 \\ 6 \times 15 \\$		12×20 30		26 × 34 8
$\begin{array}{c} 8 \times 13 & 75 & 12 \times 26 & 23 & 18 \times 26 & 15 & 26 \times 42 & 7 \\ 8 \times 13 & 70 & 12 \times 28 & 21 & 18 \times 28 & 14 & 26 \times 44 & 6 \\ 8 \times 14 & 64 & 12 \times 30 & 20 & 18 \times 30 & 13 & 26 \times 48 & 6 \\ 8 \times 15 & 60 & 12 \times 32 & 18 & 18 \times 32 & 13 & 26 \times 50 & 6 \\ 8 \times 16 & 55 & 12 \times 34 & 17 & 18 \times 34 & 12 & 26 \times 54 & 5 \\ 9 \times 11 & 72 & 13 \times 14 & 40 & 18 \times 36 & 11 & 26 \times 58 & 5 \\ 9 \times 12 & 67 & 13 \times 16 & 35 & 18 \times 38 & 11 & 28 \times 30 & 9 \\ 9 \times 13 & 62 & 13 \times 18 & 31 & 18 \times 31 & 128 \times 30 & 9 \\ 9 \times 13 & 62 & 13 \times 18 & 31 & 18 \times 40 & 10 & 28 \times 32 & 8 \\ 9 \times 14 & 57 & 13 \times 20 & 28 & 16 \times 44 & 9 & 28 \times 34 & 8 \\ 9 \times 15 & 53 & 13 \times 22 & 25 & 20 \times 22 & 16 & 28 \times 36 & 7 \\ 9 \times 16 & 50 & 13 \times 24 & 23 & 20 \times 24 & 15 & 28 \times 58 & 7 \\ 9 \times 17 & 47 & 13 \times 26 & 21 & 20 \times 26 & 14 & 28 \times 40 & 6 \\ 9 \times 20 & 40 & 13 \times 30 & 18 & 20 \times 28 & 13 & 28 \times 44 & 6 \\ 9 \times 20 & 40 & 13 \times 30 & 18 & 20 \times 33 & 11 & 28 \times 36 & 5 \\ 10 \times 13 & 55 & 14 \times 18 & 29 & 20 \times 34 & 11 & 28 \times 50 & 5 \\ 10 \times 13 & 55 & 14 \times 18 & 29 & 20 \times 34 & 11 & 28 \times 50 & 5 \\ 10 \times 13 & 55 & 14 \times 18 & 29 & 20 \times 34 & 11 & 28 \times 50 & 5 \\ 10 \times 16 & 45 & 14 \times 20 & 26 & 20 \times 36 & 10 & 28 \times 56 & 4 \\ 10 \times 17 & 42 & 14 \times 26 & 20 & 20 \times 36 & 10 & 28 \times 56 & 4 \\ 10 \times 17 & 42 & 14 \times 26 & 20 & 20 \times 46 & 8 & 30 \times 42 & 6 \\ 10 \times 18 & 40 & 14 \times 28 & 18 & 20 \times 46 & 8 & 30 \times 44 & 5 \\ 10 \times 20 & 36 & 14 \times 30 & 17 & 20 \times 48 & 8 & 30 \times 46 & 5 \\ 10 \times 22 & 33 & 14 \times 32 & 16 & 20 \times 50 & 7 & 30 \times 48 & 5 \\ 10 \times 24 & 30 & 14 \times 34 & 15 & 20 \times 60 & 6 & 30 \times 50 & 5 \\ 10 \times 34 & 21 & 15 \times 20 & 24 & 22 \times 32 & 10 & 32 \times 44 & 5 \\ 10 \times 22 & 33 & 14 \times 32 & 16 & 20 \times 50 & 7 & 30 \times 48 & 5 \\ 10 \times 24 & 30 & 14 \times 34 & 15 & 20 \times 60 & 6 & 30 \times 50 & 5 \\ 10 \times 34 & 21 & 15 \times 20 & 24 & 22 \times 32 & 10 & 32 \times 44 & 5 \\ 11 \times 15 & 44 & 15 \times 26 & 18 & 22 \times 38 & 9 & 32 \times 50 & 4 \\ 11 \times 15 & 44 & 15 \times 26 & 18 & 22 \times 38 & 9 & 32 \times 50 & 4 \\ 11 \times 16 & 36 & 15 \times 32 & 15 & 22 \times 46 & 6 & 8 \\ 11 \times 24 & 27 & 16 \times 22 & 20 & 24 \times 32 & 10 & 32 \times 46 & 5 \\ 11 \times 34 & 19 & 16 \times 32 & 16 \times 24 \times 32 & 9 & 34 \times 50 & 4 \\ 11 \times 30 & 20 & 16 \times 30 & 15 & 24 \times 44 & 7 & 36 \times 44 & 5 \\ 11 \times 34 & 19 & 1$		12×22 27		26×36 8
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$\begin{array}{c} 8\times15 & 60 \\ 8\times16 & 55 \\ 12\times34 & 17 \\ 18\times34 & 12 \\ 26\times54 & 5 \\ 9\times11 & 72 \\ 13\times14 & 40 \\ 18\times36 & 11 \\ 26\times58 & 5 \\ 9\times12 & 67 \\ 13\times16 & 35 \\ 18\times38 & 11 \\ 26\times58 & 5 \\ 9\times13 & 62 \\ 13\times18 & 31 \\ 18\times40 & 10 \\ 28\times32 & 8 \\ 9\times14 & 57 \\ 13\times20 & 28 \\ 18\times44 & 9 \\ 28\times34 & 8 \\ 9\times15 & 53 \\ 13\times22 & 25 \\ 20\times22 & 16 \\ 20\times32 & 8 \\ 9\times16 & 50 \\ 13\times24 & 23 \\ 20\times24 & 15 \\ 20\times22 & 16 \\ 20\times32 & 28 \\ 9\times16 & 50 \\ 14\times26 & 21 \\ 20\times26 & 14 \\ 28\times40 & 6 \\ 9\times18 & 44 \\ 13\times28 & 19 \\ 20\times28 & 13 \\ 20\times30 & 12 \\ 20\times46 & 6 \\ 10\times13 & 60 \\ 14\times16 & 32 \\ 20\times30 & 12 \\ 20\times46 & 6 \\ 10\times13 & 60 \\ 14\times18 & 39 \\ 20\times34 & 11 \\ 28\times50 & 5 \\ 10\times14 & 52 \\ 14\times20 & 26 \\ 20\times36 & 10 \\ 20\times36 & 10 \\ 28\times56 & 4 \\ 10\times15 & 48 \\ 14\times22 & 23 \\ 20\times38 & 9 \\ 30\times36 & 7 \\ 10\times16 & 45 \\ 10\times16 & 45 \\ 10\times16 & 45 \\ 14\times24 & 22 \\ 20\times40 & 9 \\ 30\times40 & 6 \\ 10\times18 & 40 \\ 14\times28 & 18 \\ 20\times46 & 8 \\ 30\times42 & 6 \\ 10\times20 & 36 \\ 14\times30 & 17 \\ 20\times48 & 8 \\ 30\times44 & 5 \\ 10\times22 & 33 \\ 14\times32 & 16 \\ 20\times50 & 7 \\ 30\times48 & 5 \\ 10\times24 & 30 \\ 14\times34 & 15 \\ 20\times60 & 6 \\ 6 & 30\times54 & 5 \\ 10\times26 & 28 \\ 14\times36 & 14 \\ 22\times24 & 14 \\ 30\times54 & 4 \\ 10\times30 & 24 \\ 14\times44 & 11 \\ 22\times23 & 30 \\ 11\times28 & 20 \\ 22\times30 & 11 \\ 32\times43 & 5 \\ 10\times26 & 28 \\ 14\times36 & 14 \\ 22\times24 & 14 \\ 30\times54 & 4 \\ 10\times30 & 24 \\ 11\times13 & 50 \\ 15\times26 & 28 \\ 14\times36 & 14 \\ 22\times24 & 14 \\ 30\times54 & 4 \\ 11\times15 & 44 \\ 15\times26 & 18 \\ 22\times38 & 9 \\ 32\times66 & 4 \\ 11\times16 & 41 \\ 15\times28 & 17 \\ 22\times40 & 8 \\ 32\times66 & 4 \\ 11\times16 & 41 \\ 15\times28 & 17 \\ 22\times40 & 8 \\ 32\times66 & 4 \\ 11\times16 & 41 \\ 15\times28 & 17 \\ 22\times40 & 8 \\ 32\times66 & 4 \\ 11\times16 & 41 \\ 15\times28 & 17 \\ 22\times40 & 8 \\ 32\times66 & 4 \\ 11\times20 & 33 \\ 16\times18 & 25 \\ 22\times50 & 7 \\ 34\times40 & 5 \\ 11\times24 & 30 \\ 21\times16 & 38 \\ 16\times38 & 12 \\ 24\times40 & 8 \\ 34\times50 & 4 \\ 22\times15 & 40 \\ 16\times38 & 12 \\ 24\times46 & 7 \\ 36\times44 & 5 \\ 36\times60 & 3 \\ 32\times66 & 4 \\ 11\times216 & 40 \\ 16\times38 & 12 \\ 24\times40 & 8 \\ 34\times50 & 4 \\ 22\times15 & 40 \\ 16\times38 & 12 \\ 24\times40 & 8 \\ 36\times64 & 3 \\ 36\times66 & 3 \\ 36\times66 & 3$	8×14 64	12×30 20	18×30 13	26 × 48 6
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$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	11 × 32 20	16 ~ 20 15		
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	11 ~ 94 10	16 299 14	WIN II	
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12×16	10 × 14 43	10 × 34 13		30 × 30 4
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$12 \times 17 \dots 35$ $16 \times 40 \dots 11$ $24 \times 56 \dots 5$ $40 \times 60 \dots 3$	12×16 38			36×64 3
	12×17 35	$16 \times 40 \dots 11$	24×56	40×60 3

ENGLISH TIN PLATES.

MARKS AND WEIGHTS.

Brand.	Plates per Box.	Length and Breadth.	Net Weight per Box.
	NUMBER.	INCHES.	POUNDS.
1 C or 1 Com	225	$13\frac{3}{4} \times 10$	112
2 C	225	$13\frac{1}{4} \times 9\frac{3}{4}$	105
3 C	225	$12\frac{34}{4} \times 9\frac{14}{2}$	98
H C	225	$13\frac{3}{4} \times 10^{-2}$	119
HX	225	$13\frac{34}{4} \times 10$	157
1 X	225	$13\frac{3}{4} \times 10$	140
2 X	225	$13\frac{14}{4} \times 9\frac{34}{4}$	133
3 X	225	$12\frac{34}{4} \times 9\frac{4}{2}$	126
1 XX	225	$13\frac{3}{4} \times 10^{-2}$	161
1 XXX	225	$13\frac{3}{4} \times 10$	182
1 XXXX	225	$13\frac{3}{4} \times 10$	203
1 XXXXX	225	$13\frac{3}{4} \times 10$	224
1 XXXXXX	225	$13\frac{3}{4} \times 10$	245
DC	100	$16\frac{34}{4} \times 12\frac{1}{2}$	98
DX	100	$16\frac{3}{4} \times 12\frac{1}{2}$	126
DXX	100	$16\frac{34}{4} \times 12\frac{12}{2}$	147
DXXX	100	$16\frac{3}{4} \times 12\frac{1}{2}$	168
DXXXX	100	$16\frac{34}{4} \times 12\frac{12}{2}$	189
SDC	200	15 × 11	168
SDX	200	15 × 11	188
SDXX	200	15 × 11	209
SDXXX	200	15 × 11	230
SDXXXX	200	15 × 11	251
SDXXXXX	200	15 ×11	272
SDXXXXXX	200	15 × 11	293
Leaded IC	112	20 × 14	112
Leaded IX	112	20 × 14	140
ICW	225	$13\frac{3}{4} \times 10$	112
IXW	225	$13\frac{3}{4} \times 10$	140
CSDW	200	15 × 11	168
CHW	100	$16\frac{3}{4} \times 12\frac{1}{9}$	105
XIIW	100	$16\frac{3}{4} \times 12\frac{1}{2}$	126
TT	450	$13\frac{3}{4} \times 10^{-2}$	112
XTT	450	$13\frac{3}{4} \times 10$	126

When the plates are 14×20 inches, there are 112 in a box.

GENUINE CHESTER EMERY.

AMES'

Manufactured from Pure Crystals.

PRICES AT FACTORY.

In Kegs of about 250 Pounds.

Grain Emery, Nos. 6, 8, 10, 12, 14, 16, 20, 24, 30, 36, 40, 7 cents per pound.
46, 54, 60, 70, 80, 90, 100, 120, 130 and 150,

Flour Emery, F and FF. 4 "

Subject to freight at "1st class" rates.

PRICES IN CHICAGO FROM STOCK.

In Kegs of about 250 Pounds.

Grain Emery, all sizes, as above 8½ cents per pound. Flour Emery, F and FF. 5½ "

In Tin Cases of 10 Pounds each; or less than full kegs, 2 cents per pound extra.

The Genuine Chester Emery is considered the best now in use, being made from pure crystals, free from all foreign substances, perfectly graded, and quality always the same. This Emery will not rust when exposed to wet places.

Other leading brands furnished from factory when ordered in full kegs.

FLINT QUARTZ.

Packed in Kegs of about 150 Pounds, and Barrels of about 350 Pounds.

Used for making Sand Belts.

Grades are the same as Flint Sand Paper.

GLUE.

Standard Grades kept in Stock.

White - Extra Quality	30	to	40	cents per p	oound.
Translucent — Best Quality					
Brown - Good Quality.					
Common Sizing Glue					

NOTICE.—When ordering Glue, always be particular to state for what purpose it is to be used.

FLINT AND SAND PAPER.

Flint Paper.

No. 00.	5	Reams	per	Bundle		\$4	50	per ream.
0.	5	"	-	"	***************************************	4	50	
1/2.	4	"		"		4	50	
1.	31/2	"		"		4	50	
$1\frac{1}{2}$.	3	1 46		"		4	50	
2.	21/	ź "		"	•••••	5	00	"
$2\frac{1}{2}$.	2	44		"		5	00	**
3.	11/2	"		"		5	00	**
3½.	1	"		"		5	00	**
Assorted,	$2\frac{1}{2}$			"	••••	5	00	**
Riverside 1	Flint	Paper,	all r	umbers		3	75	"
Star Sand	Pap	er,		"		3	50	"
Diamond S	and	Paper,		"	-	3	00	"

Extra Flint Paper, in Rolls.

No. 00, 0 and 1/2.	150	feet	per	Roll,	231/2	íin.	wide	e	 	 10	cents	per	yard.
1 and $1\frac{1}{2}$.	150	"		"	231/2	ź	44		 	 10	"	4	
2.	150	44		"	231/2		44		 	 11	"		
$2\frac{1}{2}$.	150	"		44	231/2	í	44		 	 12	44	4	4
3.	150	44		44	231/2	í	**		 	 13	"	4	4
$3\frac{1}{2}$.	150				$23\frac{1}{2}$	í	"		 	 16	**		•

EMERY PAPER AND EMERY CLOTH.

Emery Paper.

No. 00.	$4\frac{1}{2}$	Reams pe	r Bundle	\$6 75 per ream.
0.	4	"	"	6 75 "
1/2.	31/2	"	"	6 75
1.	3	"	44	6 75 "
$1\frac{1}{2}$.	$2\frac{1}{2}$	"	"	6 75 "
2.	2	"	"	7 75 "
$2\frac{1}{2}$.	11/2	"	"	9 75 "
3.	$1\frac{1}{2}$	44.	ει	11 75 "

Emery Cloth.

No. 00.	$2\frac{1}{2}$	Reams	per	Bundle	 		\$20	25	cents	per	bundle.
0.	21/2	"			 		20	25	""		"
1/2.	2	"		"	 		. 20	25	"		64
1.	$1\frac{3}{4}$	"		"	 		. 20	25	"		**
$1\frac{1}{2}$.	11/2	"		```	 		. 20	25	46		**
2.	11/4	"		"	 		. 22	25	**		**
$2\frac{1}{2}$.	1	"		11	 		. 26	25	+4		4.
3.	3/4	"		"	 		. 28	25			44

Parties ordering the quantity in a bundle or its duplicates will get the original packages.

EMERY WHEELS.

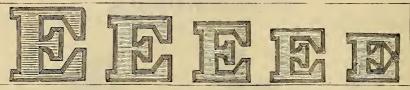


PRICE LIST.

Diameter of Wheels.		THICKNESS OF WHEELS IN INCHES.											Revolut'n per	
in Inches.	1/2	5/8	34	%	1	11/4	11/2	1¾	2	21/4	21/2	234	3	Minute.
11/2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	\$0 40 45 62 80 95 1 10 1 25 1 40 1 75 2 83 3 15 4 00	50 70 89 1 05 1 22 1 45 1 65 2 09 2 20 3 00 3 38 3 77	55 76 97 1 15 1 35 1 55 1 75 2 42 2 50 3 59 4 45	1 07 1 25 1 48 1 70 1 92 2 77 2 80 4 00 4 45 4 90 6 62	60 87 1 15 1 42 1 60 1 85 2 10 3 10 3 30 4 50 5 72 7 50	65 96 1 27 1 58 1 90 2 18 2 45 3 77 4 00 6 13 6 77 9 25 16 75 19 12 21 50 25 00 30 50	25 00 29 00	\$0 65 80 1 155 2 055 2 50 3 000 3 50 5 10 6 48 7 75 12 50 8 36 8 97 12 50 22 72 22 00 25 37 22 73 41 50 41 50 49 50	\$0 70 90 1 25 1 65 2 25 2 80 3 32 3 85 5 60 7 05 8 50 9 37 10 15 14 00 19 50 22 25 25 00 32 00 47 00 56 00 65 00	6 40 8 07	\$0 85 1 00 1 50 2 00 2 75 3 40 4 10 4 80 7 00 8 75 10 50 11 62 12 75 17 50 24 50 28 50 35 25 40 00 59 00 70 00 82 00	1 70 2 25 3 00 3 75 4 53	\$1 00 1 25 1 85 2 40 3 25 4 00 4 65 5 70 8 40 10 45 12 50 14 20 29 50 33 50 42 75 48 00 70 00 84 00 98 00	7,000 6,000 4,800 4,100 3,600 3,400 2,400 1,600 1,500 1,000 950 900 850 800 600
30 36								58 00 77 50 110 03	87 50		109 00	120 00	131 00	500

METALLIC

PATTERN LETTERS AND FIGURES.



Roman Style.

Size... $\frac{1}{16}$ $\frac{3}{16}$ $\frac{1}{4}$ $\frac{5}{16}$ $\frac{3}{8}$ $\frac{7}{16}$ $\frac{1}{2}$ $\frac{9}{16}$ $\frac{5}{8}$ $\frac{3}{4}$ $\frac{7}{8}$ 1 $\frac{11}{4}$ $\frac{11}{2}$ 2 in.

Price... 3 3 3 4 5 5 5 6 6 7 7 8 10 12 15 cents each.



Gothic Style.

Sizes of Round Face	-		½ 4		
Sizes of Flat Face 1/4 5					6 cents each. 3/4 in. No. 2.
Price	4	4	5	6	6 cents each.
Sizes of Sharp Face Gothic		10	, .	~	, 0



Roman Brand-Iron Patterns (Reversed).

 Sizes
 ½
 ¾
 ½
 ½
 ¾
 in.

 Price
 ′
 4
 5
 6
 7
 8 cents each.

EXTRA SIZES-NOT ILLUSTRATED.

1 in.	Round Face	Gothic St	yle, 3-16 in.	deep				cents.
11/6	66	66	1/4	66		 	12	4.6
2	44	14	1/4	66	66	 	15	64
25/8	Condensed C	larendon.	1/4 in. deep			 	16	**
3	Roman, 5-16	in, deep.	very heavy			 	25	66
1	Branding-Iro	n Pattern	Letters. 1/4	in. d	eep	 	8	44
11/4			" 5-1	6	"	 	10	66
11/2	"	4.6	" 5-1	6	"	 	12	66

%, ½, % and ¾ in. Condensed Gothic Brand Patterns, 5-16 in. deep, made to order, as they are not kept in stock.

NOTICE.—These are the sizes on the face of the letters, and are all finished and ready for use. They are fastened to patterns with a solution of gum shellac and alcohol (Pattern Makers' Varnish) or common glue. By placing a warm iron on the face of the letter it will warm the varnish and cement them on extra firm and strong. To fasten them permanently to iron patterns, first drill small holes in the letters, then glue them to the patterns, and when dry, with a drill a trifle smaller, drill through the holes into the patterns, into which drive small brass wire (snug fit), and rivet; smooth the face with a fine file, and they will be permanent.

BOILER TUBE SCRAPERS.



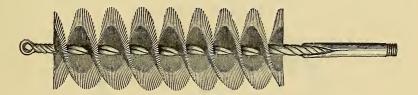
Christoffel's Patent Elliptic.

REDUCED PRICE LIST.

size. 2 in. a	nd under	 PRICE. \$2 50	size. 3¾ in.	PRICE. \$4 25
21/4	ш	 .2 75	4	4 50
$2\frac{1}{2}$	ie	 3 00	41/4	4 75
$2\frac{3}{4}$	4'	 3 25	4½	5 00
3	"	 3 50	5	6 50
31/4	"	 3 75	5½	7 00
$3\frac{1}{2}$	"	 4 00	6	7 50

The above sizes are outside measurement.

PATENT BOILER FLUE BRUSHES.



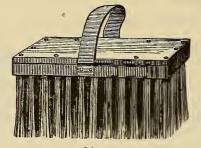
PRICE LIST.

Size.	Price, Whalebone.	Price, Steel Wire.	Size.	Price, Whalebone.	Price, Steel Wire.
1 in. 114 114 114 214 214 214 214 31	\$1 00 1 00 1 00 1 10 1 20 1 25 1 25 1 50 1 65	\$1 35 1 40 1 45 1 55 1 65 1 75 1 85 1 95 2 10	3½ in. 3½ 4 4½ 5 5½ 6 7	\$1 75 2 00 2 25 2 50 2 75 3 00 3 25 3 75	\$2 25 2 50 2 75 3 00 3 25 3 50 3 75 4 75

These sizes are outside measurement.

STEEL CASTING BRUSHES.





No. 4.



No. 6.

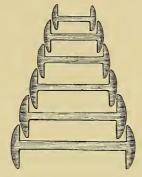
No. 4.	Square	Brush	•••••	\$7	00	per dozen.
5.	Plain	. "		7	50	**
5.	Extra	"	***************************************	9	00	46
6.	Round	44		7	00	66
6.	Extra	46		9	00	66

MALLEABLE IRON OILER.



Price_____\$6 00 per dozen.

BLAKE'S PATENT BELT STUDS.



Nos. 00 0 1 2 3 4 5 Price \$3 00 2 50 2 00 1 50 1 00 0 90 0 75 per 100.

POINTED BELT HOOKS.



Nos. 3 4 5 6 7 8 9 10 11 12 13 Price \$12 00 10 00 8 50 7 00 5 00 4 00 3 50 3 00 2 75 2 50 2 25 per 1000.

SAD IRONS.



Price _____ per pound.

All sizes, from 5 to 9 pounds. Put up in full or half cases, assorted to suit the purchaser.

LEATHER BELTING.

PRICE LIST PER RUNNING FOOT.

	n\$0						n\$1 38		
$1\frac{1}{4}$		09	4		42	13	1 50	24	3 22
$1\frac{1}{2}$		12	41/2		48	14	1 62	26	3 56
$1\frac{3}{4}$		15	5		54	15	1 78	-28	3 90
2		18	51/2		60	16	1 94	30	4 22
$2\frac{1}{4}$		21	6		66	17	2 10		4 54
$2\frac{1}{2}$		24	7		78	18	2 26		4 86
$2\frac{37}{4}$		27	8				2 42		5 18
3		30	9	1	02	20	2 5 8	40	5 82
31/4		33	10	1	14	21	2 74		6 46
$3\frac{1}{2}$		36	11	1	26	22	2 90		7 10

So	lid.	$T\iota$	vist.
ROUND BANDS.	PER RUNNING FOOT.	ROUND BANDS.	PER RUNNING FOOT.
1/8 in	5 cents.	3/8 in	
3 16	7 "	1/3	
14	10 "	5%	24 "
5	12 "	3/4	30 "
3/8	14 "	7/2	36 "
, •		1	49 "

Double Belts, Double Price.

RUBBER BELTING.

PRICE LIST.

		3-1	Ply.			\mathcal{A} - Ply .					
	PER FOOT. PER FOOT.					!!	PI	PER	PER FOOT.		
2 i	n\$0	17	12 in	\$1	. 08	2 i	n	\$0 21	12 ir	\$	1 30
3		26	13	1	18	3		31			
4		34	14	1	. 28	4		. 42	14		1 54
5		43	15	1	38	5		. 52	15		1 66
6		52	16	1	50	6		. 62	16		1 78
7		60	18	1	70	7		. 73	18		2 02
8		70	20	1	90	8		. 84	20		2 26
9	••••	80	22	2	12	$\parallel 9$. 95	22		2 52
10		90	24	2	36	10		1 07	24		2 80
11	1	00				11		1 18			

Intermediate widths at proportionate prices.

Heavy 5- and 6-Ply Belts made to order for purposes where great strength is required, as a substitute for double leather, at an advance of 25 and 50 per cent. on 4-Ply prices.

2-PLY MACHINE BELTING.

For Agricultural Machines, Railway Belts, and other Light Work.

PER FOOT.		PER FOOT.	
1 in 7 cents.	$\begin{vmatrix} 1\frac{1}{2} \text{ in} 10 \text{ cents.} \\ 2 & \dots & 3 \end{vmatrix}$	in17 cents. 3	3½ in24 cents.

Special orders for Belts of any thickness and width can be executed within two weeks from the receipt of the order. No Belts usually kept heavier than 4-Ply, or more than 20 inches in width. *Endless Belts*, of any width or length, made to order.

A full roll of Belting measures 250 to 300 feet.

STEAM PACKING.

This article is now considered by engineers and machinists as indispensable wherever steam joints are to be made. No other substance has so much elasticity, and at the same time stands so high a degree of heat.

and the cho plane time grands to high a degree of house
PER POUND.
Mixed or Fibrous Packing, in sheets of all thicknesses, from 30 of an inch up-
wards, about one yard wide, of any length required\$0 50
Thinner sizes of same—say $\frac{1}{16}$ of an inch or less
Stock sizes $-\frac{1}{16}$, $\frac{3}{82}$, $\frac{1}{8}$, $\frac{3}{16}$, $\frac{1}{4}$, $\frac{5}{16}$, $\frac{3}{8}$.
Plain or Gum Packing, with cloth insertion, in sheets of all thicknesses, from
$\frac{3}{82}$ of an inch upwards, about one yard wide, any length required 55
Thinner sizes of same — say $\frac{1}{16}$ of an inch or less 65
Stock sizes $-\frac{1}{64}$, $\frac{1}{32}$, $\frac{1}{16}$, $\frac{3}{32}$, $\frac{1}{8}$, $\frac{5}{32}$, $\frac{3}{16}$, $\frac{1}{4}$, $\frac{5}{16}$, $\frac{3}{8}$.
Plain or Gum Packing, with Cloth insertion, and Cloth one or both sides, as
desired, from $\frac{3}{33}$ upwards
Thinner sizes — say $\frac{1}{16}$ of an inch or less65
Gaskets, Washers, Rings, etc., of Pure Vulcanized Rubber, with or without
Cloth insertion
Gaskets, Washers, Rings, etc., of Fibrous Packing 60
Pure Vulcanized Sheet Rubber, of all thicknesses, for Valves, Disks, Gaskets,
Washers, Rings, etc., where great elasticity is required
Extra Pure Vulcanized Rubber Valves, for Hot and Cold Water Pumps,
Vacuum Pumps, Foot and Delivery Valves, etc\$1 00 to 1 50
Square Piston and Valve Rod Packing, all sizes, from 1/4 to 2 inches square, in
lengths of 12 feet
Tuck's Round Packing, with Rubber Core
ruck 5 indicat acking, with tempor core

MANILA ROPE,

OF BEST QUALITY.

For convenience we subjoin the following

ESTIMATED WEIGHT OF CORDAGE.

SIZE IN I	NEIGH:	гог 10	00 FEET.	SIZE IN I	DIAM.	WEIGHT	OF	100 FEET.
⁷ / ₁₆ in		7 p	ounds.	$1\frac{7}{16}$ in			62	pounds.
1/2 .		8	"	11/2			67	66
9 16		11	"	15%			84	44
		15	ii.	$1\frac{3}{4}$		1	00	44
		17	"	2		1	20	44
$\frac{13}{16}$.	· • • • • • • • • • • • • • • • • • • •	21	"	$2\frac{1}{4}$		1	42	"
		25		23/8		1	70	44
1 .	· · · · · · · · · · · · · · · · ·	33	"	$2\frac{1}{2}$		1	92	"
$1\frac{1}{16}$.		36	"	$2\frac{3}{4}$		2	17	"
11/8 .		42	" .	2 1/8		2	43	"
$1\frac{1}{4}$.		46	"	3		2	76	66
13/8		54	"	$3\frac{1}{2}$		3	50	"

WIRE ROPE.

For Hoisting and Mining Purposes, Inclined Planes, Bridges, Derricks, Etc.

		STEEL	4.			CHAR	COAL	IRON.	
	Circum. in Inches.	Diam. in Inches.	Price per Foot.		Circum. in Inches.	Diam. iu Inches.	PRICE PI 19 wires to strand.		Breaking strain for Steel and Iron in tons
19 Wires in Strand 19 " " 19 " " 19 " " 12 " " 12 " " 12 " " 12 " " 13 " " * Tiller Rope, ½ in. dian * Tiller Rope, ½ in. dian because a strangle of the strangle one-fifth of breaking st	neter, 23 be furni irnished hoistir	cents shed ar to ord	per foo ny desin er.	t. ed	* 7/8	15/3/2/4/8 11/1/8 11/1/8 11/2/4/8-16/27-15/8-16/27-15/8-16/27-15/8-16/27-15/8-16/27-15/8-16/27-15/8-16/27-15/8-16/27-15/8-16/27-15/8-16/2-16/2-16/2-16/2-16/2-16/2-16/2-16/2	80c. 65 53 43 35 29 27 25 24 22 20	75c. 60 45 39 32 25 23 20 14 13 12 10 9 8 7 6½ 6 4	44 35 24 20 16 111½ 10 858 518 518 414 31½ 278 218 218 218 138 1

GALVANIZED CHARCOAL WIRE ROPE.

For Ships' Rigging, Stays, Guys, Bridges, Derricks and Ferry Purposes.

				Circum. in Inches.	Diam. in Inches.	Weight per Fathom. (6 feet.)	Circum, of Hemp. Equal Strength.	Weight per Fathom of Hemp.	Breaking Strain in Tons,	Price per Pound
12	Wires in	Stran	d	41/2	$1\frac{1}{2}$	18 lbs.	9 in.	21 lbs.	30	14½ c
12	**	"		41/4	$1\frac{5}{8}$	16	81/2	181/2	26	141%
12	6-6	"		4	$1\frac{5}{36}$	14	i 8´~	16	23	15
12		"		33/4	11/4	12	71/2	14	20	15.
12	"	44		31%	11/2	10	7 ~	121/2	16	15
12		"		31/4	$1\frac{1}{16}$	81/2	$6\frac{1}{2}$	101%	14	$15\frac{1}{2}$
12	"	4.6		3 3	1 ' 0	71%	6~~	91%	12	16
12	**	"		23/4	7/2	61%	$5\frac{1}{2}$	713	10	16
7		44		21/2	$\frac{7}{8}$ $\frac{1}{1}\frac{3}{6}$ $\frac{3}{4}$	51%	5 ~	61/2	9	153/
7	**	66		$2\frac{1}{4}$	3/1	41%	$4\frac{1}{2}$	5	8	161
7	44	"		2	% 5/8	31%	4	41/8	7	161/2
7	64	"		13/4	19	23/	31/2	3	5	1714
7	46	"		11/3	1/3	21/	3	21/1	31/2	19
7	44	66		11/4	1/2 3/8	137	$2\frac{1}{2}$	11%	21%	21
7	"	44		1	$\frac{5}{16}$	11/	2^{2}	1	2^{2}	22

These prices are for best quality. Lower grades furnished to order.

WIRE.

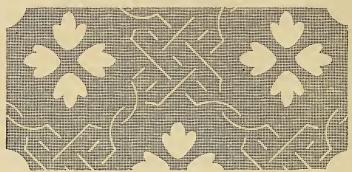
WEIGHT OF 100 LINEAL FEET.

BIRMINGHAM WIRE GAUGE.

Wire Gauge.	Iron.	Steel.	Copper.	Brass.
	54.62	55.13	62.39	58.93
00	47.86	48.32	54.67	51.64
00	38.27	38.63	43.71	41.28
0	30.63	30.92	34.99	33.05
1	23.85	24.07	27.24	25.73
2	21.37	21.57	24.41	23.06
3	17.78	17.94	20.3	19.18
4	15.01	15.15	17.15	16.19
5	12.82	12.95	14.65	13.84
6	10.92	11.02	12.47	11.78
7	8.586	8.667	9.807	9.26
	7.214	7.283	8.241	7.78
9	5.805	5.859	6.63	6.26
10	$\frac{3.505}{4.758}$	4.803	5.435	5.13
7.4	3.816	3.852	4.359	4.11
10	3.148	3.178	3.596	3.39
	$\frac{5.148}{2.392}$	2.414	$\frac{3.330}{2.732}$	$\frac{3.58}{2.58}$
4.4	$\frac{2.592}{1.826}$	1.843	2.085	1.969
14		1.387	1.569	1.48
15	1.374		$1.309 \\ 1.279$	1.20
16	1.119	1.13	1.018	.96
17	.8915	.9	$1.018 \\ .7268$.680
18	.6363	. 6423		.504
19	.4675	.472	.534	.35
20	.3246	.3277	.3709	
21	.2714	.274	.31	. 29
22	.2079	.2098	.2373	.22
23	.1656	.1672	.1892	.17
24	.1283	.1295	.1465	.138
25	.106	.107	.1211	.114
26	.0859	.0867	.0981	.099
27	.0678	.0685	.0775	.073
28	.0519	.0524	.0593	.050
29	.0448	.0452	.0511	.048
30	.0382	.0385	.0436	.04
31	.0265	.0267	.0303	.028
32	.0215	.0217	.0245	.023
33	.017	.0171	.0194	.018
34	.013	.0131	.0148	.014
35	.0066	.0067	.0076	.00'
36	.0042	.0043	.0048	.004

WIRE CLOTHS.

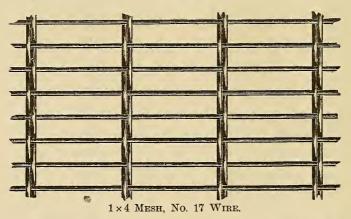
FOR MOSQUITO SCREENS.



Figured Pattern.

Green, Drab or Black Colors	5	cents	per	square foot.
Figured Patterns	8	66	"	44
Landscape " for Windows	25	44	**	"
Special prices for large orders.				

WINDOW GUARD CLOTHS.



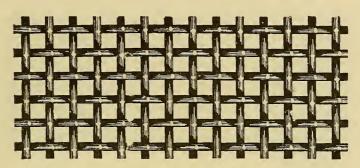
1 × 4 No. 17 Window Guard Cloth ______ 18 cents per square foot.

Above is the best style of Netting for this purpose, giving perfect protection to the glass, and is cheaper than any other suitable material.

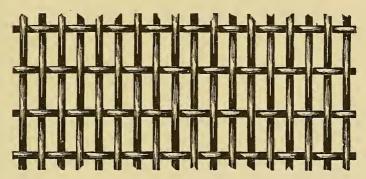
The Wire Cloth for Mosquito Netting is heavily coated with oil paint, by a patent process, either green, drab or black. The Figured patterns have a ground color of green or drab, relieved by a white figure, as shown in the cut.

The Landscape patterns are coated with a ground color of drab, and afterwards beautifully decorated by hand with scenes from nature, or objects of art, so that persons inside a room are entirely secluded from the gaze of outsiders, at same time can look out without difficulty.

LOCOMOTIVE SPARKER NETTINGS.



4×4 Mesh, No. 14 Wire.



5×2 Mesh, No. 14 Wire.

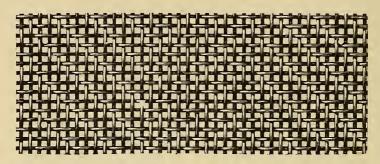
Crimped Cloths for Coal Burning Locomotives.

NO. OF MESHES P	ER INCH.	NO. OF WIRE.	PRICE	PER FOOT.
3×3			25	cents.
$3\frac{1}{2} \times 3$	1/2		25	"
4×4			25	44
5×2			25	66
5×5			25	66
6 × 6		16	25	"
8 × 8			30	44
10 × 10			30	44

COAL SCREEN CLOTH.

SIZE OF MESHES.	NO. OF WIRE.	PRICE PER FOOT.
1¼×1¼	5	35 cents.
$1\frac{1}{8} \times 1\frac{1}{8}$	 6 	35 "
1 ×1	7	35 "
½× ½	- 8 	35 "
3/4 × 3/4	9	35 "
5/8 × 5/8	10	35 "

LOCOMOTIVE SPARKER NETTING.



10×10 Mesh, No. 20 Wire.

Cloth for Wood Burning Locomotives.

NO. OF MESHES PER INCH.	NO. OF WIRE.	PRICE PER FOOT.
4 × 4	15	25 cents.
$5 \times \cdot 5$	17	25 "
6× 6		25 "
8× 8	19	25 "
12 × 12	20	25 "

We desire to call attention of Master Mechanics and Purchasing Agents to the Sparker Nettings, for both coal and wood burning Locomotives. They are used extensively on many of the most prominent railroads, and are highly recommended. The engravings are of full size, and give an exact measurement of the cloth, both in size of wire and number of meshes per inch.

WIRE CLOTH.

No. 1, o	R FAN MILL	GRADE.	No. 8	5, Heavy Gr	ADE.
Meshes per inch.	No. of Wire.	Price per square foot.	Meshes per inch.	No. of Wire.	Price per square foot
2 × 2 3 × 3 4 × 4 5 × 5 6 × 6 7 × 7 8 × 8 9 × 9 10 × 10 12 × 12 13 × 13 14 × 14	19 20 22 23 24 25 26 27 28 30 32 83	6 cents, 6 " 6 " 6 " 6 " 6 " 6 " 6 " 6 " 6 " 6 "	$\begin{array}{c} 2 \times 2 \\ 3 \times 3 \\ 4 \times 4 \\ 5 \times 5 \\ 6 \times 6 \\ 7 \times 7 \\ 8 \times 8 \\ 9 \times 9 \\ 10 \times 10 \\ 12 \times 12 \\ \end{array}$	16 17 18 19 20 21 22 23 24 26	12 cents. 12 " 12 " 12 " 12 " 12 " 12 " 12 " 12 "
16×16 18×18 20×20	34 34 35	6 "			

BLACK LEAD CRUCIBLES.





Dixon's.

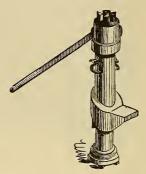
ASSORTMENT AND CAPACITY.

No.	6	12	to	15	pounds.
	8	16	44	20	"
	10	20		25	"
	12	24		30	"
	14	28	44	35	"
	16	32		40	44
	18	36		45	"
	20	40		50	44
	25	50		65	44
	30	60		75	**
	85	70		85	
	40	80		100	"
	50	100		125	
	60	120	44	150	

Dixon's Black Lead Crucibles have been in use for forty-five years, and are acknowledged to be the most reliable melting pots for brass, steel, and the precious metals, now known.

HYDRAULIC JACKS.





Dudgeon's Patent.

TO LIFT FROM THE TOP-NARROW BASE.

7	tons,	to run	out 19	inche	s	\$70	00
	"	"	24				
10	"	"	15	, "		80	00
10	"	"	18		***************************************		
15	"	"	15			100	00
20	"	"	12		***************************************		
30	"	"	9			150	00
30	"	"	19	, "	•••••	175	00

To Lift from the Top-Wide Base, for Locomotive Shops.

7	tons,	to run	out 19	inches	 \$80	00
	"	"	18			
10	"	"	12	, "	 95	00
10	"	"	18			
15	"	"	15			
15	ų.	"	18			
20	44	"	15			
30	"	"	9	, "	170	00
30	"	"	15	, "	 200	00

TO LIFT FROM THE GROUND-NARROW BASE.

4	tons,	to run	out 12	inches	 \$60	00
7	"	44	12	44	 85	00
7	"	"	24	44	 90	00
10			12			
19		•	12		 190	UU

JACK SCREWS.

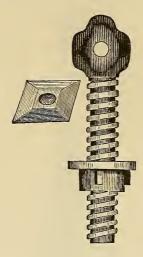


Wrought Iron Screw and Cast Barrel.

PRICE LIST.

DIAMETER OF SCREW.	LENGTH OF BARREL.	PRICE EACH
1½ in. 1½ 1½ 1½ 1½ 1½ 1½ 1½ 1¾ 1¾		
1½		
11/2		
1½		
1¾		4 50
13/4		5 00
13/4 13/7	10	
	12	
137	14	6 50
13/	16	8 00
134 134 2 2 2 2 2 2 2 2 2 2 2	0	5 75
2		0. 20
2		~ ~~
9		8 00
2		9 50
2		40.00
2		
2		40 =0
2		
21/4		
21/4	16	
21/4	18	
21/4	20	
21/	0.4	16 00
21/2	47	40.00
21%	10	40 191
214	1.0	10 77
21/2		4.4 PM
21/2		17 50
2½		17 50

JACK SCREWS.



Cast Iron with Head Plate.



Wrought Iron Stand and Screw.

SWIVEL OR LOOSE CAP.

DIAMETER OF SCREW.	LENGTH OF STAND.	PRICE EACH.
1½ in	8 in	\$6 00
13/4	9	7 00
2		10 00
21/2		14 00
3		16 00

CIDER PRESS SCREW.

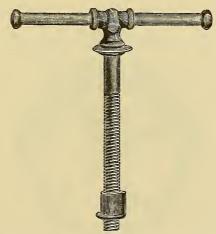


- william man								
Diameter of Screw	2	$2\frac{1}{4}$	$2\frac{1}{4}$	27	1/2	$2\frac{3}{4}$	$2\frac{3}{4}$	3 in.
Length "	42	36	48	4	8	36	42	36 in.
Price, each	\$12 25	13 25	15 0	0 17	50	17 00	18 75	23 75
Diameter of Screw	3	3	31/2	31/2	4	4	4	$4\frac{1}{2}$ in.
Length "	48	54	48	72	48	60	72	72 in.
Price, each	\$27 50	30 00	$32 \ 50$	40 00	37 50	40 00	45 00	52 50

CAST IRON.

Diameter	4	in.
Length	48	
Price		

IRON BENCH SCREW.



Wood Handles and Movable Collars.

1	in. diamete	r	\$6	00	per dozen.
11/8					
11/4	44	***************************************	8	25	
11/2	44				

Packed in Cases of 1 Dozen each.

WELL BUCKETS.



Made of Oak.

With	Plain	Bale	***************************************	\$7	00	per dozen.
			light			
			heavy			

WELL WHEELS.



Japanned.

8	in	\$8	00
10		10	00
14	•••••••••••••••••••••••••••••••••••••••	14	00

COW BELLS.



Texas Pattern.

Dodge's Genuine Kentucky.

Nos. 0 1 $1\frac{1}{2}$ 2 3 4 5 6 Price, \$14 00 11 00 9 75 8 50 7 00 5 60 4 20 2 80 per dozen.

Common Wrought.

Nos. 0 1 2 3 4 5 6 7 8 9 10 Price, \$1 55 1 70 2 00 2 40 2 75 3 50 4 00 4 50 5 50 6 50 7 50 per dozen.

FENCE STAPLES.



FENCE WIRE.

FENCE WIRE TABLE.

No.	Weight per rod of 16½ feet.		Weight of 1 mile.	Length of a 63-lb. bundle.	Length of 100 pounds.	Length of a ton.
~	POUNDS.	ounces.	POUNDS.	YARDS.	YARDS.	YARDS.
'7	1	9	461	239	380	7,600
8	1	4	389	286	456	9,120
9	1		323	342	543	10,860
10		14	264	420	667	13,340
11		10	211	529	840	16,800
12		8	163	700	1,111	22,220
14		5	97	1,142	1,813	36,260
16		3	57	1.954	3,100	62,000

FENCE AUGERS.



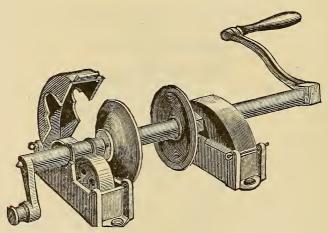
6	in,	\$24	00	per dozen.
9		25	00	"

FOR SETTING TELEGRAPH POLES.

10 in	\$7 00 each.
11	7 50 "
12	8 00 "

Extra parts of this Auger can be furnished if desired.

GRINDSTONE HANGINGS.



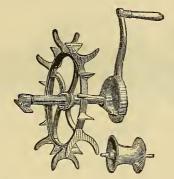
Extra Heavy. New Style.

WITH CAST IRON SHAFT. - TIGHT BOX.

Length	15	17	19	21	24 in. shaft.
Price	\$15 00	16 00	19 00	21 00	22 00 per dozen.

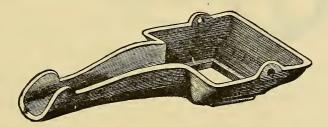
Packed 6 Sets in a Case.

CHAIN PUMP REEL.



Old Style, for 1½ in. chain	\$15	00	per dozen.
New " " 1½ "	-11	00	"
Extra Heavy, for 2 in. chain	18	00	"

CHAIN PUMP SPOUT.



Price _______ \$3 00 per dozen.

REVOLVING CLOTHES IRON.



New Style.

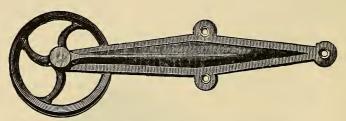
WITH A SOLID CAP TO COVER THE POST.

Price_____\$20 00 per dozen.

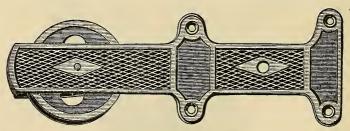
BARN DOOR HANGERS.



No. 1. New Pattern, Japanned.



No. 2. Extra Heavy, Japanned.

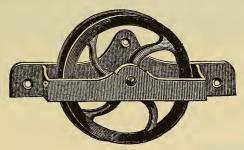


No. 3. New England Pattern.

WITH SQUARE GROOVE WHEELS.

Above are packed 12 Pairs in a Case,

BARN DOOR ROLLERS.



Japanned.

Size	4	5	, 6	8	10	12	16 in.
Price	\$0 75	1 00	1 25	2 15	3 30	4 50	6 50 per pair.

BARN DOOR RAIL.



Pattern of Nos. 0, 1 and 2.

No. 0.	1/2 in.	for	Small Wheels	$10\frac{1}{2}$	cents	per foot.
			Medium "	14	"	"
2.	½	"	Large "	$21\frac{1}{2}$	"	"



Pattern of Nos. 3 and 4, for Square Groove Wheels.



Pattern of No. 5.

No. 5. Angular_____ 10 cents per foot,

Barn Door Rail, Packed 200 Feet in a Case.

SLIDING DOOR RAIL.



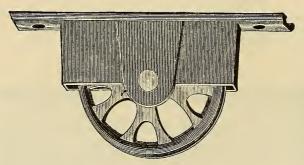
Painted Drab.

BARN DOOR STAYS.



To Screw.

SLIDING DOOR SHEAVES.



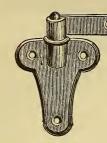
Iron Case and Wheels, Brass Rivets.

Size _______134 214 3 4 5 6 in.

Price ______\$0 88 1 20 1 37 1 90 2 50 3 00 per set.

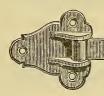
Iron Case, Brass Wheels, Brass Rivets.

PLATE HINGES.



Japanned, with Loose Joint.

Width	3/4	3/4	½	½	1	1	1½ in.
Length	6	8	10	12	14	16	18 in.
Price	22	22	19	19	19	19	19 cents per pound.
Width		11/4	$1\frac{3}{8}$	$1\frac{1}{2}$	$1\frac{3}{4}$	$1\frac{3}{4}$	2 in.
Length		20	22	24	28	30	36 in.
Price		19	19	19	19	19	19 cents per pound.



Japanned, with Fast Joint.

Width	$\frac{3}{4}$	$\frac{3}{4}$	₹ 8	1/8	1	1	1½ in.
Length	6	8,	10	12	14	16	18 in.
Price	22	22	19	19	19	19	19 cents per pound.
Width		11/4	$1\frac{3}{8}$	$1\frac{1}{2}$	1¾	1¾	2 in.
Length		20	22	24	28	30	36 in.
Price		19	19	19	19	19	19 cents per pound.

STRAP HINGES.



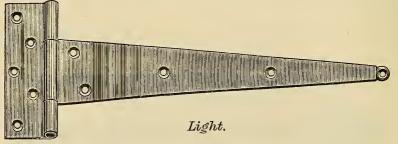
Light.

Length. 3 4 5 6 8 10 12 14 in. Price... \$0.75 0.90 1.10 1.35 2.00 2.75 4.50 5.75 per dozen pairs.

Heavy.

Length Price						
Length	6	8	10	12	14	16 in.

T-HINGES.



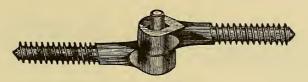
Length. 3 4 5 6 8 10 12 14 in. Price.... \$0.75 0.85 1.00 1.20 1.50 1.90 2.80 4.25 per dozen pairs.

Heavy.

Extra Heavy.

Long Chest Hinges.

BARN DOOR HINGES.



With Wood Screw at Both Ends.

Size	$\frac{1}{2}$	5/8	3/4	7 ⁄8	1 in.
Price	24	23	21	20	20 cents per pound.

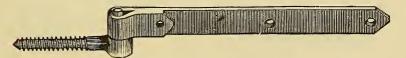
Wrought Hasps and Staples.

Length, 3	4	5	6	7	8	9	10	11	12 in.
Price, \$0 82	0 84	0 90	1 00	1 10	1 30	1 70	1 80	2 00	2 60 per dozen.

EXTRA HEAVY.

Length	6	7	8	9	10	11	12 in.
Price	\$1 36	1 50	1 70	2 00	2 30	2 50	3 50 per dozen.

HEAVY WELDED HOOK HINGES.



With Wood Screw at One End.

Lengths	12 in.	and	under	11 c	ents per	pound.
"	14	"	over 10 feet	10	"	"

Wrought Hooks and Staples.

Length	-		, 2	
Length				

SPADES.



Nursery Spade.



D Handle, Plain Back Spade.



 $D\ Handle,\ Ditching\ Spade.$



Tapering Drain Spade.



Concave or Post Spade.

Can furnish any style or brand, either Long or D Handle of above, at regular market rates.

SHOVELS AND SCOOPS.



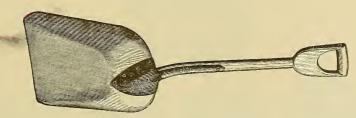
D Handle, Patent Shovel.



D Handle, Round Point Shovel.



No. 5. Alling's Scoop.

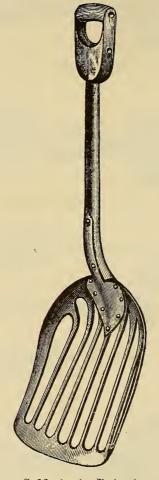


No. 7. Crane's Scoop.

Can furnish any style or brand, either Long or ${\bf D}$ Handle of above, at regular market rates.

MALLEABLE IRON

SCREENING SHOVEL.



Sabbaton's Patent.

These shovels are made of best Malleable Iron, are very strong and durable, and are great labor-saving coal and ash screeners. Every factory, foundry, machine shop, or other place where coal is used in any considerable quantity, should have one or more of these shovels.

FARMERS' TOOLS.



Beetle Rings.

Diameters___4, 4½, 5, 5½, 6 in._____13 cts. per pound.



Wood-chopper's Wedge.

All Iron, Assorted Sizes ________7 cts. per pound Solid Cast Steel, Assorted Sizes ________25 " "

POST MAULS.



Square.







Round.



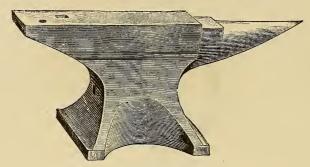
Oval.



Countersunk.

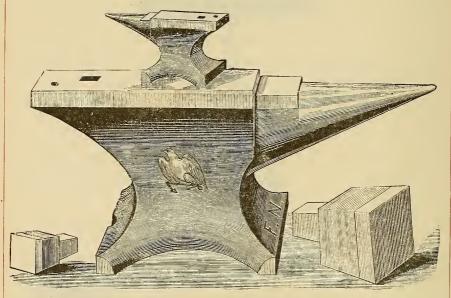
Assorted Sizes, 10 to 20 pounds ______6 cents per pound.

ANVILS.



Wrought Iron, Steel Face.

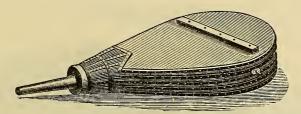
Peter Wright's	Price	16	cents	per pound.
Armitage or Mousehole				
Wilkinson				
Solid Cast Steel	- "	15	"	46



Minim Anvils.

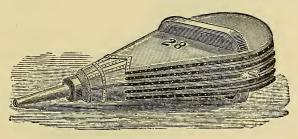
Nos.	00	0	1	2	3	4	5	6	7	8	9	
About	00	10	15	20	30	40	50	60	70	80	90 pour	nds.
Price,	\$2 50	3 20	3 75	4 50	5 00	5 90	6 75	7 25	8 10	9 00	9 50 each	

BELLOWS.



Ordinary Pattern.

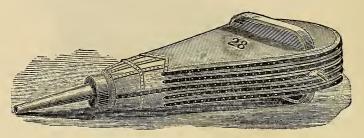
Width.	20 i	in	 \$8	00	each.
"	22			00	
a	24		 8	00	"
66	26	_	 9	00	"
"	28		 10	50	•
"	30	_	 12	00	"
"	32	_	 13	50	"
"	34	_	 15	00	"
"	36	_	 16	50	"
"	38	_	 19	00	"
66	40	-	 22	00	"



Long Pattern.

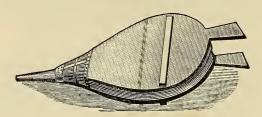
Width,	24	in.	 \$13	00	each.
ec	26		 13		"
u	28		 13	00	"
"	30		 14	00	**
"	32		 16	50	"
**	34		17	75	"
"	36		 19	00	**
**	38		22	00	"
"	40		25	00	"
"	42		28	00	"
4	44		 32	00	66
"	46			00	
"	48		 45	00	44
6.	50			00	
	00				

BELLOWS.



Extra Long Pattern.

Width,	28 in		\$15	00	each.
"	30		16	00	"
"	32		18	50	"
"	34		19	75	"
**	36		21	00	ee
46	38	***************************************	24	00	"
"	40		27	00	"
"	42		30	00	"
"	44		35	00	"
ш	46		40	00	"
"	48		50	00	"
"	50	***************************************	60	00	u



Moulders'.

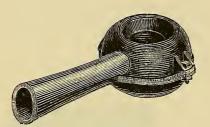
Width,	10 ir	n	\$21	00	per doz.
**	12	********	24	00	"
"	14		27	00	"

Each Bellows is encased in a broad strip of wood to prevent damage to the leather, and are made from the best of material in every respect.

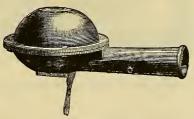
TUYERE IRONS.



Single Duck Nest.



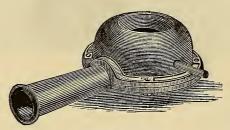
Double Duck Nest.



Monitor.

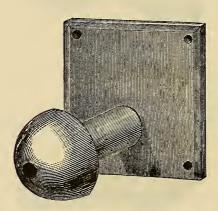
Standard Pattern 3 00 each.

TUYERE IRONS.



Clark's Patent.

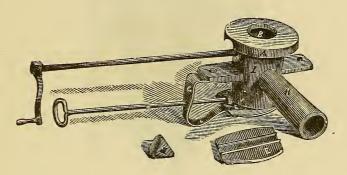
No. 1.	Used for	Light Work	\$2	75	each.	
2.	"	Carriage Work	3	00	"	
3.	"	all Ordinary Work	3	50	"	
4.	"	Heaviest Forging	5	25	**	



Globe Head, with Back Plate.

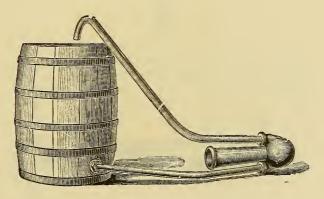
Globe Head,	without	Back :	Plate	\$1	50	each.
"	with	"		2	50	"

TUYERE IRONS.



Norton's Patent.

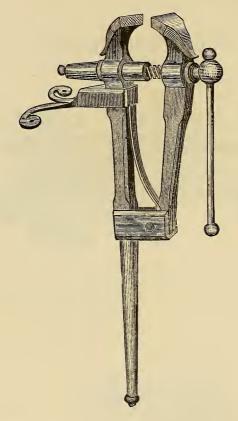
Old Reliable ______\$4 50 each.



Dole's Patent Water Tuyere.

Blacksmith's Friend \$7 00

SOLID BOX VISE.



Wrought Iron with Cast Steel Jaws.

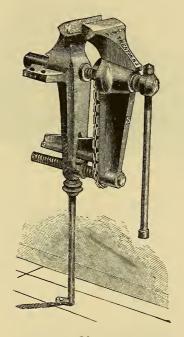


Vise Box and Screw.

To fit Vises from 30 to 45, 45 to 60, 60 to 80, 80 to 100, 100 to 120, 120 to 200 pounds. Diameter of Screw, $1\frac{1}{8}$, $1\frac{1}{4}$, $1\frac{1}{8}$, $1\frac{1}{8}$, $1\frac{1}{2}$, $1\frac{1}{8}$, $1\frac{1}{8}$, in. Price each, $\frac{1}{8}$, $\frac{1}{9}$,

273

DOUBLE SCREW PARALLEL LEG VISE.

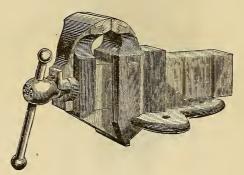


New.

Nos.	1	2	3	4	5	6
Jaws Length,	$3\frac{1}{2}$	$4\frac{1}{2}$	$5\frac{1}{4}$	$6\frac{1}{4}$	7	8 in.
Opens,	$4\frac{1}{4}$	$5\frac{1}{4}$	$6\frac{1}{2}$	$7\frac{1}{2}$	9	10 in.
Size Screw,	7/ 8	11/8	11/4	1½	$1\frac{3}{4}$	1¾ in. dia.
Price,	\$8 00	\$12 00	\$17 00	\$22 00	\$30 00	\$34 00

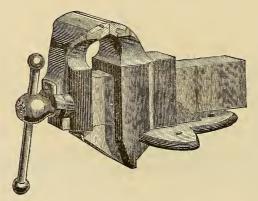
This Vise combines all the advantages of the Peter Wright in strength and lightness, fastening to the floor and bench, perfectly parallel at all points of opening, and never gets out of line. The Jaws are of the best tool cast steel, welded on, file cut and properly hardened. The Screws are forged of the best refined iron, and work in solid cut thread boxes. The lower Screw maintains the parallel position of the upper, having the exact motion, working through the connecting chain which regulates it.

All sizes are furnished with Swivel attachment, if desired, at an extra charge.



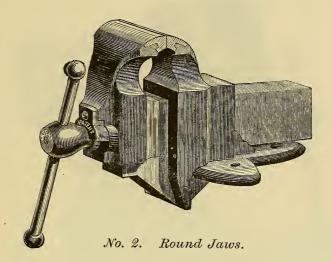
No. 000. Round Jaws.

Length of Jaws	Weight23 pounds.
Price	\$6.50

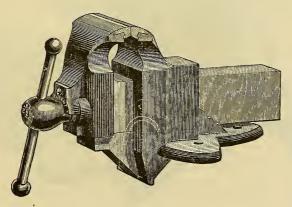


No. 1. Round Jaws.

Length of Jaws35% in.	Weight31½ pounds.
Price	\$7.50

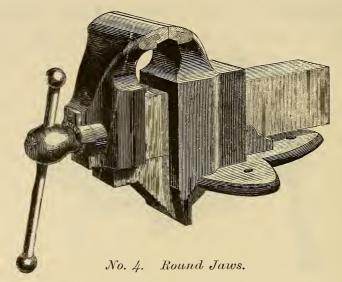


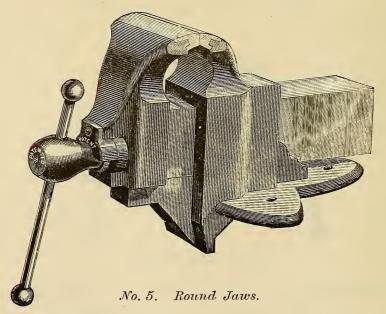
Length of Jaws4½ in.	Weight41½ pounds.
Price	\$9 50

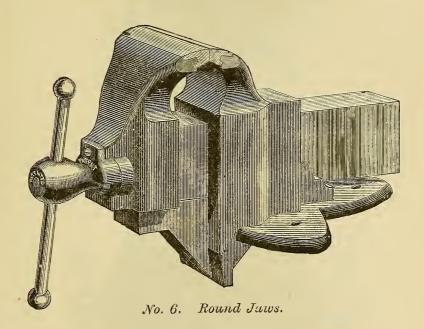


No. 3. Round Jaws.

Length of Jaws4¾ in.	Weight59½ pounds.
Price	\$12 50

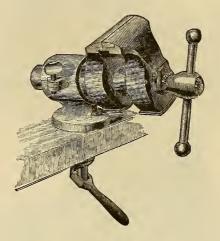






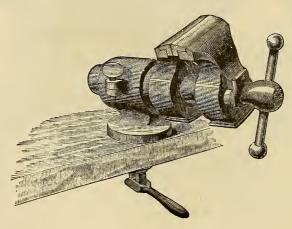
All of the foregoing Parallel Vises are made with Parker's improvements, making them strong and durable in all their parts.

PARKER'S PATENT ROUND SLIDE, DOUBLE SWIVEL VISES.



No. 10. Round Slide.

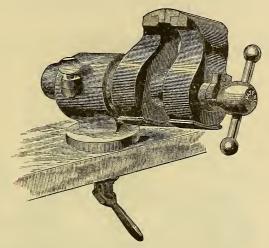
Length of Jaws	2½ in.	Weight	8	pounds.
Price		\$5	50	



No. 11. Round Slide.

Length of Jaws	Weight24 pounds.
Price	\$8 50

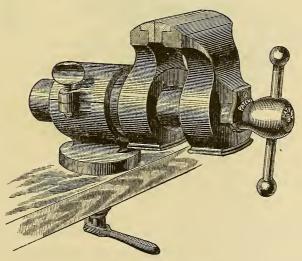
PARKER'S PATENT ROUND SLIDE, DOUBLE SWIVEL VISES.



.Vo. 12. Round Slide.

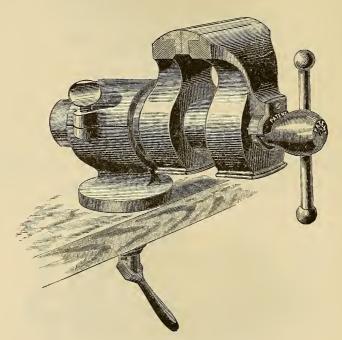
Length of Jaws.......35% in. Weight......33 pounds.

Price......\$10 25



No. 13. Round Slide.

PARKER'S PATENT ROUND SLIDE DOUBLE SWIVEL VISES.

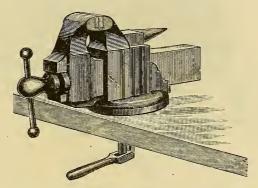


No. 14. Round Slide.

The Round Slide, Double Swivel Vises are very desirable for Machinists' use, as it can be swiveled on the bench, and Jaws can also be brought to any angle desired by means of a Set-screw on the side of the cylinder or barrel of the Vises.

PARKER'S

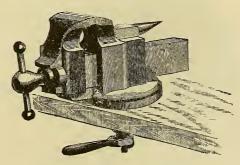
PATENT PARALLEL SWIVEL VISES.



No. 19. Round Jaw, Swivel Base.

Length of Jaws______13/4 in. Weight______71/2 pounds.

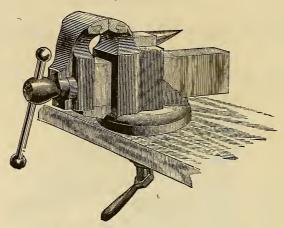
Price______\$4 25



No. 20. Round Jaw, Swivel Base.

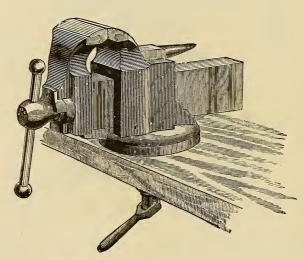
These Swivel Vises, with the exception of Nos. 23 and 24, have Parker's Patent Cast Steel Anvil.

PARKER'S PARALLEL SWIVEL VISE.



No. 21. Round Jaws, Swivel Base.

Length of Jaws	Weight23 pounds.
Drico	\$7 50

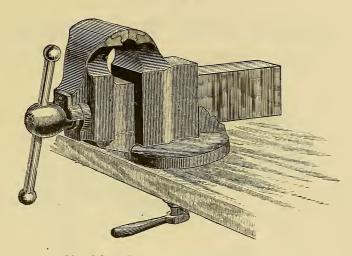


No. 22. Round Jaws, Swivel Base.

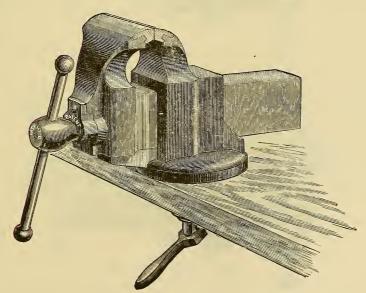
Length of Jaws	Weight35 pounds.
Price	\$9.50

283

PARKER'S PARALLEL SWIVEL VISES.



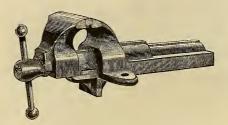
No. 23. Round Jaws, Swivel Base.



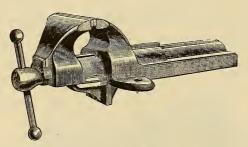
No. 24. Round Jaws, Swivel Base.

PARKER'S

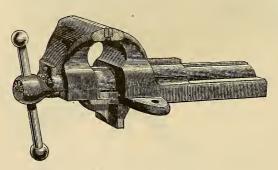
PATENT OVAL SLIDE VISES.



No. 30. Round Jaws.

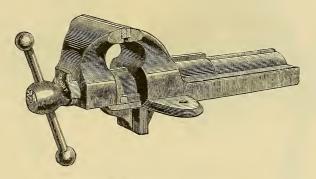


No. 31. Round Jaws.



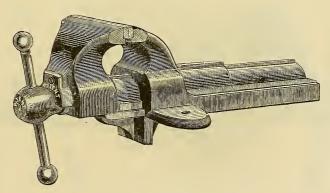
No. 32. Round Jaws.

PARKER'S PATENT OVAL SLIDE VISES.



No. 33. Round Jaws.

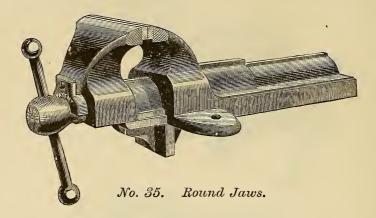
Length of Jaws	Weight22 pounds.
Price	\$5 25



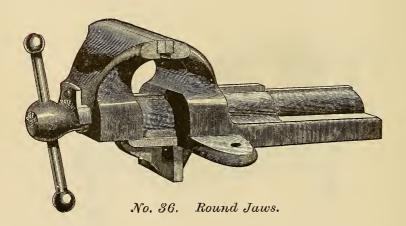
No. 34. Round Jaws.

Length of Jaws4 in.	Weight24 pounds
Price	\$7.00

PARKER'S PAT. OVAL SLIDE VISES.

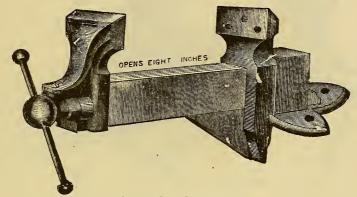


Length of Jaws4½ in.	Weight35 pounds.
Price	



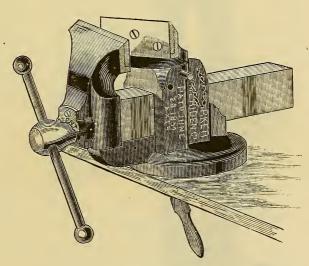
Length of Jaws5 in.	Weight59 pounds.
Price	\$13 00

PARKER'S PATENT COACH MAKER'S VISES.



No. 40. Parallel.

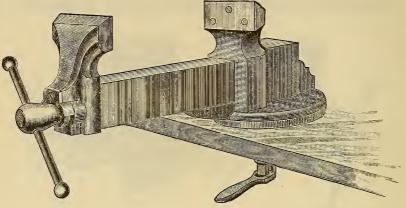
Length of Jaws4	in.	Opens	8	in.
Price		\$10	75	



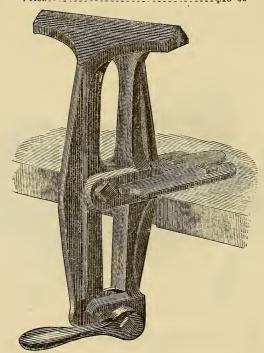
No. 41. Swivel Jaw, Swivel Base.

Length of Jaws	Opens
Price	\$15.00

PARKER'S PATENT COACH MAKER'S VISE.



No. 46. Swivel Base.

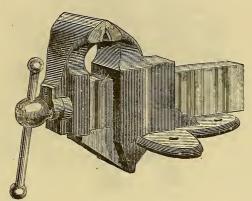


No. 43. Saw Filer's Vise.

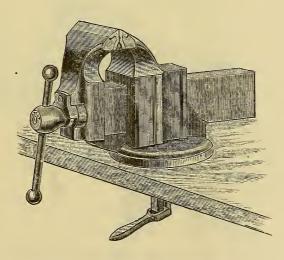
The Jaws are faced with leather, being made expressly for Saw Filing.

PARKER'S

PATENT PARALLEL FILER'S VISES.

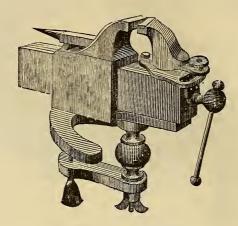


No. 42. Parallel.



No. 44. Parallel - Swivel Base.

PARKER'S PATENT JEWELER'S VISE.

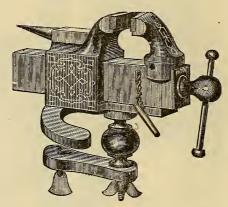


No. 45. Swivel Jaw and Cast Steel Anvil.

Length of Jaws, 134 in.

Price ______\$6 25

Ornamented in Bronze and Vermilion.



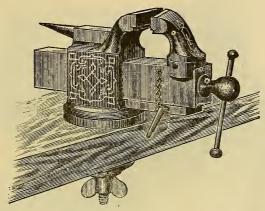
No. 48. Swivel Jaw and Cast Steel Anvil.

Length of Jaws, 1¾ in.

Price ______ \$7 25

Ornamented in Bronze and Vermilion.

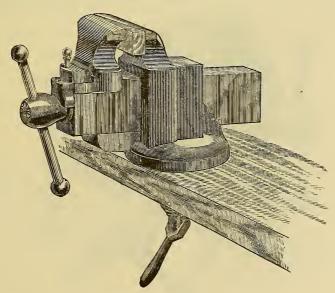
PARKER'S PATENT JEWELER'S VISE.



No. 49. Swivel Jaw and Cast Steel Anvil.

Ornamented in Bronze and Vermilion.

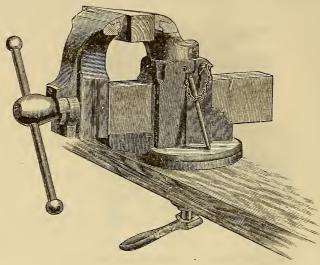
PARKER'S PAT. SWIVEL JAW VISES.



No. 50. Round Jaws, Swivel Base.

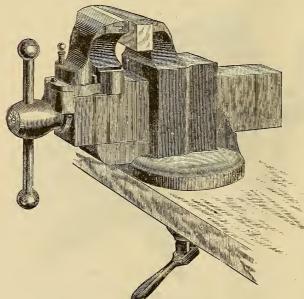
Front Jaw Swivels.

PARKER'S PAT. SWIVEL JAW VISES.



No. 51. Round Jaws, Back Jaw Swivels.
Length of Jaws, 4½ in. Weight, 58 pounds.

Price \$13 50

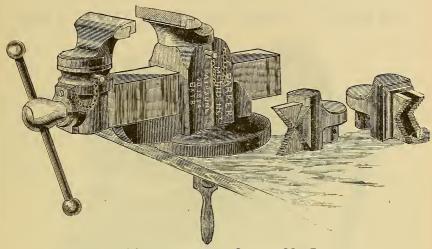


No. 52. Round Jaws, Front Jaw Swivels.

Length of Jaws, 4½ in. Weight, 62 pounds.

Nos. 50, 51 and 52 Swivel on the Bench.

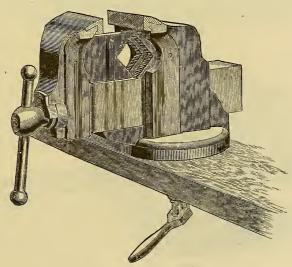
PARKER'S PATENT PIPERS' VISES.



No. 86. With interchangeable Jaws.

No. 81.	Round Jaws.	Both Jaws	${\bf Swivel}$	 Weight,	60 lbs	 \$13	50
82.	Pipers' Jaws.			 "	63	 13	50
86.	Round and Pi	ners' Jaws .		 "	76	 15	50

For holding 3 in. Pipe and under.

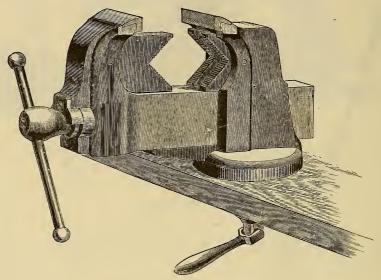


No. 87. Patent Combination Pipe Vise.

Round and Pipers' Jaws. Weight, 41 lbs. Holds 2 in. Pipe and under.

Price _____ \$13 50

PARKER'S PATENT COMBINATION PIPE VISE.



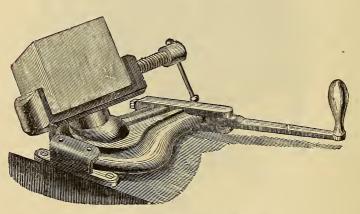
No. 88. Round Jaws.

With Pipers' Jaws,

Weight, 59 pounds.

Price.....\$15 50

Holds 3 in. Pipe and under.

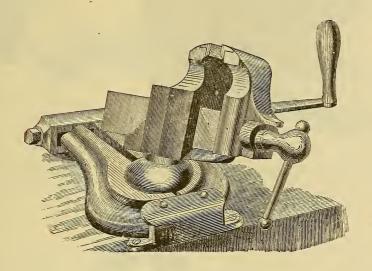


Die Sinker's Adjustable Vise.

Suitable for every variety of work and Dies; is operated by means of a lever, and can be adjusted in an instant to any required angle, and held so firm that the force of a heavy blow will not move it.

VISES. 295

DIE-SINKER'S ADJUSTABLE VISE.



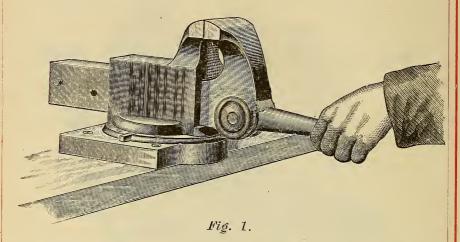
No. 1.	Parallel Vise,	with Ball	Attachment.	 \$12 00
2.	ц	ш	46	 14 00

The above cut represents a common Bench Vise, with the Ball Attachment. It is very convenient for Filing Mills, Reamers, Drills, etc., as it can be set in an instant so as to get the required light on the work.

DIRECTIONS FOR SETTING UP THE VISE:

Cut a hole or nest into the bench of sufficient size for the ball to revolve in without hitting in the center. Bore an inch hole through the bench to let the chips through; set the front of the Vise even with the edge of the bench; oil the joints, and the Vise is ready for use. If the Vise is too loose, turn up the Set-screw in the Clasp.

HALL'S PATENT SUDDEN GRIP VISE.



Is a perspective view of the Vise, showing the position of the handle when ready to open the Vise.

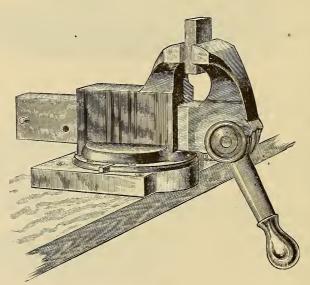


Fig. 2.

Is a perspective view of the Vise, showing the position of the handle when the jaws securely grasp the work.

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PARKER'S

PARALLEL AND SWIVEL VISES,

WITHOUT PARKER'S IMPROVEMENTS.

PRICE LIST.

T	77	7 TA.	
Par	alle	L Vi	Ses.

	LENGTH				
NO.	OF JAW.			E EACH.	
0000	3¼ in.	23 lbs.		\$5 50	
100	35/8	31½		6 50	
200	41/4	$41\frac{1}{2}$		8 50	
300	$4\frac{3}{4}$	$59\frac{1}{2}$		10 75	
400	53/8	83		16 00	
500	$6\frac{1}{8}$	120		23 75	
4000	4	opens 8	inches, Coach Vise	10 00	

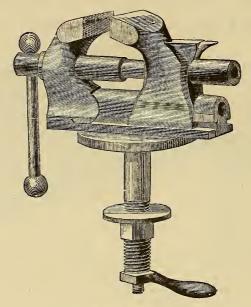
Swivel Vises.

	LENGTH			
No.	OF JAW.	WEIGHT	. PRIC	CE EACH.
2000	2¼ in.	8½ lb	8	\$4 00
2100	$3\frac{1}{8}$	23		6 25
2200	$3\frac{5}{8}$	35		8 00
2300	$4\frac{1}{4}$	48		10 00
2400	$4\frac{3}{4}$	$63\frac{1}{2}$		13 25
4600	4	onens 8	inches Coach Vise	12 50

As there has been put upon the market a Vise in imitation of Parker's genuine, the above list of numbers and corresponding length of jaws will be furnished, but they do not have the Wrought Iron Strengthener, or any of Parker's patented improvements. These Vises are all painted green, to distinguish them from Parker's regular Vises.

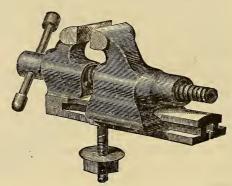
A full line of above kept in stock.

COMBINED UNION AND BACKUS VISES.



Heavy Chipping Vise, with Covered Screw.

All Vises, except the 7 in., sent with Seats, unless otherwise ordered.



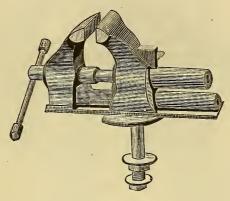
Heavy Chipping Vise, Uncovered Screw.

Jaws Length......7 in. Weight......169 pounds.

These 7-in. Vises are of the old Union Pattern. The demand for them has been very large, and we have never yet known one to fail of giving entire satisfaction.

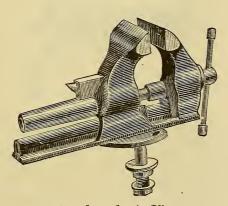
,299

COMBINED UNION AND BACKUS VISES.



Finishing Vise.

Width of Jaw	3	4	5 in.
Weight	24	42	60 pounds.
Without Iron Seat	\$ 6 50	\$9 00	\$14 50
With "	7 00	10 25	16 25

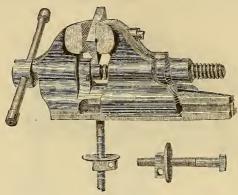


Coachmaker's Vise.

Without	Iron Sea	ut	\$10	00
With	"	***************************************	1.1	

This Vise has Smooth Jaws, and are made especially for Coachmakers' use. The width of the Jaw is 4 in. depth of the Face of Jaw, 2 in. distance from the top of Jaw to the Screw. 5 in.; Jaws open, 11 in.; weight, 52 pounds.

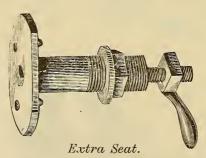
COMBINED UNION AND BACKUS VISES.



Pipe Vise.

Width of Jaw	4	5	8 in.
Weight	57	79	153 pounds.
Price.	\$17 50	23 00	33 00

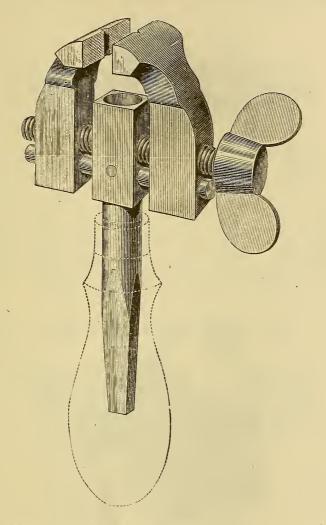
The 4 in, and 8 in, have covered Screws.



This Vise is constructed with a view of combining all the good qualities of the different Vises in use, with the peculiar advantages secured by the patents. It is a well made Vise, and easily adapted to different kinds of work. It is strong—the screw passing through the center instead of the bottom, and is entirely protected by a telescopic covering, which is the only means by which the screw can be covered without weakening the Vise, and still have the screw pass through the center. This Vise rests on a circular plate or seat of iron, having a hollow projection or hub long enough to reach through the bench, with a nut under the bench. The Vise is secured on this plate or seat by a bolt having a square head, fitting into a slot in the under side of the Vise, and passing through the plate or hub, with a hand nut on the lower end, which screws up firmly against the end of the hub. By loosening this nut the Vise may be turned on the seat to any desired angle, or may be moved backward or forward to accommodate the workman. By drawing the Vise forward to a certain point the head of the bolt will slip out of the slot, and the Vise may be moved from the bench to be used for holding the work on a planer, upright drill, or other machine; and it can be almost instantly restored to its place on the bench. The Vise is also furnished without the iron plate or seat, in which case it rests immediately on the bench, and is fastened by the bolt with the hand nut under the bench. The jaws are faced with hardened steel welded to the iron.

VISES. 301

STEVEN'S PATENT HAND VISE.

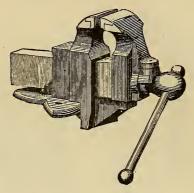


This Vise will center and hold firmly any Tool placed in it, and may be ansed in the hand, on a bench, lathe, or bit-stock.

The Jaws, Screw, and Cross-bar are made of tempered steel. The Handle, shown by the dotted lines, is of hard maple, and may be easily removed when the Vise is to be used in a lathe or bit-stock.

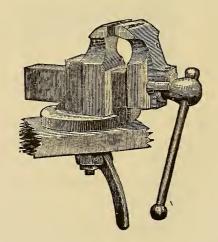
It is needed by all Mechanics, and its many uses make it a very desirable tool for any one. Price \$24 00 per Dozen.

HOWARD'S PARALLEL BENCH VISE.



Nos.	0	1	2	3	4	5	6
Jaws Length,	3	$3\frac{1}{2}$	4	$4\frac{1}{2}$	5	6	7 in.
Weight,	23	31½	39	50	90	113	184 lbs.
Price,	\$ 5 50	\$6 50	\$8 50	\$10 75	\$16 00	\$23 75	\$34 50

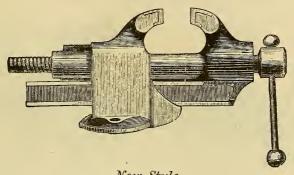
SWIVEL BENCH VISE.



Nos.	00	0	1	2	3	4	5	6
Jaws Length,	2	3	$3\frac{1}{2}$	4	$4\frac{1}{2}$	5	6	7 in.
Weight,	$7\frac{1}{2}$	29	$38\frac{1}{2}$	48	61	104	129	188 lbs.
Price,	\$4 00	\$6 25	\$8 00	\$10 00	\$13 25	\$16 50	\$26 00	\$36 00

303

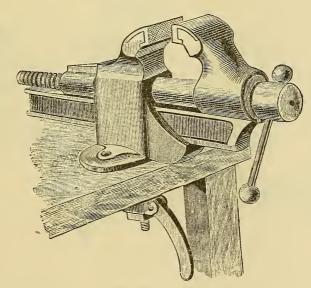
HOWARD'S PARALLEL BENCH VISE.



New Style.

Nos. 20 25 30 35 40 45 . 50 55 60 Jaws Length, 2 21/2 3 3½ 4 41/2 5 $5\frac{1}{2}$ 6 in. Price, \$4 00 5 00 6 25 7 00 9 00 11 75 16 25 20 00 24 00

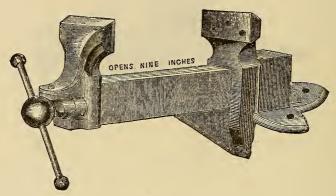
SWIVEL BENCH VISE.



New Style.

Nos.	20	25	30	35	40	45	50	55	60
Jaws Length,	2	21/2	- 3	31/2	4	41/2	5	51/2	6 in.
Price,	\$4 50	5 75	7 00	8 25	10 75	14 00	19 25	23 50	28 50

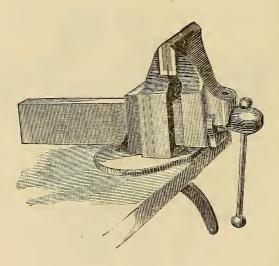
HOWARD'S COACH-MAKER'S VISES.



No. 2. Parallel.

Jaws Length, 4 in. Weight, 371/2 lbs.

Price____ \$10 00



No. 1. Swivel.

Jaws Length, 4 in. Opens 9 inches.

Price ----- \$12 50

STEPHEN'S PATENT PARALLEL VISE.

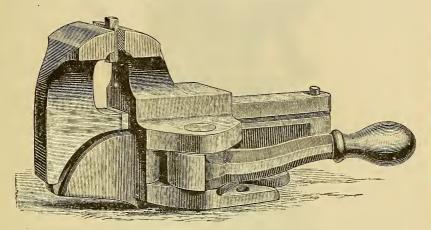


Fig. 1. Represents a Perspective View.

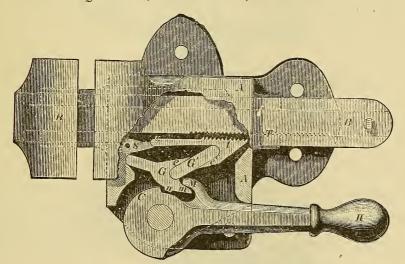


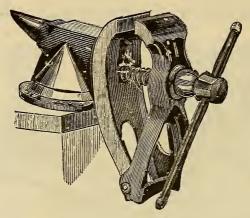
Fig. 2. Showing its Working Parts.

Jaws Length 2 $2\frac{3}{4}$ $4\frac{1}{2}$ 61/2 in. 31/2 51/2 11 61/2 9 in. 5 Opens, 21/4 3 35 65 120 170 lbs. Weight, 2 12 Price, \$4 00 \$5 50 \$9 00 \$12 50 \$22 00 \$33 00

Each Vise can be supplied with a Taper or Adjustable Jaw attachment,

Price according to size of vise.

ANVIL AND VISE COMBINED.

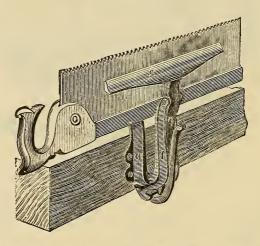


Brown's Patent.

The above gives a representation of an Anvil and Vise combined, expressly for Farmers' use. It combines strength and durability, and is well adapted for the purposes designed.

Weight, 36 lbs. Price, \$5 00.

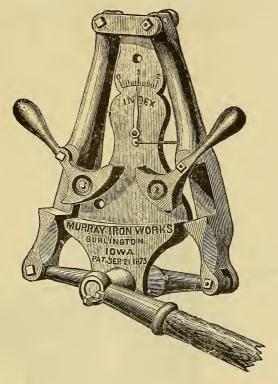
STEARN'S PATENT SAW VISE.



This is a very simple and effective device, is readily attached to a bench, and being small and light, is easily carried from place to place.

Price \$24 00 per Dozen.

THE "INDEX" TIRE UPSETTER.



Hobbs' Patent.

Price _______\$30 00

Above is a very powerful and convenient Tire Shrinker, as it can be used either right or left handed, and operated alone by man or boy, while the anvil affords the means of welding the tire or bar while in the machine—an advantage not possessed by other machines—and the shrinkage is made in the most perfect manner, leaving the iron unmarked, and the index showing the exact amount of shrinkage. It is adapted to tire of any dimension.

DIRECTIONS FOR USING.

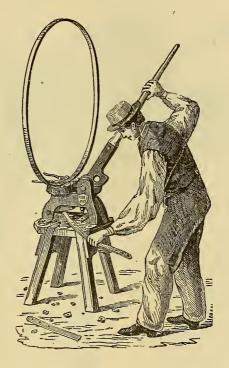
The machine is to be bolted to a post or wall, with three bolts, as indicated by the holes in the back. With the lever turned down, (which spreads the arms apart,) throw both jaws open to receive the tire, which should rest on the arms, with the heated part upon the anvil. Bring down the jaws to hold it firmly, moving the index to "O." The tire being now in place, raise the lever until you have shortened as much as desired, which will be shown by the index.

OLMSTED AND DINSMORE TIRE UPSETTER AND COLD PUNCH.



The above engraving gives a good idea of the operations of this machine. A bar can be shrunk any distance, not exceeding one inch, by one stroke of the lever. It is a very simple and strong machine. Suitable for Buggy and two-horse Wagon Tire. It has been before the public several years, and in practical operation, always giving universal satisfaction.

ROSE'S COMBINED TIRE UPSETTER, PUNCH & SHEARS.



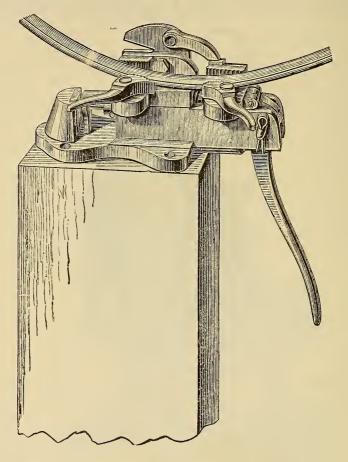
Three Combinations, each in two sizes, making Six Different Machines.

No. 1	Large Combined Machine, to upset 5 in. Tire, and cut ½ in.	PRICE.
110. 1.	and punch 3% in. Cold Iron	\$75 00
2.	Large Single Machine, to upset 5 in. Tire	50 00
3.	Large Punch and Shears, to cut $\frac{1}{2}$ in. and punch $\frac{3}{8}$ in. Cold iron	45 00
4.	Small Combined Machine, to upset 2 in. Tire, and cut 3/4 in., and punch 1/4 in. Cold Iron	50 00
5.	Small Single Machine, to upset 2 in. Tire	25 00
6.	Small Punch and Shears, to cut $\%$ in. and punch $\frac{1}{4}$ in. Cold Iron	30 00

The parts of these machines are all numbered, so that duplicates can be supplied at any time.

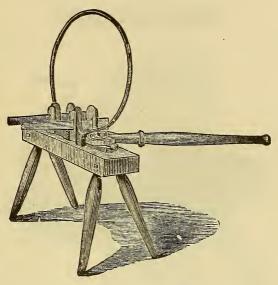
These machines are universally recognized as first-class in every respect.

CROWELL'S COMBINED TIRE UPSETTER, PUNCH & SHEARS.



Tire Upsetter, Punch and Shears, weighs 150 pounds, and is capable of	PRICE.
shortening the heaviest wagon axle one inch at a time, punch $\frac{3}{6}$ in. and shears $\frac{1}{4}$ in. Cold Iron.	\$50 00
Tire Upsetter, with Punch weighs 138 pounds, and made same as above with-	
out the Shears	35 00
Tire Upsetter, weighs 75 pounds, made same as Combined Machine, without	
the Punch and Shears	25 00
Punch and Shears, weighs 104 pounds, and is designed for shops who do	
not set Tire-	35 00
All these machines are guaranteed to give perfect satisfaction	

TIRE UPSETTERS.

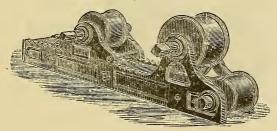


Brown's Tire Upsetter.

Price_____\$15 00

Cheap, reliable, has great leverage power, and will shrink any Tire up to two inches.

TIRE BENDERS.



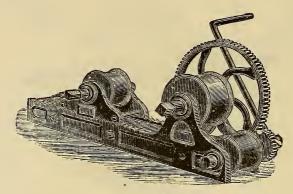
No. 1.

Length, 26 in. Length of Rollers, 31/4 in. Diameter of End Rollers, 31/4 in.

Diameter of Center Rollers, 4 in.

Price.....\$9 00

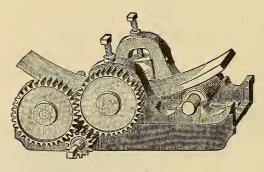
TIRE BENDERS.



No. 2.

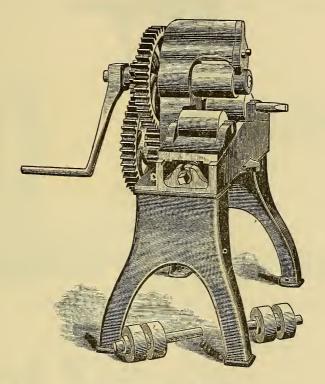
Length, 26 inches. Length of Rollers, 3¼ inches. Diameter of End Rollers, 3¼ inches. Diameter of Centre Rollers, 4 inches. Diameter of Large Cog Wheel, 11 inches.

Price \$10 50



No. 3.

TIRE BENDER.



Worcester's Patent.

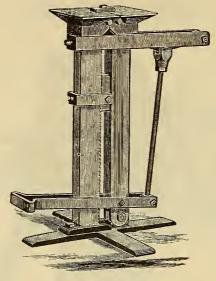
No.	1	\$45	00
	2	75	00

No. 1 weighs 250 pounds.
2 " 500 "

No. 1 will bend iron up to $\frac{5}{8} \times \frac{21}{2}$ in. 2 " 1 $\times 4$

The No. 2 is made open on one side, so that a tire can be taken out without springing, and can be put back after welding, and trued. It is also provided with an extra pair of Rolls, with slip Collars, for bending iron edgewise. This is a machine which has long been needed, and will undoubtedly be just what many of our Carriage and Wagon Makers want for general work.

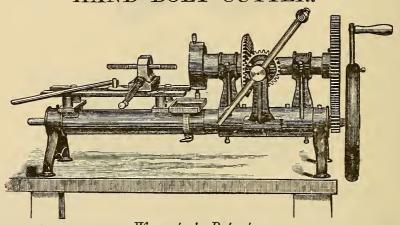
BOLT HEADING MACHINE.



Worcester's Patent.

Very simple, and does away with all the Heading Tools.

HAND BOLT CUTTER.

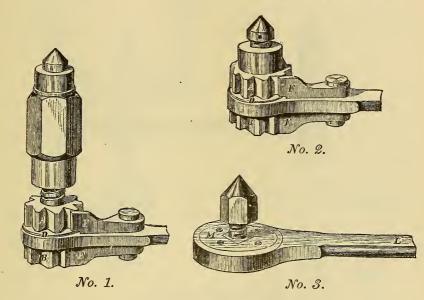


Worcester's Patent.

Price of Machine alone (Taps and Dies extra)\$50 00 Cuts from 1/4 to 1 in, inclusive,

With this Machine large Bolts can be Cut with perfect ease.

WESTON'S IMPROVED DIFFERENTIAL RATCHET DRILLS.





No. 4.

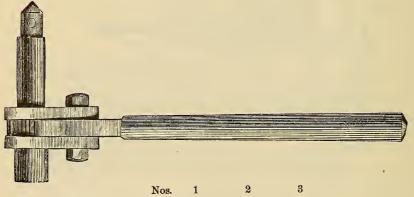
- No. 1. Lengths, 12 14 16 18 20 22 in. Price, \$8 50 \$9 00 \$9 75 \$11 00 \$11 75 \$13 50
- No. 2. Length, 14 in. No. 3. Length, 14 in. No. 4. Length, 18 in. Price, \$9 00 Price, \$13 50 Price, \$9 75
- No. 1. Ordinary Drill, for general use.
- No. 2. Dumpy Drill, for confined spaces.
- No. 3. Locomotive Drill, convenient in cases where the Dumpy cannot be used.
- No. 4. Engineer's Ratchet Lever Drill, for boring bars, lifting jacks, and similar purposes.

PACKER'S RATCHET DRILL.



Nos.	1	2	3	4	5	
Lengths	10	12	15 ·	17	20	in.
Price	\$10 50	\$13 50	\$16 00	\$19 00	\$23 00	each.

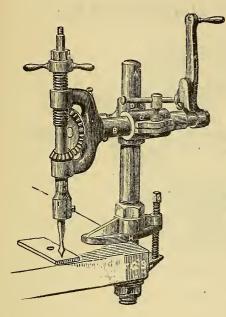
INGERSOLL'S PATENT RATCHET DRILL.



Length 12 16 20 in.

Price \$6 50 \$8 75 \$11 00 each.

ANGULAR DRILL AND BREAST DRILL.



Universal Angular Drill.

No. 1. Upright Shaft 1¼ in. in diameter, 20 in. long, weighs 26 lbs., will drill $\frac{1}{2}$ in. hole.

Price _____\$34 00

No. 2. Upright Shaft 1½ in. in diameter 24 in. long, weighs 52 lbs., will drill ¾ in. hole.

Price\$38 00

No. 3. Upright Shaft 2 in. in diameter, 27 in. long, weighs 100 lbs., will drill 1¼ in. hole, geared back ½.

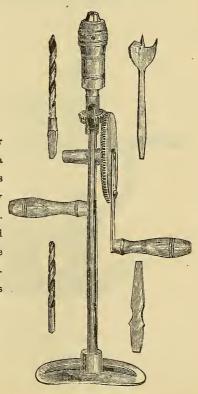
Price _____\$65 00

Millers Falls Breast Drill.

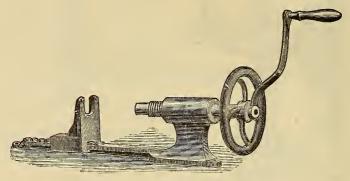
This Drill has advantages over all other Breast Drills in combining the uses of a Bit-Brace. The Chuck is a very ingenious piece of work, so made as to hold perfectly round, square or flat Tool Shanks from $\frac{1}{16}$ in. to $\frac{1}{2}$ in. The jaws are made of steel, and will hold any shape tang. Every carriage and wagon manufacturer should not be without one of these very useful tools in his workshop.

Price ----\$2 50

For Breast Drill only, without the tools.



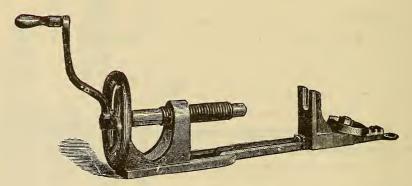
BLACKSMITH'S HORIZONTAL DRILLS.



No. 1. Solid Standard.

Length, 26 inches. Weight, 27 pounds.

Price_____\$4 00



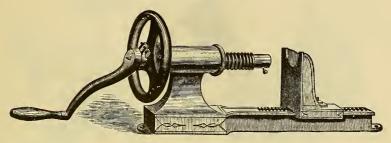
No. 2. Ordinary Pattern.

Length, 28 inches. Weight, 26 pounds.

Price.....\$3 50

BLACKSMITH'S HORIZONTAL DRILLS.

WORCESTER'S PATENT.

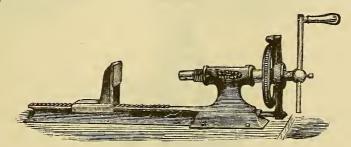


No. 3. Solid Standard.

Length, 26 in. Weight, 33 pounds.

Can be furnished with or without the Friction Feed.

Price,	with Feed	\$7	00
**	without Feed	6	00



No. 4. Solid Standard and Self Feed.

Length, 33 in. Weight, 45 pounds.

Can be furnished with or without Balance Wheel.

Price,	with Balance	Э	Wheel	\$1 3	00
u	without	66		10	00

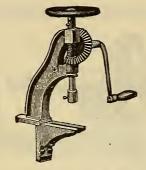
No. 5. Same Style.

Length, 44 in. Weight, 95 pounds.

Can be furnished with or without Balance Wheel.

Price,	with Balance	e Whe	el	\$20	00
**	without	"	~~~~	17	00

BLACKSMITH'S UPRIGHT DRILLS.



Coe's Patent.

Price______\$12 00

This Drill is without self-feed or vise attachment.

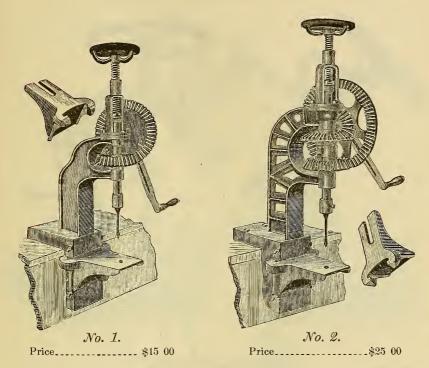


Morlan's Patent.

Price\$15	00
" with clamp for holding work 17 (00

Above has two standards, giving it strength, and is adapted to drill up to one inch.

BLACKSMITH'S UPRIGHT DRILLS.



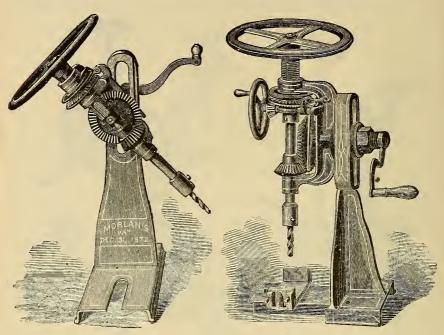
The above Drills are new competitors for public favor, with all assurance that they will meet the requirements of those who may chance to use them.

It is a settled principle among mechanics, that the balance wheel assists in maintaining the motion where the resistance is irregular, and this object is attained only in proportion to the momentum acquired; and in view of these facts, no power can be obtained from the balance wheel that is not imparted to it, either by hand or power, but in the above Drilling Machines the balance wheel is done away with, and so constructed as to require less power to operate them. They are made with adjustable cranks, and an ingenious device for holding the table in position, which can be changed with ease, and without the annoyance of removing nuts and screws, and other devices used for that purpose.

No. 1 is single geared and sufficient capacity for ordinary work.

No. 2 has a double geared driving wheel, with two pinion wheels on the mandrel, so arranged that the operator can get fast motion or slow, as desirable for his work.

UPRIGHT BENCH DRILLS.



No. 1.

No. 2.

Morlan's Patent.

No. 1. Front view at an angle.

No. 2. Side view showing new hand wheel.

No. 1.		\$33	00
	With Clamp for holding work		
2.		38	00
2.	With Clamp for holding work	40	00

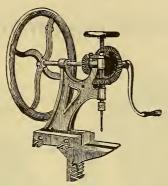
The head is readily adjusted to any desired height, and as easily turned to any angle, being firmly held at any position by tightening the large nut against the stand. The table is sufficiently narrow to be inserted between the spokes of the closest carriage wheels for drilling the tire.

The Clamp shown on the table is for holding work that cannot be held conveniently by the hand, and is planed up square so that the nicest drilling can be done with perfect accuracy.

The No. 1 Drill is adapted to all sized holes from one inch down. The No. 2 is much heavier, and is geared to give greater power for heavy work.

Both sizes are self-feeding, and are supplied with the New Hand Wheel to give a rapid reverse motion as well as for convenience when hand-feeding is desired.

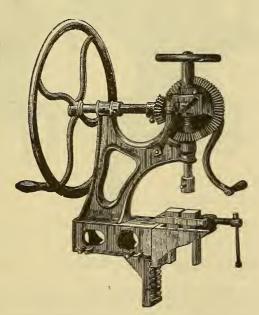
UPRIGHT BENCH DRILLS.



No. 0. Coe's Patent.

Weight ______ 100 pounds. Price ______ \$28 00

This Drill is without self-feed or vise attachment, but is suitable for all ordinary blacksmith's work.

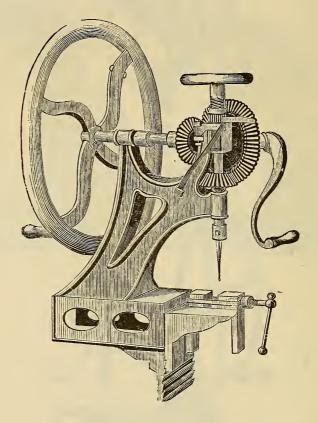


No. 1. Coe's Patent.

Weight______\$40 00

Suitable for all kinds Carriage and Wagon work, has self-feed and vise attachment. Drill any size hole desired up to one inch. The vises are movable and can be taken off without any delay.

UPRIGHT BENCH DRILL.



No. 2. Coe's Patent.

Weight......\$50 00.

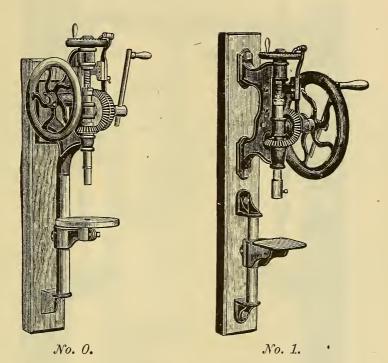
Suitable for all kinds of light and heavy work. Has vise attachment and self-feed. This size machine is the only one we recommend for cutting screws. Can be run with power by putting small pulley on the shaft near the balance wheel, at an extra cost of \$2 50 for the pulley.

The crank on the balance wheel is used for heavy work and screw cutting, and the one on the Drive wheel for light work.

Can be used to cut bolts and nuts up to ¾ in.

325

UPRIGHT SELF-FEEDING DRILLS.



Worcester's Patent.

No. 0 ______ \$20 00

Chuck for same would be extra.

No. 1, Without Balance Wheel \$25 00

1, With " 28 00

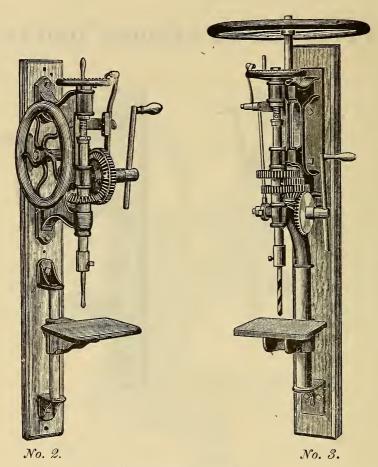
No. 0 Drills from \(\frac{1}{16}\) to \(\frac{3}{8}\) in. hole.
\(1 \quad \frac{1}{8} \quad \frac{3}{4} \quad \qua

No. 0. Length, 26 in.; Weight, 30 pounds, and is fitted for a No. 2 Beach Chuck, or can be used without.

No. 1. Length, 42 in.; Weight, 95 pounds.

Above Drills are easily set up, take but little room, do their work perfectly, and are acknowledged the best Drill made.

UPRIGHT SELF-FEEDING DRILLS.



Worcester's Patent.

No. 2	2			, . 							\$48	00
g	3					-			. .		75	00
		No.	2 I	Drills	from	1/0	to	1	in.	hole.		
						, 0						

No. 2. Length, 54 in.; Weight, 160 pounds.

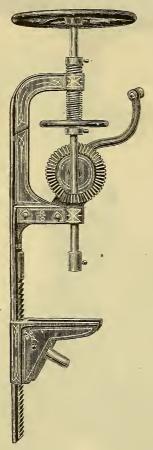
No. 3. Weighs 250 pounds, and is arranged with Slip Gear, whereby a quick or slow motion may be given the Drill "as desired," for light and heavy work.

Above Drills are easily set up, take but little room, and do their work perfectly.

No. 3 is so geared that it can be run with power by putting on a band wheel for that purpose.

327

IMPROVED UPRIGHT DRILL.

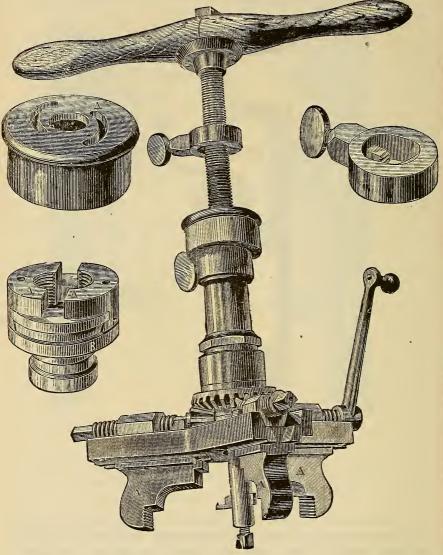


Price\$25 00

Above represents a new Drill for Blacksmiths' and Machinists' use, being cheap, simple and durable, with heavy balance wheel on top of the spindle, a feed screw worked by a hand wheel, and a movable table adjusted to any height by a lever.

It can be set up against a solid post, or against the wall or side of the shop, wherever most convenient, care being taken to screw it firmly in place, with heavy wood screws.

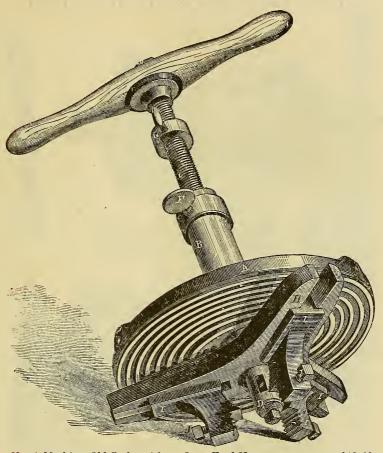
SILVER'S PATENT HUB BOXING MACHINE.



Machine without Mandrel and Bits ________ \$28 00
" with " 31 50

This machine has the Open or Adjustable Feed-Nut, made in two sections, which are separated by turning the cap to the left; by this means the mandrel can be disengaged from the nut and withdrawn, without any delay of running it back through the nut. The Clamping Jaws are all moved to or from the center by turning one screw. There are two Shoulders on the Jaws, one for Small and one for Large Hubs; and with an extra mandrel turned down small at lower end, with bits to suit, the machine will do heavy and light work.

DOLE'S PATENT HUB BOXING MACHINE.



No. 1	Machine.	Old Style	without	Open Feed	d-Nut_		\$18 00
2	" "	"		• "			21 00
3	"	44	"	"	"		24 00
ĭ	"	with Imp	roved Fee	d-Nut and	Gang	e Plate	23 00
$\tilde{2}$	"	"	"	"			26 00
3	66	"	"	"	"		00 00

Parties having old machines can have the New Feed-Nut attached at the following prices:

No. 1..... \$5 00 No. 2..... \$5 00 No. 3..... \$6 00

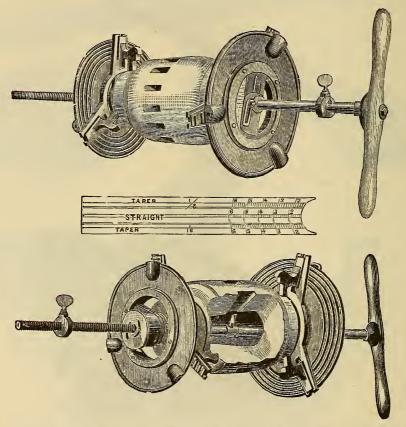
The No. 2 can be used on light work by having an extra Mandrel and Bits for that purpose at a cost of \$3 50.

This machine is well known and really requires no description from our hands. It is made with or without the Open or Adjustable Feed-Nut, as described in Silver's Machine.

SILVER'S PATENT

DOUBLE CHUCK,

TAPER HUB BOXING MACHINE.

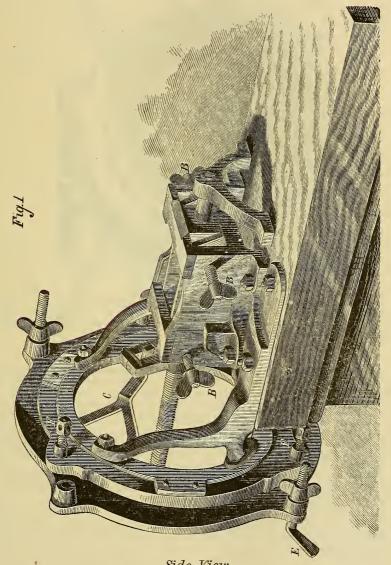


The first figure shows the outside of the large Chuck, with revolving disk and adjusting slide, through which the mandrel passes, and by which it is thrown out of center when a taper cut is to be made. An index is attached to the disk by which the mandrel is set to cut the degree of taper required. The lower figure is an opposite view, showing the outside of the small Chuck, also showing the Open Feed Nut. This machine is adapted to pipe boxes, and all classes of heavy work, cutting equally well a straight or taper hole.

Each machine has an adjusting rule, one end fits the mandrel where the bits are inserted. The margins are graduated to suit different degrees of taper, while the center is marked for straight holes. Full directions accompany each machine for setting up, etc.

Price \$40 00.

LITTLE GIANT HUB BOXING MACHINE.



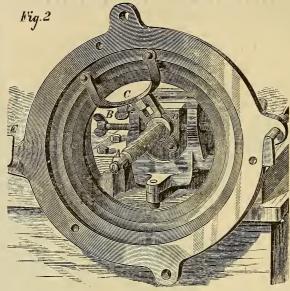
Side View.

See following page for description and directions.

Price

LITTLE GIANT

HUB BOXING MACHINE.



Front View.

Any ordinary mechanic who understands the working of the machine can perform the operation of setting a box ready to run on the axle, viz.: a hub 61/3 in. or 7 in. long and % in. to 1½ in. axle, (larger sizes consume more time in proportion to the quantity of wood to be removed,) in less than ten minutes.

DIRECTIONS.

1st. Center the hub. 2d. True the rim. 3d. Cut the hole for taper part. 4th. Cut the hole for shoulder at back. 5th. Cut the hole for nut at front. 6th. Drive the box.

The following will give you a general idea of "how to use it:" Put the wheel on the machine and do not take it off for any purpose until it is ready to receive the Make it run true on the machine before boring.

Set the knife about the same for all boxes, cutting a true taper (if desired), making the hole any size needed at the back and running to any size needed at the front, and without setting out the knife to change the size of the hole at either end. A change of

 $\frac{1}{128}$ in, or more in five seconds can be made with perfect accuracy.

Cut the hole for the shoulder at the back of the box and try the box in the hole before removal from the machine, so that it can be fitted to drive as tight as your judgment dictates.

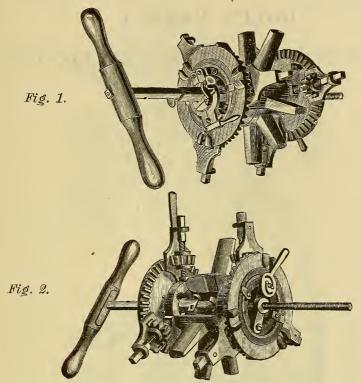
Cut for the nut at the front of the hub, and try the nut in the hole, so that it fits

perfectly.

Then take the wheel off the machine, as the operation is completed, except driving the box, unless the flanges on the box are very large, in which case it might be deemed advisable to cut out a track for them,

Having bored a taper hole, the point commences to bind on all sides at once, so that it is easy to start the box true, and it would be very difficult to change its direction and make it untrue after once started straight. With the hole thus bored, more bearing inside the hub is obtained, so that knotty hubs or hubs soft on one side and hard on the other do not seem to affect the box, as they certainly would if the hole were not tapering for the taper part of the box.

JONAS' PAT. HUB BOXING MACHINE.



Self-Centering Double Chuck Machine.

Fig. 1 shows the Upper Chuck with Collar and Collar Holder, a portion of the Sleeve and Mandrel.

Fig. 2 shows the Lower Chuck and the Feed-Nut; also a section of hub being cut away to show the knives.

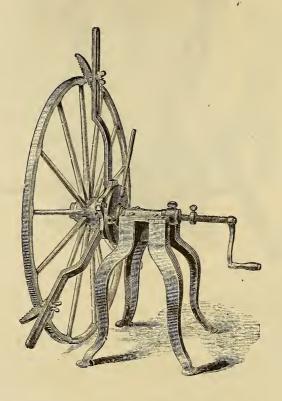
Size and Capacity.—The Carriage size will grasp a hub of 2 to 5 in, in diameter, and will cut from 1 to 2½ in, hole. The Wagon size will grasp a hub from 5 to 9 in, in diameter, and will cut from 2 to 5½ in, hole.

SAVING OF TIME AND LABOR, making either a Taper or Straight Cut in the Hub, or both a Taper and Straight Cut in the Hub at one operation, without changing of knives.—This is accomplished by using two knives on the mandrel, the lower knife making the taper and the upper knife making a straight cut. the latter either with or without a shoulder as may be desired, and is, we believe, the only machine now made that will do this.

SIMPLICITY AND COMPLETENESS IN OPERATING.—The Chucks are fastened to the outside of each end of the hub by the three (3) jaws, which are moved forward or back by the three pinions, all driven allke by the same bevel wheel and self-centering. The Mandrel, with knives attached, is placed in position by opening the Feed Nut on the lower Chuck, and the Collar Holder on the upper Chuck. By the Adjustable Slide on the collar on the upper Chuck any desired taper is given to the lower knife. The upper Knife is fastened on a sleeve on the mandrel, which sleeve runs loose on mandrel when not cutting. Both Knives are adjustable for cutting the different sizes required, and need no changing in boring a set of wheels. When the boring is finished, the feed-nut below, and the collar holder above, are opened and the Mandrel drawn out. The Cut or the hole left in the Hub is clean, and exactly the shape of the outside of the box, excepting in the center of the hub the cut is deeper, which prevents the possibility of the spokes being forced through into the box.

Wagon size	complete,	" A"	\$35 00
Carriage	"	"B"	30 00
46	66	"C"	40 00

DOLE'S PATENT SELF-CENTERING ARM HUB BOXING MACHINE.

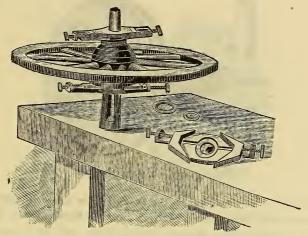


This machine is expressly designed for Light Carriage Work. It centers by the hub same as Dole's ordinary machine, but Trues by the rim of the wheel, which is considered a very great advantage in Light Work. The turned boxes can be set true, and the machine can be used for all kinds of light boxes.

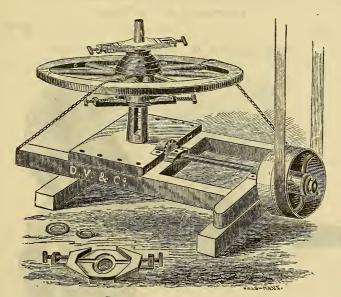
It is made entirely of iron, and therefore is very substantial.

Price \$45 00

BREMMERMAN'S SELF-CENTERING HUB REAMERS.



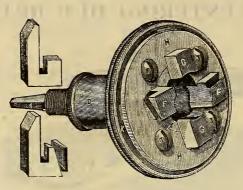
Hand Hub Reamer.



Power Hub Reamer.

There are 34 Rings with each machine, assorted from 234 to 4½ in. To adjust them take one ring which will fit the small end of the box to be used, and place it upon the Reamer. Then another, large enough to pass down the Reamer, so that the distance between the rings will be one-half inch greater than the length of Hub. Place the rings in the Chuck, fasten them to the Hub, put the wheel on the Reamer, hook the chains to opposite spokes, passing outside the felloes, and connect the power.

Hand Reamer....... \$40 00. Power Reamer...... \$80 00



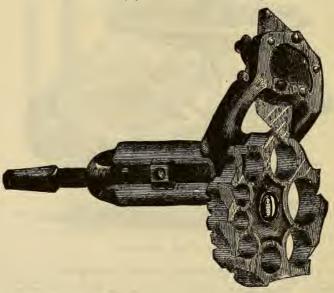
The Star Hollow Auger.

The above is an improvement on the Dole's Hollow Auger, combining all the valuable qualities of Dole's with other very desirable features. The Bits are provided with two cutting edges, arranged at right angles with each other. One cuts the shoulder and the other pares off the surface of the tenon.

Cuts from $\frac{7}{16}$ to 1 in. Tenon.

Price \$9 00

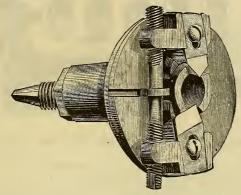
Extra Cutters, \$1 00. Blanks 60 cents per pair.



Bonney's Adjustable Hollow Auger.

Cuts from 3/8 to 1 in. Tenon.

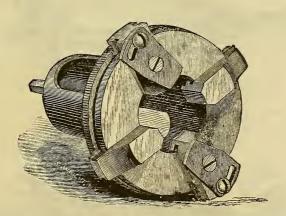
Price _____ \$4 00



Edwards' Improved Hollow Auger.

Cuts all sizes, from 3/8 to 1 in. tenon, 3 in. long.

Price______\$8 00

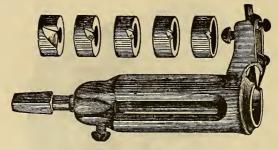


Douglass' Improved Universal Hollow Auger.

The above cut represents an entirely new tool—unlike anything before offered in market.

It secures all the efficiency, and avoids all the complications of the tools made for this purpose heretofore.

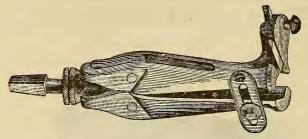
It will answer the purpose of a full set of eight or ten Hollow Augers.



Stearns Patent Adjustable Hollow Auger.

Cuts 7 different sizes of tenons.

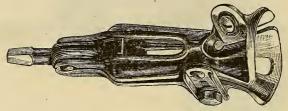
Price ______\$4 00



Stearns Patent Expansion Hollow Auger.

Cuts all sizes, from % to 1 in. tenon. It is adjusted with a Conical Nut and Set Screw, the knife being held in place by two screws.

Price ______\$4 00



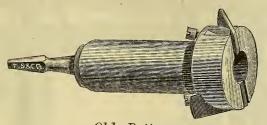
Stearns Patent Expansion Fore Auger.

An Auger used for trimming down a spoke before using the Hollow Auger, effecting a saving of one-half and the labor of tenoning a spoke, by the knife cutting at an angle more with the grain of the timber than the Hollow Auger.

Price ______\$2 50



New Pattern.



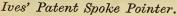
Old Pattern.

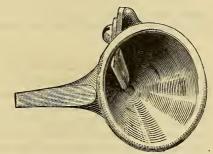
1/2 5/8 3/4 7/8 $1 \frac{1}{8}$ $1\frac{1}{4}$ 11/2 New Pattern, \$12 00 14 00 14 00 16 00 16 00 20 00 20 00 25 00 per dozen. 12 00 14 00 14 00 16 00 16 00 20 00 20 00 25 00

Boring Machine Augers, Set of 18 qrs. (1 each, 4, 6 and 8 qrs.)_____\$3 50

SPOKE POINTERS.



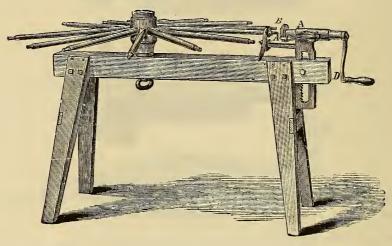




Ives' Patent Spoke Pointer. Bonney's Patent Spoke Pointer.

Ives' Patent......\$10 00 per dozen. Bonney's Patent.... 10 00

DOLE & DEMING'S PAT. SPOKE TENONING MACHINE.



No. 1.

No. 1.	Complete	with Fello	e-Boring	Attachment	 \$25	00
1.	"	without	66	66	 19	00

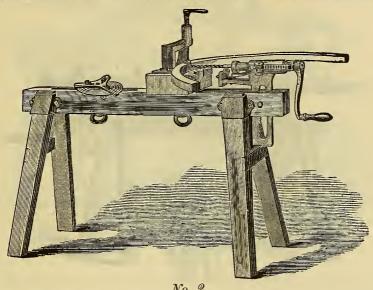
The No. 1 Machine is provided with the Star Hollow Auger, capable of cutting Tenons from $\frac{7}{16}$ up to 1 in., but is not furnished with legs, as it is generally clamped in the vise or on the bench. Can be furnished with legs at a trifling cost.

DESCRIPTION.

The Hub is held in a self-centering Chuck, which admits of revolving the wheel to present the spokes to the Hollow Auger, which are firmly held on the spoke rest, in line with the Hollow Auger. Each and every tenon is cut with the shoulders uniform in width and in the same plane.

Each Tenoning Machine is now furnished with the new Star Hollow Auger, similar to Dole's (which is not now made), but a great improvement on the Dole, combining all the qualities of the Dole's Auger, together with very desirable new features of its own.

DOLE & DEMING'S PATENT BORING MACHINE.



No. 2.

No. 2.	Complete	with Fello	oe-Boring	Attachment	 \$35	00
2.	**	without	ш	"	 27	00

The No. 2 Spoke Tenoning Machine is of a larger size than the No. 1, having a Hollow Auger of large size, and cutting a Tenon from ¾ in. up to 1½ in.

Above cut represents the Spoke Tenoning Machine changed to a Boring Machine by removing the Hollow Auger from the mandrel and substituting in its place a Chuck for holding Auger Bits, and putting on the table for holding the Felloe. You have a complete machine for boring, perfectly true; so that with the Tenons cut true, and the Felloes bored true, they fit perfectly together.

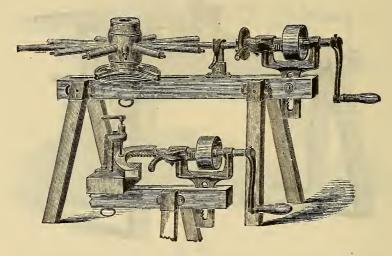
The Deming's Self-Centering Chuck can be furnished at an extra charge of \$5 00.

DOLE & DEMING'S

PATENT IMPROVED

TENONING AND BORING MACHINES,

FOR HAND AND POWER.



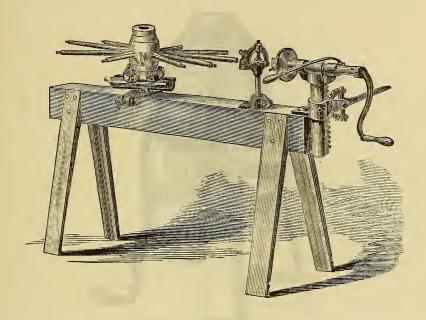
No. 3.

No. 3. Complete, with Felloe Boring Attachment and both Hollow Augers, \$50 00.

No. 3 represents a combination of the Tenoning and Boring Machine, with power attachment. This machine was gotten up for the purpose of meeting a want, by Wagon and Carriage Makers, for a machine that could be operated with equal facility by hand or power, and all classes of work. By reference to the engraving the Head or Tool Carrier has two bearings for the shaft, a pulley being attached to the latter to run by power. By having two sizes of hollow augers this machine has a capacity ranging from $\frac{7}{16}$ to $1\frac{1}{2}$ in., which adapts it for all classes of work.

In order to avoid difficulties experienced by Carriage Makers in getting square shank bits properly fitted to bore holes true, each machine has a Bit Chuck with round hole of standard size.

EDWARD'S IMPROVED SPOKE TENONING MACHINE.



The Chuck in which the wheel is held is self-centering, and is so attached to its base as to give it free rotary motion, as well as ample oscillation to allow the spokes to pass freely in and out of the forked stand in front of the auger. The base of the Chuck centers itself upon the frame when clamped to its place by means of the Thumb-screw, and is very readily adjusted to any part of the frame by simply loosening the Screw. The Spoke is firmly held in its place while the tenon is being cut by means of a Clamp that is very quickly adjusted, and as readily thrown over out of the way when the Spoke is to pass around to give place to the next one. This is a decided improvement over any previous method, and leaves the left hand entirely free to feed the auger up to the work.

The device to raise and lower the head, consisting of Cog-rack and Lever, is more convenient and more mechanical than any other method previously adopted for this purpose, while the Clamp-nut holds it rigidly in place at any desired point.

An attachment for boring Felloes is also furnished, which is not shown in the engraving. The Frame is not furnished with legs, as parties can readily attach them.

THE EMPIRE FAN-BLOWING PORTABLE FORGE.



Geared for Hand.

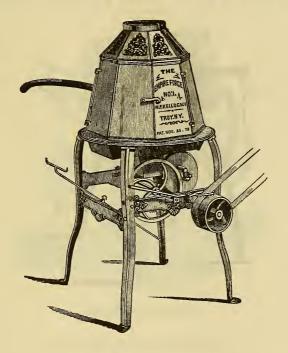
For Shop Use, with Hood and Doors Complete.

LIST.

No.	FAN.	DIA	IETER.	н	EIGHT.	WEIGHT.		PRI	CE.
0	7 in.	1 ft.	10 in.	3 f	t. 10 in.	160 lbs	·	\$35	00
1	7	2	1	4		170		40	00
2	8	2	3	4	3	270		50	00
3	8	2	7	4	6	285		60	00

Four sizes this style, all with Hood and Doors, to which a Pipe may be fitted to carry off the smoke. The doors close tightly, making it as safe and free from danger by fire as a common stove.

THE EMPIRE FAN-BLOWING PORTABLE FORGE.



Geared for Power.

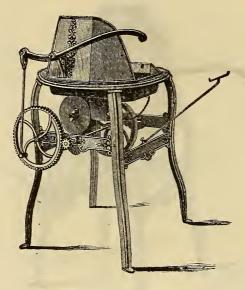
For Shop Use, with Hood and Doors Complete.

LIST.

NO.	FAN.	DÍA	METER.	HE	GHT.	WEIGHT.	PRICE.
0	7 in.	1 ft.	10 in.	3 ft.	10 in.	175 lbs.	 \$40 00
1	7	2	1	4		185	 45 00
2	8	2	3	4	3	290	 55 00
3	8	2	7	4	6	300	 65 00

The advantage of running the Forges by power is evident, particularly the large sizes. A Handle is always furnished, so that they can be used either way and are made with or without Hood and Doors.

FAN-BLOWING PORTABLE FORGE.



Geared for Hand.

Without Hood or Doors.

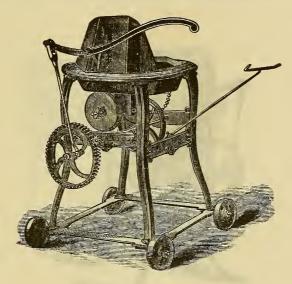
NO.	FAN.	DIA	METER.	HEI	GHT.	WEIGHT.	PRICE.
0	7 in.	1 ft	. 10 in.	3 ft.	4 in.	130 lbs.	 \$30 00
1	7	2	1	3	6	140	 35 00
2	8	2	3	3	9	230	 45 00
3	8	2	. 7	4		245	 55 00

Nos. 0 and 1 are light enough for transportation. Nos. 2 and 3 are designed for stationary shop Forges.

This style of Forge is used principally out of doors, though they can be set up inside, by hanging a sheet iron hood over them.

\$5.00 per No. extra, if geared for power.

THE EMPIRE FAN-BLOWING PORTABLE FORGE.



Geared for Hand.

Without Hood or Doors, on Wheels.

NO.	FAN.	DI	AMETER.	н	EIGHT.	WEIGHT.	PRICE.
0	7 in.	1 f	t. 10 in.	3 f	t. 4 in.	150 lbs	\$40 00
1	7	2	1	3	6	160	45 00
2	8	2	3	3	9	250	55 00
3	8	2	7	4		265	65 00

\$5.00 per No. extra if Mounted on Wheels, with Hood and Doors, complete.

Nos. 0 and 1, without Hood, on Wheels, make very good Forges for Transportation, and are used by Plumbers, Boilermakers, Ship Builders, Bridge Builders, and in Mines. Nos. 2 and 3 are heavier, and will do very well for moving around the shop, or on deck of a ship.

FAN-BLOWING PORTABLE FORGE.



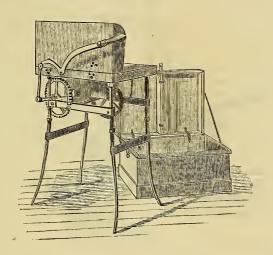
No. 10. Geared for Hand.

Wrought Iron Legs. For Transportation.

FAN.	DIAMETER.	HEIGHT.	WEIGHT.	PRICE.
1 in.	1 ft. 8 in.	3 ft. 2 in.	90 lbs.	\$27 00

This Forge is made with wrought iron legs, and is very light. As the working parts are all low down, it is also very stable. It is intended especially for Boiler Makers, Miners, Quarrymen, and the like, and easily carried about the country for repairs.

FAN-BLOWING PORTABLE FORGE.



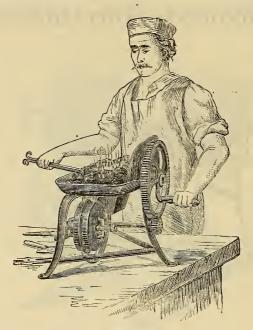
No. 15. Army Forge.

Wrought Iron Legs. For Transportation.

FAN.	FIRE PAN.	HEIGHT.	WEIGHT.	PRICE.
7 in.	18×16	2 ft. 6 in.	75 lbs.	 \$50 00

The "Army Forge" is made of wrought iron, the legs and back folding together compactly when closed. This Forge is well designed for use on the mountains or plains, where they are transported long distances, and where lightness and strength are needed. It can be unpacked and ready for use in one minute. Packed in iron-bound chests.

FAN BLOWING PORTABLE FORGE.



No. 12. Bench Forge.

	FAN.	SIZE.	HEIGHT.	WEIGHT.	PRICE.
No. 12, without Top	7 in.	12×17	15 in.	50 pounds.	\$16 00
.12, with "	7	12×17	28	70 "	20 00

The above Forge has all the essential features of other Forges of this make, with legs 13 in. high, and when used can be set on a box or bench. Is very light and strong, and has same fire-blast capacity as the No.0, and half the cost. They are made either with or without top. The hood has doors, which can be turned back out of the way, giving free access to the fire, and a collar to which a stove pipe may be attached to carry off the smoke and sparks, making it particularly convenient and safe in a shop. They weigh only 50 pounds, and will make a fire hot enough to melt ¾ to 1 in. iron in two minutes, and will heat a 2½ in. bar to a welding heat in less than 10 minutes, having no bellows or belts to wear out, or to be affected by the weather. Are durable, compact and effective, and are needed by all who make use of a forge.

FORGES.

THE EMPIRE

FAN-BLOWING PORTABLE FORGE.

DIRECTIONS FOR SETTING UP AND USING THESE FORGES.

TO SET THE FORGE UP.

1st. The *Handle* should be placed on the *left hand* side of the Forge, with the *oil hole* on the upper side.

2d. The Large Friction Pulley, under the bottom, should press snugly (though not too hard) against the leather pulley in the fan. This is done by moving up the Spring Socket in the brace on right hand side of the Forge. The Brass Box in the opposite brace should be moved up, also, if necessary, to make both in line with each other.

3d. The Large Gear Wheel should be moved either towards or from the pinion as is necessary to make them work well together without crowding.

4th. The Bearings should be oiled, particularly the *Brass Boxes* in the braces, and the *Brass Bushings* in the fan, and care exercised *not* to get any oil or dirt on the faces of the friction pulleys.

5th. It is necessary to protect the bottom with a covering of clay or earth to prevent the bearings from heating.

TO RUN THE FORGE.

6th. Give the handle a long, steady stroke, allowing the crank to pass the center each time.

7th. Notice, that to obtain the best blast, the Large Gear Wheel should revolve towards you.

8th. If a stronger blast is desired, the wind opening in the tuyere iron can be enlarged by putting a washer under both ends of the "bird's nest," or by drilling three or four quarter-inch holes through the tuyere plate.

9th. The Ash Box under the tuyere plate can be emptied, without disturbing the fire, by removing the slide from the bottom of it.

10th. Keep the *Brass Bushings* in the fan well up to the shoulders on the shaft, to prevent rattling, and if the Fan does not revolve, or slips, follow the directions given in No. 2.

WE CLASSIFY THE EMPIRE FORGES AS FOLLOWS:

FORGES FOR SHOP USE.—Nos. 0. 1, 2, 3, which are designed for use in *machine shops* especially, or on board *ressels*, where they may be set up for a definite time. They are *not* intended for transportation about the country.

Forces for Transformation.—Nos. 0 and 1 on Wheels. No. 10 with wrought iron legs, and No. 15. or "Army Forge" with wrought iron legs, which are designed to combine lightness with strength, that they may easily be moved about wherever necessary for light and ordinary work of all kinds, by Blacksmiths, Carriage Makers, Machinists, Boiler Makers, Locksmiths, Plumbers, &c. For Riveting Forges they are special favorites. They are invaluable, both on account of efficiency and portability, on Farms, Plantations, Lumber Camps, Quarries, Construction Trains, Mines, &c.

Forges Nos. 2 and 3, either with or without Hood, are large enough for almost all kinds of work in Blacksmiths' shops, Carriage shops, Large Machine shops, &c., and are far superior in every respect to the old-fashioned bellows and brick Forge. They are generally ordered complete with Hood and Doors.

Forges Nos. 0 and 1 with Hood, are frequently purchased by Jewelers and Dentists—as the top shuts up and prevents any escape of gas or fumes. When on wheels, they are frequently used for out-door work—especially for boiler making and repairing.

We expect soon to offer the public an independent Fan-blower of greater capacity than the largest blacksmith's bellows, and intended to supplant it. We shall also make a Mammoth Forge for the largest kind of work, and continue to add to our variety of Forges, designed for special work, until our line becomes the largest and most complete assortment of Forges and Blowers in the United States.

QUEEN'S PATENT PORTABLE FORGE AND BELLOWS,

COMBINED.







Sole Agent for the Northwest.

QUEEN'S PATENT PORTABLE FORGE AND BELLOWS,

COMBINED,

For Blacksmiths, Jewelers, Dentists, Machine Shops, Boiler
Makers, Coppersmiths, Quarries, Miners,

Railroad Shops, etc.

BLACKSMITH'S.

NO.	WEIGHT.	DIAMETER.	HEIGHT.	PRICE.						
0	95 lbs.	1 ft. 8 in.	3 ft. 10 in.	\$26 00						
A	135	1 9	3 11	32 00						
1	205	3	4 2	42 00						
$1\frac{1}{2}$	245	2 3	4 5	51 00						
2	335	2 6	4 8	63 00						
3	445	3	4 10	78 00						
	JEWELER'S.									
NO.	WEIGHT.			PRICE.						
0	105 lbs.			\$28 00						
A	145			34 00						
, 1	230			44 00						
$1\frac{1}{2}$	280			54 00						
2	385			65 00						

The No. 0 Forges are made without slides for closing, and without water troughs.

DIRECTIONS FOR SETTING UP.

When the Forge is in its place for use, and before opening the slides, remove the small rod in front of the Forge (which is only required in transportation), after adjusting the fixtures; and before using the Forge, under all circumstances, unless it is a Jeweler's Forge, fill the cast bottom or fire bed, except directly over the tuyere iron, with fire-clay, loam, or plaster of Paris, which is the best.

When taking a heat, keep the iron well up from the tuyere iron, so there may be fire between the two.

The small gutter under the door at the back is to carry off the water from the Forge.

The tuyere iron is easily taken out by removing the small cast iron cap that holds it in its place, with but one nut on the inside of the Forge.

A coat of paint occasionally put upon the cylinder that contains the bellows will add to its durability.

ROOT'S

IMPROVED PORTABLE FORGES.

Five Sizes of these Forges are Made, Adapted to All Classes of Work.

Size No. 1.— Suitable for Boiler Repairs and outside work, Plumbers and Gas Fitters; is very light, easily handled. Circular hearth, 14 by 20 in., with column support. Height, 24 in. Weight complete 158 pounds Blast equal to 24-in. Bellows.

Price _____\$40 00

SIZE No. 2.—Suitable for Locksmiths, Platers, Braziers, Boiler Shops, for heating rivets and light work. Hearth, 14 by 20 in. Height, 24 in. Weight with Blower complete, 203 pounds. Blast equal to 30-in. Bellows. This size is made with or without chimney, as desired.

Price \$50 00

SIZE No. 3.—Suitable for Machine Shops, Boiler Shops, Steamships, Steamboats, Ferry Boats, Gunsmiths and Jewelers; also Farms and Plantations, and especially adapted to Army and Navy purposes. Hearth, 20 by 30 in. Height to top of chimney, 4 feet. Weight with Blower and Slack Tub complete, 309 pounds. Blast equal to 36-in. Bellows.

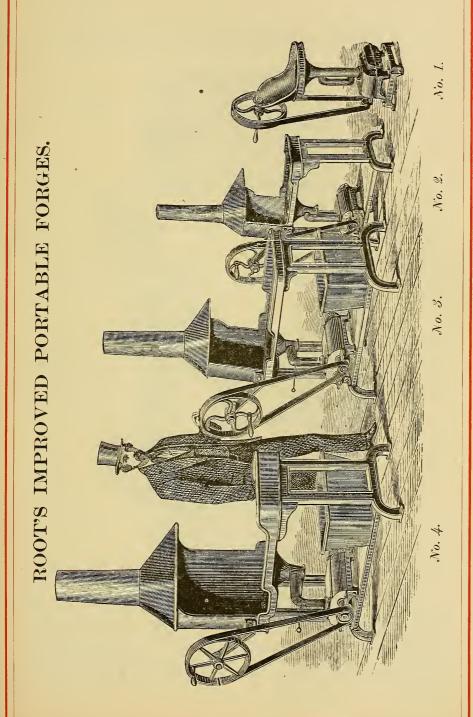
Price -----\$70 00

SIZE No. 4.—Suitable for Blacksmith Shops, Carriage and Wagon Shops, and general purposes. Hearth, 30 by 42 in. Height to top of chimney, 5 feet. Weight with Blower and Slack Tub complete, 482 pounds. Blast equal to 40-in. Bellows.

Price \$100 00

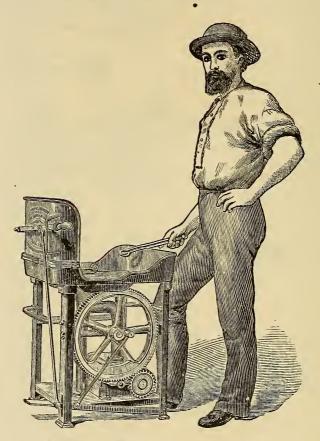
SIZE No. 5.—Suitable for Machine Shops and Heavy Forgings. Hearth, 36 by 60 in. Height to top of chimney, 6 feet. Weight with Blower complete, 1215 pounds. Blast equal to 50 in. Bellows.

Price -----\$150 00



ROOT'S PORTABLE FORGE

AND RIVET HEATER.



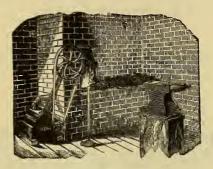
Letter A. With Treadle Movement.

Price\$40 00

Above cut represents a Forge adapted to iron bridge building, architectural iron works, iron roofs, boiler works, and all kinds of repairing in iron. The prominent features of this Forge are compactness, efficiency, strength, durability and power required. The hearth is only 15×20 in., and height only 24 in., and its capacity is equal to an ordinary Forge with 36 in. Bellows. It will heat a bar of 2 in. round iron to a welding heat in five minutes' time. Being small, it is easily transported from place to place; and also being low, and principal weight near the bottom, it is not easily upset.

357

ROOT'S BLACKSMITH'S BLOWERS.



Hand Blower.

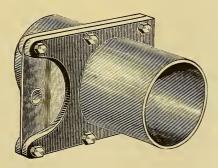
No. ½.	Hand	Blower,	adapted	to one fire, ordinary size	\$ 36 00
. 1.	6.6	"	"	" heavy "	45 00
2.	**	"	44	one or two fires, heavy	70 00
3.	Powe	r "	"	three or five fires, "	130 00

Size No. 1 will furnish ample blast for all ordinary fires.

Size No. 2 answers equally well for all ordinary fires, but is also adapted to the largest class fires, such as used in boiler shops, and other heavy work, and when run by power will furnish blast for two or three fires.

These Blowers occupy but little room—about eighteen inches square—and are operated more easily than the bellows.

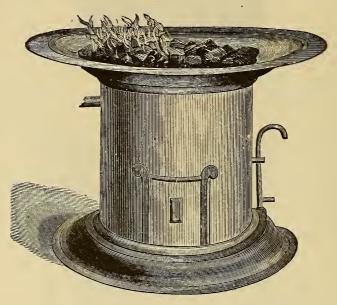
BLAST GATE.



For opening and closing pipes which supply blasts to furnaces, forges, etc.

Price §	31 25	1 75	$2\ 50$	3 50	4 50	650	9 00	11 00	16 50	each.
Size	2	3	4	5	6	8	10	12	15	in

PATTERSON'S PATENT BLACKSMITH'S FORGE.

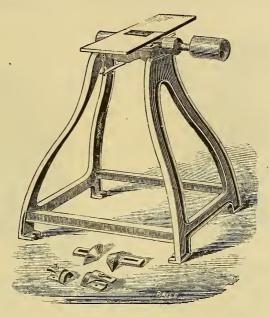


	WEIGHT.					
No. 1	Boilermaker's Rivet Fire 60 lbs.	\$13 00				
2	Tool Repairer's Fire, for Machine Shops 150	22 00				
3	Horse-shoeing and Common Work	29 00				
4	Carriage and Wagonmaker's Shops	39 00				
41/2	Large Capacity, for common Machine Shop. 400	51 00				
5	Large enough for Locomotive Drive Wheels 500	61 00				
6	Suitable for Railroad Shops 775	80 00				

Each Forge is supplied with two Perforated Conical-shaped Tuyeres, but of different capacities, which can be changed in a moment, are indestructible by fire, and will not choke up.

ELMWOOD

RADIUS AND BUZZ PLANER.



PRICE LIST.

No. 1.	With small attached Table	\$65	00
2.	With larger attached Table	70	00
	With adjustable disengaged Table		
	With attached Table for wide work		

DIRECTIONS FOR THE USE OF THE ELMWOOD PLANER.

Speed up to 3,000 revolutions per minute, if possible; less than 2,500 per minute will not do good, smooth work.

See that the knives are sharp, and adjusted to run in the same plane; that is, be careful that one corner is not higher than another, or one knife higher than the other—this is very necessary. Having got them right, screw them down to the head very tight, so that they will not move in running.

To regulate the thickness of the shaving, in using the attached table, raise or lower the set-screw at the end of and under the table, using the jam nut to hold the screw in place. In the case of the disengaged table, the set-screws to regulate are at the ends of the opening through which the knives work. Care must be used to adjust them alike.

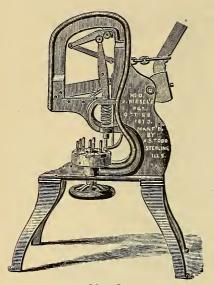
To plane crooked work, the table is swung off or laid aside, and the cast iron bearings furnished with the machine, shown in the foreground of the engraving, are bolted on over the boxes. Hollow wooden patterns must then be made, whose upper and under faces correspond to the shape desired in the stick to be planed, which must be placed inside these patterns, and held securely therein by means of set-screws.

All these arrangements any mechanic will understand, and be able to accomplish. It is then passed over the knives in the opposite direction to which they run—the patterns bearing on the shoulders—the knives will cut off all below the pattern. Reverse to plane off the other side.

Keep the boxes well oiled and knives sharp.

KISSEL'S COMBINED

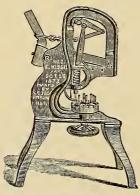
PUNCHING AND SHEARING MACHINES.



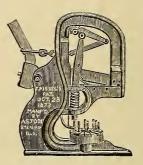
No. 0.



No. 1.



No. 2.



No. 3.

All of above Machines have eight Punches and Dies complete.

KISSEL'S COMBINED

PUNCHING AND SHEARING MACHINES.

No. 0 is the largest size made, and will cut 1 in. round or $\frac{5}{8}$ in. flat, any width that can be got in the shears. It is intended for plow shops where heavy work is required, and will punch $\frac{5}{8}$ in. hole in $\frac{1}{2}$ in. iron.

No. 1 is intended for general practical purposes for small plow shops, or heavy carriage works. Will cut ¾ in. round or square, or ½ in. flat, and punch ¼ in. hole in ½ in. iron.

No. 2 is suitable for light carriage work or blacksmiths' shops where the work is not heavy. Will cut \% in. round or square, or \% in. flat, and punch \% in. hole in \% in. iron.

No. 3—a small machine for the use of coopers, pump manufacturers, gun shops, and other light work. Will cut \(^3\)\% in. round or \(^1\)\¼ in. flat, and punch \(^1\)\¼ in. hole in \(^1\)\¼ in. iron.

Weighs 75 pounds.......Price, with 4 Punches and Dies, \$35 00

Power Machines manufactured to order only.

CLAIMS.

- 1. They have more power with same length of lever than others in use.
- 2. They will do same work in half the time required by other machines.
- 3. They do a greater variety of work than any other machine.
- 4. They act as a Shear and Punch at the same time, as both Shear and Punch are operated by the same lever.
- 5. It requires no change from punching one size hole to another, except changing the punches, the dies being set in a circular block revolving on a bolt at the center, bringing the right die under the punch in a moment.
- 6. There is nothing to get out of repair, except the chain, which any blacksmith can fix; the bearings being of steel, and as hard as fire and water can make them.

HERCULES IRON CUTTER.



No. 1	Weight,	16 lbs.	Cuts	$\frac{3}{8} \times 2$ i	n., o	r ½ i	in., round	or square	 \$25	00
2	"	165	"	5⁄8 × 3	"	$\frac{3}{4}$	"	"	 50	00
3	"	350	"	3/1 × 4	"	1	"	"	 75	00

This is by far the most powerful Iron Cutter in use which can be worked by hand, having three times the capacity of any other machine which sells at the same price. The No. 3 machine occupies a space of 12×30 in.; when in use, additional space must be had for the lever to work in. We send two sets of knives with each machine—one for square and flat, the other for round iron and steel. By using the knives adapted to it, round iron is cut without being flattened. One man can cut the largest size iron named above, but two would be required for steady work. It does not take a minute to change the knives, or to shift the machine from large to small sizes.

The Cutters are warranted to do all that is claimed for them.

MARSHALL'S PATENT SHEARS.



No.	1	\$35	00	each.
	2	17	00	44

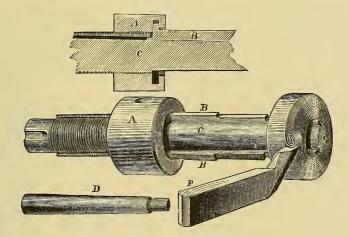
PRICE LIST OF PARTS FOR NO. 1 SHEAR.

Standard, \$15 00; Blade, \$8 00; Hood, \$2 25; Lever Gear, \$2 25; Strap, \$0 75; Wrought Lever, \$3 50; Knives, each, \$1 50 and \$3 00. Extra pair Knives ordered with the Machine, \$2 50 per pair.

PRICE LIST OF PARTS FOR NO. 2 SHEAR.

Standard, \$8 00; Blade, \$5 00; Lever, \$3 00; Hood, \$1 50; Strap, \$0 50; Knives, each, \$1 00 and \$2 00.

EXPANDING MANDREL OR ARBOR.



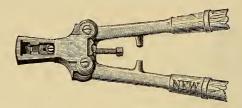
Le Count's Patent.

No.	1.	Takes	any hol	e inclusive	between	1/2	and	l 1 i	n	\$12 00
	2.	4.6	"	44	"	1	**	11/2		16 00
	3.	"	44	"	**	11/2	66	2		20 00
	4.	64	66	"	"	2	66	3		40 00
	5.	"	"	66	46	3	66	4		60 00

EXPLANATION OF CUT.

C is the steel mandrel; B B are two of the three keys that are drawn up and pushed down by the nut, a groove is turned inside the nut A which catches the head of the key B, and thus draws them up to tighten the work; in the outside of the nut A is a taper hole which the pin D fits, and which answers for a wrench; this, like any mandrel, requires a true hole to make a true job. Very heavy cuts, on large diameters, can be done on it without slipping. F represents the tool operating on a piece of work.

BOLT AND RIVET CLIPPERS.



Johnson's, Mendham's and Chambers' Improved.

MUCH STRONGER, LARGER WEARING SURFACE, AND EASIER SHARPENED.

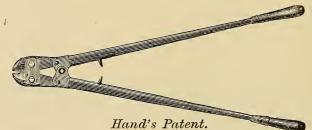
No. 1.	Clip	3/8 in.	Bolt	or less,	for	carriage work, harness makers, etc., each, \$	7	50
2.	**	1/2	"	"	46	wheelwrights, machinists, founders, etc	9	00
3.	**	5/5	"	"		car builders and heavy work generally 1	2	00

EXTRA PARTS.

CUTTERS.	HEADS.
For No. 1 each, \$0 40 " 2 " 0 50 " 3 " 0 75	For No. 1 \$1 75 " 2 25 " 3 3 00 LEVERS.
RACKS. For No. 1 each, \$0 50 " 2 " 0 75 " 3 " 1 00	For No. 1 each, \$0 50 0 75 1 00
SCREWS - STEEL ADJUSTING.	LEVER SCREWS.
For No. 1 each, \$0 25 " 2 " 0 35 " 3 " 0 50	For No. 1 each, \$0 25 " 2 " 0 35 " 3 " 0 50
SLIDING CUTTER SCREWS.	STATIONARY CUTTER SCREWS.
For No. 1 each, \$0 10 " 2 " 0 15 " 3 " 0 25	For No. 1 each, \$0 10 0 15

In ordering above parts for renewal, the Nos. (1, 2 and 3) indicate sizes, and should be given; and also, state whether wanted for the (New) or (Old) pattern.

The "New" pattern was put upon the market in spring of 1875, and is marked "New."



\$10 50 each. Clip to T Round Iron

DIFFERENTIAL PULLEY BLOCKS.



Weston's Patent.

PRICE LIST.

No. of Feet of Chain each Block.	Price.	Additional Chain per Foot.		
26 feet.	\$25 00	40 cents.		
30 "	30 00	45 "		
34 "	40 00	50 "		
. 38 "	50 00	55 "		
	of Chain each Block. 26 feet. 30 " 34 "	of Chain each Block. 26 feet. \$25 00 30 " 30 00 34 " 40 00		

In ordering extra chains, allow four feet of chain for each foot of hoist.

Parts of Blocks of any of the patterns heretofore made, furnished to order.

They will hold a load suspended at any point, and not run down. One man can hoist 1000 pounds, with ease.

The lifting and lowering are effected by pulling opposite sides of the slack chain.

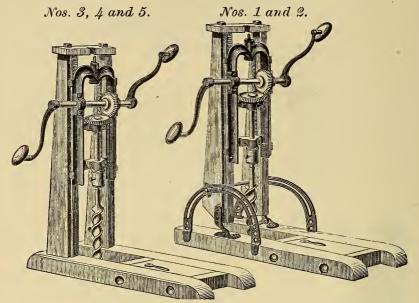
The chain will not twist or mount the sheaves.

They are adapted for all hoisting purposes, such as lifting at stations, forges, machine shops, quarries; for hoisting timber, stones, packages of merchandise; the suspending of scaffolding, vat covers, mill stones, shafting, etc.

In sets, 18 grs. ...

IMPROVED BORING MACHINES.

GRADUATED WAYS.



No. 1.	Angular	. Polished	Gear.	No Augers	\$8 50
1.					11 50
ĩ.	44	44			14 00
î.	"	"	"	" $\frac{1}{2}$, $\frac{5}{8}$, $\frac{3}{4}$, $\frac{7}{8}$, $\frac{11}{4}$, $\frac{11}{2}$,	
1.				1¾, 2, 41 qrs	21 00
2.	44	No Auge	rc	1/4, %, 11 (15	7 50
2.	44	With An	rare 1	1, 1½, 2, 18 qrs.	10 50
2.	"	"	gora,	1, 172, 5, 10 415. 1/2, 5/8, 3/4, 7/8, 1, 11/4, 11/2, 13/4, 2, 41 qrs	15 50
2.	44		Jria A	$72, 78, 74, 78, 1, 174, 172, 174, 2, 41 q15$ ugers, $1, 1\frac{1}{2}, 2, 18$ qrs	13 50
3.		oliahad Ga	on Mo	o Augers	7 00
3.	Extra F	oiligued de	ar, No	ouglass Mfg. Co's Augers, 1, 1½, 2, 18 qrs	10 50
3.	44		Du Oct	all's Assess 1 11/ 0 19 cm	12 50
	"		Co	ok's Augers, 1, 1½, 2, 18 qrs	19 50
3.				" $\frac{1}{2}, \frac{5}{8}, \frac{3}{4}, \frac{7}{8}, \frac{1}{1}, \frac{11}{4}, \frac{11}{2}, \frac{13}{4}, \frac{2}{4}, \frac{41}{9}$ qrs.	
4.	vv ithou	Augers	-, -, -, -,		6 00
4.	With A	ugers, 1, 1	2, 2, 1	8 qrs	9 00
4.	"	" 1, 1,	$4, 1\frac{1}{2}$, 2, 23 qrs.	10 00
4.		/23 .	$\frac{3}{4}$	$\frac{7}{8}$, 1, $\frac{1}{4}$, $\frac{1}{2}$, $\frac{1}{4}$, 2, 41 qrs	13 00
4.	With Co	ook's Auge	rs, 1, 1	1½, 2, 18 qrs	10 50
4.	"		1, 1	$1\frac{1}{4}$, $1\frac{1}{2}$, 2, 23 qrs	12 50
5.	Withou	t Augers			5 00
5.	With A	ugers, 1, 11	6, 2, 1	.8 qrs	8 00
5.	66	" 1 11	1, 11/2,	2, 23 qrs	$9 \ 00$
5.	"	" ½, 5	3, 34, 3	78, 1, 1 ¹ / ₄ , 1 ¹ / ₂ , 1 ³ / ₄ , 2, 41 qrs	12 00
	Cook's M	Iachine A	ugers	. Douglass Mfg. Co's Machine Au	gers.

" 23 " 7 00 " 23 " 4 50
" 41 " 8 00

NET PRICE LIST OF PARTS.—Frame, 80 cents; Spindle, 60 cents; Cross Shaft, 60 cents; Joints, 25 cents each; Semi-Circles, 20 cents each; Cog Wheels, 15 cents each; Handles, 15 cents each; Arbor Rack, 10 cents; Set Screw, 10 cents.

In sets, 18 qrs....

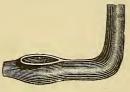
LATHE DOGS.

MALLEABLE IRON.



No. 1.

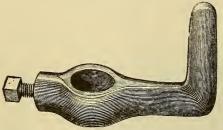
Sizes, ½, ½, ¾, 1, 1¼, 1½, 1¾, 2, 2¼, 2½, 2¾, 3 in. hole.



No. 2.

Sizes, ½, 5%, ¾, 1, 1¼, 1½, 1¾, 2, 2¼, 2½, 2¾, 3, 3¼, 3½, 3¾, 4, 4¼, 4½, 4¾ and 5 in. hole.

Price______15 cents per pound.



No. 3. Fitted with Set Screw.

SIZE.	PER DOZ.	SIZE.	PER DOZ.	SIZE.	PER DOZ.	SIZE.	PER DOZ.
3/8 in	\$4 50	% in	\$7 75	1% in.	\$13 05	23/4 in	\$16 80
	5 00	1 .	9 00	2	14 40	3	17 60
	5 75		10 35		15 20		
34	6 50	$1\frac{1}{2}$.	11 70	$2\frac{1}{2}$	16 00	**	

Sizes above 3 in. furnished at proportionate prices.

HOLLOW LATHE DOGS OR CARRIERS.

MALLEABLE IRON.



No.	14	in	\$0 45
1.	3.8		45
2.	1/2		45
3.	34	***************************************	60
4.	1		70
5.	11/4		90
6.	11/2		1 00
7.	13/4		1 20
8.	2		1 40
9.	21/2		1 75
10.	3	***************************************	2 00
11.	31/2		2 40
12.	4		2 70
	5		4 00
	6		5 00
		In Sets.	
From 3/8	to	2 in. inclusive, 8 small sizes	\$6 50
" 3/8	3 "	4 " 12 "	15 00
" 31/2	, "		8 85

Le Count's Patent.

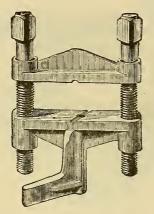
NEW STEEL DOGS.



No. 1.	3/8	in	 .					\$0	60
2.	1/9								70
3.	3/4			. 					80
4.	1								90
5.	11/4							1	10
6.	/							1	20
	$1\frac{3}{4}$							1	40
8.	, ,							_	60
9.								-	90
	, 4								
10.	3		- 					2	20
11.	31/		. .					2	60
12.								2	90
		,		In S	ETS.				
Umama	3/ 4		inaluair	0	am o 11	aino		@Q	00
							3		
**	3/8 "	4	"					17	30
" ;	21/2 '	4	"	4	large	44		9	70

Le Count's Patent.

CLAMP DOG.



Le Count's Patent.

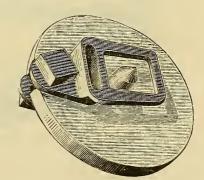
No. 1.	1 in.	between	screws		\$1	00
2.	11/2	**	144		1	20
3.	2	44			1	60
4.	3	**			2	00
				3 and 4		

Used for finished work and for many other purposes. They are well made, and of four sizes, taking anything from close to the sizes given.

BOLT DOG.

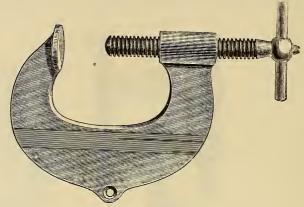
HARDENED.





Le Count's Patent.

STEEL CLAMP.



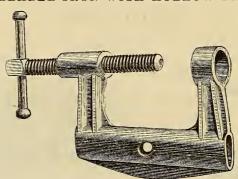
Le Count's Patent.

No. 1. 2	in.	\$2 00
2. 3		2 25
3. 4		2 50
5. 6		3 00
Full Set.	including Nos. 1, 2, 3, 4 and 5	12 50

Above is very strong, with long perfect screws, hardened steel points.

MACHINIST'S CLAMP.

MALLEABLE IRON WITH HOLLOW BACKS.

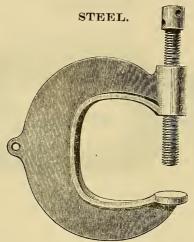


Le Count's Patent.

No. 1.	2 in.	\$1 50
	3	
	4	
4.	5	2 25
	6	
	et, including Nos. 1, 2, 3, 4 and 5	

Above are strong enough for machinist's use.

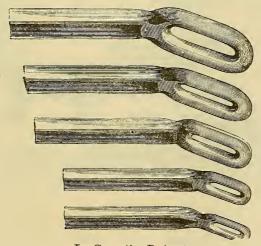
BOILER MAKER'S CLAMP.



Le Count's Patent.

Made heavy and strong, with screw well fitted and hardened..... \$5 00 each.

STEEL CHUCK DRILL HOLDERS.

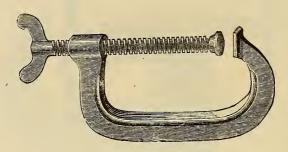


Le Count's Patent.

No. 1.	Taking	Drills	from	3% to	$\frac{9}{16}$,	\$0 75	No. 4.	Taking	Drills	fron	$1\frac{1}{8}$ to $1\frac{5}{8}$,	\$1 00
2.	**	"	"	9 "	3/4,	75	5.	"	44	**	158 " 2,	1 00
3,	**										1, 2, 3, 4 & 3	

The above are made more particularly to go with Le Count's Patent Drill for Lathe use, but will answer for any Flat Drill. They are of five sizes, planed on the bottom to give a good bearing in Tool post; the slot is rounded every way, to avoid corners that interfere with centering the Drill.

CLAMPS.



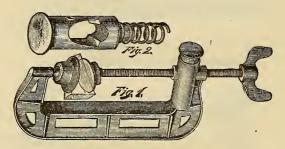
Warner's Plain Clamp.

Nos	00	0	1	2	3	4	5	6	
Opens	2	$2\frac{1}{2}$	3	4	$5\frac{1}{2}$	7	8	10	in.
Price	\$2 00	3 00	4 00	6 00	7 50	9 00	11 00	13 00	per dozen.

Nos. 00, 0, 1 and 2 put up in boxes of 1 dozen each.

3 and 4 " " " ½ " "

5 " 6 " bundles of ½ " "

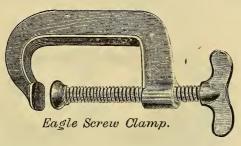


Silver & Deming's Patent Adjustable Clamp.

Nos	3	4	5	7	9
Opens	3	4	5	7	9 in,
Price	\$9 00	11 00	13 00	15 50	18 00 per dozen.

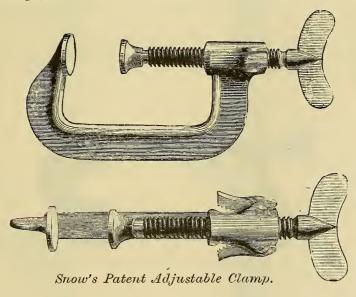
The above is an Adjustable Clamp, suitable for the use of carriage makers, cabinet makers and wood workers of every class. The Jaws readily adjust themselves to any desired angle, making it useful under all circumstances, whether the work is regular in form or not. The Open or Adjustable Nut, as represented in Fig. 2, enables the operator to adjust the Screw to the work with facility and ease.

CLAMPS.



Nos.	1	2	3	4	5	6	7	8	
Opens,	$2\frac{1}{2}$	3	4	5	6	7	8	10	in.
Price,	\$3 50	4 00	6 00	7 00	8 75	9 75	11 00	13 00	per doz.

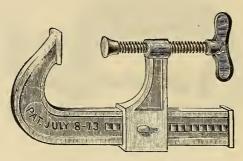
Above Clamps are made of Malleable Iron, and Ribbed on the sides, making them strong and durable,



Opens, 2 3 4 5 6 7 8 if. Price, \$9.75 11.25 12.75 14.75 22.00 25.00 29.00 per dozen.

By placing the thumb and forefinger on the levers the Jaws are opened, allowing the Screw to move back to any required position without turning, and in same manner the Screw can be moved forward without the use of the thumb and forefinger, as the Screw is cut with a ratchet thread.

CLAMPS.



Walker's Patent Adjustable Clamp.

Nos	1	2	3	4
Opens				
Price	\$6 00	8 00	10.50	13 50 per dozen

These Clamps are adjusted by means of a Ratchet, operated by the Thumb Piece on the Jaw, and are instantly opened or closed to any desired point, with ease, and the method of their construction renders them as strong and durable as any now made.



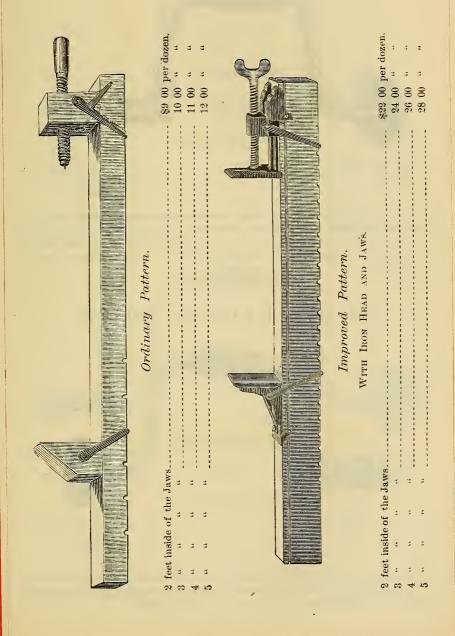
Body Maker's Corner Clamp.

Opens	5	7	9 in.
Price	\$9 00	12 00	15 00 per dozen.

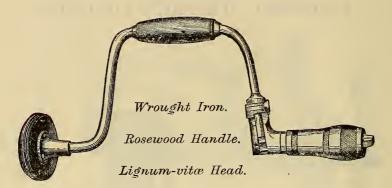
This Clamp being double pronged, is particularly adapted to holding corners, besides having double advantages when used in any other position.

It is easily adjusted, and does not get out of order; advantages which are obvious to all mechanics using them.

CABINET MAKER'S CLAMPS.



BARBER'S RATCHET BRACE.



No. 31.	12 i	n. Sweep	 \$39	00	per dozen.
32.	10	"	 36	00	**
33,	8	**	 33	00	*6

This is the perfection of a Bit Brace, having a Regular Barber Chuck with Steel Jaws, and also Dolan's Patent Ratchet Attachment, to be used in places where there is not room to revolve the sweep. A slight back-and-forth motion will drive the Bit in or out. All the working parts are made of steel, and the whole Brace is beautifully finished.

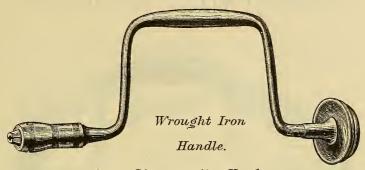
BACKUS RATCHET BRACE.



No. 108.	8	in. Sweep	 \$33	00	per dozen.
110.	10		 36	00	**
112.	12	44	 39	00	

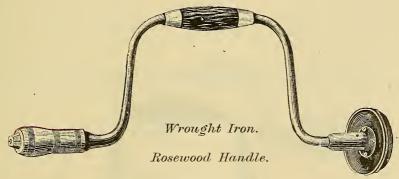
By moving the lever it will ratchet either to the right or left, or it can be used as a common Brace. The Pawls, Cam and Ratchet are encased so no dirt or dust can come in contact with them, and all working parts are hardened.

BARBER'S IMPROVED BIT BRACE.



Lignum-vitæ Head.

No.	0.	14 in.	sweep		\$33	00	per dozen.
	1.	12	" "	*************************	30	00	"
	2.	10	· ·		27	00	44
	3.	8	"		24	00	"
	4.	6	"		21	00	"



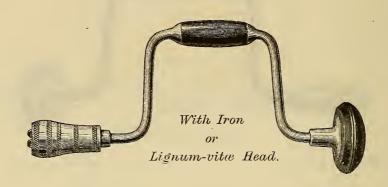
Lignum-vitæ Head and Steel Jaws.

No.	10.	14 in.	sweep	 \$33	00	per dozen.
	11.	12	"	 30	00	**
	12.	10	**	 27	00	**
	13.	8	"	 24	00	46
	14.	6	"	 21	00	ce
	15.	4	44	 20	00	••

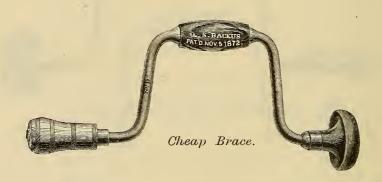
With Boxwood Head and Handle.

No. 22.	12 in.	sweep	\$14 00	per dozen.
23.	8	14	13 00	**

BACKUS PATENT BIT BRACES.



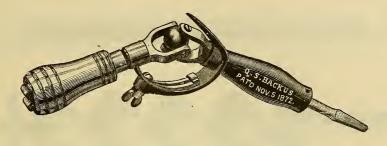
No. 6.	6 in. Sweep	\$21 00	per dozen.
8.	8 "	24 00	"
10.	10 "	27 00	**
12.	12 "	30 00	"
14.	14 "	33 00	**



WITH BOXWOOD HEAD AND HANDLE.

No. 9.	9 in.	Sweep.	\$15 00 per d	lozen.
11.	11	··	16 00 "	

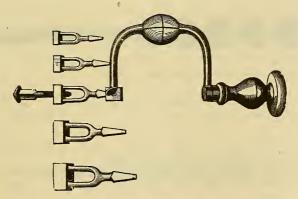
BACKUS ANGULAR BORER.



Price._____\$24 00 per dozen.

Can be used in any brace, at any degree of angle. Can bore in a corner as readily as a common brace; bores straight, turning clear around without stopping to ratchet. Any part can be duplicated by mail, without sending the whole tool back.

BRACE WRENCHES.



Made of Best Malleable Iron.

Five in a Set. Sizes, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, $\frac{3}{4}$ and $\frac{7}{8}$ in. Price, \$1 00 per Set.

Especially adapted for Blacksmiths' and Carriage Makers' use. More work can be done in five minutes time with this Wrench than can be done in thirty minutes with the ordinary screw wrench.





Cast Steel Cut Augers.

	$\frac{1}{2}$	5/8	$\frac{3}{4}$	7/8	1	in.
Cast Steel Cut, N	ut, \$5 00	6 00	7 50	8 00	8 50	per dozen.
" " Bl	lued, 4 25	5 00	5 75	6 75	6 75	"
	11/8	11/4	1½	$1\frac{3}{4}$	2	in.
Cast Steel Cut, N	ut, \$10 00	10 50	12 00	14 00	17 00	per dozen.
" " B	lued, 7 75	8 00	9 50	11 00	12 50	



Cast Steel Bits.

3	4	5	6	7	8		10-16	in.
Price, \$3 50	3 00	3 00	3 25	3 25	3 5 0		4 00	per dozen.
11	12	13	$\begin{array}{c} 14 \\ 5 \ 00 \end{array}$	15	16	18	20-16	in.
Price, \$4 25	4 50	4 75		5 50	6 00	7 00	8 00	per dozen.
Assorted Sizes								per set.
" " " Handled Auge	32½ "						4 50	per dozen.

Dowell Bits.

	4	5	6	7	8-16	in.
Price	\$2 00	2 00	2 50	2 50	2 50	per dozen.



Short Bright.

Short Bright	Augers	. •	· 5/8 4 50	 	
£					2 in. 11 50 per dozen.



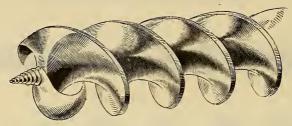
Ring.

	1/2	5/8	3/4	₹ 8	1	$1\frac{1}{8}$	$1\frac{1}{4}$	11/2	$1\frac{3}{4}$	2	in.
Short Ring,	\$ 4 50	5 50	7 00	7 50	8 00	9 00	9 50	11 00	$12\ 00$	15 00	per dozen.
Long "	5 00	6~00	7 50	8 00	8 50	10 00	10 50	$12\ 00$	$14\ 00$	17 00	"
Black Lip "	525	6.25	7 75	8 75	8 75	9 50	9 50	$12\;50$	14 50	17 50	"
Bright " "	5 50	6 50	8 00	9 00	9 50	11 00	11 50	13 00	15 00	$18\ 00$	44
Rafting,								28 00	33 00	38 00	"

Extra large sizes made to order.



D. Mfg. Co's Boring Machine Augers.



Cook's Patent.

COOK'S CAST STEEL CARPENTER'S AUGERS.

In Sets, assorted, with Rosewood Handles, in Wood Boxes, 41 qrs., $$14\ 50$$; 28 qrs., $$10\ 00$ per Set.

COOK'S CAST STEEL MILLWRIGHT'S AUGERS.

In Sets, assorted, with Rosewood Handles, in Wood Boxes, 41 qrs., $$22\ 50$$; $28\ qrs.$, $$16\ 00\ per\ Set.$

Extra Black Walnut Cases, in Sets, $\frac{1}{2}$ to 2, 41 qrs., with Handles complete, \$25 00 per Set.

COOK'S MACHINE AUGERS.

 $\frac{1}{2}$ $\frac{5}{8}$ $\frac{3}{4}$ $\frac{7}{8}$ $\frac{1}{8}$ $\frac{11}{8}$ $\frac{11}{4}$ $\frac{13}{8}$ $\frac{11}{2}$ $\frac{15}{8}$ $\frac{15}{8}$ $\frac{1}{7}$ 50 900 1100 1275 1475 1650 1800 2150 2150 2400 per dozen.

1¾ 1¾ 2 \$24 00 28 50 28 50 per dozen.

In Sets, assorted, 18 qrs., \$5 50; 23 qrs., \$7 00; 41 qrs., \$12 50 per set.

COOK'S PLUG BITS.

7 9 10 11 12 13 14 8 \$4 25 4 50 5 00 5 75 6 00 6 75 7 25 8 00 8 75 9 50 10 25 11 00 per dozen. 22 26 28 30 32 - 1618 20 5421 75 23 75

MACHINE BITS.



Cook's Patent Cast Steel Machine Bits.

Shank $-\frac{1}{2}$ in. diameter, 2 in. long. Length of Twist -3, 4, 6, 9 and 12 in.

4 5 6 7 8 9 10 11 12 13 14 15 16 \$5 25 6 50 7 50 9 00 10 25 11 25 12 75 13 25 15 00 16 50 17 75 18 75 per dozen.

16 17 18 19 20 21 22 23 24 25 26-16 \$20 25 22 75 22 75 28 25 28 25 30 25 30 25 32 25 32 25 34 75 34 75

> 27 28 29 30 31 32-16 \$35 25 35 25 36 75 36 75 37 75 37 75 per dozen.



D. Mfg. Co's Spur Cast Steel Machine Bits.

Shank $-\frac{1}{2}$ in. diameter, 2 in. long. Length of Twist -3, 4, 6, 9 and 12 in.

4 5 6 7 8 9 10 11 12 13 14 15-16 \$5 25 6 50 7 50 9 00 10 25 11 25 12 75 13 25 15 00 16 50 17 75 18 75 per dozen.

16 17 18 19 20 21 22 23 24 25 26-16 \$20 25 22 75 22 75 28 25 28 25 30 25 30 25 32 25 32 25 34 75 34 75 "

> 27 28 29 30 31 32-16 \$35 25 35 25 36 75 36 75 37 75 37 75 per dozen.



D Mfg. Co's Car Bits.

12 INCH TWIST.

8 9 10 11 12–16 7 50 9 00 10 25 11 25 12 75 13 25 15 50 per dozen. \$6 50 6 50

> 13 14 15 16-16 \$16 50 17 75 18 75 20 50 per dozen.

Assorted in Sets, 32½ qrs. 24 qrs.

\$14 00 10 50 9 50 per dozen.

Cook's Car Bits, both 9 and 12 in. twist, same list as above.



Cook's Cast Steel Bits.

8 9 10 11 12 13 14 15-16 \$4 25 4 50 5 00 5 75 6 00 6 75 7 25 8 00 8 75 9 50 10 25 11 00 per dozen.

17 18 19 20 22 24 26 28 30 32-16 **\$11** 75 13 25 13 25 13 75 13 75 16 25 17 25 18 75 20 25 21 75 23 75

> 4 to 16-16 4 to 12-16 4 to 12-16 Assorted in Sets, 32½ qrs. 24 qrs. 21 qrs. \$8 25 6 75 6 00 per set.



Patent Double Cut Gimlet Bits.

Nos.	1	2	3	4	5	6
	\$1 00	1 13	1 25	1 38	1 50	1 63 per dozen.
Asserted Nos 1 to 6						1 95 "

AUGER BITS.



Jenning's Cast Steel Auger Bits.

4	5	6	7	8	.9	10	11	12-16
\$3 20	3 60	4 00	4.60	5 00	5 40	5 80	6 40	7 00 per dozen.
		13	14	15	16-16		*	
		7 60	8 20	8 80	9 40	per de	zen.	

In Sets, assorted, of 24 qrs. \$5 40 per set.

" " 32½ " 6 60 "

Snell's Cast Steel Auger Bits.

3	4	5	6	7	8	9	10	11-16
\$ 3 5 0	3 00	3 00	3 25	3 25	3 50	3 75	4 25	4 50 per dozen.
		12	13	14	15	16-16		

In Sets, assorted, of 24 qrs. \$3 50 per set.
" " 32½" 4 50 "

\$4 75 5 00 5 50 6 00 6 50 per dozen.

Diamond Point Auger Bits.

GRISWOLD'S PATENT.

3	4	5	6	7	8	9	10	11-16	
\$3 50	2 75	2 88	3 24	3 78	4 08	4 58	4 80	5 28 p	er dozen.
		12	13	14	15	16-	-16		
		\$5 76	6 24	6 72	7 20	7 68	3 per do	zen.	

SHIP AUGERS AND BITS.



With Screw.



Without Screw.

SHIP AUGERS.

½ in.	and	under_		\$7	50	per dozen.
$4\frac{1}{2}$	"	5 in		9	00	"
$5\frac{1}{2}$	"	6/8	··-	10	50	
$6\frac{1}{2}$	"	7 -		12	00	44
$7\frac{1}{2}$	"	8		13	50	"
8^{1}_{2}	**	9		15	00	
$9\frac{1}{2}$	"	10		16	50	"
101/2	""	11/8		18	00	"
$11\frac{1}{2}$	64	12 -	***************************************	21	00	"
$12\frac{1}{2}$	**	13 -		24	00	"
$13\frac{1}{2}$	"	14 -		25	00	· · ·
141/2	**	1 <u>5</u>		27	00	"
$15\frac{1}{2}$	""	16 8 -		31	50	"
$16\frac{1}{2}$	"	17 8		48	00	"
171/2	"	1 <u>8</u>		60	00	"
$18\frac{1}{2}$	"	1.9		72	00	"
$19\frac{1}{2}$		8		34	00	ш
$20\frac{1}{2}$	**	²¹ / ₈		96	00	"
$21\frac{1}{2}$		22 ···		08	00	**
$22\frac{1}{2}$		23 8 -		20	00	· · ·
$23\frac{1}{2}$	"	24 8	1	32	00	"
10:	. ,	Ci.	1/. 41/.			
					_	er quarter.
20	"	"	1/2 11/2	4	18	

SHIP AUGER BITS.

 $\frac{1}{2}$ in, and under \$6 00 per dozen.

CHISELS.



Socket Firmers.

5 In. Blades.

Price	½ \$8 00	1/4 8 00	3/8 8 00	$\frac{1}{2}$ 9 00	½ 10 00	3⁄4 11 00	in. per dozen.
Price		1 12 00	$\frac{1\frac{1}{4}}{13\ 00}$	$\frac{1\frac{1}{2}}{14\ 00}$, 1	2 16 00	in. per dozen.
Assorted 8 in a							
" 9 " " 12 "							½ in. 7 75



Socket Framing.

8 In. Blades.

Price	\$12 00	12 00	$\frac{3}{8}$ 12 00	$\begin{array}{c} \frac{7}{16} \\ 12 \ 00 \end{array}$	12 00	5/8 13 00	in. per dozen.
Price		7/8 15 00	1 16 00	1½ 18 00	1¼ 18 00	1½ 20 00	in. per dozen.
Price	1¾ \$22 00	2 24 00	2½ 28 00	$\frac{21}{2}$ 32 00	2¾ 36 00	3 40 00	in. per dozen.



Corner.

	$\frac{3}{4}$	1/8	1	11/8	$1\frac{1}{4}$	in.
Price	\$28 00	30 00	32 00	34 00	36 00	per dozen.

SCREW DRIVERS.



Solid Cast Steel.

Sizes, 1½ 2 3 4 5 6 7 8 10 in.

Price, \$1 00 1 50 2 00 2 50 3 00 3 50 4 00 4 75 6 00 per dozen.

CHISEL HANDLES.



Socket Framing Chisel Handle.

Polished Hickory, Iron Ferrules, assorted, 1 dozen in a box...... \$6 00 per gross.



Socket Firmer Chisel Handle.

 Polished Hickory, assorted, 3 dozen in a box.
 \$3 50 per gross.

 "Apple,"
 """

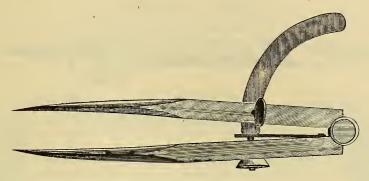
 ""
 4 50 ""



Firmer Chisel Handle.

Polished	Hickory,	assorted.	, 1	dozen	in a	box	 \$5 25	per gross.
"	**	"	large, I		"	"	 6 25	**
"	Apple,	46		"	44	"	 6 00	ш
u	*6	"		1 "	64	"	 7 00	4

CAST STEEL DIVIDERS.

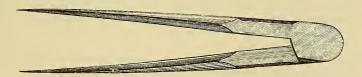


Fine Polished, with Set Screw.

Length ... 5 6 7 8 9 10 12 15 18 in.

Price.... \$7 00 7 50 9 00 10 25 12 50 13 75 16 50 27 50 41 25 per dozen.

COMPASSES.



Best Cast Steel.

Length..... 3 4 5 6 7 8 9 10 in.

Price...... \$4 25 4 50 4 80 5 50 6 25 7 50 9 00 10 30 per dozen.

SCREW DRIVER BITS.



Best Cast Steel.

Price...... \$1 50 per dozen.

PLUG CUTTER AND ADJUSTABLE BIT.

JONAS' PATENT.



Adjustable Bit.

The above can be fitted to any ordinary Brace, having a Gimlet Bit at the lower end for boring the hole for screws or screw bolts, and a Countersink Bit for sinking the screw head, and inlaying the Plug.

Both Bits are held firmly in position by a Set-screw, and can be *adjusted inde*pendently of each other to any depth, either for a long or short screw, deep or shallow countersing.



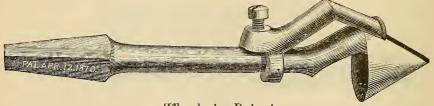
Plug Cutter.

The above Cutter can be fitted to any ordinary Brace, being made semi-circular at the lower end, with a Gauge and Set-screw to expand and contract, so that a plug can be made the same size as the Countersink of the Bit. These tools are useful on carriages and coach bodies, where screws are used, making more complete and finished work by those using them. After the screw-holes and countersink are cut to the desired depth, and the screw is inserted and the plug is driven in over the head of the screw, apply glue also. The plug becomes nearly as firm as the wood itself, and will make a very neat, clean finish.

The cost of these tools is so low that all good mechanics will use them.

Price of the Bit and Plug Cutter, \$1 75 per pair. Packed in boxes of 1 pair each.

COUNTERSINK FOR WOOD.



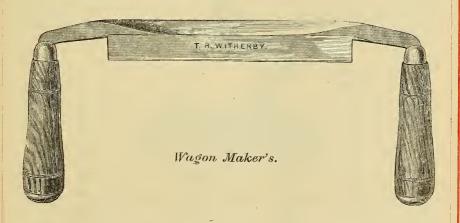
Wheeler's Patent.

DRAWING KNIVES.



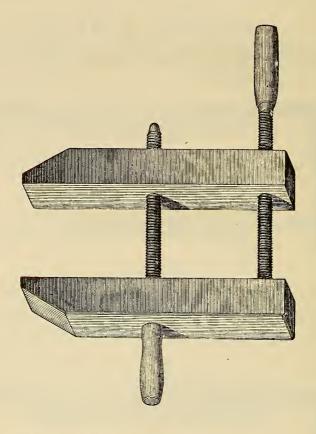
 Length
 6
 7
 8
 9
 10
 11
 12
 in.

 Price
 \$18 00
 19 00
 20 00
 21 00
 22 00
 23 50
 26 00 per dozen.



Length 6 7 8 9 10 11 12 in. Price \$18 00 19 00 20 00 21 00 22 00 28 50 26 00 per dozen.

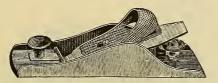
HAND SCREWS.



DIAM. OF SCREWS.	SCREWS.	LENGTH OF JAWS.	SIZE OF JAWS.			
½ in	10 in	8 in	1½×1½ in	\$ 2	75 pe	r dozen.
%	10	8½	13/8 × 13/8	3	00	**
3/4	12	10	1% × 1%	3	75	**
1/8	16	14	2 ×2	5	25	• •
1	18	16	$-2\frac{3}{8} \times 2\frac{3}{8}$	7	00	"
11/8	20	18	$-25\% \times 25\%$	9	00	**
1¼	24	20	$-2\frac{7}{8} \times 2\frac{7}{8}$	11	00	16
11/4	30	22	3 ×3		00	"

Hand Screws $\frac{1}{2}$, $\frac{5}{8}$ and $\frac{3}{4}$ in are packed 2 Doz, in a Case. All other sizes, 1 Doz. in a Case.

BAILEY'S PATENT PLANES.



Adjustable Block Plane.

No. 9½. Excelsior Block Plane, 6 inches in length, 1¾ in. Cutter.....\$2 50 each.

15. " 7 " 1¾ " 3 00 "

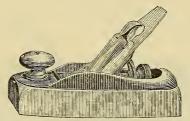


Adjustable Block Plane.

No. 9¾. Excelsior Block Plane, with Rosewood Handle, 6 inches in length, 1¾ in. Cutter, \$3 00 each.

No. $15\frac{1}{2}$. Excelsior Block Plane, with Rosewood Handle, 7 inches in length, $1\frac{3}{4}$ in. Cutter, \$3 50 each.

These Block Planes are adjusted by a Screw and Lever movement. The Handles to Nos. 9¾ and 15½ are secured by the use of a Thumb-Nut, and may be easily attached to or liberated from the Plane, as the convenience of the workman may require.



Wood Plane.

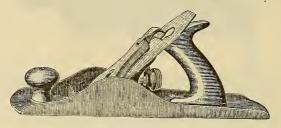
No.	21	Smooth	Plane,	7 inches	in length,	$1\frac{3}{4}$ in.	${\bf Cutter}$	\$3	50 each.
	22	u	"	8	u	13/4	"	3	50 "
	23	44	u	9	"	1¾	"	3	50 "
	24	"	"	8	"	2	"	3	75 "
	25	Block	"	91/2	u	1¾	"	3	75 "

BAILEY'S PATENT PLANES.



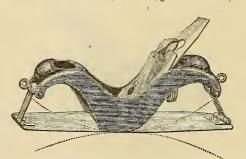
Iron Plane.

No. 1. Smooth Plane, 5½ in. in length. 1¼ in. Cutter	No. 1.	I. Smooth	nooth Plane, 51/2 in	n. in length. 11	in. Cutter	\$4 00 each.
3 " " 9 " 13/ "	2.	3. "	" " "	" 15	6 "	4 50 "
	3,	}. "	" " 8	" 13	4 "	5.00 "
4. " " 9 " 2 " 5 50 "	4.	. "	" " 9	" 5		



Iron Plane.

TAT .	-	т 1	Tax	_, .			_						
NO.	Э.	Jack	Plane,	14 in	. in	length.	2	in.	Cutter		\$6	00	each.
	6.	Fore	"	18		"	23%		"		77	00	16
	7.	Jointe	er "	22		66	23%						
	8.	"	"	24		"	25%						66
	9	Block	46	10		"	~ /8	,			-		
				10			2					50	••
	10.	Carria	ige Mal	ters' l	₹abb	et Plane	. 14	2	½ in (Cutter	7	00	66

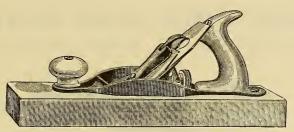


Adjustable Circular Plane.

No. 13. 1¾ iu. Cutter ______ \$6 00 each.

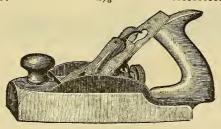
This Plane has a Flexible Steel Face, and by means of the Thumb-screws at each end of the Stock, can be easily adapted to plane circular work—either concave or convex.

BAILEY'S PATENT PLANES.



Wood Plane.

					,, 00		e occioes.			
No	. 26, Jack	Plane,	15	inches in	length,	2 '	in. Cutter	 \$4	00	each.
	27, "	"	15	"	"	21/8	. "	 4	25	"
	28, Fore	"	18	"	66	23%	"	 4	50	46
	29, "	"	20	£1	"	23%	6	 4	50	46
	30, Jointe	er"	22	**	"	$2\frac{3}{8}$	"	 4	75	"
	31, "	"	24	**	и	23%	44	 4	75	44
	32, "	44	26	66	**	25%	**	 5	25	и
	33, "	"	28	**	66	$2\frac{5}{8}$	**	 5	25	66
	34, "	66	30	44	"	25%	64	 5	50	46



Wood Plane.

No.	35, H	and le	Smooth,	9	inches	in	length,	, 2	in.	Cutter	r_		\$4	50	each.
	36,	**	"	10	"		· · ·	23%		66			4	75	"
	37, Je	nny	"	13	"		"	25%		"			5	00	"
'		(F) Sec. 1)	Extra n	lan	e-woods	s of	everv	stvle	car	he si	innlied	cheanly	7		

EXPLANATIONS.

The Plane-Iron is secured in its position by means of the Iron Lever with a Cam and Thumb-latch at its upper end. A Screw passing down into the iron bedpiece below, serves as a fulcrum on which the Lever acts in clamping down the Plane-Iron.

The Lever may be put in position or removed at pleasure without the use of any tool, it being properly slotted for this purpose, and the pressure required for the best working of the Plane can be obtained at any time by driving or slacking the central

Screw upon which the Lever operates.

The Thumb-screw, located under the iron bed-piece, and just in front of the handle to the Plane, operates a simple device, by means of which the Plane-Iron can be easily set forward or withdrawn while it is still clamped down to the bed-piece, and without removing the hands from the Plane or the Plane from the work, any desired thickness of shaving may be obtained with perfect accuracy.

desired thickness of shaving may be obtained with perfect accuracy.

The bed-piece upon which the Plane-Iron rests is attached to the stock of the Plane by two screws, and can be moved forward or backward sufficiently to open or

close the mouth of the Plane as the owner may desire.

These tools meet with universal approbation from the best mechanics. For beauty of style and finish they are unequaled, and the great convenience in operating renders them the cheapest Planes in use. They are self-adjusting in every respect, and each part being made interchangeable, can be replaced at a triffing expense.

Every Carpenter, Cabinet-maker, Car-builder or other skilled wood-worker, will

find it economy to use these Planes.

BAILEY'S IRON SPOKE SHAVES.



No. 51. Raised Handle.

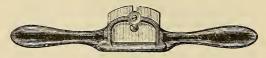


No. 52. Straight Handle.

Patent Double Iron, 10 in., 21/8 in. Cutter_____\$4 50 per doz.



No. 53. Raised Handle.



No. 54. Straight Handle.

Patent Adjustable Iron, 10 in., 21/8 in. Cutter _____ \$5 50 per doz.

BAILEY'S IRON SPOKE SHAVES.



No. 55. Raised Handle.



No. 58. Straight Handle.

Model Double Iron Shave.	10 in.	$2\frac{1}{8}$ in. Cutter	 \$4 50 1	per doz.
No. 59. Single "	10	21/8 "	 4 50	46



No. 60. · Hollow and Straight.

Double Cutter. 10 in. 1½ in. each Cutter______\$5 50 per doz.

LIST OF SPOKE SHAVE CUTTERS.

Nos.	51	52	53	54	55	58	59	\$2	00	per doz.
	60	in pair	s					3	00	**

The above Spoke Shaves are considered superior in style, quality and finish to any now in the market. The Cutters are made of the best English Cast Steel, and a e in perfect working order when sent from the factory.

PRICE LIST.

One Foot, Four Fold, Narrow.

lell			
0	5	и 0 6 9	4
0	4	, 8	
9			

PER DOZ.

No. 69. Round Joint, Middle Plates, 8ths and 16ths of in., 5% in wide..... \$3 00



PER DOZ.

No. 65.	Square	Joint,	Middle	Plates,	8ths and	16ths	of in	. %	in. w	ide	\$3	50
64.	"	**	Edge	"	"	"	"	5/8	46		5	00
651/2	"	"	Bound,		"	"	"	5/8	"		11	00



PER DOZ.

	No.	55 .	Arch	Joint,	\mathbf{Middle}	Plates,	8 ths	and	16ths o	f in.,	5/8	in. v	wide	\$4 00	
1		56.	"	"	Edge	"	"		"	"	5/8	"		6 00	
		57	66	66	Round		"		"	"	5/	**		10 00	

Two Feet, Four Fold, Narrow.

2 17	\$4 00 per dozen. \$4 00 e \$5 00 \$6 00 \$8 00 \$9 00 \$8 55 per dozen. \$8 00 \$8 00
- B 1-1 - - - - - - - -	1 No 52 9 8
15 89,0N	1
	No. 68. Round Joint, Middle Plate 61. Square " " Edge " 68. " Bound, 51. Arch " Middle " 53. " Edge " 54. " Bound, 59. Double Arch Joint, Bitted 63%. " Edge 62%. " Bound, Middle F 63%. " Edge 62%. " Edge 62%. " Edge 62%. " Edge 62%. " Edge

			. \$5 00 per dozen.	#	3		3	3	;	3	3	3	#7 00 per dozen.
			5 00 p	7 00	00 6	18 00	00 6	00 11	30 00	12 00	24 00	14 00	87 00 p
	2 7		**************************************		-	;	;	:	3	-	3		₩
			:	. wide	3	*	3	3	3	33	3	oot, and	; ; ;
			:	13% in	13%	13,8	13,	138	13,8	138	13%	of a fo	
			1	scales,	3	3	3	3	3	3	;	00ths	1
		oad.	le	Drafting Scales, 13% in. wide	3	3	3	:	;	3	ij	Arch Joint, Edge Plates, Slide, 8ths, 10ths, 13ths and 16ths of in., 100ths of a foot, and Octagonal Scales, 13% in. wide	de
		l, Br	in. wid	Dra								6ths of	in. wie
	207	Two Feet, Four Fold, Broad.	8ths and 16ths of in., 13% in. wide		" 10ths and 16ths of in.,	3	3	3	73	3	3	, 10ths, 12ths and 16ths of Two Feet, Two Fold.	Arch Joint, 8ths and 16ths of in., Octagonal Scales, 112 in. wide.
52		Four	s of ir	3	d 16th	3	3	3	3	3	3	13ths	Scale
No 25		Feet,	d 16th	3	ths an	;	5	3	3	3	:	10ths,	agonal
	m ⊢	Two i	ths an	3	" 10	3	3	3	3	3	ន	8ths, wide_	n., Oct
				3	3		3	3	3	ed,	nd,	Slide, 3% in.	hs of i
	4		dle Pla		e.	ınd,	Middle	ase	Bound,	t, Bitte	" Bound,	Plates,	nd 16t
			Round Joint, Middle Plates,	"	Edge	Bound,	Mio	Edge	Bou	Double Arch Joint, Bitted,		Joint, Edge Plates, Slide, Sths. Octagonal Scales, 1% in. wide.	Sths a
<u> </u>			l Joint	3	3	3	3	3	:	e Arcl	3	Joint, ctagor	Joint,
	# 1 m		Round	Square	3	3	Arch	3	3	Doubl	3	Arch C	Arch Jo
			67.	70.	73.	721/2.	73.	75.	76.	77.	781%.		-i <u>2</u>
			No. 67.										No. 1.

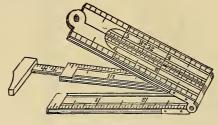
73 24 1 2 1 2 1 2 1 2 1 2 2 1 2 4 2 6 2 9 3 6 3 6 7 1 3 6 1 3 6 6 7 1 3 6 7 1		0 1 2 3 4 5 6 7 8 9 1 12 2 3 4	3. 3. 5. 6. 7. 18. 9. 1. 12. 21. 31. 31. 5. 6. 7. 18. 9. 1. 12. 21. 31. 31. 31. 51. 61. 7. 19. 19. 19. 19. 19. 19. 19. 19. 19. 19	
9 114 36 31	23 30 35 40 0	2 3 4 5 8 7 8 9 10 4	31 81 9 4 A	

GUNTER'S SLIDE AND ENGINEER'S RULES.

No. 12. Two Feet, Two Fold, Slide.

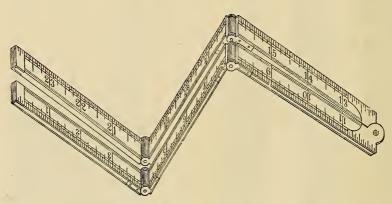
\$18 00 per dozen.	14 00	34 00 "	
No. 6. Arch Joint, Bitted, Gunter's Slide, Engineering, 8ths, 10ths and 16ths of in., 100ths of a foot, Octagonal Scales, 1½ in. wide	12. Arch Joint, Bitted, Gunter's Slide, 8ths, 10ths and 16ths of in., 100ths of a foot, Drafting and Octagonal Scales, 11% in. wide.	15. Arch Joint, Bound, Gunter's Slide, 8ths, 10ths and 16ths of in., Drafting and Octagonal Scales, 1^{1} ; in. wide	16. Arch Joint, Bound, Gunter's Slide, Engineering, 8ths, 10ths and 16ths of in., Octagonal Scales,

BOXWOOD CALIPER RULES.



No. 32.

No	32.	Arch Joint, Edge Plates, Four Fold, 12 in., 8ths, 10ths, 12ths and 16ths of in., 1 in. wide.	\$12 00
	32½.	Arch Joint, Bound, Four Fold, 12 in., 8ths, 10ths, 12ths and 16ths of in., 1 in. wide	20 00
	36.	Square Joint, Two Fold, 6 in., 8ths, 10ths and 16ths of in., % in. wide	7 00
	36½.	Square Joint, Two Fold, 6 in., 8ths, 10ths, 12ths and 16ths of in., 136 in. wide	

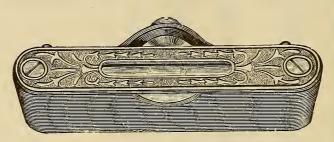


Two Feet, Six Fold Rules.

No. 58. Arch Joint, Edge Plates, 8ths and 16ths of in., 3/4 in. wide....... \$13 00

BOARD AND LOG MEASURES.

POCKET LEVELS.

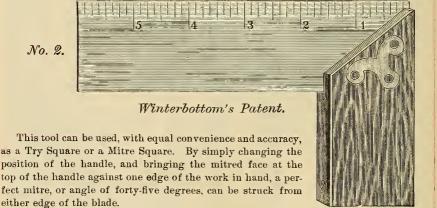


Improved Pattern.

										PER	DOZ.
Ŋο.	40.	Cast Iron	Top Pla	ate, Japan	nned,	1	dozen	in a	box	 \$2	50
	$40\frac{1}{2}$.	"	44	extra	finish,	1	4.6		66	 3	00
	41.	Brass	44			1	**		44	 3	00
	411/2.	Cast Brass	3 "	extra	thick,	1	**	44	44	 3	50
	42.	All Brass	Pocket	Level,		1	**	44	44	 8	00

COMBINED

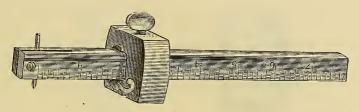
TRY AND MITRE SQUARE.



- No. 1. Iron Frame Handle, with Black Walnut Sides (inlaid), Graduated Steel Blades, per dozen, 4 in., \$6 00; 6 in., \$7 50; 8 in., \$9 00.
- No. 2. Rosewood Handle, with Steel Blades, per dozen, 4½ in., \$4 00; 6 in., \$5 00; 7½ in., \$6 00.

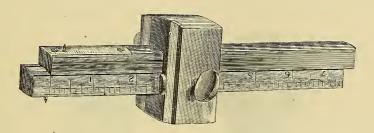
 1/2 Doz. in a Box.

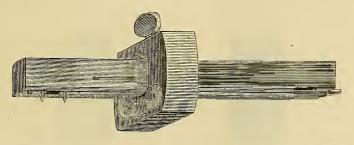
GAUGES.



PER DOZ.

No. 62. Patent Marking Gauge, Beechwood, polished; Boxwood Thumbscrew, Oval Bar, marked, Adjusting Steel Point, 1 dozen in a box, \$2 00 65. Patent Marking Gauge, Boxwood, polished; Plated Head, Brass Thumbscrew and Shoe, Oval Bar, marked, Adjusting Steel Point, ½ dozen in a box. 5 00

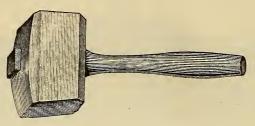




No. 73. Patent Mortise Gauge, Boxwood, polished; Plated Head, Brass Slide,
Brass Thumb-Screw and Shoe, Oval Bar, marked, Steel Points,
½ dozen in a box.

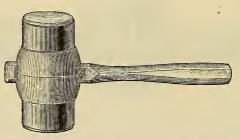
8 00

MALLETS.

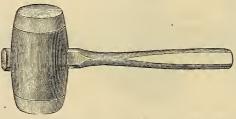


No. 1. Square, Mortised Handle.

Hickory	Mallet,	6 in.	long,	$2\frac{1}{2} \times 3\frac{1}{2}$	in	\$2 50 1	er dozen.
"	44	$6\frac{1}{2}$	"	$2\frac{3}{4} \times 3\frac{3}{4}$		3 00	
,"	**	7	"	3×4		3 50	
Lignum-vi	tæ "	6	44	2½ × 3½		4 25	
**	"	$6\frac{1}{2}$	"	$2\frac{3}{4} \times 3\frac{3}{4}$		5 25	"
44	"	7	"	3×4		6 25	"



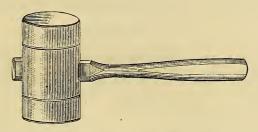
No. 2. Round, Mortised Handle.



No. 3. Iron Mallet.

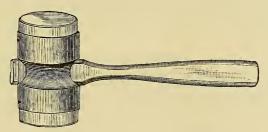
Round, Mortised, Hickory Ends, 2½ in diameter \$5 00 per dozen.

MALLETS.



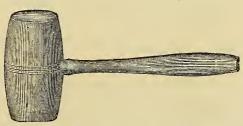
No. 4. Round, Mortised Handle.

Hickory	Mallet,	5 in.	long,	3 in.	diameter	 \$2	00	per dozen.
"	"	$5\frac{1}{2}$	"	31/2	"	 2	50	44
**	**	6	"	4	**	 3	00	**
Lignum-vit	tæ "	5	"	3	ш	 3	50	**
"	44	$5\frac{1}{2}$	44	31/2	"	 4	50	
"	ш	6	"	4	"	 6	00	"



No. 5. Heavy Iron Socket.

Round Mallet, Mortised, Hickory Ends, 3 in. diameter \$9 00 per dozen.



No..6. Round Tinner's Mallet.

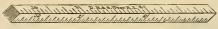
Hickory, $5\frac{1}{2}$ in. long, assorted, 2, $2\frac{1}{4}$ and $2\frac{1}{2}$ in diameter.... \$2 00 per dozen.

STANDARD STEEL RULES.

BROWN & SHARPE MANUFACTURING COMPANY.

STANDARD LISTS.

1 25c.	$\begin{array}{c} 2 \\ 40 \end{array}$	3 5 0	4 75	6 \$1 00	9 1 50	$\begin{smallmatrix}12\\2&00\end{smallmatrix}$	18 3 00	$\begin{smallmatrix}24\\4&00\end{smallmatrix}$	36 8 00	48 in. 12 00
	The	rules i	n this	list are d	ivided fi	ve ways i	in parts	of inches	, as fol	lows:
1st o 2d 3d 4th	cor. 10 " 12. " 16.	raduations, 20, 5, 24, 4, 32, 6, 28,	0, 100 8,	1st co 2d ' 3d '	No. 2 Graduat or. 10, 20 ' 12, 24 ' 16, 32 ' 8,	, 50, 100 , 48,		o. 3 Graduation cor. 16, 32 " 16, " 16, " 8,		No. 4 Grad'ns. 1st cor. 64 2d " 32 3d " 16 4th " 8
1st o 2d 3d 4th	" 26,	, 14, 1 , 27, 2	4 5, 17, 8, 29,	18, 19, 2 30, 31, 3 43, 44, 4	3, 34, 35	, 36, 37,	38		0. 6 Gradu 32 wh 48 50 64	nations. nole length.
12 ir 24	a. Stee	l Rule	of N	o. 5 Grad 5	uation					
1					Gear	Rules				
No.		an in in. St	ch, wheel R seel R s, 30, 3	iole lengt ule divide	h ed to 6, 7	, 8, 9, 10,	11, 12,	3, 30 and 3 14, 16, 18, One inc	20. 22.	24, ach
,	The R			Graduat	ion can a	lso be us	ed for s	izing gea	rs.	3 00
24.3						k Rule	•			
24 1/4	each si in. St	de to 1 eel Ru	l0, 20, le Shi	50, 100, 1 ink on bo	2, 24, 48, oth sides,	16, 32 an No. 1 G:	id 64 pa raduatio	e other. I rts of an i on uation	nch	\$\frac{1}{2}\$ \$\
			S_{i}	tandar	d Steel	Yard	Meas	ures.		
Divid	$ \begin{array}{c} \text{ded on} \\ \frac{3}{8}, \frac{1}{2}, \end{array} $	one si $\frac{5}{8}$, $\frac{3}{4}$	de to and ¾	inches an of a yar	d eighth d; 1 in.	s, and on wide, $\frac{1}{8}$	the oth	er side to	$\frac{1}{16}$, $\frac{1}{8}$,	¹ / ₄ , \$3 00
				Sq	uare S	teel Ru	ules.			



4 in., 75c. 3 in., 50c. 6 in., \$1 00 Graduations,

Triangular Steel Rules.



3 in., 60c. 4 in., 80c. 6 in., \$1 20 12 in., \$3 00 16, 64, 100 to the inch whole length.

16, 32, 64 " " " " " " " 20, 50, 100,—12, 24, 48,—16, 32, 64 to the inch. Graduations,

The 12 in. are divided only as follows: 8, 10, 12, 14, 16, 20, 24, 28, 48, 50, 64, 100 to the inch.

STANDARD STEEL STRAIGHT EDGES.

BROWN & SHARPE MANUFACTURING CO.

STANDARD LIST.

Steel Straight Edges.

Of same width and thickness as Standard Rules.

6 in. 9 12 18 24 36	"	1 in. 1½ 1¼ 1¼ 2 2¾ 3	wide, 1	in. thick		\$0 75 1 12 1 50 2 25 3 00 6 00
48	"	3	" i	8 "	***************************************	9 00
			Bev	eled Stee	l Straight Edges.	
$\begin{array}{c} 18 \\ 24 \end{array}$	"	1¾ in. 1¾ 2	wide, $\frac{3}{1}$ $\frac{3}{1}$ $\frac{3}{1}$ $\frac{3}{1}$ $\frac{3}{1}$ $\frac{3}{1}$ $\frac{3}{1}$ $\frac{3}{1}$			\$2 50 3 00 4 00
$\frac{36}{48}$	"	3 3	" 1	1 "		$\frac{9}{12} \frac{00}{00}$
		~	,-	×	Only one edge is beveled.	1~ 00
			Hard	ened Ste	el Straight Edges.	
$\frac{51}{2}$ i	n. long	$1\frac{1}{8}$ i $1\frac{1}{2}$		$\frac{1}{12}$ in. thic	k	\$1 00 1 25
103/4	"	$1\frac{5}{8}$		1 " " " " " " " " " " " " " " " " " " "		2 00
14 17	"	21/1	"			3 00 3 50
20	44	$2\frac{3}{4}$	"	$ \begin{array}{ccccccccccccccccccccccccccccccccc$		4 50
27 33	"	3		10 "		$\begin{array}{cccc} 7 & 00 \\ 9 & 00 \end{array}$

These Straight Edges are the tongues of the Hardened Cast Steel Try Squares, and are hardened on the edges only.

31/2

Steel Straight Edges, for Draughtsmen.

15 in. long, $1\frac{1}{4}$ in. wide, $\frac{1}{20}$ in. thick	\$1 14
18 " 1½ " 10 "	
24 " $1\frac{1}{2}$ " $\frac{1}{2}$ " "	2 16
30 " 137 " 15 "	3 15
36 " 2' " 18 "	4 32
42 " 2½ " 16 "	5 67
48 " 21% " 16 "	7 20
60 " $2\frac{3}{4}$ " " $\frac{14}{10}$ "	9.00

CENTER GAUGE.

AND GAUGE FOR GRINDING AND SETTING SCREW TOOLS.

The angles used in this Gauge are 60 degrees. The four divisions upon the Gauge of 14, 20, 24 and 32 parts to the inch, are very useful in measuring the number of threads to the inch of taps and screws. The following parts to the inch can be determined by them, viz.: 2, 3, 4, 5, 6, 7, 8, 10, 12, 14, 16, 20, 24 and 32.

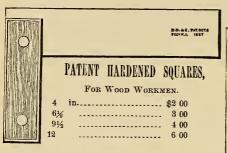
Price 50 cents

Also on hand, Center Gauges of the Whitworth or English Standard, Half Size. 55 degrees.

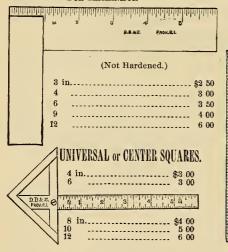
STEEL SQUARES.

BROWN & SHARPE MANUFACTURING COMPANY.

STANDARD LISTS.

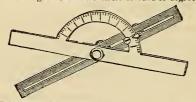


GRADUATED STEEL SQUARES,



BEVEL PROTRACTOR.

With sliding arm, and half circle divided to degrees.



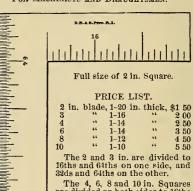
Price,	with	6	in.	sliding	arm	\$6	50
	**	10		44	"	7	00

PAT. HARDENED CAST STEEL TRY SQUARES.

				D.B.& S.	Pı	ov.R.I.	
	F	or	MA	CHINIS	TS.	_	
1 ‰ i	n 9	\$2	50	15 in		\$15	or
3		-	50	18		20	
41/2		4	50	24		30	
6		6	00	30		40	00
9		9	00	36		50	00
12		12	00				

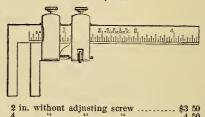
THIN STEEL SQUARES.

FOR MACHINISTS AND DRAUGHTSMEN.



The 4, 6, 8 and 10 in. Squares are divided on both sides to 16ths and 32ds of inches.

CALIPER SQUARES.



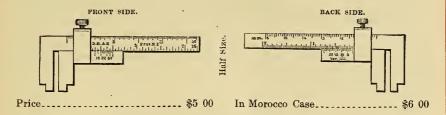
in.	without adjusting screw	\$3 !	50
	with adjusting screw, like cut	4	

VERNIER CALIPERS.

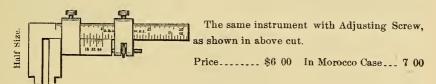
BROWN & SHARPE MANUFACTURING CO.

STANDARD LISTS.

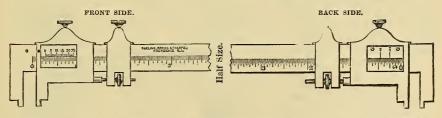
Hardened Cast Steel Pocket Vernier Caliper.



The above cuts are fac similes of the front and back sides of the Pocket Vernier Caliper. The jaws are hardened and ground. The front side is divided on the lower edge to inches and sixteenths, but arranged to read by means of an indicating scale to thirty-seconds and sixty-fourths, and the upper edge to fiftieths of inches, reading from the left hand edge of sliding head. On the back side, the lower edge is divided to fortieths of inches, but arranged to read by means of a Vernier on the sliding head, to thousandths of inches, and the upper edge to millimetres. French measure, reading from the right hand edge of sliding head, and figured to centimetres.



Improved Vernier Caliper.



The above cuts are fac similes of front and back of the Vernier Caliper, the front side of which is divided into thousandths of inches. On the back side are sixty-fourths of inches, to read without a Vernier. Instead of sixty-fourths of inches some are divided with Vernier, reading to twentieths of millimetres, French measure. This instrument is furnished with both inside and outside Calipers, and points to transfer the distance with dividers. An explanation of the Vernier accompanies each instrument. These instruments are made of steel, and have the points tempered and jaws ground.

A standard for testing the accurate adjustment of the Caliper is made, price, \$3 00.

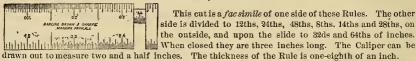
Price, in Morocco Case 6 in., \$25 00. 12 in., \$30 00.

RULES AND GAUGES.

BROWN & SHARPE MANUFACTURING CO.

STANDARD LISTS.

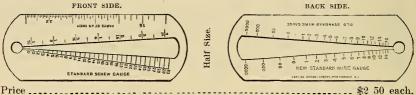
Steel Caliper Rules.



These Rules are divided in four ways: A, divided on outside like cut; on slide to 32ds and 64ths. B, divided on outside like cut; on slide 64ths and 100ths. C, divided on outside to 8ths, 16ths, 32ds and 64ths; on slide to 32ds and 64ths. D, divided on outside to 8ths, 16ths, 32ds and 64ths; on slide to 64ths and 100ths. Others are divided for Button Gauges, on outside to 16ths, 20ths, 32ds and 40ths, and on slide to 40ths and 80ths of inches.

Price ______ \$4 00

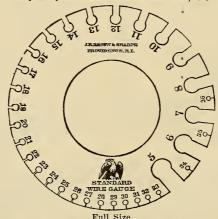
Pocket Screw and Wire Gauge.



φ2 90 eac

The American Standard Wire Gauge.

Adopted by the Brass Manufacturers, Jan., 1858.



These Gauges are made from the best steel, and are tempered, adjusted and warranted accurate.

None genuine unless stamped as in the engraving with our trade marks.

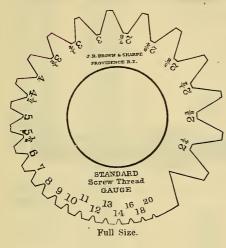
Prices, Round Gauges, Sizes, 0 to 36. \$6 00 4 00

STANDARD GAUGES.

BROWN & SHARPE MANUFACTURING CO.

STANDARD LISTS.

Standard Screw Thread Gauge.

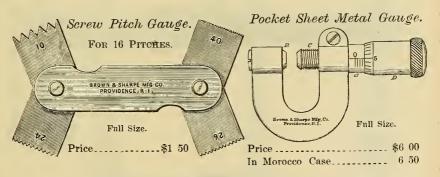


This Gauge is intended to be used as a standard for grinding tools to cut threads according to the new system recommended for adoption by the Franklin Institute of Philadelphia.

The angles are 60 degrees, and the flat surfaces at top and bottom of threads are equal to one-eighth of the pitch.

Tables for screw threads, bolts and nuts, are furnished with the Gauge.

Price______\$6 00



These Gauges will measure the thickness of sheet metal or other material, by thousandths of an inch up to three-tenths of an inch at any point within half an inch of the edge, and can be applied as easily as the common Gauge. It will also answer to measure the diameter of wire. Means of adjustment are provided in case of wear by continued use.

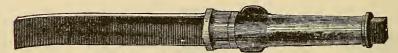
AXLES.



Half Patent.



New Half Patent.

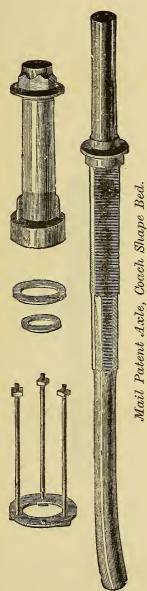


Swell Taper.



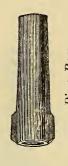
Common Half Patent Short Bed.

AXLES.





Front Axle has Fan Tail-Hind Axle, Straight Bed. Concord Axle.



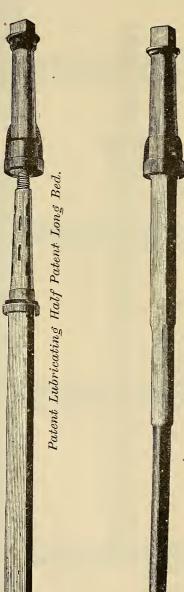
Pipe Box.





Common Iron Axle.

AXLES.



Patent Lubricating Coach Bed.



Lubricating Half Patent Short Bed.

417

REINDEER AXLES.

PRICE LIST.

Subject to Change without Notice.

Best Quality Extra Refined Iron Solid Collar Axles.

No.	LONG BEDS.	3/4	%	1	11/8	11/4	1%	1½	1 1/8	13/4
1 2 3	Swelled Collar, Half Patent Swelled Taper Collings' Collar SHORT BEDS.	\$6.00 6.00 7.50	\$6.00 6.00 7.50	\$6.00 6.00 7.50	\$6.90 6.90 7.75	\$8.50 8.50 9.75		\$14.25 14.25 15.50	17.75	20.25
4 5 6	Swelled Collar, Half Patent. Swelled Taper. Collings' Collar.	4.75 4.75 5.50	4.75 4.75 5.50	4.75 4.75 5.50	5.50 5.50 6.50	6.50 6.50 7.50		10.75 10.75 11.75		16.50

The above prices, for Nos. 1 to 6 inclusive, are for Axles not Case-Hardened; if ordered Case-Hardened, the price will be 50 cents per set net extra for 1% and smaller, 1½ and larger, \$1.00 per set. Extra for Coach Beds to 1%, 25 cents; 1½ and larger,, 50 cents per set. These Axles are made of an extra quality of iron, and finished in good shape; Boxes turned. Solid End Nuts. faced, arms polished, and beds nicely drawn.

Best Iron Axles, Solid Collar, Steel Converted, Solid End Nuts, Extra Finish.

No. of Concession, Name of Street, or other Designation, Name of Street, Name								
No.	LONG BEDS.	% to %	1	11/8	11/3	1%	1½	15%
7 8 9 10	Swelled Solid Collar, Half Patent Swelled Taper Solid Collar Mail Patent "Coach Beds Collings' Collar	\$8.75 8.75 10.75 9.50	\$9 25 9.25 10.75 9.75	\$10.75 10.75 13.75 11.25	\$13.50 13.50 16.50 14.50	\$16.50 16.00 19.50 17.00	\$19.25 19.00 22.00 21.50	\$26.00 26.00 26.50 27.00
	SHORT BEDS.				1			
11 12 13 14	Swelled Collar, Half Patent Swelled Taper	6 75 6 75 9.50 7.75	6.75 6.75 9.75 7.75	8.00 8.00 11.00 8.75	10.00 10.00 12.75 11.50	12.75 12.75 15.75 13.75	16.50 16.50 17.50 18.00	20.00 20.00 21.50 21.50

The prices given for above, from No. 7 to No. 14 inclusive, are Steel Converted Solid End Nuts, taper or fan beds. In offering these Axles, we are confident in stating that they are equal in quality, finish, shape, and in every detail, to any Axle made in this country. Not any extras to above Nos. (7 to 14) except for Coach Beds. % to 14% 50 cents % and larger, \$1.00 per set. We fully warrant these Axles. If not Steel Converted, \$1.00 per set less.

Finest Quality Steel Axles, Solid Nuts.

No.	LONG BEDS.	5/8	3/4	7/8	1	11/8	11/4	1%	1½	15%
15 16 17 18	Swelled Collar, Half Patent. Swelled Taper. Mail Patent, Coach Beds. Collings' Collar.	11.50 14.50	11.50 14.50	12.00 14.50	13.00 16.50	16.00 19.00	\$20.00 20.00 23.00 19.00	$24.00 \\ 26.00$	$26.00 \\ 31.00$	
19 20 21 22	SHORT BEDS. Swelled Collar, Half Patent. Swelled Taper. Mail Patent, Solid Collar. Collings' Collar.	9.00 9.00 11.50 10.00	9.25 12.00	$9.50 \\ 12.50$	10.00 13.00	$12.00 \\ 15.00$	15.00 15.00 16.50 18.75	19.00 20.00	$20.00 \\ 24.50$	

N. B.—All our Steel Axles have a light Box, especially adapted to Small Hubs or Patent Wheels.

Add to ahove list for Patent Wrought Case-hardened Boxes, Composition Boxes and Malleable Iron Boxes, as per list for Extra Quality Boxes.

ANCHOR AXLES.

PRICE LIST.

Subject to Change without Notice.

No.	Best Selected Iron, Manufactured Expressly for these Axles.	¾ to 1	11/8 -	11/4	1%	11/2	1%	134	1% an
1 2 3 3½ 4	Swelled Taper Axles, Short Beds Swelled Taper Axles, Long Beds Half Patent Axles, Short Beds New Half Patent Axles, Short Beds Half Patent Axles, Long Beds	\$4 50 6 00 4 50 4 75 6 00	\$5 35 6 80 5 35 5 60 6 80	8 50 6 50 6 75	\$8 50 11 50 8 50 8 75 11 50		\$13 50 17 75 13 50 13 75 17 75	\$16 50 20 25 16 50 16 75 20 25	nd 2 made order.

Extra to List for Hardening all of the above, 50 cents per set; 1% and larger, \$1.00. Extra for Fan Tail and Coach shapes, to 1½, 25 cents net; 1% and larger, 50 cents net per set, with solid End Nuts.

Collings' Collar Axles, over Swelled Taper, per set to List, Specifies, 1½ and smaller. 1½ to 1½. Swelled Taper, per set to List, Specifies, 1½ and smaller. 1½ to 1½. Sizes, 1½ and smaller. 1½ to 1½. Specifies, 1½ to 1½ to 1½. Specifies, 1½ to 1

Nos. 3½ and 4½ are very desirable for the Sarvens and other Patent Wheels, on account of the Boxes being smaller at large end.

No.	Best Iron Axles, Steel Converted.	5% to %	1	11/8	11/4	1 %	1½	15%
5 6 7	Swelled Taper Axles, Short Beds	\$6 75	\$7 00	\$8 00	\$10 60	\$12 75	\$16 50	\$20 00
	Swelled Taper Axles, Long Beds	8 75	9 25	10 75	13 50	16 50	19 50	25 00
	Half Patent Axles, Short Beds	6 75	7 00	8 00	10 00	12 75	16 50	20 00
7½	New Half Patent Axles, Short Beds Half Patent Axles, Long Beds New Half Patent Axles, Long Beds New Half Patent Axles, Long Beds	7 00	7 25	8 25	10 25	13 00	16 75	20 25
8		8 75	9 25	10 75	13 50	16 50	19 50	25 00
8¼		9 00	9 50	11 00	13 75	16 75	19 75	25 25

No extra charge for Fan Tail Shapes. Extra for Coach shapes, to 114, 25 cents net per set; 134 and larger, 50 cents net per set, with solid End Nuts.

No.	Iron Mail Patent Axles, Steel Converted.	¾ to 1	11/8	11/4	1%	11/2	1%
9	Mail Patent, Short Bed	\$9 50	\$11 00	\$13 00	\$16 00	\$18 00	\$22 00
10	Mail Patent, Coach Shape, Long Bed	11 00	14 00	17 00	20 00	22 00	27 00

Sizes, % to 1. 11/8 to 11/4. 13/4 and larger.

Extra for Malleable Oil Cup Nuts, on Mail Patent Axles, Prices, \$2 00 \$2 50 \$3 50 "Brass " " " 2 75 4 00 5 00

No.	Best Bessemer Steel Axles.	5/8	& 3 <u>4</u>	7/8	1	11/8	11/4	13/8	11/2	15%
11	Swelled Taper Azles, Short Beds	\$9	25	\$9 50	\$10 00	\$12 0 0	\$15 00	\$19 00	\$22 00	\$27 00
12	Swelled Taper Axles, Long Beds	11	50	12 00	13 00	16 00	20 00	24 00	26 00	33 00
13	Half Patent Axles, Short Beds	9	25	9 50	10 00	12 00	15 00	19 00	22 00	27 00
131/2	New Half Patent Axles, Short Beds	9	50	9 75	10 25	12 25	15 25	19 25	22 25	27 25
14	Half Patent Axles, Long Beds	11	50	12 00	13 00	16 00	20 00	24 00	26 00	33 00
141/2		11	75	12 25	13 25	16 25	20 25	24 25	26 25	33 25
16		12	00	12 00	13 00	15 00	17 00	21 00	25 00	33 00
17	Mail Patent Axles, Long Coach Beds	14	50	14 50	16 50	19 00	23 00	26 00	31 00	38 00

N. B.—To weld Steel Axles, have a clean fire; scalf nicely; use freely of borax; sprinkle on a little iron filings, while heating, which heat should be a light cherry red, and they will adhere nicely.

No extra charge for Fan Tail shapes. Extra for Coach shapes, to 1½, 50 cents; 1% and larger, \$1.00 per set net. Extra for Capping Nuts (all Nos.) 50 cents net per set, with solid End Nuts.

Collings' Collar Axles, over Swelled Taper, per set to List. Sizes, 1% and smaller. 1% to 1%. 1% to 1%. Sizes, 1% and smaller. 1% to 1%. 1% to 1%. Sizes, 1% and smaller. 1% to 1%. Sizes, 1% and smaller. 1% to 1%. Sizes, 1% to 1%.

Nos. 71/2, 81/2, 131/2 and 141/2 are very desirable for the Sarvens and other Patent Wheels.

Steel Sulky Axle same List as No. 13.

Add to above list for Patent Wrought Case-hardened Boxes, Composition Boxes and Malleable Iron Boxes, as per list for Extra Quality Boxes.

BIRMINGHAM AXLES.

PRICE LIST.

	Sho	rt	Be	e d — :	L	008	е (Colla	r.				
No.		34, &	7/8 1	1 1-1 & 1 1 8		1	1/4	1%	1½	1 5%	13/4	2	21/4
1 2 4	Common Taper, with Leather Washers Half Patent """	\$2 2 3	90	\$3 35 3 55 3 75			20 40 60	\$5 00 5 35 5 70	\$6 20 6 60 7 00	\$8 00 8 50 9 00	\$10 00 10 75 11 50		17 00
	Co	mn	101	n — S	ol	id	C	ollar.					
No.	LONG BED.	34,	% 1	1 1-1 & 1 1-8		1	·	1 3%	11/2	15%	1¾	2	21/4
2½ 4½	Plain Tap'r, with Leather Washers "Half Patent" " SHORT BED.	\$4 4		\$5 25 5 50		\$6 6	50 75	\$8 00 8 25	\$10 00 10 25	\$12 50 12 75	\$14 75 15 00	\$19 75 20 00	\$26 50 27 00
2½ 4½	Plain Tap'r, with Leather Washers "Half Patent"	3 3		3 75 4 00			60 85	5 70 6 00	7 00 7 25				

DERBY AXLE.

PRICE LIST.

Hammered from the Best Selected Scrap Iron, Boxes Turned and $\mathbf{Well} \ \mathbf{Fitted}.$

No.	LONG BED.	34. 78 & 1	1 1-16 & 1 1-8	11/4	1%	11/2	1%	13/4	2	21/4
	man ratent,	\$5 00	\$6 00	\$7 25	\$8 75	\$11 00	\$13 25	\$16 25	\$22 50	\$30 00
3 5	Swelled Taper, Solid Collar	3 75	4 50	5 25	6 50	8 00	10 00	12 50	18 00	24 00

Patent Double Solid Collar, Warranted Oil and Dirt Tight.

No.	LONG BED.	34, 7/8 & 1	1 1-16 & 1 1-8	11/4	1%	1½	1%	13/4	2	21/4
8	Half PatentSHORT BED.	\$6 00	\$7 00	\$8 25	\$9 75	\$12 00	\$14 50	\$18 00	\$25 00	\$33 00
8	Half Patent	4 50	5 25	6 25	7 50	9 00	11 25	14 25	20 50	27 00

Add to list for Case-Hardening, 50 cents per set. Add to list for Fan-Tail and Coach Shape Beds, % to 1½ in., 25 cents per set; 1½ in. and larger, 50 cents per set.

Nos. 5 and 8 Half Fatent Axles have Boxes suitable for light Hubs.

For a medium price Axle there is none better than the Derby.

JONES AND HENRY AXLES.

PRICE LIST.

-						
No.	Best Refined Iron Axles.	% to 1	11/8	11/4	1%	1½
1 2 3 4 5 6 7 8	Short Beds Solid Collar, Plain Half Patent	\$3 67 5 00 3 67 5 00 3 67 5 00 3 67 5 00	\$4 67 6 00 4 67 6 00 4 67 6 00 4 67 6 00	\$5 67 7 33 5 67 7 33 5 67 7 33 5 67 7 33 5 67 7 33	\$8 00 10 00 8 00 10 00 8 00 10 00 8 00 10 00 8 00	\$10 67 13 33 10 67 13 33 10 67 13 33 10 67 13 33
No.	Superior Quality and Finish.	% to 1	11/8	11/4	1%	11/2
9 10 11 12 13 14	Short Beds, Solid Collar, Plain Taper	\$6 00 7 50 6 00 7 50 6 00 7 50 7 50	\$7 00 8 50 7 00 8 50 7 00 8 50 7 00 8 50	\$8 50 10 50 8 50 10 50 8 50 10 50 10 50	\$10 00 13 00 10 00 13 00 13 00 10 00 13 00	\$12 50 16 00 12 50 16 00 12 50 16 00
No.	Steel Axles.	% & %	1	1½	11/4	13/3
15 16 17 18 19 20	Short Beds, Swell Taper Long " " Plain Half Patent Long " " " " " Short " Swell " " Long " " " " " " " " " " " " " " " " " " "	\$8 00 10 00 8 00 10 00 8 00 10 00	\$9 00 11 00 9 00 11 00 9 00 11 00	\$10 00 12 00 10 00 12 00 10 00 12 00 12 00	\$12 00 14 50 12 00 14 50 12 00 14 50 12 00 14 50	\$14 00 18 00 14 00 18 00 14 00 18 00
No.	Mail Patent Axles - Best Iron and Finish.	1	11/8 1	1/4 13/8	1½	1% 1¾
21 22	Short Beds, Mail Patent.	\$8 50	\$9 50 12 00 \$11	00 \$13 00 50 16 50	\$16 00 \$1 20 00 2	19 00 \$22 00 24 00 28 00
No.	Mail Patent Refined Irou.	1	11/8 1	1/4 13/8	11/2	15% 134
23 24	Short Beds, Mail Patent Long " Long "	\$6 50 8 00	\$7 50 \$9 10 00 12	00 \$10 50 00 14 50	\$13 00 \$1 16 50	16 00 \$19 00 19 00 23 00
,	Composition Boxes.	5% & %	1	11/8	11/4	13/8
	Extra per Set over others	\$2 00	\$2 50	\$3 00	\$4 00	\$5 00
Soli	e-Hardening, extra per set. d End Nuts, "" ch Beds, "" 1% and larger, per set.					50 cents. 25 " 25 "

PATENT LUBRICATING AXLE.

No extra charge for Fan-Tail Shapes.

This invention proves to be the best yet introduced to prevent the difficulties arising from the heating of Axles.

With this improvement, a vehicle may be run three or four times as long with one greasing as it can with any other Axle.

Although introduced within the past year, several thousand sets are now in use, daily increasing their popularity. Particular care and attention is given to the workmanship and to the selection of iron used in all these Axles, whether Lubricating or otherwise.

KIMBARK AXLES.

PRICE LIST.

MADE FOR US FROM BEST SELECTED SCRAP IRON.

-													
HAMMERED IRON AXLES.													
No.	Swelled Taper, Solid Collar.	3/4 to 1	11/8	11/4	1%	1½	1%	13/4					
	Short Beds	\$4 75 6 50	\$5 75 7 50	\$7 00 9 20	\$9 25 11 50	\$11 75 14 50	\$14 75 17 75	\$18 00 20 50					
	Half Patent Solid Collar. Short Beds	4 75 6 50	5 75 7 50	7 00 9 00	9 25 11 50	11 75 14 50		18 00 20 50					
STEEL CONVERTED AXLES.													
No.	Swelled Taper, Solid Collar.		34 to	0 1 11/2	s 13	4 13	11/2	1%					
5 6	Short Beds		\$6 £		5 \$8 5 5 11 5	0 \$10	80 \$14 0 25 16 7	0 \$17 25 5 21 5					
7 8	Half Patent Solid Collar. Short Beds		6 8		5 8 5 5 11 5		80 14 0 25 16 7						
MAIL PATENT AXLES.													
No.	Mail Patent.			13	§ 11	4 13	11/2	15%					
	Solid Collar, Short Beds			\$11	75 \$14 25 18	00 \$17 50 21	50 \$19 5 50 23 7	0 \$23 75 5 29 00					

LABELLE AXLES.

	EXTRA REFINED IRON.													
No.	Taper, Solid Collar.	34 to 1	11/8	11/4	13%	11/2	1%	134	2					
4 5	Swelled Shoulder, Long Beds		\$6 25 5 75	\$7 75 6 75	\$9 75 8 00	\$11 75 9 50	\$14 50 11 75	\$18 50 15 00	\$25 00 20 25					
6	Half Patent, Solid Collar. Swelled Shonlder, Long Beds Short "Short "	5 25 4 75	6 25 5 75	7 75 6 75	9 75 8 00	11 75 9 50	14 50 11 75	18 50 15 00	25 00 20 25					

EMPIRE AXLES.

	DOUBLE REFINED IRON.												
No.	Swelled Taper, Solid Collar.	¾ to 1	11/8	11/4	13%	11/2	1%	13/4	2	21/4			
3 3½ 3 3½	Short Beds Long "	\$4 25 4 25 6 00 6 00	\$5 00 5 00 6 75 6 75	\$6 50 6 50 8 25 8 25	\$8 25 8 25 11 00 11 00	\$10 50 10 50 13 50 13 50	12 75 17 25	16 25 21 00	21 00 27 75	35 25			
4 4½ 4 4½	Half Patent Solid Collar. Short Beds Long "	4 35 4 35 6 00 6 00	5 10 5 10 6 75 6 75	6 50 6 50 8 25 8 25	8 25 8 25 11 00 11 00	10 50 10 50 13 50 13 50	12 75 17 25	16 25 21 00	21 00 27 75	27 00			

Extra to list for Case-Hardening, 50 cents per set, net. 1% and larger, \$1 00.

Extra for Coach Shapes, 25 cents per set, net. 1% and larger, 50 cents. No charge for Fan-Tailing. No. 4½ is especially adapted to Sarven and other Patent Wheels. No. 3½, the Nib is on the shoulder of Box.

GENUINE CONCORD AXLES.

PRICE LIST.

MADE	OF	THE	Best	EXTRA	REFINED	IRON.

Size of Beds 11/8	11/4	1%	11/2	1%	13/4	2	in.
Length of Arms 6, 6%, 7	61/2. 7, 71/2	7, 71/2, 8	7, 71/2, 8, 81/2	8, 81/2, 9	9, 91/2, 10	10, 101/2	in.
Price per Set \$7 50	8 50	10 25	12 75	15 25	17 75	23 00	

All sizes larger than 2 in. can be furnished at short notice, from the manufacturers.

COMMON IRON AXLES.

PRICE LIST.

All sizes, from 11/8 up to 3 in. Bed	7 c	ents	per p	ound.
One Inch Bed and underextra	1	44	`	44
Common Pipe Boxes				

EXTRA QUALITY BOXES.

PRICE LIST.

PATENT WROUGHT IRON, CASE-HARDENED BOXES.

	SIZES, 5/8	3/4	₹8	1	11/8	11/4	1%	11/2	15/2
Extra per Set, over ordinary Boxes fo	r Taper								
and Half Patent	\$2 00	2 00	2 00	2 50	3 00	3 75	4 75	6 00	
Extra per Set, over ordinary Boxes, fo	r Taper								
and Mail Patent and Oil Cup Nuts			2 25	2 75	3 75	4 00	5 25	6 50	7 75

COMPOSITION BOXES.

SIZES,	5/8	3/4	%	1	11/8	11/4
Extra per Set, over ordinary Boxes	\$2 00	2 00	2 00	2 50	3 00	4 00

MALLEABLE IRON BOXES.

SIZES,	5/8	3/4	%	1	11/8	11/4	13/8
Per Set extra to List	\$1 00	1 00	1 00	1 25	1 25	1 40	1 60

LEATHER.

AXLE WASHERS AND COLLARS.

MACHINE PRESSED.

Put up in Boxes of 1/2 Gross each, (Collar and Nut separate.)

SIZES,	3/4	7/8	1	11/8	11/4	13/8	11/2
Box of each, Collar and Nut Washers, con-							
taining 18 full Sets	\$3 78	3 78	4 32	5 40	6 30	7 20	8 10
DIMIT DISCH VACO		_		_			

RETAIL P	RICE	LIST. —	FOUR	COLLARS	FOUR	Nurs.)
----------	------	---------	------	---------	------	--------

Sizes	3/4	%	1	11/8	11/4	15%	11/2
Price		21c.	24c.	30c.	35c.	40c.	45c.

LIST OF SIZES AND APPROXIMATE WEIGHTS

OF

COMMON IRON AXLES.

SIZE OF	BED. LEY	NGTH OF		ERAGE PER	WEIGHT SET.
1 ir	1	6 in	1	41 r	ounds.
1		61/2		43	"
1		7 ~		45	"
11/8		6.		54	44
11/8		6½		56	4:
11/8		7		58	46
11/4		6		65	"
11/4		6½		68	44
11/4		7		71	11
		7½		75	14
11/4		$\frac{1}{2}$		80	44
13/8				82	41
13/8		$\frac{6\frac{1}{2}}{2}$		84	
13/8		7			44
13/8		7½		86	
13/8		8		87	
$1\frac{1}{2}$		7		96	"
1½		71/2		98	"
11/2		. 8		101	et
$1\frac{1}{2}$		$8\frac{1}{2}$		103	
$1\frac{1}{2}$		9		105	"
1%		. 8		118	"
1 5/8		8½		121	"
15%		9		124	"
$1\frac{3}{4}$		81/2		141	"
13/4		9		144	"
13/4		91/2		148	"
13/4				150	"
13/4	,	101/2		153	"
2		9	***************************************	192	"
2		$9\frac{1}{2}$		196	46
2		10		200	44
2		101/6		205	44
21/4	-			246	46
21/4				250	46
21/4				254	44
$\frac{21}{2}$				295	66
$\frac{272}{2\frac{1}{2}}$				301	"
21/2				330	44
23/4		7.2		375	66
2% 3				460	44
3		12		400	

Above weights must not be considered the exact weights per set, but given as an aid in making estimates on work.

LIST OF SIZES AND APPROXIMATE WEIGHTS

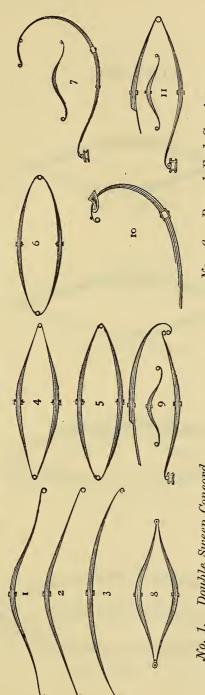
OF

CONCORD OR EXPRESS WAGON AXLES.

SIZE OF BED.	LENGTH OF	ARM.	AVERAGE PER	
1½ in	6 i	n	44 r	ounds.
11/8			•	44
11/8	12			66
11/4				"
11/4				
* · · · · ·				3 "
-/4	. ~			46
13%				"
13/8				"
13/8	/ 2			
13%				"
1½				
1½	12			"
1½				
1½	8½		90	"
1½	9		93	**
15%	8		101	44
15%	81/2		104	
15/8	9		106	66
134	81/2		118	**
13/4	9		122	"
13/4	91/2		125	"
13/4	, -		128	44
2	9 .		151	66
2				66
2	/ ~			44
2				66
21/4	/ 2			44
21/4				44
	/ 2			"
21/4				"
2½	/ 2			"
$2\frac{1}{2}$	11		255	

Above weights must not be considered the exact weight per set; but given as an aid in making estimates on work. Always measure from the inside of the rim of the Nut to the inside of Collar at the shoulder; this gives the length of Box or Arm.

SIZES OF STEEL: No. 2 is heavy; No. 3 is medium; No. 4 is light.



Double Sweep Concord. No. 1.

Iver's Pattern Concord. No. 2.

True Sweep Concord. No. 3. No. 4.

Philadelphia Shape Carriage. Elliptic Bow Shape Carriage.

Round End Carriage. Cradle Spring. No. 6.

Double Sweep Elliptic.

French Scroll and Cross. No. 7. No. 8. No. 10.

Full "C" Pattern.

No. 11. French Platform and Cross.



No. 13. Angular.



No. 14. Express Wagon.



No. 15. Lewis Patent.



No. 16. Plain End Bolster or Half Spring.



No. 17. Slotted End Bolster or Half Spring.



No. 18. French Head Scroll Spring.



No. 19. Seroll Spring with Loops.





No. 20 'Half Spring. No. 21. Half Spring, for Dray.



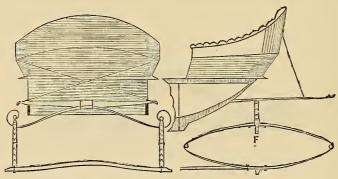
No. 22. Scroll Elliptic.



No. 23. Side Spar Spring.



No. 24. Half Spring for Side Spar.



No. 25. Groot's Patent Cross Spring.

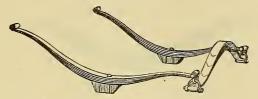
Diamond Point. Oval Square French Different Styles of Finishing Points. Either with French Ear or Button Head.



No. 26. Side Platform.



No. 27. Cross Platform



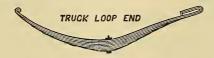
No. 28. Side and Cross Platform.



No. 29.



No. 30.



No. 31.



No. 32.



No. 33.

True Sweep Truck. No. 34. Square Loop Truck.

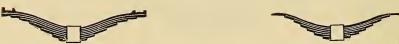


No. 35. Omnibus.

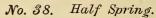


No. 36. Omnibus. Above are for extra heavy work.

CAR SPRINGS.



No. 37. Half Spring.

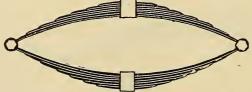






No. 40. Freight Car Spring. No. 41. Engine Spring. Capacity, 5,000 lbs. 32 in. long. 7 in. high.

Capacity, 10,000 lbs. 36 in. long. 9 in. high.



No. 42. Passenger Car Spring. 42 in. long. $15\frac{1}{2}$ in. high. Capacity, 5,000 lbs. Steel, $3\frac{1}{2} \times \frac{3}{8}$ in.

WARRANTED TEMPERED SPRINGS.

MADE FROM THE BEST ENGLISH SPRING STEEL.

PRICE LIST.

NO. OF SPRING.	WIDTH OF STEEL.		PRICE.	
Nos. 1 to 6 and 8	$1\frac{1}{4}$ and $1\frac{3}{8}$ in. wide	20	cents per	pound.
13 to 21 26 to 36	$1\frac{1}{2}$ in. and wider	19	"	66
9, 11 and 22	1¼ and 1¾ in. wide	22	"	"
9, 11 and 22	1½ in, and wider	21	£¢	"
Springs 33 and 34 in.	long1	cent	per poun	d extra.
" 31 32	"2	"	**	**
" 28 30	"3	**	"	"
" Unpolished		2 "	"	less.
Bright Sulky Springs.	1½×2×32 or 34 in		\$5 25	per set.
" -	1½×2×32 " 34		5 50	**
	1½×3×32 " 34		6 00	46
Bright F. H. Seat Spring	gs, $1\frac{1}{2} \times 2 \times 28$ in		3 50	44
46 66	13% × 2 × 28		3 62	**
66 66	1½ × 2 × 28		3 75	"

PLEASE OBSERVE THE FOLLOWING:

When ordering Springs state whether you want them with or without holes, and whether with French Head or common Button Head.

French Head Springs are made with the French Points, and the Button Head Springs are usually made with the Oval Points. See Cuts illustrating different points.

Nos. 4 and 5 Cuts are the ordinary shape.

No. 14, Express Wagon Shape, with rounded ends.

When orders do not specify, as a rule Springs with holes are shipped. Concord or Side Springs are made both ways, with plain and loop ends. Bolster Springs are made both ways, with plain and slotted ends; and the Scroll Springs, Nos. 18 and 19, can be furnished either style. Concord or Side Springs, with loops, should be measured from center to center of the eyes, and the Scroll Springs in same manner.

> The ordinary height of Elliptic Springs, inside, is 9½ in. Express 10 5

Platform

Heavy Truck "

OIL TEMPERED SPRINGS.

PRICE LIST.

	. OF SPRII		WIDTH OF STEEL.		PRICE,	
Nos. 1	to 6 a	nd 8	$1\frac{1}{8}$ in. wide	. 24 0	ents per	r pound.
13	to 21	}	$1\frac{1}{4}$ and $1\frac{3}{8}$ in. wide	. 22	"	46
26	to 36	J	1½ in, and wider	. 21	"	"
9	, 11 and	22	$1\frac{1}{4}$ and $1\frac{3}{8}$ in. wide	. 24	4	"
9	, 11 and	22	1½ in. and wider	. 23	45	"
Springs	33 and	34 in. lo	ng1 (ent p	er poun	d extra
"	31 "	32	'2	и	"	"
"	28 "	30 '	'3	"	**	44
**	made e	of Swede	Steel4	u	46	ıe
44	"	Cast	"5	"	"	"
66	Unpoli	shed	½	"	46	less.
Bright	Sulky	Springs,	1½×2×32 or 34		\$5 75	per set.
	"		1½ × 2 × 32 or 34		•	"
u	F. H. Se	eat "	1½×2×28			"
"	"	"	13/8 × 2 × 28		. 3 88	"
"	"	"	1½ × 2 × 28		4 00	ie
No. 25.	Groot I	Patent Spi	ing, furnished to order.			

5, Groot Patent Spring, furnished to order.

PLEASE OBSERVE THE FOLLOWING:

When ordering Coach Platform Springs, always give the length of the Cross Spring from center to center of the eyes.

Platform Springs 2 in. and smaller, unless otherwise ordered, are usually made with French Head, and furnished complete with Malleable Iron Shackles. Omnibus and heavy Truck Springs are made to order, and Springs of any required shape or pattern, varying from illustrations, with or without holes, can be furnished on short notice. The ordinary height of Elliptic Springs is 9½ in. inside. The Cross Springs of a set of Platform Springs should be one leaf heavier than the sides, and the length of the Side and Cross Springs for platform work must always be given, as well as the width and number of leaves, and if to hang on the center or off the center.

SIDE SPAR WAGON SPRINGS.

SWEDE STEEL, OIL TEMPERED.

11/8 and	1¼ in.	2 L	eaf,	Nos. 23 and 24	 \$4	00 p	er p	air.
11/9	11/4	3	**	"	 4 '	75	"	

Above are made of any length required, with or without holes, as may be ordered. If no holes are required the ends will be left to permit of drilling. If holes are required, give length between centers of end holes, together with width of the bar.

PHAETON AND COACH "C" SPRINGS.

SWEDE STEEL, OIL TEMPERED.

No. 7,	Cradle or 1	Phaeton,	" C "	Spring and	Cross, 2	Leaf	\$14	00	per set.
7,	• "		66	46	3	"	18	00	"
7,	ч		ш	**	4	"	22	00	"
10,	Coach "C"	Spring,	3 Le	af			20	00	"
10,	"	"	4 "				24	00	44
10,	44"	"	5 "				28	00	"
10,	u	"	6 "		-		32	00	ce

All of the above are made from the best brands of steel.

In ordering "C" Springs please send drawing of style and shape desired, together with the length of the Cross Spring, from center to center of the eyes.

OIL TEMPERED SEAT SPRINGS.

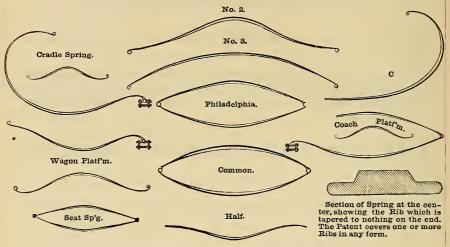
NO. 12, RIVETED HEADS.

1½×2 Lea	f × 24 in	 \$1	25	per pair.
13/8×2 "	×25 -	 1	37	"
1½×2 "	×26 -	1	50	**
1½×2 "		 1	75	"
1½×3 "				"
1%×3 "			50	"
1½×3 "			75	

Purchasers of Seat Springs are expected to test them on receipt in any manner they may consider fair and just, and return at our expense any that settle or break. After such test the Springs are to be considered sound, and none will be taken back that are broken by usage or worn out.

Special quotations on large quantities

HENRY'S SINGLE AND TWO PLATE CARRIAGE SPRINGS.



PRICE LIST OF SINGLE PLATE.

No.	Width.	Length Fore Back.	Open.	Bearing.	Elliptic French Heads. Weig	tht. Price.				
0 1 2 3 4	1½ 1¼ 1¼ 1¼ 1¼ 1¼	26 and 28 28 and 30 30 and 32 32 and 34 34 and 36	8 and 8½ 8 and 8½ 8½ and 9 9 and 9½ 9½ and 10	3½ 3½	Snitable for one person only, " " light road wagon, 1 person, " " No Top " 2 " 12 " " Light Top " 2 " 14 " " Heavy " " 3 " 16	lbs. \$5 50 6 00 6 50 7 00 7 50				
1½ 1 1½ 1 1½ 1½	in. Side	Springs, No.		52 "	50 in. in length to center of eyes	\$6 00 6 50 7 00 7 50				

Below is a List of Springs, the same height, length, weight and open:

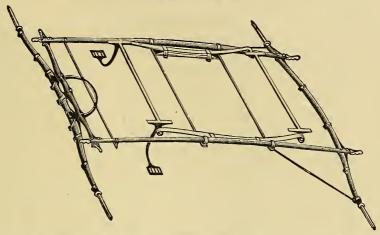
No.	Width.	Length.	Open.	Bearing.	Elliptic French Heads.	Weight.	Price.
00 5 6 7 8 9	1½ 1½ 1½ 1½ 1½ 1½	Both 26 28 30 32 34 36	8 8 8½ 9 9½ 10	3½ in. 3½ 3½ 3½ 3½ 4 4½		8 lbs. 10 " 11 " 13 " 15 " 17 "	\$5 25 5 75 6 25 6 75 7 25 7 75

PRICE LIST OF TWO PLATE ELLIPTIC RIBBED.

	Kind of Springs.	Width.	Length.	Open.	Kind of Carriage.	Price Per Set.
A. B.	Back Spring	11/4	34	9	Heavy Top Buggy	\$7 50
B. C.	Back Spring	11/4	34	9	Light Top Buggy	7 50
В. С.	Back Spring	11/4	34	9	Heavy No Top Buggy	7 50
C. D.	Back Spring	11/4	34	9	Light No Top Buggy	7 00
Č. B.	Back 2 Spring	11/4	34	9	Top Phaeton	11 00
D. B.	Back 2 Spring	11/4	34	9	No Top Phaeton	11 00

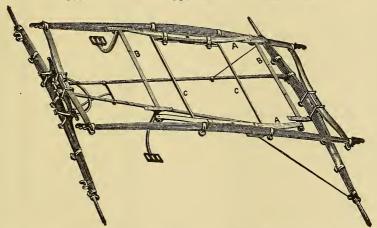
CHAMBERLIN'S SIDE SPAR SPRINGS.

PATENTED MAY 26, 1874.



IMPROVED METHOD OF HANGING THESE PATENT SIDE SPAR SPRINGS WITHOUT THE AID OF END SPRINGS OR REACHES.

See the Morris Buggy among Illustrations.



FOR AN ORDINARY SIDE SPAR BUGGY, WITH REACHES AND END SPRINGS.

COMBINED WITH THIS IMPROVED METHOD.

A A is a spring running parallel with side spar, and supported by steel cross bars, C C; B B, cross bars supporting body.

The above meets with ready sale, and is giving perfect satisfaction; it combines the light weight and stylish appearance of the Side Spar Buggy with the elasticity and ease of the full Elliptic Spring. This improvement, running lengthwise of the Carriage, can be used under bodies of any width without detracting from ease of riding—an advantage it possesses over any other Spring in use. See illustrations among Carriages.

CARRIAGE AND EXPRESS SPRINGS.

AVERAGE WEIGHTS, USUAL LENGTHS, ORDINARY SIZE OF STEEL.

Elliptic Shapes.

	Beelpele Sha	peo.	AVERAGE WEIGHT
WIDTH. N	O. OF LEAVES.	LENGTH.	PER PAIR.
1½ in.	3	32 in	23 pounds.
11/8	4	32	25 "
11/4	3	32	27 "
11/4	3	34	28 "
11/4	3	33	30 "
11/4	4		
11/4	4		
11/4	4		2
11/4			
	3		
13/8			01
13/8			
13/8	4		01
13/8	4		00
13/8	5		
1½	8		
1½		36	
1½	4	34	
11/2	4	36	
11/2	 4 	38	46 "
11/2	5	34	48 "
11/2	5	36	50 "
1½	5	38	51 "
1½	6	36	59 "
1½	6 1	38	64 "
13/4	4		
13/4			
13/4	5		
13/4	5		
134	6		20
13/4			
13/4	7		
134	7		
2			04
2	4		00
2			man .
2	5		
2	6		
2	6		
2	7	36	
2	7	38	
21/4	6	36	
21/4	7	36	102 "
21/4	8	36	115 "
2½	7	36	
21/2			190 "
~/2	0		100

SPRINGS.

AVERAGE WEIGHTS, USUAL LENGTHS, ORDINARY SIZE OF STEEL.

	Half Springs-	-Plain Ends.	
WIDTH		LENGTH OF SPRING.	AVERAGE WEIGHT PER PAIR.
11/6 in	n 8		
1½ 1½	4		23 "
11/2	5		27 "
134	···· 3		
134	4	42	29 "
13/4	5		90
2	3	42	27 "
$\tilde{2}$	4		
2 2 2 2	5	42	36 "
2	6	42	41 "
	Half Springs-		
WIDTH	NO. OF LEAVES.	LENGTH BETWEEN STAKES.	AVERAGE WEIGHT PER PAIR,
1½ i	3	£6 in	18 pounds.
11/2	4		23 "
13/	5		
1¾ 1¾	3	36	22 " 26 "
1%	5		20
13/4	6		36 "
	3		26 "
2	4		29 "
2 2 2 2	5	36	35 "
2	6	36	46 "
	Side Springs-	-Plain Ends.	
		LENGTH	AVERAGE WEIGHT
WIDTH		of springs.	PER PAIR 26 pounds.
114			
11/2	4		82 "
11/2	5	54	38 "
1%	4		
1%	56	54 54	44 " 50 "
1%			90 "
	Side Springs-		
WIDTH		LENGTH BETWEEN LOOPS.	AVERAGE WEIGHT PER PAIR.
1¼ i		50 in	
114	54		33 "
11/2	<u> </u>		04
13/	4		42 "
13/2		50	47 "
134	6	50	54 "
	Scroll S	prings.	•
WIDTH	NO. OF LEAVES.	LENGTH BETWEEN SCROLLS.	AVERAGE WEIGHT PER PAIR.
1½ i		38 in	36 pounds.
11/2	4	38	40 " "
11/2		38	44 "
1%	3		41
13/		38	46 " 52 "
2			46 "
2 2 2	4	38	51 "
2	5	38	56 "

SPRINGS.

AVERAGE WEIGHTS, USUAL LENGTHS, ORDINARY SIZE OF STEEL.

Wagon Platform Springs.

FOUR SIDE AND TWO CROSS MAKE A SET.

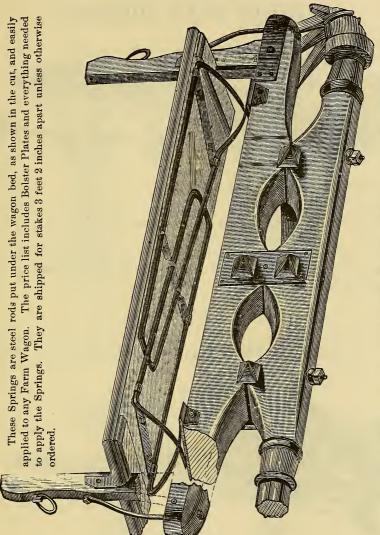
WIDTH.	NO.	OF LEA	VES.	LENG	тн	OF SIDE	AND		ERAGE	WEIGHT SET.
		4						in		
11/4		4 and	5		38		40		70	"
11/4		5			38		40		76	44
13/8		4			36		38		65	"
13/8		4 and	5		38		40		75	"
13/8		5			38		40		85	"
11/2		3			36		38		70	44
11/2		3 and	4		38		40		. 78	"
11/2		4			38		40		72	"
$1\frac{1}{2}$	••••	4 and	5		38		40		. 83	"
$1\frac{1}{2}$		5			38		40		90	"
$1\frac{1}{2}$		5 and	6		38		40		93	"
$1\frac{3}{4}$		4			38		40		100	"
$1\frac{3}{4}$		4 and	5	. 	38		40		106	"
$1\frac{3}{4}$		5			38		40		103	
$1\frac{3}{4}$		5 and	6		38		40		108	"
$1\frac{3}{4}$		6		·	38		40		120	"
2		5 and			40		42		140	
2		6 "		. 	40				160	"
2		7 "	8		40		42			"
$2\frac{1}{4}$		6 "								**
$2\frac{1}{4}$		7 "								"
$2\frac{1}{2}$		8 "			40					"
$2\frac{1}{2}$		9 "								"
$2\frac{1}{2}$		10 "					44			"
23/4							44			"
$2\frac{3}{4}$		12 "					44			"
3		12 "	14		44		48		450	ш

Heavy Truck Springs.

WITTO	W No.	07 77 17	~					APPROX	
	H. NO.								
$2\frac{1}{2}$	iu 1	.0 and 12		3 ft	. 2 in.	to 3 ft.	10 in	260	pounds.
$2\frac{1}{2}$	1	2 " 14		3	2	3	10	300	
$2\frac{1}{2}$	1	4 " 16		3	2	3	10	350	"
$2\frac{3}{4}$	1	2 " 14		3	2	3	10	375	44
$2\frac{3}{4}$	1	4 " 16		3	2	3	10	450	
3		2 " 14		3	2	3	10	500	
	1					3	10	575	"

The lengths and weights in our list of Springs is given only as an approximation, and must not be taken as being perfectly correct and accurate; but it will assist the manufacturer in making calculations on the cost of his work.

TORSION WAGON SPRINGS.

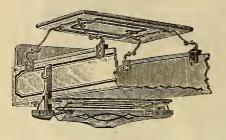


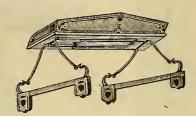
These Springs raise the box but little; are light, weighing from 30 to 80 pounds. Any person can apply them without trouble. They have been thoroughly tested in all kinds of work with perfect success.

				PRIC	E
			PACITY.	PER S	ET.
No.	1.	1,000	pounds	 \$9	00
	11/2.	1,500	- "		00
		2,000		 11	00
	21/2.	2,500	"	 12	00
	3.	3,000	"	 13	00
	31%.	3,500	u	 . 14	00
	4.	4,000	"		00
	41%.	4,500	"	 40	00
		5,000	u.	 	00

				PRICE
CA	RRYIN	G CAPAC	ITY.	PER SET.
No.	$5\frac{1}{2}$.	5,500	pounds	 -\$18 00
	6.	6.000	* "	 . 19 00
	61/2.	6,500	"	 20 00
	7.	7,000	"	 21 00
	71/2.	7,500	"	 _ 22 00
	8.	8,000	"	 _ 23 00
	9.	9,000	"	 . 24 00
	10.	10,000	"	 _ 25 00

TORSION SEAT SPRINGS.

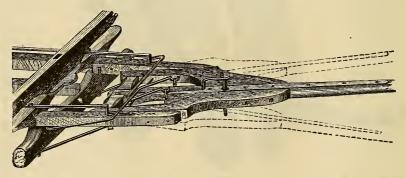




Wagon Seat, with Springs complete	\$5	25
Seat Springs complete, without Seat.	3	75
Mounted on frame to show the operation of the Springs, for store sample	5	50

The above Springs are very elastic and easy for one person, and same with two or three. They cost but a little more than the common Elliptic Seat Spring, and are not easily broken by ordinary use.

TORSION POLE SPRINGS.



No. 1.	Comple	te	 \$3	00	per set.
2.	**	heavy	 3	25	16

The Pole Spring can be applied in a moment's time to any size of lumber wagon, and is certainly a great relief to a team in holding the pole to its proper height. They have given universal satisfaction wherever they have been used.

SPENCER SEAT SPRING.

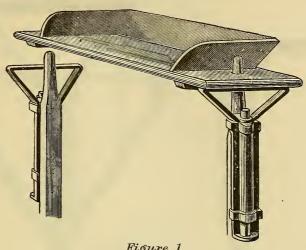


Figure 1.

Light, for light wagons	\$4 00	per pair.
Heavy, for heavy wagons	5 00	"

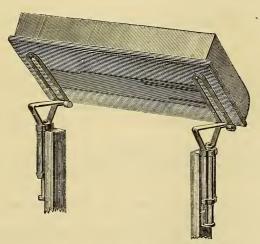


Figure 2.

For Trucks — Turn-over Seat \$6 00 per pair.

SPENCER SEAT SPRINGS.

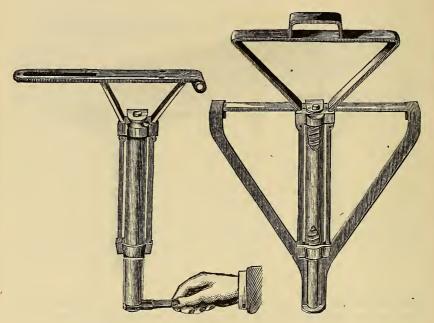


Figure 4.

Figure 3.

Figure 3 is for farm wagons...... \$4 00 per pair.

REMARKS.

Figure 1 Spencer Seat Spring is adapted for heavy wagons and trucks; being attached to the Rungs, are entirely under the seat out of the way.

Figure 2 Spencer Seat Spring is made especially for truck wagons, where it is desirable to turn the seat over out of the way of the load, and also to keep it dry in wet weather.

Figure 3 is especially adapted to farm wagons, and every farmer with these Springs can make his own wagon seats. They can be used with or without the top loop, as parties may desire. It requires no bolts or hooks to fasten it on the wagon box.

Figure 4 shows the manner by which the Spring and Frame is removed from the strap, in order to attach to the Rungs.

To keep them in perfect order they should be oiled occasionally, and to do this bear down on the end of the seat which uncovers the upper portion of the Rod.

In case the Spiral Spring, as shown in Figure 3, should break, a duplicate can be sent by mail to any part of the United States, for the sum of fifty cents.

JUMP-SEAT IRONS.

MELLINGER PATENT.

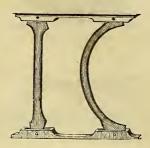


Figure 1 represents the supports as inserted in their bearings, with only sufficient play to allow the seat to move forward and back.

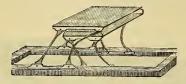


Figure 2 represents the Patent Jump-Seat when adjusted for a single seat.

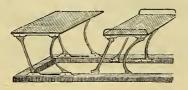


Figure 3 illustrates the Patent Jump-Seat when arranged for two seats.

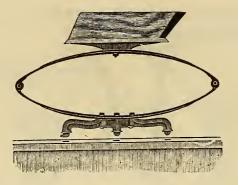
PRICE LIST.

FITTED READY TO BE ATTACHED.

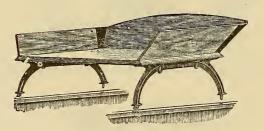
10 in	. Seat Iron	(single)		52	75	each.
12		"		3	00	"
Comb	ination Sea	t (double	o)	5	75	

These Jump-Seat Irons have been thoroughly tested by carriage makers and pronounced superior to all others now in the market.

SEAT RISERS.

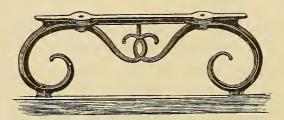


Seat Spring Attachment.



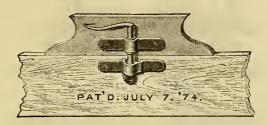
Plain Standard Attachment.

Beers' Patent 95 cents per pair.



Scroll Pattern Attachment.

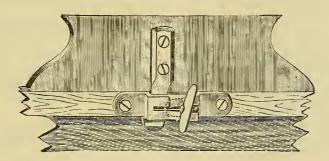
SEAT FASTENERS.



Lamb's Patent.

Price ______\$4 00 per dozen set.

Above cut represents the simplest Fastener now in use. It can be attached to the seat by any person, and fastens the seat to the wagon box perfectly secure. It is more durable than any other, and the cheapest Fastener now in the market.



Cooper's Patent.

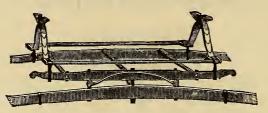
Price \$4 00 per dozen set.

By referring to the above cut, it will be seen that the Fastener is composed of three pieces, a Seat-hook, a Clasp into which the Seat-hook is inserted, and a Thumb-piece revolving in the Clasp.

The Clasp is provided on its outer surface with inclines rising in opposite directions on which the Thumb-piece turns, and is secured by these inclines from becoming loose.

The Thumb-piece is provided with a cam which turns with it and is pressed against the Seat-hook, thus securing the Hook firmly in the Clasp.

SIDE SPRING CONNECTING ROD.



For Side Spring Buggies.



Showing the Connection with the Springs and Axle.

A Connecting Rod for Side Springs has long been needed, and the above is so simple that it will commend itself. Arms are attached to each of these rods, to which the springs are attached, these arms taking the place of the ordinary shackle, and the rods are fastened to the gearing the same as a shackle. By examining the cut it will be seen that depressing either spring will turn the rod, which will draw the opposite spring equally, thus entirely obviating the rocking of side springs. The load may be all on one side of the buggy and the body will still be level, each spring being equally depressed and receiving equal strain. It is therefore evident that as every strain is divided between the two springs, they will be less liable to break, and springs can be used enough lighter to save the entire cost of the rods. These rods are made in two parts, which are to be welded together by the carriage maker, that they may be any desired length, but the width of the spring should always be specified when ordering.

	in. Rod for One-Seat Buggy		
$\frac{3}{4}$	" larger vehicles	2 50	"
1/2	Steel Rod for light work	2 50	46

RUBBER BUFFERS.

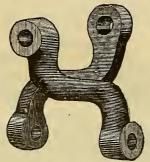


For Springs.

Width	1½ in.,	height	3 in.,	length	7 in.,	weight	2	pounds	50	cents pe	er pound.
"	$1\frac{3}{4}$	"	31/2	**	81/2	"	3	"	. 50	"	"
"	2	"	4	44	9	ıı	5	"	50	"	"

Round Buffers furnished at same price.

PLATFORM SPRING SHACKLES.



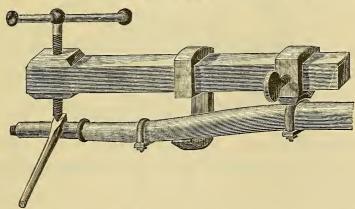
Solid.

MADE OF MALLEABLE IRON, FINISHED WITH BOLTS AND NUTS OF WROUGHT IRON COMPLETE.

Four make one Set.

2 Width of Spring, 11/4 11/2 $1\frac{3}{4}$ 21/4 21/2 $2\frac{3}{4}$ 3 in. Price \$1 75 1 75 2 00 2 00 2 35 3 00 3 30 3 75 per set.

AXLE SETTER AND SHAFT STRAIGHTENER.



No. 1. Sets Axle 1½ in, and less \$7 00 No. 3. Sets Axle 2 in. and less \$12 00 2. " " 1½ " " 8 00 4. " " 3½ " " 14 00

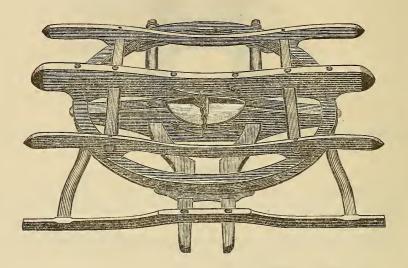
This simple contrivance will straighten any Bar, Shaft or Axle, no matter in what shape bent — perform the operation of Axle Setting — and in less than onetenth the time required in the old way. Gives better satisfaction to both owner and mechanic, for it

Does not require the removal of a single clip or bolt. Take off one wheel, attach the Setter, and in from 10 to 30 minutes the work is done - the Axle left stiffer than by the old way of removing and heating it.

Leaves no hammer or other mark, or cold crack.
 Saves taking the temper out of steel or Case-Hardened Axles.
 Does not crack or break the spindles.

5. Does not disturb the painting or finest striping.

NELSON'S FIFTH WHEEL.



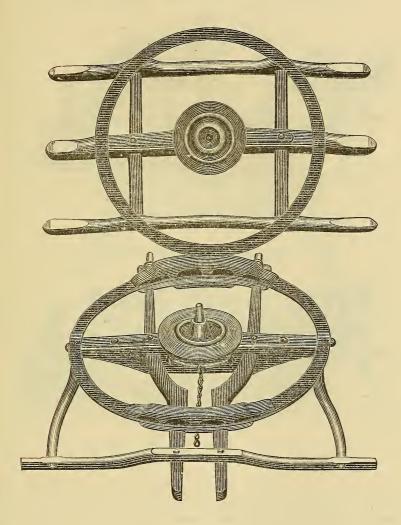
Nelson's Patent.

FOR HEAVY TRUCK WAGONS, OMNIBUSES, EXPRESS WAGONS AND THREE

SPRING WAGONS.

The above cut represents a front view of the bolster and front platform of a truck, with the Nelson Patent Fifth Wheel attached. The invention consists in so constructing the Fifth Wheel, or the circle upon which the forward Axle swivels, that the front wheels may accommodate themselves to ruts and inequalities of the road. By thus constructing the Fifth Wheel, the front Axle is allowed to freely oscillate, and conform to the inequalities of the road without any wrenching or twisting strain of the body or box of the Wagon containing the load. These features are especially valuable in Heavy Trucks, Ice Wagons and Omnibuses, and are advantages exclusively its own over any other Fifth Wheel now made for this purpose, and cannot fail in rendering itself indispensable to all manufacturers of this class of work.

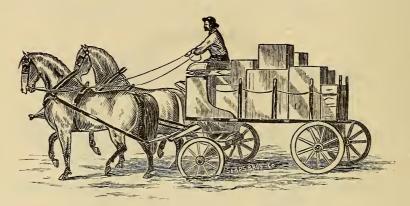
NELSON'S FIFTH WHEEL.



CONSTRUCTION:

The outside circles are wrought iron, and the inside circles or plates are best malleable iron. The outside upper circle has a plain bearing surface, while the lower outside circle has raised portions front and rear, of cast iron, chill-hardened, on which the upper circle rests and swings. The inside circles have concave and convex rings, the lower plate having a King Bolt Socket, fitting an aperture in the upper plate. The upper plate projects below the plane of the outside upper circle sufficient to rest firmly on the lower plate on the bolster. The King Bolts are made tapering in order to give sufficient play to the front Bolster and front Axle.

NELSON'S FIFTH WHEEL.



Wagon in Rut with Patent Fifth Wheel.



Wagon in Rut without Patent Fifth Wheel.

CLAIMS.

First. It dispenses with reaches.

Second. Only one-fourth the usual friction in turning.

Third. It saves in king bolts.

Fourth. All vehicles are able to turn in their own length.

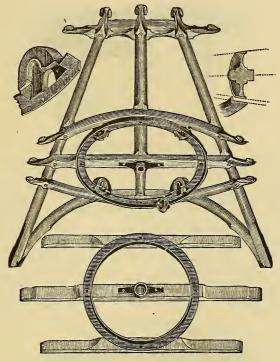
Fifth. It assures lightness and durability.

Sixth. It saves 50 per cent. in springs and beds.

PRICE LIST.

Sizes	16	20	24	30	32	34	36 in. circle.
Nos	1	2	3	4	5	6	7
Price	\$10.00	12.00	15.00	20, 00	20.00	25.00	95 00 aach

HITT'S FIFTH WHEELS.



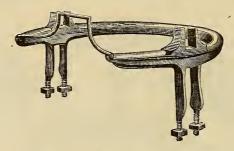
Hitt's Patent Anti-Friction.

USED ON PLATFORM SPRING WAGONS, THREE SPRING WAGONS AND OMNIBUSES.

18 in.	Diameter	with	Center	Plate	S	\$24	00	per	dozen.
20		44	46	"		32	00	LL	"

This Wheel, as constructed, prevents friction, which is so objectionable in the old style. It carries the vehicle steady, doing away with all side motion, and enables a heavily loaded wagon to be cramped easily, and no dirt can get between the upper and lower surfaces.

Construction.—The lower or bottom circle, is made with an outer flange extending upward to the top of the upper circle, and has from four to seven recesses according to size, in which there are friction wheels inserted, that run on journals. The upper circle is made to fit inside the outer flange of the lower circle. It rests upon the friction wheels, and has a depending flange on the inside to cover the inner rim of the lower circle. The friction wheel and under side of the inner circle have the requisite bevel to avoid friction between their surfaces.

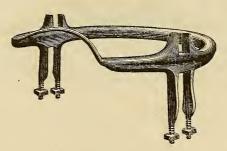


No. 1. Derby Fancy Front.

With Clips Forged from One Piece of Norway Iron.

SIZE OF IRO								R DOZ.			
5% in.	12	13	14	15	16	in	\$16	00			
$\frac{3}{4}$	12	13	14	15	16		17	50			
7/8	12	13	14	15	16		26	00			
Extra	with S	quare	for	Reach		•••••	1	00			
	" Cross-Bar like No. 4										
	" F	langes	s for	Reach	ı		2	00			

In ordering always give the diameter of Wheel, size of the Iron, and size square of the Axle.

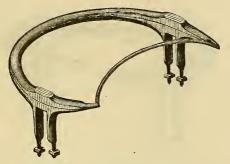


No. 2. Derby Plain Front.

With Clips Forged from One Piece of Norway Iron.

SIZE OF I	RON.		OUTSIDE	DIA	METER.		PRIC	E PE	R DOZ.
5⁄8 i	n.	12	13	14	15	16	in	\$15	00
3/4		12	13	14	15	16		16	50
.7/8		12	13	14	15	16		24	00
Ext	ra wit	h, f	Square	for	Reach			1	00
	"	(Cross-Ba	ar l	ike No	. 4.		2	00
	"]	Flanges	for	Reacl	1		2	00

In ordering always give the diameter of Wheel, size of the Iron, and size square of the Axle.

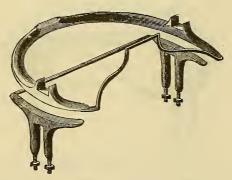


No. 3. Cincinnati Style.

With Clips Forged from One Piece of Norway Iron.

SIZE OF IRO	N.	OUTSID	E DIA	METER.		PR	ICE P	ER DOZ.
5% in.	12	13	14	15	16	in	\$12	50
3/4								
1/8	12	13	14	15	16		21	00

In ordering always give the diameter of Wheel, size of the Iron, and size square of the Axle.



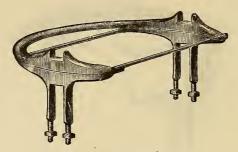
No. 4. Kimbark's Combination.

With Clips Forged from One Piece of Norway Iron.

SIZE OF IRON.	OUTSII	DE DIAM	ETER.	PRICE PER DOZ.
5% in.	12	13	14	in\$24 00
3/4	12	13	14	26 00

Our No. 4 Wheel is made as represented for us, having the spot for Perch, with Cross-Bar to sustain the under circle, making it less liable to rattle than any other style.

In ordering always give the diameter of Wheel, size of the Iron, and size square of the Axle.



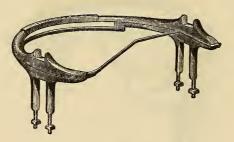
No. 5. Smith's Pattern.

With Clips Forged from One Piece of Norway Iron.

SIZE OF IRO	on. o	UTSIDE	DIAME	TER.		PRICE PER DOZ.			
5% in.	12	13	14	15	16	in	\$24	00	
$\frac{3}{4}$	12	13	14	15	16		26	00	
All D	iameters	of 9	and	½ i	n. I	ron	24	00	

Fifth Wheels with Three Squares extra.

In ordering always give the diameter of Wheel, size of the Iron, and size square of the Axle.



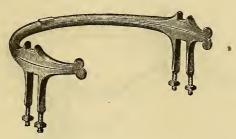
No. 6. Larkin's Patent.

With Clips Forged from One Piece of Norway Iron.

SIZE OF IRON.	c	UTSIDE D	IAMETE	R. PRICE PER DOZ.
5/8 in.	12	13 14	15	16 in\$29 50
3/4	12	13 14	15	16 32 00
All Dia	meters	of $\frac{9}{16}$ at	nd ½	in. Iron
Without	t Squar	re on ba	ck of	Top Circle, a net deduction of 3 00

In ordering always give the diameter of Wheel, size of the Iron, and size square of the Axle.

The long square spot on the top circle is especially adapted to Double Perch Vehicles, and for single a short square spot can be made.

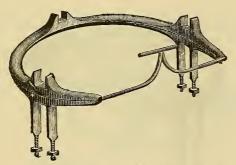


No. 7. Smith's Pattern.

With Clips Forged from One Piece of Norway Iron.

SIZE OF IRON		outsii	E DIAM	ETER.		PRICE	E PE	R DOZ.
5% in.	12	13	14	15	16	in {	\$24	00.
3/4	12	13	14	15	16		26	50
All Dia	meters	s of 3	9 and	1/2 i	n. I	ron	24	00
Withou	t Squ	are or	n top	of Ba	ıck	Circle a net deduction of	3	00

In ordering always give the diameter of Wheel, size of the Iron, and size square of the Axle.



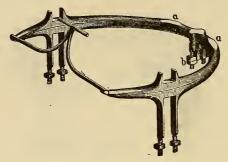
No. 8. McGuire's Patent Single.

With Clips Forged from One Piece of Norway Iron.

SIZE OF IRON.	OUTSID	E DIA	METER.	PRICE PER DOZ.
½ in.	12	13	14	in \$15 00
5/8	12	13	14	

In ordering always give the diameter of Wheel, size of the Iron, and size square of the Axle and Perch.

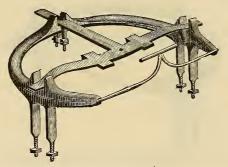
This Circle has an extra Clip raised on the top section for the Perch to rest on, which gives it a great support as it forms a stay on each side of the Perch to prevent it from breaking. They are made from the best Norway iron, well fitted and finished, polished bright all over.



No. 9. McGuire's Patent Double Perch.

SIZE OF IRON.		OUTSIDE	DIAS	ETE	R.	PRICE PER DOZ.
.5/8 in.	12	13	14	15	16	in \$18 00
3/4	12	13	14	15	16	19 00
All Diam	eters	of $\frac{9}{16}$	and	1/2	in. Ir	on 18 00

This Circle has the Anti-Rattler forged solid on the top section of the Circle, and two square spots for the Perches to rest on. They are well finished, and polished bright all over. In ordering be sure to give the length outside of both Perches, so that the square spots (a a) will be made right length.

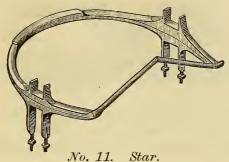


No. 10. McGuire's Patent Combination.

SIZE OF IRO	N. 0	UTSI	DE DIAM	ETE:	R. PRICE PER DOZ.	
5% in.	12	13	14	15	16 in \$24 00	
$\frac{3}{4}$	12	13	14	15	16 25 00	
All Di	ameters	of ·	$\frac{9}{16}$ and	1/2	in, Iron	

As shown by the above engraving this Circle is furnished complete, with Head Block, Perch Plate and Anti-Rattler all combined. The top circle has three forms of Clips raised to support the Perch and Head Block. All the Clips, Stays and Perch Plate are forged solid from the best Norway iron, and are extra well fitted and finished. The Circle is polished bright all over.

Give diameter of Circle, size of Iron, Axle and Perch, when ordering.



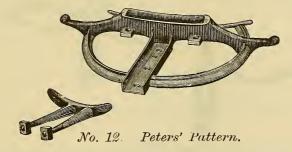
NO. 11. Stur.

SIZE OF		OUTSIDE DIAMETER.	PRICE PER DOZEN.
5/8	in	10, 12, 13 and 14 in.	\$16 50
			18 50

The above Wheel is made with a long center spot on top of the circle, for double reach,

In ordering, always give the diameter of Wheel, size of the iron, and size square of the Axle.

HEAD BLOCK, FIFTH WHEEL AND PERCH PLATE, COMBINED.



10 i	in. Fifth	Wheel	and Head	Block	\$16 50 per doze	n.
					20 00 "	
14	"	"	44		24 00 "	

Above cut represents a Fifth Wheel made of malleable iron, being very strong, compact and economical. It saves making Head Block, forging Perch or T Plate, the bolting and fitting to the Head Block, mortising Head Block, tenoning and scrolling the Perch.

DIRECTIONS. — Cut off Perch and Perch Plate the length desired, lay them in the Groove back of Head Block, and bolt fast to the Perch.

FIFTH WHEEL ANTI-RATTLER.



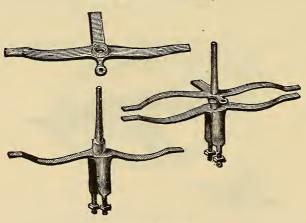
Curtiss' Patent.

The Anti-Rattler is used upon Fifth Wheels where they have become worn and begin to rattle. It is bolted on the under side of the Perch, the wheel resting on the leather packing, and by turning up the set screw makes it fit snugly to the wheel.

Packed in Boxes of 1 Doz. each.

PERCH AND BED PLATES.

FOR FIFTH WHEELS.

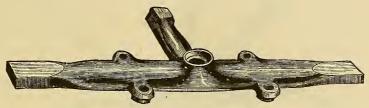


Smith's Patent.

In ordering always give the diameter of the Wheel wanted for.

The upper figure represents the perch or head block plate inverted. The lower figure represents the bed plate in an upright position, and the right hand figure represents the plates put together as when in use. These plates for strength, durability and safety are not excelled by any other for coupling the Axle.

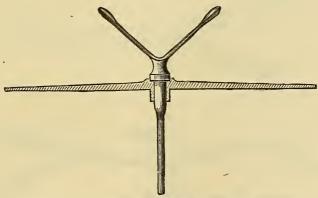
PERCH AND BED PLATES.



Auburn Pattern, for Single Perch.

IZE	OF SPRING.		SIZE OF K	ING E	BOLT.	PRICE	PEF	B DOZ	EN.
	1¼ in		No. 1.	1/2	in	 Single Perch,	\$7	50	
	11/4		2.	9		 "	7	50	
	101						7	50	
	1½	· · · · · · · · · · · · · · · · · · ·		2.0			7	50	

Above will answer for any diameter of Fifth Wheel, the ends being left to draw out and use to suit convenience. Also, stock enough on Perch Stub to draw out and weld to Perch, and are fitted for the Auburn King Bolt.



Sectional View of Perch Plate and King Bolt combined.

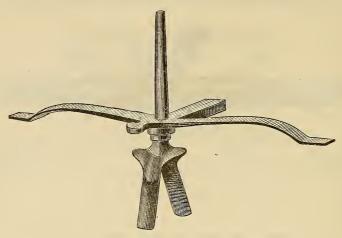


View of the under side.

Auburn Pattern, Double Perch and Bed Plate.

1½ in	., for No.	2	King B	olt	\$9	50	per dozen.
13/8	"	2	44		9	50	16
11/2	"	2	"		9	50	

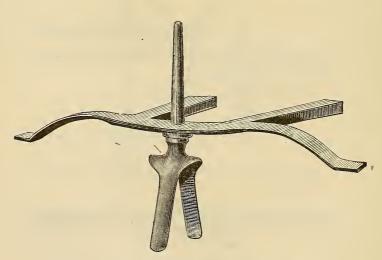
PERCH AND BED PLATES.



No. 3. Single Perch Plate and King Bolt.

FOR FIFTH WHEELS. PRICE PER SET. 12, 13, 14, 15, 16 in. Diameter......\$1 00

In ordering always give the diameter of Fifth Wheel wanted for.

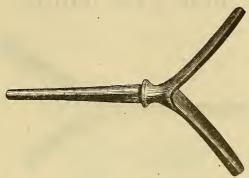


No 4. Double Perch Plate and King Bolt.

In ordering always give the diameter of Fifth Wheel wanted for.

Above are put together ready for use.

CLIP KING BOLTS.



Plain Pattern.

No. 1.	½ in.	Bolt	for	Light Buggies	\$2	75	per dozen.
2.	9 1 6	66		Ordinary "	2	75	4.6
3.	5/8	44	"	Heavy Wagons	·З	40	16



New Pattern, 1876.

No. 1.	½ in.	Bolt	for	Light Buggies	\$3	50 per	dozen.
2.	9	"	"	Ordinary "	3	50	**
3.	5/8	"	"	Heavy Wagons	4	25	**

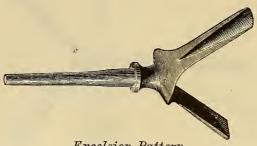


Straight Pattern.

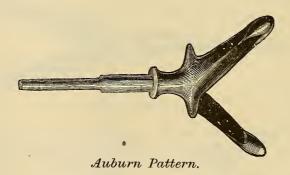
No. 1.	1/2 i	n. Bolt	for	Light Buggies	\$4	00 per	dozen.	
2.	9 16	"	44	Ordinary "	4	00 ,	"	
3.	5/8	"		Heavy Wagons	5	00	**	

Above are forged from best Norway Iron, and finely finished ready for use.

CLIP KING BOLTS.



No. 1.	1/2	in. Bolt	for light buggies		\$4	00	per dozen.
2.	$\frac{9}{16}$	"	ordinary "		4	00	,
3.	5/8	"	heavy wagons	3	5	00	44

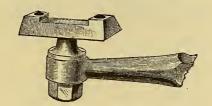


No. 1.	$\frac{1}{2}$	in. Bolt	for light buggies	 \$4	00	per dozen.
2.	16	"	ordinary "	4	00	"
3,	5 /8	"	heavy work	5	00	. "
4.		"	extra heavy work.			

The Auburn Pattern is made to fit the Auburn Pattern Perch and Bed Plate, having an improvement in the method of forging them, which does not require the iron to be upset at the forks in order to leave sufficient stock to form the flanges. From the collar they are forged straight, and will fit a straight hole through the head block and perch plate; and in case of wear between the nut and spring, cannot get loose like King Bolts drawn to a true taper.

Both patterns above are finely finished ready for use.

CLIP KING BOLT YOKE AND BRACE.



Auburn Pattern, Single Brace.

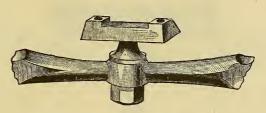
FINISHED FOR AXLES.

PRICE PER DOZ.

7/8, 1, 11/8, 11/4, 13/8, 11/2 in. Bed

\$5 50

Packed in Boxes of 2 Doz. each.



Auburn Pattern, Double Brace.

FINISHED FOR AXLES.

PRICE PER DOZ.

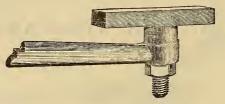
7/8, 1, 11/8, 11/4, 13/8, 11/2 in. Bed

..... \$6 50

Packed in Boxes of 2 Doz. each.

The above Clip Yokes are forged from best Norway iron, are finished in first-class style, the Clip or Yoke being ground to a smooth surface, and perfectly true, the holes being drilled so that the clips of the King Bolt will make a perfectly close fit to the Axle, the eye of the Brace and the Bolt being milled perfectly true and accurate. One goes with every carriage that uses a King Bolt.

CLIP KING BOLT YOKE AND BRACE.



Ordinary Pattern, with Brace.

Price per Dozen,-----\$4 50

Packed in Boxes of 4 Doz. each.

The eye on the Brace and Bolt is milled to an accurate fit. To make one size answer for all sizes of axles, the holes are not drilled, but left for the carriage-maker to drill of such size and distance as his work would require.

CLIP KING BOLT YOKE.



Price per Dozen _____\$2 50

Packed in Boxes of 4 Doz. each.

These Yokes are forged from one solid piece of the best Norway iron, with the Bolt and Collar of the same uniform and smooth finish that our Clip King Bolts have. The Bolt part, on which the perch brace turns, is $\frac{7}{16}$ in diameter. To make one size answer for all axles, the holes are not drilled, but left for the carriage-maker to drill of such size and distance as his work would require.

WHIFFLETREE PLATES.



Clark's Patent.

PRICE P	ER DOZ.
No. 2, for Light Buggies\$3	00
3, for Heavier Carriages	50

The upper and bottom Plates are of Malleable Iron, and the Ring, on which most of the wear comes, is of Wrought Iron. The Plates are made with a broad, plain bearing surface, and so formed that the wear does not come on the Bolt. The three pieces, when riveted together, as shown in the cut, form a safe and most desirable anti-rattling Plate.

Packed in Boxes of 4 Doz. each.



Brewster & Co's Patent.

Made of Wrought Iron.

		PRICE PER DOZ.
No. 1, for Light Buggies .		\$3 00
, 8 88		
2, for Heavier Carriag	es	3 50

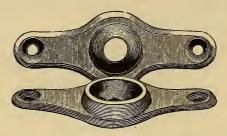
The top Plate is screwed to the Whiffletree, with its hook projecting toward the carriage. The bottom Plate is screwed to the Cross-Bar, with its flange toward the carriage.

The bottom Plate, which was formerly made of Malleable Iron, is now forged, making the whole Whiffletree Plate of Wrought Iron. The thickness of both plates has been increased, and the hook on the top plate extended further under the bottom one than formerly.

They are fitted and finished up in a superior manner, and although always popular, are now liked still better.

Packed in Boxes of 4 Doz. each.

WHIFFLETREE PLATES.

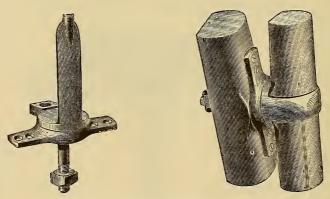


Miller's Patent.

No. 1, for Light Buggies _____\$3 00 per doz.

This Plate is made of Wrought Iron, with a Convex Ball on the upper plate, and a Concave Socket on the under plate, the Bolt passing through the center, fitting accurately together, making it perfectly anti-rattling.

Packed in Boxes of 2 Doz. each.



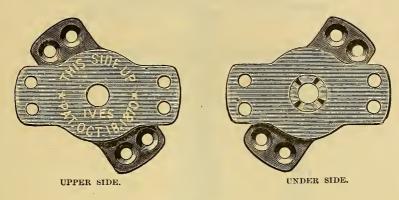
Wilcox's Patent.

Used for Light or Heavy Carriages\$6 75 per doz.

The Top Plate combines the Plate, Bolt and Clip, is made from one piece of Norway iron, and the plates are set in one another so that the strain is taken off of the bolt. It does away with the great objection carriage-makers have, that is, the necessity of making a hole through the Whiffletree in order to connect it with the Cross-Bar, as shown in the cut.

They are put in the market like the left-hand figure, so that the blacksmith can draw the bolt end of Clip to suit his work. The bottom Plate is made of Malleable Iron, but can be furnished of Wrought Iron, if desired, at 50 cents per dozen extra.

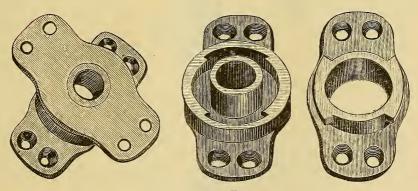
WHIFFLETREE PLATES.



Ives' Pattern.

No. 1,	1½ in.	across	the Center	 \$0 80) per doz.
2,	1¾	u	"	 0 90	0 "
3,	2	**	"	 1 0	0 "

Packed in Boxes of 2 Doz. each.

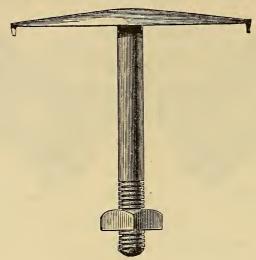


B. S. Porter's Patent.

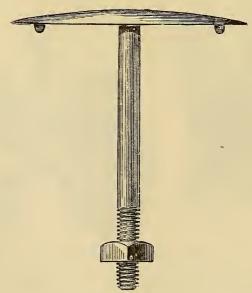
The above Plate is a new device, and will undoubtedly supersede all others. In order to take them apart they must be turned at right angles to each other, and the strain upon the Bolt is comparatively nothing. Are finished in good style.

Packed in Boxes of 2 Doz. each.

WHIFFLETREE BOLTS.



Half Oval, with Spurs at Points.



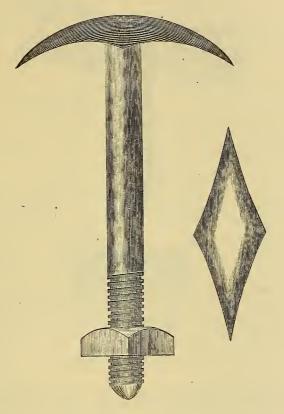
Half Oval, with Spurs set Back of Points.

" 3½, 4 and 4½ in. long 3 00 "

Are made of Norway iron, and well finished.

Packed in Boxes of 4 Doz. each.

WHIFFLETREE BOLTS.



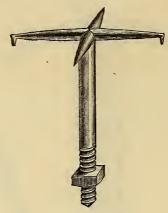
Improved Pattern.

$\frac{5}{16} \times 3$, $3\frac{1}{2}$ and 4 in. 1	ong	\$1	50	per dozen.
³ ₈ × 3, 3½ " 4	"	1	75	**

The above Bolt is made of the best Norway Iron. It is put in crosswise of the Whiffletree, and when the points are closed down on to the wood it forms a band which binds and prevents splitting at the bolt hole, the weakest part of the wood, and makes a very fine finish.

Packed in Boxes of 2 Doz. each.

WHIFFLETREE BOLTS.



Star Pattern.

<u>5</u>	in. diameter,	31/2	and	4	in. l	long	\$3	00 per	dozen.
3/8	"	31/2	44	4	4		3	00	44

Above are made of Norway Iron, beside having the two arms with points to fasten into the wood. It has two arms for wrapping around the whiffletree crosswise, which prevents splitting and strengthens it at its weakest place, making a very superior Bolt for this purpose.

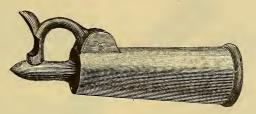
WHIFFLETREE BRACE AND BOLT.



Light, 5 in.	 \$6	00	per dozen.
Heavy, 3/8	 6	00	

The above makes a very secure connection, and is fast coming into general use. In ordering give the thickness of Cross-bar and Whiffletree.

WHIFFLETREE HOOKS.



Grigg's Patent.

Nos	1	2	3	4	5	6
Sizes	₹ 8	1	11/8	11/4	$1\frac{3}{8}$	$1\frac{1}{2}$ in inside.
Plain \$	6 00	7 00	8 00	9 00	9 50	10 00 per dozen pairs.
Japanned	7 00	8 00	9 00	10 00	10 50	11 00 " "

Packed in Packages of 6 pairs each.

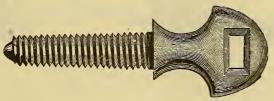
The above is a very useful improvement, being simple in construction, and perfectly secure, and is not liable to freeze up or rust, as the spring is entirely concealed.



Premium Whiffletree Hooks.

Nos	1	2	3	4	5	6
Sizes	7/8	1	$1\frac{1}{8}$	11/4	$1\frac{3}{8}$	11/2
Price	\$5 00	5 00	5 75	6 50	7 50	8 50 per dozen pairs.

Packed in Packages of 6 Pairs each.

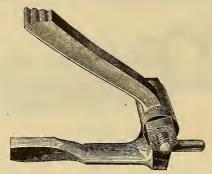


Wrought Iron Cock Eye.

No. 1.	Small Size	\$2	50	per dozen	pairs.
2.	Large "	2	50	44	"

These Cock Eyes are finished in a superior manner, and make a very strong and durable fastening.

Packed in Boxes of 2 Doz. each.



Beveled Ears.

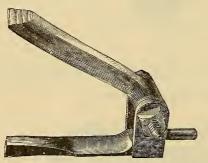
⁷/₁₆ in. Bolt, with Thread in the Ear, finished Black or Bright.

Extra Light,	Eye	. 7/8	×	3/4 i	in., Black	 \$11	25	Brigh	t{	\$1 3	25	per doz.	pairs.
Boston,	"	1	×	3/4	"	 11	25	"		13	25	"	"
New York,	"	1	×	1/8	"	 11	75	**		13	75	"	"
Baltimore,	"	11/8	ί×	1/8	"	 12	50	"		14	50	"	"
Philadelphia No	.2,"	11/4	ί×	1	"	 14	50	"		16	50	"	44
Philadelphia No	. 1, "	11/2	×	1	"	 17	90	41		19	00	"	"

With Square Bolt in the Ear, \$2 00 per doz. pairs extra.

Packed in Boxes of 6 Pairs each.

MADE FOR RUBBER ANTI-RATTLERS.



Straight Ears.



Shaft Eye.

3% in. Bolt, without Thread in the Ear.

Light,	Eye	1	×	3/4	inBı	ight,	\$13	25	$per\ doz.$	pairs.
Heavy,	"	1	×	1/8		"	13	75	"	
Baltimore,	"	11/8	ί×	7/8		"	14	50	**	"
Philadelphia		11,	íx	1		"	16	50	66	2.5

With Square Bolt in the Eye, \$2 00 per doz. pairs extra.

Packed in Boxes of 6 Pairs each.

MADE FOR RUBBER ANTI-RATTLERS.



Smith's Patent Noiseless.



Rubber with Steel Lining.



Patent Shaft Eye.



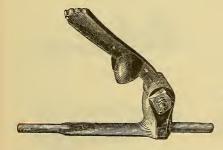
Finished with Wood.

Simplest, most Durable, Anti-Rattling Coupling made.

Extra Light,	Eye	7⁄8 ×	$\frac{3}{4}$	in	\$13	25	per doz. pa	irs.
Boston "	"	$1 \times$	$\frac{3}{4}$		13	25	"	"
New York Heavy,	66	1 ×	7/8		13	75	44	66
Baltimore,	61	1½ ×	7/8		14	50	**	66
Philadelphia No. 2	, "	1½ ×	1		16	50	"	66

With Square Bolt in the Ear, \$2 00 per doz. pairs extra. Steel Lined Rubbers........... 3 00 " " "

Finely Milled Inside and Outside.



Central Park Pattern.



Rubber.



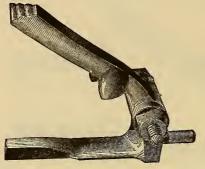
Shackle Part.

1 in.	Light,	Milled	 \$18	00	per doz. j	oairs.
1	Heavy,	"	 19	00	"	**
$1\frac{1}{8}$	66	"	 22	00	"	"

With Square Bolt in the Ear, \$2 00 per doz. pairs extra.

1 in.	Central Park	Shaft Rubl	oers	\$1	50	per doz.	pairs.
$1\frac{1}{8}$	**	"		1	75	"	"

Packed in Boxes of 6 Pairs each.





Patent Shaft Eye.



Beveled Ears.

Finished with Wood.

Finely Milled Inside and Outside.

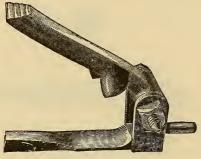
Extra Light,	BrightEye	⅓ in. × ¾ in.	\$13 25
Boston "	" "	$1 \times \frac{3}{4}$	13 25
New York Heavy,			13 75
Baltimore,			14 50
Philadelphia No. 2	, " "	1¼ ×1	16 50
" No. 1	, " "	$1\frac{1}{2}$ × 1	19 00

With Square Bolt in the Ear, \$2 00 per doz. pairs extra.

Made for Rubber Anti-Rattlers.

Patent 1871 Pattern.

Packed in Boxes of 6 Pairs each.





Patent Shaft Eye.



Straight Ears.

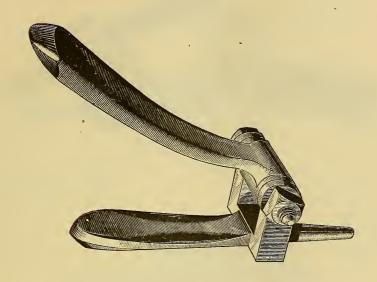
Finished with Wood.

	3% in. Bolt,	without	Thread in the Ear.
	, ,		PER DOZ. PAIRS.
1 in Light,	BrightEye	1 in. \times	3/4 in \$13 25
1 Heavy,	" "	1 ×	½ 13 75
Baltimore,	" "	11/8 ×	⁷ / ₈ 14 50
Philadelphia,		1¼ ×1	16 50

With Square Bolt in the Ear, \$2 00 per doz. pairs extra.

Made for Rubber Anti-Rattlers. Patent 1871 Pattern.

Packed in Boxes of 6 Pairs each.



City Pattern, with Spaces for Rubber.

Portland,	or	$\frac{7}{8}$ in.	Light	Pattern,	3% in.	Bolt	\$11	25	per	dozen pairs.
Boston,		1		"	3/8	"				"
New York,	e e	1	Heavy	. "	7	"	11	75	"	"
Baltimore,	"	11/8	"	44	76	"	12	50	"	"
Philadelphia,	"	11/4	44	"	7	"	14	50	"	£C.
Cincinnati,	"	11/2	66	"	1/2	"	17	00	"	и
Chicago,	"	13/4	"	"	1/2	"	30	00	"	"
St. Louis,	"	2	**	"	1/2	"	50	00	"	"

All to screw in the ear unless ordered otherwise. The bolts are milled and shaft eyes drilled to exactly fit the bolts.

Packed in Boxes of 6 Pairs each.

Above is a new Coupling, and each size on the list has been given the name of a city. They are only made in one style of iron finish, which will undoubtedly give them a good reputation and become popular with the consumer. The pattern is similar to the Auburn Coupling, and quality guaranteed equal if not superior to all others.

SHAFT AND POLE COUPLING.

IMPROVED PATTERN OF 1875.



Saunders' Patent.

MADE ENTIRELY OF NORWAY IRON.

		SHA	FT.	POLE.	
No. 0.	Extra Light Work	\$1	75	\$1 25 per p	air.
¹ 1.	Usual " "	1	75	1 25 "	
2.	Medium	2	00	1 25 "	
3.	Heavy	2	25	1 50 "	

Pole Eyes made to fit same as Shaft Eyes.

Packed in Boxes of 6 Pairs each.

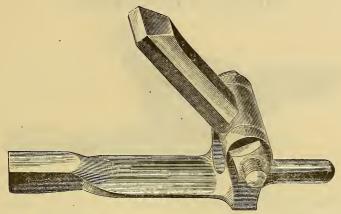
This Coupling as now made is, without doubt, a very reliable and perfect Coupling. Its long use, by the most reliable carriage trade at the East, is conclusive of its great merit. This Coupling is made of Norway iron only, having lately altered the pattern so that the hinged part, when attached to the shafts, is easily changed to a pole, as desired — more room being given for the shafts to enter between the rivet and the clip against the side. The bolt is riveted in on one ear, being formed to fill a square hole punched in the ear, making it impossible for the bolt to turn or get loose.

The pattern of 1875 is a great improvement on any previously made.

RUBBER TUBING FOR SAUNDERS' SHACKLES.

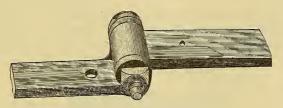


Made expressly for this purpose, of good Rubber.



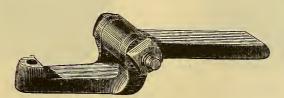
Extra Heavy Wagon Coupling.

Chicago,	1¾ in.	Eye	\$30	00	per doz.	pairs.
St. Louis,	2	"	50	00	"	46



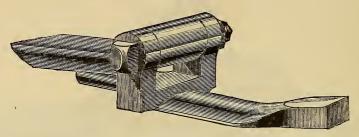
Plain Pattern.

$1 \times \frac{7}{8}$ in	. Eye,	Black	\$8	75	Bright	\$10	50	per doz.	pairs.
1×1	"	"	9	50	"	11	25	"	46 .
$1\frac{1}{8} \times 1$	"	"	10	50	"	12	25	"	"
$1\frac{1}{4} \times 1\frac{1}{8}$	"	"	13	50	"	15	25	**	44
$1\frac{1}{2} \times 1\frac{1}{8}$	"	"	16	00	"	18	00	"	"



Clip Bar Pattern.

$1\frac{1}{8} \times 1$ in.	Eye,	Black	 \$10	50	Bright	\$12	25	per doz. p	airs.
$1\frac{1}{4} \times 1$	66	44	 12	00	"	14	00	**	66



Half Bright.

⅓ in.	Width of	Eye	§12	00	per	dozen pairs.
1	"	и	12	00	41	ıı
11/8	"	"	13	00	44	44
11/4	"	"	15	00	44	"
11/2	44	"	18	00	c·c	"

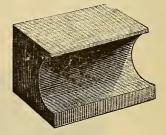
These Couplings are milled to surface on the upper side, and answer every purpose of a full-bright Coupling. All styles of Couplings can be furnished milled in this way at a trifling expense above the cost of the ordinary black Coupling.

Packed in Boxes of 6 Pairs each.

SHAFT RUBBERS.



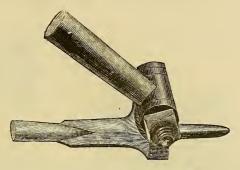
Central Park.



Common.

Central Park Rubbers \$1	75	per	dozen pairs.
Common Rubbers	75	"	u

POLE COUPLINGS.



 $\frac{7}{16}$ in. Bolt, with Thread in the Ear.

Light Pattern,	Eye	, ½×	3/4	in., 1	Black,	\$11	25	Bright,	13	25	per doz.	pairs.
New York,	* 6	1 ×	7/8		"	11	75	"	13	75	"	"
Baltimore,	"	11/8 ×	7/8		**	12	50	"	14	50	"	""
Philadelphia No. 2,	"	11/4 × 1	1		**	14	50	"	16	50	"	"
Philadelphia No. 1,	"	1½ ×	1		u	17	00	**	19	00	"	**

With Square Bolt in the Eye, \$2 00 per doz. pairs extra.

Packed in Boxes of 6 Pairs each.

POLE EYES.



Plain Pole Eye.

1 in.	Ey	eBlack,	\$4	50	Bright,	\$5	50	per doz.	pairs.
$1\frac{1}{8}$	"		5	50	u	6	50	46	66
11/4	"	"	6	50	"	7	50	44	**
11/2	"	"	8	00	"	9	00	46	46

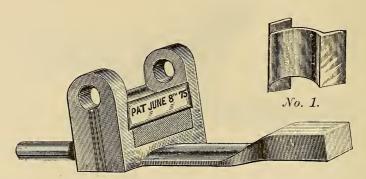


Reversible Pole Eye.

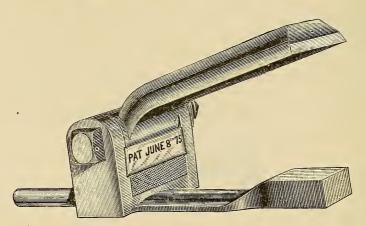
% in.	Eye		Black,	\$5	00	Milled,	\$6	00	per doz.	pairs.
		·								
	"		"	8	00	. "	9	00	"	46

Packed in Boxes of 6 Pairs each.

SHAFT COUPLING ANTI-RATTLER.



No. 2.



No. 3.

Price	per	single pair\$0	35
41	**	dozen "	50
L	**	gross	00

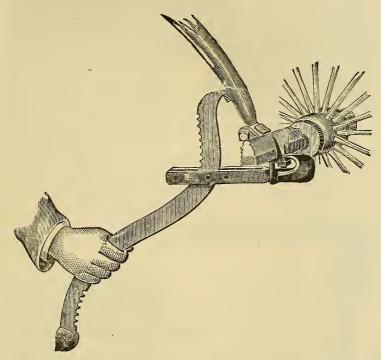
The above is a new article to prevent rattling in Carriage Shaft Couplings. The Collar, Fig. 1, is made of brass, so formed to hold the Gum in place as shown in Fig. 2; and being milled to fit the eye, as shown in Fig. 3, makes a perfect fit and finish to the Shackle. The brass and iron coming together, the friction is very slight, and the Gum being entirely protected will not need renewing.

They are put up in Boxes of 12 Pairs each, to fit either the Straight or Beveled Ear Patterns, from % in. to 11/4 in.

STONE'S PATENT

SHAFT AND POLE SHACKLE JACK.

PATENTED JANUARY 12, 1875.

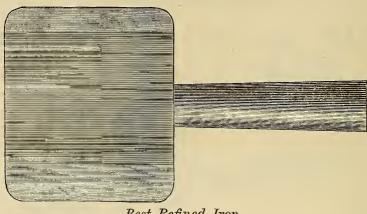


Price______\$21 00 per dozen.

The application of this valuable invention is shown in the above cut, from which it will be seen that when in use the Hook catches upon the Clip Yoke or Bar behind the axle, the arms or prongs of the Hook striking beneath the axle; when in this position the lever grapples the shaft either on the shoulder of the shaft eye, on the shaft iron itself, or upon the surest grappling point, the nut of the first bolt securing the wood to the shaft iron, as shown in the cut. This furnishes a leverage which easily compresses the rubber so as to allow the shaft bolt to be put in and avoids the danger of stripping off the thread.

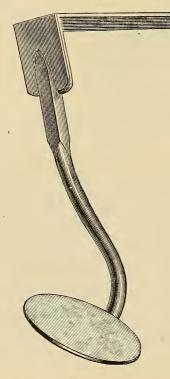
The notched end is intended for use with Poles, though it may be used on shafts when there is a shoulder on the shaft eye.

It will be observed that the leverage can be changed by a proper use of the bolt holes in the Hook and the notches on the lever, so that this Jack can be used with any style or shape of shaft, it being the most readily adjusted of any Shackle Jack in use. It is simple, durable, and effective.



Best Refined Iron.

No. 1.	Pad,	23/4	$\times 3$ in		\$4	50	per dozer	pairs.
2.	"	31/1	×31/4		4	50	"	"
								"
			,					16
		, ,		****				66

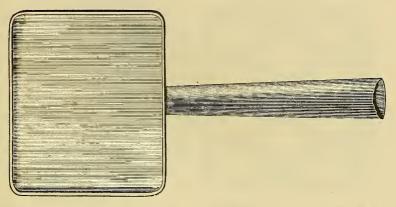


WROUGHT

IRON SHAFT STEP.

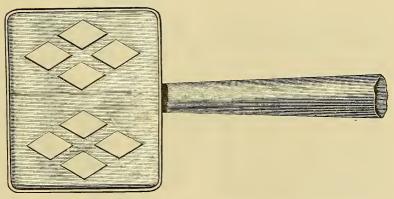
They are made in pairs, right and left hand, and are sold either by the dozen or single pairs. They are superior to the malleable iron step for the purpose designed. Are used principally on express and truck wagons.

Price_____\$15 00 per dozen pairs.

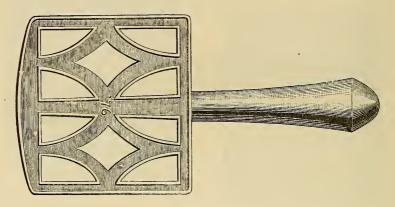


Plain Pattern, with Beaded Edge. Ordinary Finish.

Forged solid from the best of Norway iron.



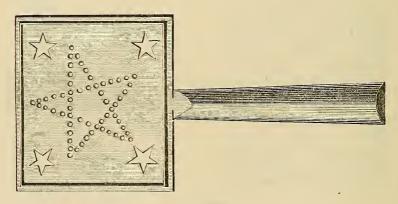
Diamond Pattern, with Beaded Edge. Ordinary Finish.



Centennial Pattern.

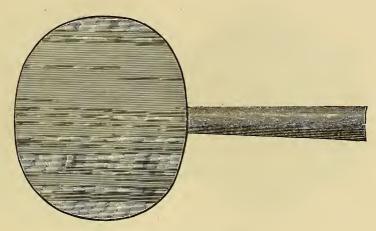
No. 1.	$2\% \times 3$	in	\$7	50	per d	ozen pairs.
2.	$3\frac{1}{4} \times 3\frac{3}{8}$		7	50	"	"
3.	$3\frac{1}{2} \times 4$		9	00	"	"

Forged solid from the best of Norway iron.



Star Pattern.

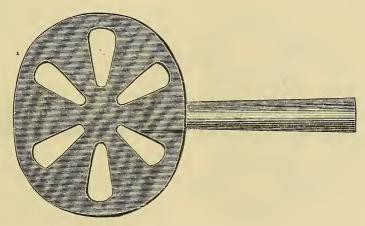
No. 1. Pad $3\frac{1}{4} \times 3\frac{1}{4}$ in., plain without open star\$ 9 00 per dozen pairs. 2. Pad $3\frac{1}{4} \times 3\frac{1}{4}$ in., with open star as above 10 00 " "



Plain Oval Pattern.

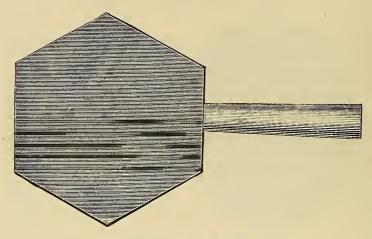
No. 1 Pad, 3	×3¼	\$10	00	per doz.	pairs.
2 " 3	×4	10	00	66	66

Forged solid from the best of Norway iron.



Open Oval Pattern.

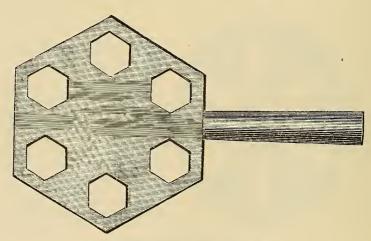
No. 1 Pad, 3	$\times 3\frac{1}{4}$ in.	 \$10	per doz.	pairs.
2 " 3½	4×4	 10	46	66



Plain Hexagon Pattern.

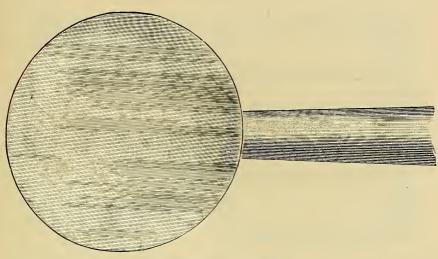
No. 1 Pad, 3	×3¼ in	1	\$10	00	per doz. 1	pairs.
2 " 31	4×4		10	00	u	"

Forged solid from the best of Norway iron,



Open Hexagon Pattern.

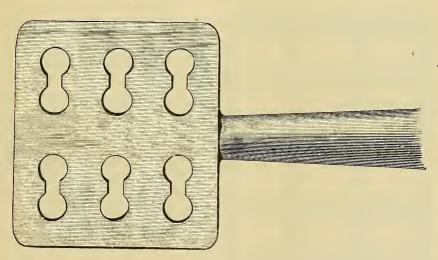
No. 1 Pad	, 3 ×3½	in	\$10	00	per doz. pa	airs.
2 "	3½ × 4		10	00	41	н



Plain, Round Pattern.

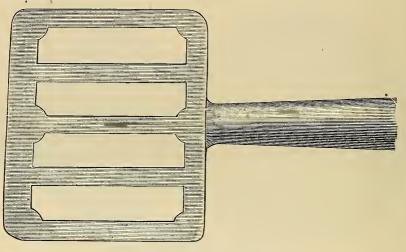
No. 1 Pad, 4 \times 4 in. \$10 00 per doz. pairs. 2 " $4\frac{1}{2}\times4\frac{1}{2}$ 10 00 " "

Forged solid from the best of Norway iron.



Ball Pattern.

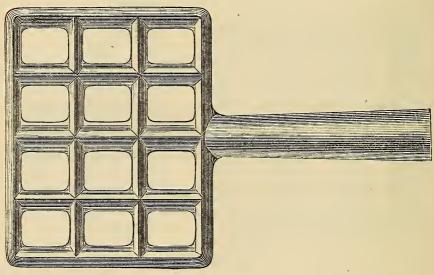
No. 1	Pad,	3 x	1/4 in.	 \$10 00	per doz.	pairs.
2	"	31/4×	Ł	 10 00	"	**
3	46	3¾ ×	11/4	 12 00	u	ec



Ribbed, Square Pattern.

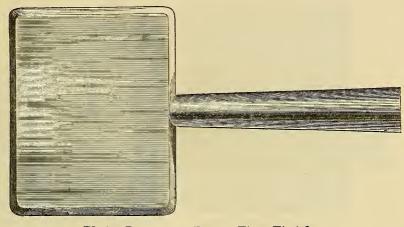
No. 1 Pad, 3 ×31/4 i	1	\$12	00	per doz.	pairs.
2 " 3½×4"		12	00	- "	"
2 " 3½ × 4 3 " 3¾ × 4½			00	cc	"

Forged solid from the best of Norway iron.



Waffle Pattern.

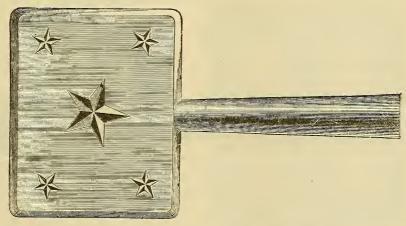
No. 1 Pad, $3 \times 3\frac{1}{4}$ in. \$12 00 per doz. pairs. 12 00 "



Plain Pattern. Extra Fine Finish.

No. 0	Pad,	21/8	$\times 3\frac{1}{4}$	in	\$9	00	per doz.	pairs.
1	"	3	$\times 4$		9	00	"	*6
2	"	33/4	$\times 4\frac{3}{4}$		11	00	"	"

Each Step Pad is forged solid from one piece of best Norway iron, and will not break down or bend when in use.

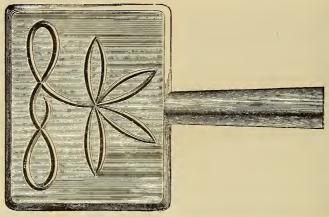


Embossed Star Pattern. Extra Fine Finish.

No. 0	Pad,	$2\frac{1}{8} \times 3\frac{1}{4}$	in,	\$10	00	per doz.	pairs.
1	"	3×4					
2	"	$3\frac{3}{4} \times 4\frac{3}{4}$		12	00	66	44

Forged solid from the best of Norway iron.

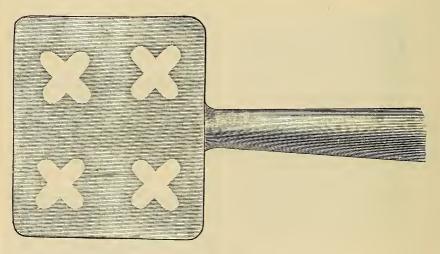
Are made with raised figures on the Pad, which form sharp angles, preventing the foot from slipping, and making a neat finish.



Embossed Leaf Pattern. Extra Fine Finish.

No. 0	Pad,	$2\frac{1}{8} \times 3\frac{1}{4}$	in	\$10	00	per doz.	pairs.
1	"	3×4		10	00	а	"
2	"	$3\frac{3}{4} \times 4\frac{3}{4}$		12	00	"	46

Forged Solid from the best of Norway iron.



"X X" Pattern. Extra Fine Finish.

No. 1	Pad,	3 x	31/4	in	\$10	00	per doz.	pairs	
2	"	31/4×	4	***************************************	10	00	"	**	
				,					•

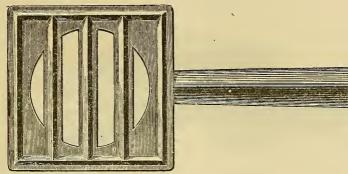


Fig. 1.

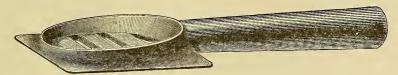


Fig. 2.

Cross-Bar, Open Pattern.

No. 0	Pad,	$2\% \times 3$	in	\$13	00	per doz.	pairs.
1	"	$3\frac{1}{4} \times 3\frac{3}{8}$		13	00	"	66
2	**	$35/ \times 33/$		16	00	66	"

Made expressly for Fine Light Carriages.

Fig. 1 is a view of the side, on which, when on the carriage, the foot treads, and Fig. 2 the reverse side.

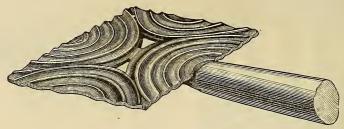
One of the peculiar features of this Step is, that the bars run across the Pad at right angles with the shank, instead of parallel with it, which will better hold the foot in place when stepping on to the Pad than if the bars run lengthwise, and by many is thought of better style.

The upper side, Fig. 1, is finished with sharp angular beads, which also keep the foot from slipping, and add finish to the Step.

As shown in Fig. 2, the Step is supported on the under side by a strong ring, which tapers toward the edges and front, making a light Step, and at the same time one of great strength. They are forged solid from one piece of the best Norway iron, and we offer them as the finest Step known to the trade.

CORRUGATED STEP PADS.

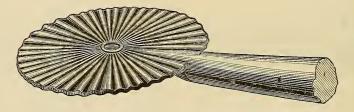
SOLID.



South Park Pattern.

No.	1	Pad,	$2\frac{3}{4}$	×	3	in	\$10	00	per doz.	pairs.

Forged solid from the best of Norway iron.



Union Park Pattern.

No. 1	Pad,	$3\frac{1}{4}$ in	 \$10	00	per doz.	pairs.
2	"	4	 12	00	"	"
3	"	$4\frac{1}{2}$	 12	00	ø¢.	*

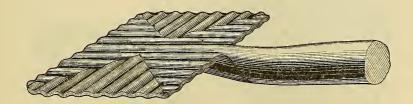
CORRUGATED STEP PADS.

SOLID.



No.	1	Pad,	23/4	×	3	in	\$10	00	per	doz.	pairs.
			_						_	•	_
	3	"	3	×	31/2	••••••	10	00	•	•	"
	4	"	31/4	×	4		10	00	•	•	u
	5	u	4	×	$4\frac{1}{2}$	••••	12	00	•	•	cc

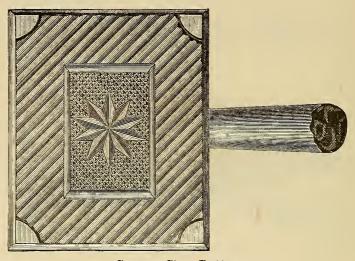
Forged solid from the best of Norway iron.



Lincoln Park Pattern.

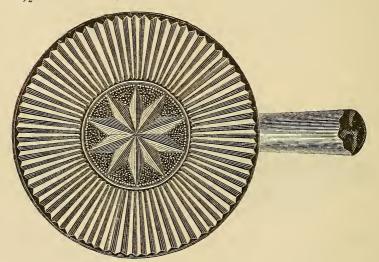
No. 1	Pad,	$2\frac{3}{4} \times 3$	in	 	\$10	00	per doz.	pairs.
2	"	3½×3½		 	10	00	"	**
3	"	3 ×3½		 	10	00	u	"
4	**	3½×4		 	10	00	46	"
							41	46

RUBBER STEP PADS.



Square Star Pattern.

No. 1.	$3 \times 3\frac{1}{2}$	in. style al	ove,	with	Shanks	3	\$15 00	per doze	n pairs.
2.	31/4 × 4	""	"	44	44		15 00	" "	- "
3.	$4\frac{1}{2} \times 5$	44		"	46		20 00) "	"

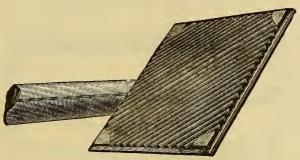


Round Star Pattern.

No. 4.	4 in.	diameter,	style	as above,	with	Shank	3	\$15	00	per dozen	pairs.
5.	41/6	"	""	"	"	44		17	60	* "	- "
6.	5	"	44	"	"	44		17	60	"	"

The advantages of Rubber Steps over common is apparent, as the danger of slipping on entering or leaving a carriage is avoided by its use. Care should be taken not to attach the Pads till the welding to the Shank proper is completed, as the great heat required would injure the gum.

RUBBER STEP PADS.



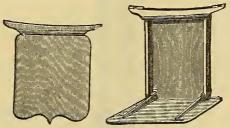
Plain Pattern.

No. 1.	3	$\times 3\frac{1}{2}$	in., squa	are _		with Shanks,	\$13	50	per	dozen pairs.
2.	$3\frac{1}{2}$	$\times 4$		_		. "	13	50	٠.	"
3.	$4\frac{1}{2}$	$\times 5$	"	٠.		. "	18	00	44	.6
4.	4	in. d	iameter,	roun	d	. "	13	50	44	"
5.	$4\frac{1}{2}$,	"	44		. "	16	20	44	"
6.	5		"	44		. "	16	20	LL	"

Rubber Treads for Book Steps.

Nos.	11	12	13	14	15	16	
Sizes,	6×8	$7 \times 8\frac{1}{2}$	6×9	$6 \times 9\frac{1}{2}$	6×10	7×8	********
Nos.	17	18	19	20	21		} \$20 00 per dozen pairs.
Sizes,	$7 \times 8\frac{1}{2}$	7×9	$7\times 9\frac{1}{2}$	7×10	8 × 10	j	

COACH STEPS.

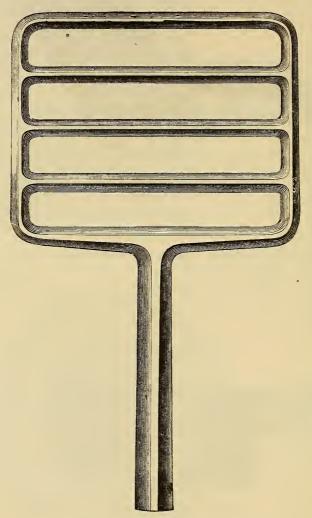


Closed and Open, Single.

Single '	Steps,	Wrought	Iron,	with A	ttachment\$	24	00
		"					
Double	44	"	**	with	"	55	00
"	"	"	44	withou	t "	45	00

When ordering Folding Steps make a drawing of the sweep of Coach Sill; give the height of the Body from the ground: state whether the Hinges used are common coach or concealed hinges; the length of Step, the round and level line of the Body, and if the door is cut through even with the rocker. These points are necessary in order to get the Step to fit the place designed for it.

GRIDIRON COACH STEP.

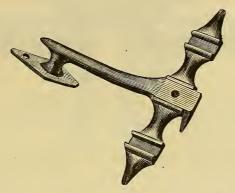


Made of the Best Norway Iron.

No. 1 Step,	6×5 in.	 \$4 50	per set.
2 "	7×6	 5 00	"

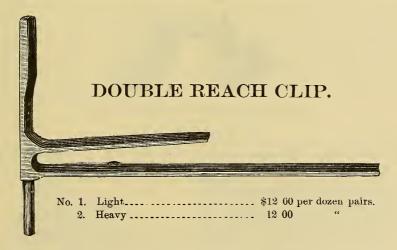
They are made tapering from the back to the front bar, giving a lighter appearance to the front of the Step, and increasing in strength toward the shank.

DEAN'S PATENT COMBINED CLIP HOLDER AND BRACE.



No. 1.	11/4	in,	15 cents per	pound.
2.	11/2		15	**

This combined Plate and Brace is used for fastening on carriage springs, and forming a stronger and lighter connection with the Reach at that point. The Plate set on the under half of the Spring, and being transversely grooved, receives and holds the Clips to their places, the Brace goes to the Reach, and there receives a bolt. The whole is very light, and gives great strength and elegance of finish to the parts.



The above Clip is made from one piece of best Norway Iron, and left in the shape as illustrated, so that they can be fitted to the Axle; but in ordering, give diameter of Reach and Axle.

FRENCH COACH CLIP.



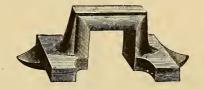
Meeker & Mason's Patent.

Forged solid from one piece of the best Norway iron.

No. 1	For 2 in.	Springs		\$5	25	per pair.
2	$1\frac{3}{4}$	"		5	00	"
3	$1\frac{1}{2}$	"	, 	4	75	"
4	11/4	**		4	50	"

All the Corners of the above forging will be found worked out to sharp, well defined angles. They are designed for Platform Spring work. Are much cheaper than they can be made by hand.

COACH AXLE CLIP.



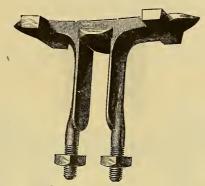
Designed to match the French Coach Clip.

A Set consists of Four Clips.

No. 1	For 1½ in.	Axle and	13/4	or 2	in. Springs .	• • • • • • • • • • • • • • • • • • • •	\$5 00	per set.
2	13/8	66	$1\frac{1}{2}$	$1\frac{3}{4}$	" _		4 00	"
3	$1\frac{1}{4}$	"	$1\frac{1}{4}$	11/2	" -		3 50	"
4	11/8	"	11/4	1½	" -		3 00	46
5	1	"	1	$1\frac{1}{8}$	" .		2 75	66

Each Clip is forged solid, in a workmanlike manner, from one piece of the best Norway iron, and are used in connection with the Short Spring Clips to fasten the axle and spring together of coaches and carriages which have platform springs and iron axles without wood,

AXLE SADDLE CLIP.

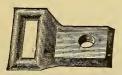


7/8 in.	Axle,	for 1¼ in	. Spring	Y	\$12	00	per dozen.
1	**	11/4	"		12	00	"
1	"	13/8	"		12	00	"
1	44	11/2	"	***************************************	14	00	££
11/8	"	11/4					"
11/8		13%	"		14	00	"
$1\frac{1}{8}$	44	11/2	"		14	00	"
11/4	44	11/2					"

For Iron Axle Only.

The above Iron is designed to clip on to the Axle, and form a support and fastening for springs on three and four spring work, which are used on axles that are wooded. As shown in the above cut, these Saddle Clips have Flanges projecting between the Clips to give more bearing on the wood and relieve the Clips from strain by the sway of the spring. Each Clip is forged solid from one piece of the best iron, and will be found a superior forging in all respects, and are used in connection with the Short Spring Clips.

SAFETY LOOPS AND LOOP YOKES.





Safety Loop.

Loop Yoke.

Packed in Boxes of 4 Doz. each.

PATENT SHORT SPRING CLIP.



Octagon Pattern.

DESIGNED TO BE USED WITH THE FRENCH COACH CLIPS, COACH AXLE CLIPS, AND THE AXLE SADDLE CLIPS.

For 3	leaf	11/4	in. Spring,	Shank	5 ir	n, diameter			\$1 '	75	per dozen.
	4.		"		5						"
4	44	11/4	**	"	3/8	"			2 (00	**
3	44	13%	"	44	3/8	"			2 (00	
4		13%	**	44	3/8	"			2 (00	tr.
3	44	11/2	44	44	3/8	"			2 (00	"
4	- 44	11/2	"	"	3/8	"			2 (00	"
5	44	11/2	"		3/8	"		. 	2 (00	44
5	44	13/4	"	"	7 7 6	"			2 5	25	"
6		13/4	"	"	$\frac{7}{16}$	"			2 5	25	"

Packed in Boxes of 1 Doz. each.

These Clips are forged from the best Norway iron, the corners being worked out to well-defined sharp angles. They are polished ready for painting, and are entirely new in design, and will make a very neat finish.

BREWSTER & CO'S

PATENT BUGGY SADDLE CLIP.



For Double Perches Only.

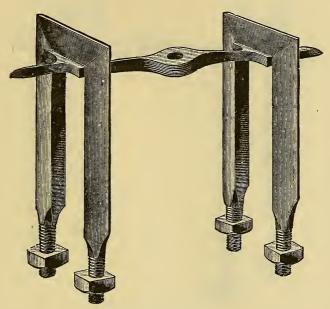
Made for $1\frac{1}{4}$, $1\frac{3}{8}$ and $1\frac{1}{2}$ in. Springs.

These Clips are made solid in one piece, of the best Norway iron, and make a strong, solid connection of the Spring and Axle, no bolt used, and are made in such a manner as to give a good finish.

Price \$6 00 per Dozen.

BEECHER'S

PATENT BUGGY SADDLE CLIPS.



Sharp Pattern.

Two Clips and One Top Plate make a Set.

Size of Springs,	1¼ in.	Lengths,	2	and	3	in	\$5	00	per doz.	sets.
"	$1\frac{3}{8}$	"	$2\frac{1}{4}$	"	$3\frac{1}{4}$		5	00	"	"
66	1½	"	$2\frac{1}{2}$	**	$3\frac{1}{2}$		5	00	"	66
Clips, without t	he Top P	late					4	60	ee.	**

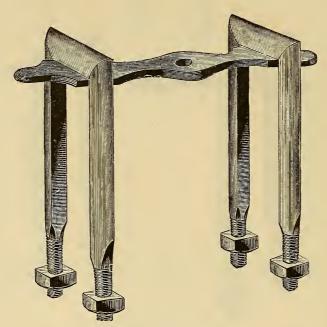
Lengths given are for the Flat Part of the Clip only.

These Clips are designed for use either on Single or Double Perch Buggies. The Top Plate is made of Malleable Iron, and drilled for the Center Bolt in the Spring. The Clips are polished, and ordinarily measure about $4\frac{1}{4}$ in. whole length, but any length desired can be furnished.

Are packed in Boxes of 1 Doz. Sets each.

BEECHER'S

PATENT BUGGY SADDLE CLIP.



Oval Pattern.

Two Clips and One Top Plate make a Set.

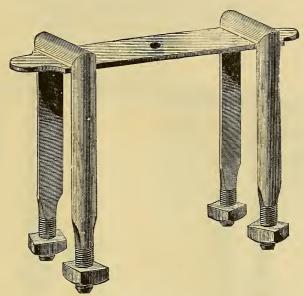
Size of Spring	gs, 1¼ in.	Lengths,	2	and	3	in	\$5	00	per doz.	sets.
"	13/8	"	$2\frac{1}{4}$	"	31/4		5	00	"	46
46	$1\frac{1}{2}$	"	21/2	"	$3\frac{1}{2}$		5	00	46	"
Clip, without	the Top Pl	ate					4	60	"	"

Lengths given are for the Flat Part of the Clip only.

These Clips are designed for use either on Single or Double Perch Buggies. The Top Plate is made of Wrought Iron, with ridges raised on both ends to receive the Clip, which has a depression on the under side to fit. The Short Clips are used on the Front Spring and Head Block.

Are packed in Boxes of 1 Doz. Sets each.

BEECHER'S PATENT BUGGY SADDLE CLIP.



Half Round Pattern.

Two Clips and One Top Plate make a Set.

FOR 11/4 IN. SPRINGS.

No. 00.	Flat	part of	Clip,	2 in.	long with	Top	Plate	s	\$5	00	per dozen	sets.
0.	64	" "	46	$2\frac{1}{4}$	-,,	iĩ	"		5	00		"
1.	44		44	23/	46	e.	44		5	00		"
2.			44	3		"				00	"	46
3.	64	"		31/4	"	**	"		5	00	"	66
4.	"	**	**	31/2	· · ·	"	"		5	00	"	"

FOR 1% IN. SPRINGS.

No. 5.	Flat part of	Clip, 21/2 in.	long, with	Top	Plates	\$5	00	per dozen	sets.
6.		" 31/4	911		Plates	5	00	**	"

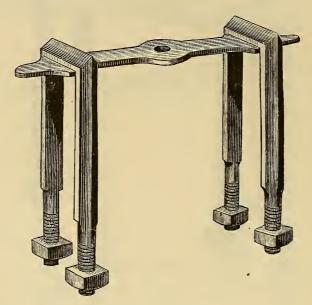
FOR 1½ IN. SPRINGS.

No. 7.	Flat p	art of	Clip,	21/6	in. long	with	Тор	Plates	 \$5	00	per dozen	sets.
8.			ec"	$23\tilde{4}$	0	44	ıt	46	 5	00		
9.	**		**	31%								44
10.		**	66	33%		"	66				**	44
11.	"		**	41/		"	44	"	 5		44	
Clips w	ithout	the T	op Pla	ites.					 4	60	**	

These Clips are designed for use, either on Single or Double Perch Buggies. The Top Plate is made of Wrought Iron, with ridges raised on both ends to fit a depression on the under side of the Clips. The short Clips are used on the Front Spring and Head Block.

Packed in Boxes of 1 Doz. Sets each.

BUGGY SADDLE CLIP.



Diamond Pattern.

Two Clips and One Top Plate make a Set.

Size of Springs,	1½ in	. Lengths,	21/4	and	31/4	in	\$5	00	per doz. s	ets.
66	1%	u	21/4	"	31/4		5	00	"	44
ce	1½	et	21/2	"	31/2		5	00	ee .	46
Clips without th	ne Top	Plate					4	60	"	46

Lengths given are for the Flat Part of the Clip only.

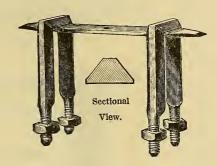
This is an entirely new design, used the same as other styles; has Wrought Iron Plate, and well fitted to the Clips. They are nicely polished and finished ready for painting, making a very neat style.

Packed in Boxes of 1 Doz. Sets each.

BUGGY SADDLE CLIP.







Design Patented.

Smith's Octagon Pattern.

Two Clips and One Top Plate make a Set.

FOR 1¼ IN. SPRINGS.

No.	00	Flat part	of Clip,	2	in.	long,	with	Top Plates	3	\$4	00	per doz.	sets.
	0	"	"	2%		"	**	"		4	25	66	ει
	1	"	"	$2\frac{3}{4}$		"	"					"	
		66										**	
	3	ec	"	31/2	1	"	"	"		5	50	"	"

FOR $1\frac{3}{8}$ AND $1\frac{1}{2}$ IN. SPRINGS.

No. 1	Flat part	of Clip,	3 in.	long,	\mathbf{with}	Top Plate	es	\$ 5	00	per doz.	sets.
2	44	66	$3\frac{1}{2}$	"	"	66		5	50	**	"
9	cc	66	1	"	66	**		6	00	**	**

50 cents per Doz. less without Top Plates.

Lengths given are for the Flat Part of the Clips only.

Top Plates have edges milled to a true bevel, and all the corners on the Clips are worked out to sharp, well-defined angles.

The Clips have projections forged between them, which fit into holes in the Top Plate, to keep them in place.

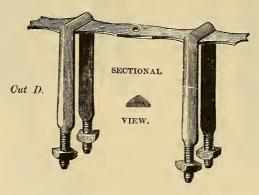
These Saddle Clips, which are polished ready for painting, are of a new style, that will make neat finish, and we offer them as the best three pieced Saddle Clips in market.

Packed in Boxes of 1 Doz. each.

PATENT BUGGY SADDLE CLIP.



PATENT TOP PLATE.



Two Clips and One Top Plate make a Set.

FOR 11/4 IN. SPRINGS.

No. 00	2	in. long,	with	Patent	Top	Plates		\$4	00	per doz.	sets.
0	23/8	"	"	"		"		4	25	"	**
1	$2\frac{3}{4}$	· · ·	"	"		"		4	50	"	"
2	31/8	ш	66	"		"	1	5	00	"	"
3	31/2	"	"	"							

FOR 13% AND 11/2 IN. SPRINGS.

No. 1	3	in.	long,	with	Patent	Top	Plates	 \$5	00	per doz.	sets.
2	31/2		"	"	**		"	 5	50	"	"
3	4		"	"	**		"	6	00	44	46

50 cents per Doz. less without Patent Top Plates.

Lengths given are for the Flat Part of the Clips only.

These Clips are made from the best Norway Iron. The patent Top Plates are made of Wrought Iron, with impressions on the edge to hold the Clips in place. The Clips and Plate are polished, ready for painting.

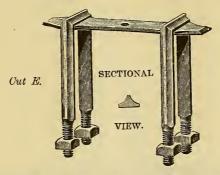
Packed in Boxes of 1 Doz. Sets each.

PATENT RIBBED SADDLE CLIPS.

FOR BUGGIES.



Patent Top Plate.



Two Clips and one Top Plate make a set.

For 11/4 in. Springs only.

No. 00.	2 in	. long,	with Patent	Top	Plate	 34	25	per	dozen sets.
0.	$2\frac{3}{8}$	"	"	44	"	 4	50	"	"
1.	$2\frac{3}{4}$	44	**	"	"	 4	75	"	"
2.	31/8	"	66	"	"	 5	25	46	"
3.	31/2	44	CL.	66	"	 $\tilde{\mathbf{o}}$	75	44	44

Fifty cents per dozen less without Patent Top Plates. Lengths given are for the Flat part of the Clips only.

Packed in Boxes of 1 Doz. Sets each.

Above Saddle Clips are entirely new in design, and made of the best Norway Iron. They have a very light and neat appearance, at same time possessing equal strength with Seward's former style, and are especially adapted to very fine class of work. The Patent Top Plates (although of a different design), have the same impressions in the edges to hold the Clips in place, as former pattern, and made of Wrought Iron. The Clips and Plates are finely polished, ready for painting.

The illustration above is an exact representation, and parties using them will readily see that it is the neatest style yet produced.

NORWAY IRON AXLE CLIPS.



For Light Trotting Wagons.

LENGTH OF CENTER.	WIDTH.	SIZE OF SHANK.	PRICE PER DOZEN.
No. 00. $1\frac{1}{2}$ in. long	5%	¼ · 	\$0 80
0. 2 "	5%	14	80
1. 2½ "	5%	1/4	80
2. 3 "	5/8		80
3. 3½ "	5%		80

Packed in Boxes of 4 Doz. each.



For Buggies.

	LENGTH CENTER.				WIDT	н.	SIZE OF SHANK.	PRICE PER DOZE	N.
No. 00.	$2\frac{1}{4}$ in.	long	ğ	5/8, 3/4	and	% in.	⁵ / ₁₆ in	\$0 80	
0.	$2\frac{3}{4}$	"		%, ¾		½	<u>5</u>	80	
1.	$3\frac{1}{4}$	"		%, ¾	- 44	⅓	····· 5 16	80	
2.	$3\frac{3}{4}$	ш		$\frac{5}{8}$, $\frac{3}{4}$	"	₹ 8	$ \frac{5}{16} $	80	
3.	$4\frac{1}{4}$	"		5/8, 3/4	" "	₹ 8	$ \frac{5}{16}$	80	
4.	$4\frac{1}{2}$	ш		%, ¾		₹ 8	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1 00	
5.	$5\frac{1}{4}$	"		%, ¾	14	$\frac{7}{8}$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1 15	
G.	6	"		$\frac{5}{8}$, $\frac{3}{4}$		₹ 8	1 <u>5</u>	1 35	

Packed in Boxes of 4 Doz. each.

Above cuts represent the shapes of these Clips. They are fitted up in the very best manner, great pains being taken to have them uniform both in shape and finish, with well cut threads and exact fitting of the nuts, and need no filling for paint.

SEWARD'S NORWAY IRON AXLE CLIPS.



Spring Bar Clip.

_	LENGTH CENTER.	WID	тн.	SIZE OF SHANK.	PRICE PER DOZEN.
No. 0.	$4\frac{1}{2}$ in.	5	6 in	<u>5</u> in	\$1 00
1.	$4\frac{3}{4}$		8	$\frac{5}{16}$	1 15
2.	$5\frac{1}{4}$	<u></u> 5	8	<u>5</u>	1 22
3.	$5\frac{3}{4}$	5	8	<u>5</u>	1 30
4.	$6\frac{3}{8}$	5	8	5	1 45
5.	7	5	8	5	1 65
6.	$7\frac{3}{4}$	5	8	<u>5</u>	1 85

Packed in Boxes of 4 Doz. each.



PATENTED MARCH 14, 1871.

Sharp Center Ribbed Clip.

USED FOR SPRING BARS.

1	ENGT	н			SIZE		PR	ICE
Ol	CENT	TER.	WIDTH	í .	OF SHANK.	PF	RD	OZEN.
No. 0.	4^{1}_{2}	in. long	5/8	in	5 in		\$1	05
1.	$4\frac{3}{4}$	46	5/8		5		1	20
2.	$5\frac{1}{4}$		5/8		5		1	27
3.	$5\frac{3}{4}$	"	5/8		5	•••••	1	35
4.	63/8		%		5		1	50
5.	7		5/8					70

Packed in Boxes of 4 Doz. each. Please order by Cut A.

Cut A represents same style of Clip as the Spring Bar Clip, with the exception that they are forged with a sharp center, and bent so that they are easily adjusted to any shape of Bed or Spring Bar. They are made a little concave in bending, so that the edges will fit nicely to the wood. The cost is only 5 cents per dozen more than the Straight Clip—just the difference in cost of manufacture—and make a finer finish.

SEWARD'S NORWAY IRON AXLE CLIPS.



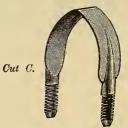
Sharp Center Clip.

USED FOR AXLE OR SPRING BARS.

		ENGTH CENTER.		WIDTH.	OF	SIZE SHANK.		OOZEN.
No.	0.	41/4 in.	long	9 in.		5 in	\$1	20
	2.	$5\frac{3}{8}$	44	9		5 16	1	45
	3.	$6\frac{1}{8}$	**	9		5 16	1	60
	4.	67/8		1.0		7.7		

Packed in Boxes of 4 Doz. each. Please order by Cut B.

In bending these Clips they are made a little concave, so that the edge will fit down nicely to the wood, and the difference in cost is only 5 cents per dozen more than the straight. The flat part of these Clips is same length as the straight.



Flat Sharp Center Clip.

	L	ENGT	H						SIZE	PRIC	E
	OF	CENT	ER.			7	VIDTE	ι.	OF SHARK.	PER DO	ZEN.
No.	0.	$2\frac{3}{4}$	in.	long	S	5/8	and	1/8	in	\$0 8	5
	1.	31/4		44		5/8	"	1/8	<u>5</u>	8	35
	2.	$3\frac{3}{4}$		"		5/8	"	7/8	5	9	0
	3.	$4\frac{1}{4}$		46		5/8	66	7/8	5 16	9	5
	4.	$4\frac{3}{4}$		e i		5/8	• •	1/8	$\frac{5}{16}$	1 0	5
	5.	$5\frac{1}{4}$				5/8	44	1/8	5 16	1 2	0

Packed in Boxes of 4 Doz. each. Please order by Cut C.

Above are same as the common Buggy Clip, with the exception that they are forged with a sharp center, and bent so that they are easily adjusted to any shape of wood.

NORWAY IRON AXLE CLIPS.



O G Sharp Center.

	ENGTH CENTER.	WIDTH.	SIZE OF SHANK.	PRICE PER DOZEN.
No. 00.	21/4 in	1 in	<u>5</u> in	\$1 00
0.	23/4	1	<u>5</u>	1 00
			<u>5</u>	
2.	33/4	1	5	1 05
			<u>5</u>	
4.			<u>5</u>	
5.			<u>5</u>	

Packed in Boxes of 4 Doz. each. Please order by Cut O G.

Above are used for very fine fancy work, and certainly make an elegant finish.



O G Sharp Center, New.

FOR BUGGY PERCH PLATES AND SLEIGH WORK.

LENGTH	WIDTH.	SIZE	PRICE
OF CENTER.	WIDTH.	OF SHANK.	PER DOZEN.
No. 00. 1½ in.			\$1 00
0. 2 .	3/4	14	1 00
1. 2½	34		1 00

Packed in Boxes of 4 Doz. each. Please order by 1/4 in. O G Clips.

The New Pattern of O G Clip is designed especially for trotting wagons, buggy perch plates, and very fine sleighs, making a finer and better finish, stronger and more durable than either bolts or rivets. They are forged with a Sharp Center and Rib, are easily fitted to the perch of buggies and knees of sleighs.

NORWAY IRON AXLE CLIPS.



For Heavy Wagons and Rockaways.

LENGTH	. WIDTH.	SIZE	PRICE
OF CENTER			
No. 0. 4 in			\$1 00
1. 4½	11/4		1 00
2. 5	114	3/8 /	1 15
	114		
	11/4		
	114		

Packed in Boxes of 4 Doz. each.



For Express and Truck Wagons.

LENGTH OF CENTER.	WIDTH.	SIZE	OF SHANK.	PRICE PER DOZEN.
No. 0. 5 in	. 15% in	$\frac{7}{16}$ in. and	$1\frac{1}{2}$ in. lon	g\$2 00
1. 6	. 15%	7 16	1½ "	2 25
2. 7	. 1¾	$\frac{7}{16}$ "	1½ "	2 50
3. 8	. 1¾	7 16	1½ "	2 90
4. 9	. 134	7 16	1½ "	3 25
5. 10	. 1¾	7 " 16	1½ "	3 75

Packed in Boxes of 2 Doz. each.

The above illustrations represent the shape of both styles of Clips, fitted up in first-class manner; are very smooth finish, and require no filling for paint.

The Express and Truck Wagon Clips are especially adapted for heavy work, and are not surpassed for this purpose.

AXLE CLIPS.



Superior Axle Clip.

	I	ENGT	11			SIZE		P	RICE
	OF	CENT	ER.	WIDTH.		OF SHAN	K.	PER	DOZEN.
No.	0.	$2\frac{3}{4}$	in	% i	n	5	in	\$	70
	1.	31/4		7/8		5			70
	3.	41/4		7/8		<u>5</u>			78
	5.	$5\frac{1}{4}$		Î		3/8			1 20
	6.	6		11/8		3/8			1 50

Made of Best Refined Iron.

Packed in Boxes of 4 Doz. each.

The above represents a Clip for all ordinary classes of work. Already well known among carriage makers and the trade, as a cheap Clip of superior strength and finish.



Common Norway Axle Clip.

LENGTH		SIZE	PRICE
OF CENTER.	WIDTH.	OF SHANK.	PER DOZEN.
No. 0. 23/4 in.			80
1. 31/4		<u>5</u>	80
2. 33/4	7/8	5	80
4. 43/4	15	<u>5</u>	1 10
5. 5¼	1	<u>5</u>	1 25
6. 6	1½	3/8	1 50

Packed in Boxes of 4 Doz. each.

The Common Norway Axle Clips are well finished, and in general appearance are not excelled, having a smooth finish, well cut threads, and good fitting nuts, and are fitted up in first-class manner.

AXLE CLIPS.



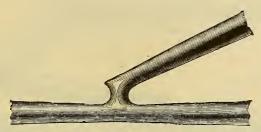
Extra Heavy Clip.

LEN	котн	SIZE .	PRICE	
OF CE	INTER. O	F SHANK.	PER DOZEN	ī.
No. 1. 9	in	⁷ / ₁₆ in	\$2 50	
2. 9	1/2	7 16	2 55	
3. 10		7	2 60	
4. 10	1/2	7 16	2 65	
5. 11	•	7 16	. 2 70	
6. 9		1/2	2 75	
7. 9	½	1/2	2 80	
8. 10			2 85	
9. 10	½	½	2 90	
10. 11	••••••	1/2	3 00	
11. 11	½		3 10	
12. 12			3 20	
13. 13		1/2	3 40	
14. 14		½	3 60	
15. 15		1/2	3 80	
16. 16		1/2	4 00	

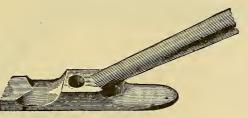
The flat part of above Clip can be made any length desired, and width from 1½ to 2 inches. They are made from the very best of refined iron, and are especially adapted to Farm Wagons, Heavy Truck Wagons, and Omnibus work.

REACH STAY ENDS AND OFFSETS.

NORWAY IRON.



No. 1. Offset for Reach Brace.



No. 2. Stay End.



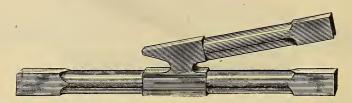
No. 3. Stay End.



No. 4. Stay End.

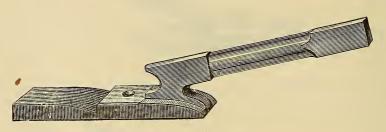
REACH STAY ENDS AND OFFSETS.

NORWAY IRON.



No. 5. Offset for Reach Brace.

For	3/8 and 7/16 in. Stay	\$3 (00 per dozen.	
"	½ in. Stay	3 (50 "	



No 6. Stay End.

For $\frac{3}{8}$ and $\frac{7}{16}$ in, Brace	\$ 3	00	per dozen.
" ½ in. Brace	3	50	



Stay Ends.

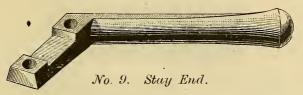


No. 7. Double.

No. 8. Single.

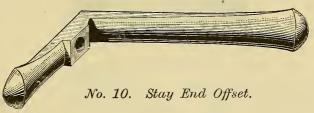
For	3/8	and	$\frac{7}{16}$ in	Double	Brace	\$3	00 per	r dozen.
44	3/	44	7	Single	46	3	00	44

REACH STAY ENDS AND OFFSETS.

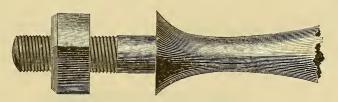


For $\frac{3}{2}$ and $\frac{7}{6}$ in Stay \$3 00 per dozen. " $\frac{1}{2}$ in Stay \$3 50 "

Above is for Back Stay End, with recess for the Axle to set in, lessening the strain on the bolts, being forged on an angle, with plenty of stock to weld on to the Brace Stay. Above can also be furnished without the recess or raised shoulder end if desired.



For $\frac{3}{8}$ and $\frac{7}{6}$ in Brace. \$3.00 per dozen $\frac{1}{2}$ in, Brace. \$3.50 "



No. 12. Brace Ends.

Light.		5 in. c	liameter	1 in.	long	under	Collar		\$1	25 per	dozen.
		5	44	$1\frac{1}{2}$	"	44	44		1	25	44
"		.5 1.6	**	2		44	66		1	25	"
Mediu	m	3/8	**	1	"	"	"		1	50	"
44		3/8	44	2	"	"	66	•	1	50	**
**		5,8	44	$2\frac{1}{2}$	**	"	46		1	50	"
Heavy		1/2		11/2	44	"	"		1	75	66
"		· -	"	21/2	"	"	"		1	75	"
**		1/2	**	31/4	44	44	"		1	75	u
Extra	Heavy.	5/8	66	2	"	"	"		2	00	"
		5,8	"	3	64	"	44		2	00	"
"		5/8	"	31/2	"	44	"		2	00	"

AXLE CLIP YOKES.



Wrought Iron Yoke, Plain, Holes Drilled.

DISTANCE	SIZE	PRICE
BETWEEN HOLES.	OF HOLES.	PER POUND.
$\frac{7}{8}$, 1, $1\frac{1}{8}$, $1\frac{1}{4}$, $1\frac{3}{8}$, $1\frac{1}{2}$ in	5 in	14 cents.

Packed in Boxes of 10 Pounds each.



Patent Drilled Wrought Iron Yoke.

DISTANCE	SIZE	PRICE
BETWEEN HOLES.		
34, 1/8 and 1 in		
7/8, 1, 11/8 and 11/4 in		
13%, and 11/2 in		
13/8, and 11/2 in		

Packed in Boxes of 4 Doz. each.

These Clip Yokes are forged of best refined iron, with beveled ends, and polished ready for use. The holes are drilled exact to size and distances apart the same as the labels and list call for.



Patented February 10, 1874.

Patent Metal Yoke.

DISTANCE	SIZE	PRICE
BETWEEN HOLES.	OF HOLES.	PER POUND.
$\frac{3}{4}$, $\frac{7}{8}$, 1, $\frac{1}{8}$, $\frac{1}{4}$ and $\frac{1}{8}$	in <u>5</u> in	14 cents.

Packed in Boxes of 10 Pounds each.

This Yoke has beveled ends corresponding with the shape of the Nuts on the Clips, making a very neat finish; while they are made of material which renders them both lighter and stronger than the ordinary malleable iron or common wrought iron Clip Yoke.

AXLE CLIP YOKES.

WROUGHT IRON, FORGED.



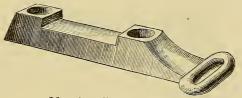
No. 1. New Pattern, Stay End.



No. 2. New Flanged Pattern.

	FAXLES. $1\frac{1}{8}$, $1\frac{1}{2}$	$\begin{array}{c} \text{SIZE} \\ \text{OF HOLES.} \\ \\ \text{in.} \\ \frac{5}{16} \text{ in.} \\ \end{array}$	PRICE PER DOZEN.
--	---	--	------------------

Packed in Boxes of 2 Doz. each.



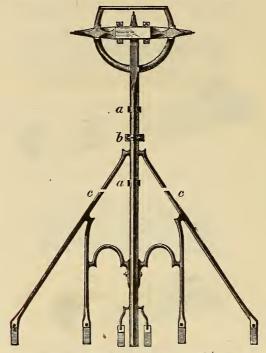
No. 4. Loop Pattern.

	SIZE OF A		SIZE OF HOLES.	PRICE PER DOZEN.
√ ₈ ,	$1, 1\frac{1}{8},$	1¼ in	5 in	\$1 25

Packed in Boxes of 2 Doz. each.

This is a new article of Tie or Axle Yoke, with $\frac{7}{3}$ inch Loop to take safety strap from shaft to axle bed. Very desirable for nice work; all ready to put on; milled to exact fit and finish.

MCGUIRE'S CARRIAGE GEARING.



The above cut represents a Carriage Gearing furnished with side braces, circle, head-block and perch plate, fitted and finished complete. The braces, circle, and perch plate are forged solid from the best Norway iron. This shape is new style,

and it makes a strong and neat finish. (A A) is form of clips raised on the perch plate for the perch to rest in. (B) is the cross yoke and clip. These braces are not bolted on the side of the perch; there is no bolt put through the perch or braces to weaken them; they are made solid on the under side of the perch, and forming part of the same, the clips raised solid on the perch plate and circle, gives great support to the perch, and obviating the danger of it breaking. By connecting the braces to the perch plate saves considerable work, and makes a strong and better finish than the old way of bolting them to the side of the perch.

This gearing can be made to fit any length of body desired, as the wood perch is not finished at the end for the axle bed, and there is one weld to be made in each brace at (CC). The wood head-block and perch is the best selected hickory. The

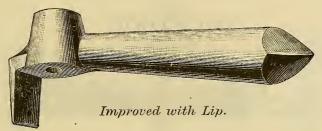
McGuire's circle and perch plate are used exclusively on these gearings.

We deem this to be the best, neatest and cheapest gearing that can be used. Carriage makers will save over 30 per cent. by using them. The two axle beds will be furnished with gearing, if ordered, at \$1.50 advance.

	DIA	METER		SIZE	SIZE	SIZE				
	CI	RCLE.	IRON.	AXLE.	PERCH.	BRACES.	STRAIGHT.	, 1	ER	SET.
6	Extra Light,	10	1/2	3/4	3/4	<u>5</u>	Perch.		\$9	50
7	"	12	1/2	7/ ₈	7/8	3/8	"		-9	50
8	Medium,	12	5%	% or 1	7/8	3/8	"			50
9	Ordinary,	12	5/8	1	1	7	"		9	50
10	Heavy,	14	34	$1\frac{1}{8}$	1	76	"		10	0 0
11	Extra Heavy,	14	3/4	11/4	11/8	1/2	"		10	00

By specifying the No. (when ordering) that size will be sent. The diameter of circle, size of iron perch and axle, can be made any size desired. Be sure to state whether the perch is to be straight or bent.

BODY LOOPS.



Four Loops to a Set.

No. 1.	Size of	Bolt,	$\frac{1}{4}$ in.	\$ 0 80	per set.
2.	44	"	5 16	 80	ţţ
3.			3/8	 80	

Above is forged from the solid bar, the hole is drilled to exactly take the Bolt, with square socket for square part of Bolt, and Loop End is milled and finished ready for use.



Plain, without Loop.

Four Loops to a Set.

No. 4.	Size of	Bolt	, 1/4	n ;	\$0 65	per set.
5.	44	"	5		65	44
6.	"		3/8		65	44

Packed in Boxes of 6 Sets each.



No. 7. Double Lipped.

Four Loops to a Set.

Size of	Spring	Bar,	¾ in.	Size of	Bolt,	1/4	in	\$1	25 per	r set.
"	44	66	₹ 8	**		$\frac{5}{16}$		1	25	"
66	**	**	1		"	5		1	25	44

In the Double-Lipped pattern the strain on the Boltis relieved by the projections downward upon both the front and rear sides of the Spring Bar, so as to grasp it firmly and with sufficient strength to support the bar and carriage together.

All of the above are forged from Best Iron.

BODY LOOPS.



No. 8. Plain, without Flange or Lip.

Four Loops to a Set.

No. 1.	Size of Bolt,	$\frac{5}{16}$	in	90 cts.	per set.
2.	66	1/4		90	ec



No. 9. Lipped, without the Flange.

Four Loops to a Set.

No. 1.	Size of Bolt,	$\frac{5}{16}$	in,	1	10	per	set.
2.	"	1/4		1	10	"	



No. 10. Lipped and Flanged.

Four Loops to a Set.

No. 1.	Size of Bolt,	$\frac{5}{16}$	in\$	1	25	per set.
2.	"	1/4		1	25	"

The above Body Loops are all made with a square hole at the top and round hole at the bottom to receive the $\frac{5}{16}$ and $\frac{1}{4}$ in. Bolts. Are all forged from Norway iron. The cuts above represent them as they are made ready for use.

FANCY CARRIAGE BOLTS.



Elliptic Head.



Cone Head.



Steeple Head.



3 in. and 1/4 in.

LIST PRICES same as Norway Iron Carriage Bolt List.

SHACKLE BOLTS.







Square Neck.

Square

> Are Milled to fit different kinds of Shaft Couplings. Packed in Boxes of 50 each.

SHAFT BOLTS.

a IN.	Per 100.		14 IN. Per 100.
1 in	\$2 80	1 in.	\$2 80
1¼	. 2 95	11/4	2 95
1½	. 3 10	1½	3 10
1¾	3 25	$1\frac{3}{4}$	3 25
2	. 3 40	2	3 40
21/4	3 55	21/4	3 55
21/2	3 70	21/2	3 70

T Head Shaft Bolt.

	2074	
3 IN.		1/4 IN.
Per 100.		Per 100.
1 in\$3 90		1 in \$3 90
11/4 4 05		11/4 4 05
1½ 4 20		1½ 4 20
13/4 4 35		134 4 35
2 4 50		2 4 50

Improved Shaft Bolt.

These Shaft Bolts are made of best Norway Iron.

SILVER HEAD BODY LOOP BOLTS.



Acorn Head.

Also keep them Cone Head.

Gold Plated are extra.

FELLOE PLATES.



Wrought Iron Felloe Plate.

Sizes to fit...... 1/8 1 11/8 11/4 13/8 11/2 15/8 13/4 2 in. Rims.

Packed in Boxes of 10 Pounds each.

Our Plates are made of superior Iron, nicely Punched ready for use.

Price per pound14 cents.



Steel Felloe Plate.

Sizes to fit _____34, %, and 1 in. Rims.

Packed in Boxes of 5 Pounds each.

These Plates are made for fine Light Carriages, where a stiffer plate than iron is desired, and at same time lighter.

Price per pound30 cents.



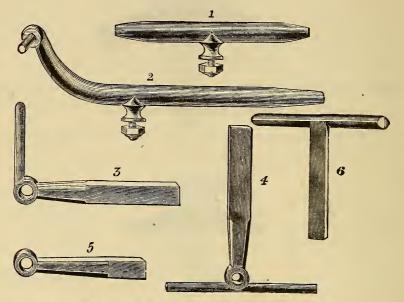
Malleable Iron Felloe Plate.

Packed in Boxes of 10 Pounds each.

These Plates are made with Square Ends to correspond with the Nut used, making a much finer finish than the common style, and stronger at the ends where they generally fail, are very smooth, and finished up in good style.

Price per pound......15 cents.

IMPROVED SHIFTING TOP RAILS.



Two	pieces	each	Nos.	1,	2,	3,	5	and	6,	\mathbf{for}	a	set	Single	Rail.	
"	66	"		1,	2	and	f	6		"		"	Double	"	
Four	**	"		4,						"		"	"	cc	

Single Rails	\$3	25	per set.
Double "	3	75	"

Extra Pieces can be furnished at the following:

One Piece	Nos. 1,	2	3 .	4	5	6
	30	45	15	25	121/6	33 cts. each.

Packed in Boxes of One Set each. They are put together as follows:

SINGLE RAIL.

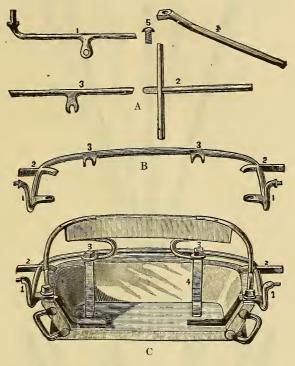
Two pieces of No. 3 are used, one on each side, fastened to Seat, the rod running forward to be bent down to form a handle. The No. 5 pieces are fastened to back of Seat, two generally being used. Nos. 1,2 and 6 pieces are for the top, No. 2 fastening into No. 3 in each side; No. 1 into No. 5. The No. 6 are the corner or Prop Irons that the lower end of the long joint is attached to, the ends to be swedged round to fit the eye.

DOUBLE RAIL, OR RAIL AROUND THE SEAT.

These are put together the same as above, with the exception that the No. 4 pieces are used on the Seat, instead of Nos. 3 and 5.

DAILEY'S

IMPROVED SHIFTING TOP RAILS.



Cut A shows Sections as furnished. Cut B shows Sections put together.

Cut C shows Rail attached.

Two pieces each Nos. 1, 2 and 3, together with four pieces No. 4, and four Screw Bolts No. 5, make a set.

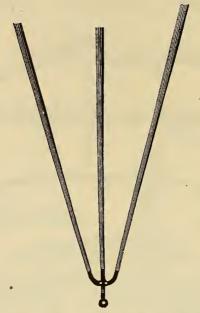
Put up in Sections as in Cut "A"\$3 25 per set.

Packed in Boxes of One Set each.

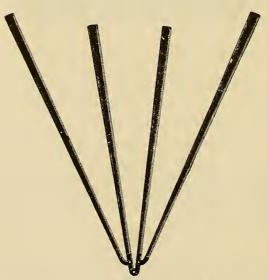
The No. 4 pieces are fastened to the Seat, being let in even with the outside and top, so as to form a smooth surface when top is off; No. 1 on each side and No. 2 behind, placed so as to take Screw Bolts, No. 5, through the holes in Nos. 1 and 3, which secures the Rail to Seat. The Lazy Back is fastened on top of the Rail with the Screw Bolts, No. 5, at Nos. 1 and 3.

TO REMOVE THE TOP.

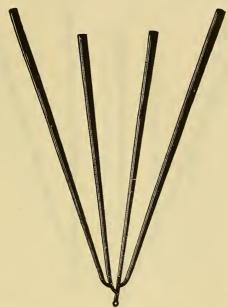
Take out Screw Bolts on each side, also loosen at the back, slide the Rail back, and off it comes, leaving the Lazy Back attached to Seat. Replace Screw Bolts and tighten up. This leaves the Seat smooth, without projections. The Seat Irons, No. 4, are drilled and threaded to take Screw Bolts No. 5.



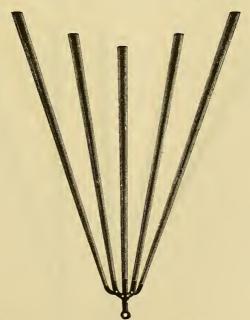
Three Bow Socket. \$3.50 per set.



Four Bow, New York Pattern. \$4.50 per set.



Four Bow, Philadelphia Pattern. \$4.50 per set.



Five Bow, Philadelphia Pattern. \$5.50 per set.



Four Bow, Extension Top. \$5.00 per set.



Five Bow, Extension Top. \$6.00 per set.



Six Bow, Extension Top.

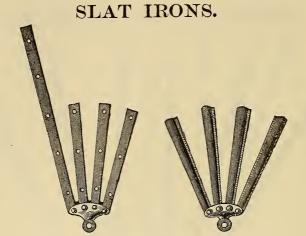
Price______\$7 00 per set.

DIRECTIONS FOR USING THE FILLED TUBULAR BOW SOCKET.

Proceed in setting the bows in the same manner as for ordinary slat irons, by draft or otherwise, marking the place on each bow to which the top of the Bow Socket is to extend.

As the tubes are filled to within about six inches of the top, the bows should be cut off just long enough to fill the balance of the tubes unfilled—each one being measured separately. After cutting the bows off to the required length, take a grooving tool and make a groove on the inside of the bows, large enough to receive the bead or fold on the inside of the socket; then taper and round them so that they can be pushed into the socket by hand, to within three-fourths of an inch of the mark. After fitting all in this way, fasten the Bow Socket in place on the body, and having applied white lead or glue to the bows, drive them in to the mark.

Be careful to use for the back bow the tube marked "Back Bow," as it has a steel strip welded in to prevent its bending at the prop.

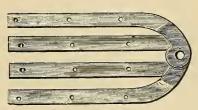


Bidwell's Patent.

J	APA	NNED, PE	R DOZE	EN SE	TS.	SIL	VER. PER	DOZEN	SETS.
4 Bo	w,	Long	\$7	12	4	Bow,	Long	\$15	00
4 '		Short	6	25	4	"	Short	. 14	40
4 '		Long, Light	7	12	4	44	Long, Light	. 15	00
4 '		Short "	6	25	4	"	Short "	. 14	40
5 '	٠.	Long	9	00	5	"	Long "	_ 18	00
5 '		Short	7	80	5	**	Short "	17	00
5 '	.4	Extension	16	00	5	*6	Extension	_ 26	00

The Bidwell Slat Irons are secured in a substantial socket, formed by two flanges of iron riveted together solid between the Slats, and are made of best Wrought Iron.

WROUGHT SLAT IRONS.



No. 1 Pattern.



No. 2 Pattern.

Four Bow, Nos	s. 1 or 2	\$3	00	per dozen sets	š.
Five Bow.	1 " 2	4	00	" "	

Showing Slat Iron as sent to market.

Manner of fastening to Bow.

Patented Nov. 3, 1868, and Jan. 13, 1874.

Made of Oval Faced Iron, with countersunk Screw Holes. N. B.—By the use of this Slat Iron, the breaking and the splitting of Bows is avoided.

These Cuts are one-sixth size, length and width.

New Haven Pattern
Forged
Three Bow Slat Irons.

Same in construction as the four bow Slat Iron on following page, except one middle iron less.

The necessity of putting into three bow tops the strongest Slat Iron that can be obtained, has created a demand for this one.

We present it as the strongest and most desirable three bow Slat Iron made.

\$13 50 per dozen sets.

Packed in Boxes of 1 Doz. sets each.

Showing Slat Iron as sent to Market.

Manner of fastening to Bow.

Patented Nov. 3, 1868, and Jan. 13, 1874.

Faced Iron with Countersunk Screw Holes and Patent Norway Bow Flanges.

Made of Oval

N. B.—By the use of this Slat Iron, the breaking and the splitting of Bows is avoided.

These Cuts are one-sixth size length and width.

New Haven Pattern
Forged

Four Bow Slat Irons.

THE BEST FORGED CARRIAGE SLAT IRON YET MADE.

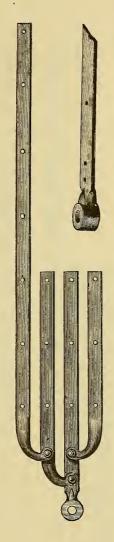
In addition to the merit of being constructed entirely of wrought iron, the following improvements are noticeable:

1st. The flange fastening or lip for binding the lower end of the Wood Bow to the Slat, thereby making a more secure connection than can be made with screws (the wood being usually too thin to enable them to hold), and also effectually preventing the Bow from splitting.

2d. The lengthening out of both front and back slat; in the former thereby avoiding the liability of the bows breaking when taken hold of for the purpose of assistance in getting into a carriage, and in the latter greatly strengthening the back bow, which rests on the back prop iron, and supports the weight of the top when down.

3d. In avoiding the necessity of riveting, as in the New York and other patterns, so that each Bow can be covered separately by the trimmer, and if preferred, the bow covers can be stitched on the sewing machine, and drawn on afterwards.

Packed in Boxes of 1 Doz. Sets each.



Philadelphia Pattern Improved.

Four Bow	\$ 7 50) per	\$ 7 50 per dozen sets.	ets.
Five Bow.	9 5(»· 0		*
Six Bow	11 50	,, 0		z
Four Bow, plated with heavy Silver	18 00	,, 0		2
Five Bow, plated with heavy Silver	24 00			2

The improvements which have been made in Slat Irons meets with the approval of all carriage makers. As shown in the cut, the middle bow is made with a heavy head and wide bearing for the seat iron, while the neck is very much strengthened, and prevents the Slat Iron from breaking at the head, where the most strain comes, and adds greatly to its durability.

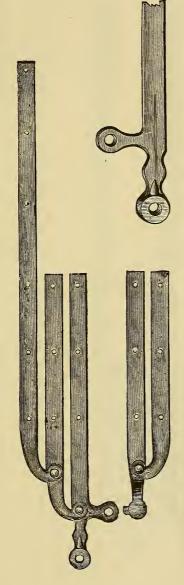
They are made from the best Norway Iron,



Philadelphia Pattern, Improved, with Two Long Bows.

Four Bow \$ 8 50 per dozen sets.	-¥- -:	\$ 50 pe	r dozen	sets.
Five Bow.		10 50	ä	ŧ
Six Bow.		12, 50	3	z
Four Bow, Plated with heavy Silver.		19 00	8	z
Five Bow, Plated with heavy Silver		25 00	ä	ŧ

These Slat Irons are made in same manner as the one long Bow, of the best Norway Iron, with the improved heavy bearing on the middle Bow iron, the two long Bows increasing the strength of the front, as well as of the back Bow.



Extension Top Philadelphia Pattern, Improved.

sets.	×	3
dozen		
per	2	3
3	20	9
G. €	16	30
Four Bow, Extension Top \$15 00 per dozen sets.	Five Bow, Extension Top	Six Bow, Extension Top

The above Bow Irons are made heavy, of the best Norway Iron, expressly for Extension Top Carriages, and are considered a very desirable pattern.

per dozen sets.

OVAL FORGED SLAT IRONS.



15 00	15 00
Four Bow	Four Bow, extra light.
	light
Δ	v, extra
Bov	Bow
Fon	Fon

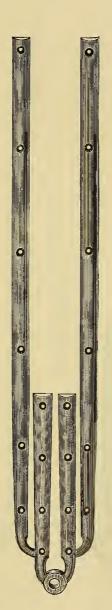
38 00 Extra for two long Bows. Four Bow, plated with heavy Silver...

The above are made of the best material, of an extra finish, and are designed to fit on the outside of the Bow, without a pocket.

They are made with an oval face their entire length, to give a good finish to the Bow when covered with leather, and the holes are countersunk ready for use,

THE BEECHER OVAL FORGED SLAT IRON.

New York Pattern.



.\$12 00 per dozen sets. Four Bows, with two long Bows



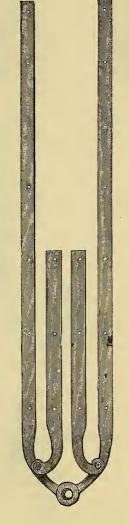
Albany Pattern.

Four Bow	- \$ 7 50 - 9 50) per dozen	sets.
Four Bow, Silver Plated	. 32 00	,	3
Five Bow Silver Plated	- 27 00	,	ä

The above is a new Slat Iron, designed to combine lightness with strength. The two outside Bows, which take the greatest strain, are in this pattern of Slat Iron directly connected with the Seat Bolt, and do not, as in other Slats, bring the greatest strain to bear on the rivet.

Are forged from the best Norway Iron, and made with a flat surface. Can be used either inside or outside the Bow.

FORGED SLAT IRONS.



Albany Pattern, with Two Long Bows.

Four Bow \$ 8 50 per dozen sets.	\$ 8 50	per do	en sets	ໝໍ
Five Bow.	10 50	10 50 "	ŧ	
Four Bow, Silver Plated		24 00 "	*	
Five Bow, Silver Plated	58 00	;	ž	

These Slat Irons are made in the same manner as the one long bow, but with the two long bows increases the strength of the front as well as the back bow.

TOP PROP NUTS AND RIVETS.

PRICE PER GROSS.



Malleable Iron.

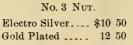


Composition.



Malleable Iron.

No. 2 Nut.		
Silver Capped	\$5	00
Gold "	7	00



No. 4 Nut. Silver Capped.... \$7 50 Gold " --- 9 50



No. 2 RIVET. Gold 5 00



No. 3 RIVET. Gold Plated 12 00



No. 4 RIVET. Silver Capped.... \$3 00 Electro Silver.... \$10 00 Silver Capped.... \$7 00 " 9 00 Gold



No. 5.

Solid Composition.



No. 6.

NUT AND RIVET ARE ALIKE.

Electro Silver	\$12	00	Electro	Silver	\$11	50
Gold Plated	14	50	Gold P	lated	14	00

In ordering, always state what Prop the Nuts are intended for.

TOP PROP NUTS AND RIVETS.

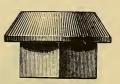
PRICE PER GROSS.



Composition. No. 7 Nut. Electro Silver....\$10 50 Gold Plated 12 50



Malleable Iron. No. 8 Nut. Silver Capped.... \$7 50 " ____ 9 50 Gold



Composition. No. 9 Nut. Electro Silver.... \$13 00 Gold Plated ____ 15 50



No. 7 RIVET. Electro Silver.... \$10 00



No. 8 RIVET. Gold Plated ____ 12 00 Gold " ____ 9 00



No. 9 RIVET. Silver Capped.... \$7 00 Electro Silver.... \$13 00 Gold Plated ____ 15 50



Composition. No. 10 Nut.

Electro Silver..... \$12 00 Gold Plated_____ 14 50



No. 11 Nut. Electro Silver \$12 00 Gold Plated..... 14 50

Composition.



No. 10 RIVET.

Electro Silver.... \$12 00 Gold Plated 14 50



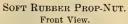
No. 11 RIVET. Electro Silver.... \$12 00 Gold Plated 14 50

In ordering always state what Prop the Nuts are intended for.

TOP PROP NUTS AND RIVETS.

PRICE PER GROSS.







SOFT RUBBER PROP-NUT.
Side View.



SOFT RUBBER RIVET.

No. 1.	5 1 6	in.	for	Malleable	Props		\$18 0 0
2.	3/8		"	"	"		18 00
3.	$\frac{7}{16}$		"	44	"		18 00
						Props	

Above are being used extensively, are very rich in appearance, and are adapted for nice work. They are moulded to imitate patent leather.



MISCELLANEOUS.

Close Silver	· Plate	\$12 00
Gold Plated		15 00

Above are intended to be used with various styles of Nuts.



Malleable Iron.



Diameter of Top	7/8	1	1¼ in.
Price per Gross			

TOP PROP NUTS.

PRICE PER GROSS.



No. 12.

% OR 1 IN. CAF	
Silver Capped	\$12 00
Oroide "	12 00
Gold Plated	15 00



No. 13.

% OR 1 IN. CAI	P.	
Silver Capped	\$12	00
Oroide "	12	00
Gold Plated	15	00



No. 14. Oval.

•		
% or 1 in. cap		
Silver Capped	\$12	00
Oroide "	12	00
Gold Plated	15	00



No. 15. Full Bull's Eye.

% or 1 in. cap		
Silver Capped	\$12	00
Oroide "	12	00
Gold Plated	15	00



No. 16. Shallow Bull's Eye.

% or 1 in. ca	Р.	
Silver Capped	\$12	00
Oroide "	12	00
Gold Plated	15	00



No. 17. Square Cap.

% or 1 in. cap.		
Silver Capped	\$12	00
Oroide "	12	00
Gold Plated	15	00



No. 18. Embossed Silver Shell.

% OR I IN. CAP.		
Silver Capped	\$12	00
Oroide "	12	00
Gold Plated	18	00



No. 19.
Boston Acorn.

% or 1 in. cap.	
Silver Capped	\$12 00
Oroide "	12 00
Gold Plated	18 00

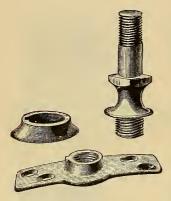
In ordering, state whether Nuts are wanted to fit $\frac{7}{16}$ in. shank for our malleable Props or $\frac{3}{8}$ in. shank for our wrought iron Props. By so doing, errors and unnecessary delay will be avoided.

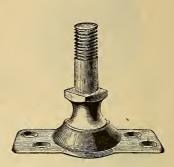
The above Prop Nuts are a thick forged nut, which are capped in a superior manner with solid caps, of extra silvered metal for Smith's and Thomas' Patent Top Props.

As the only means of securing a rivet that can uniformly be depended upon, we send with all kinds of Top Props a forged Norway Iron Joint Rivet, heavily close plated, unless otherwise ordered.

Gold Plated Nuts and Rivets furnished to order.

SALADEE'S TOP PROPS.





Saladee's Patent.

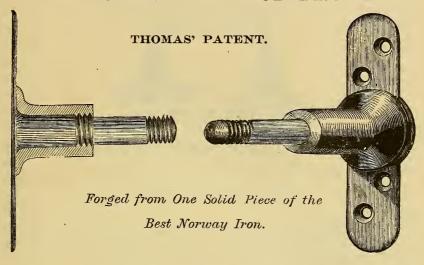
With Nuts and Rivets complete.

No. 2.	Silver	Capped Nut	s and F	livets _	-			\$	70	per set.
2.	46	" Solie	Nuts	and Ri	vets				75	**
2	Gold		"		"				95	**
3.	Solid	Composition,	Silver	Plated				1	15	"
3.	"	"	Gold	"				1	35	"
4.	Solid	Iron, Silver C	Capped		- -	. .		1	00	"
·4.	66	" Gold	**					1	20	48
5.	Solid	Composition,	Silver					1	35	44
5.	44	"	Gold					1	55	"
6.	44	"	Silver	"		 .		1	30	"
6.	"	"	Gold	"		- -	- -	1	50	"
7.	"	"	Silver	"		. .		1	15	"
7.	"	u	Gold	u				1	35	"
8.	Solid	Iron, Silver I	Plated .			. .		1	00	"
8.	**	" Gold	44					1	20	66
9.	Solid	Composition,	Extra	Large,	Silver	Plated		1	45	"
9.	66	""	66		Gold			1	65	"
10.	"	44	Silver	Plated.	 -			1	35	44
10.	"	41	Gold	"				1	55	"
11.	"	- 44	Silver	"		. 		1	35	"
11.	**	"	Gold	**				1	55	"

The advantage to the trimmer in using this Top Prop consists in the fact that the Base of the Prop is fastened on the Bow, then covered and the Stem of the Prop screwed into the Base, obviating the necessity of stretching the Leather over the Stem of the Prop. See Illustrations of Plated Nuts and Rivets.

Without Nuts or Rivets, price 42 cents per set.

WROUGHT IRON TOP PROPS.



No. 12.	Nuts (spun),	⅓ or 1 ir	a. Caps, C	Close Plate	Rivets		\$ 1	45	per set.
13.	ш	**	"	"	ee		1	45	"
14.	**	"	**	"	"		1	45	"
15.		u	**		"		1	45	**
16.	с» «	**	"	"	"		1	45	"
17.	ш	5% or 34	in. "	se	"		1	45	æ
18.	Nuts, with 1	Rivets Cap	ped to r	natch	"		1	75	"
19.	" (Spun)) "	"		"	,	2	00	**
Iron Nu	ts, without C	Caps or Ri	vets					90	"
Wrough	t Props, with	out Nuts o	r Rivets					70	"

Packed in Boxes of 4 Sets each.

See Illustrations of Plated Nuts and Rivets.

The Thomas Patent, which was the first issued on Top Props in this country, has recently been complimented by an extension for seven years.

The unequaled merits of this Prop are so universally known and admitted, that nothing need be said in its favor, unless it be that it is now made from one solid piece of the best Norway Iron.

MALLEABLE IRON TOP PROPS.

THOMAS' PATENT.



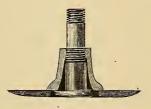
Buggy Pattern.

Buggg 1 accerto.									
						P	ER S	ET	
No. 12	2. Nuts	(spun), $\frac{7}{8}$ or	1 in. Caps,	with Norway	Iron Close	Plate Rivets,	\$1	30	
18	3.	"	u	"	"	"	1	30	
14	4. '	"	"	··	"	u.	1	30	
18	5. '		"	"	"	"	1	30	
16	3.	"	u	"	"	"	1	30	
17	7. Nuts	5% or 34 in.		··	"	"	1	30	
18	3. Nuts	with Norway	Iron Rivet	s capped to m	atch Nuts -		1	60	
19	O. Nuts	(spun) with I	Norway Iron	a Rivets cappe	ed to match	Nuts	1	85	
Iron 1	Nuts with	hout Cap or F	Rivets			- - · · -		75	
Props	without	Nuts or Rive	ets					56	

Packed in Boxes of 4 Sets each.

See Illustrations of Plated Nuts and Rivets.

THOMAS' PATENT.





Chaise Pattern.

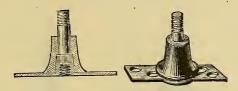
Chaise Pattern, without Nuts	\$1	00	per set
Chaise Pattern with Forged Iron Nuts	1	25	"

Chaise Pattern Props have a shank ½ inch in diameter, and are made for a heavier class of work than the Buggy Pattern is designed for

Extra Silver or Gold Plated Nuts and Rivets suitable for these Props furnished to order

IMPROVED TOP PROPS.

SMITH'S PATENT.



Buggy Pattern.

MADE UNDER SAWYER'S PATENT OF MAY 15, 1866, AND THE EXTENSION OF THE THOMAS' PATENT, SEPT. 22, 1871.

						PER SET.
No. 12.	Nuts (spun)	, % or 1 in. C	aps, with N	orway Iron Cl	ose Plate Rive	ts, \$1 35
. 13.	66	"	"	"	"	1 35
14	"		"	"	"	1 35
15.	"	"	"	<i>"</i> .	6 7	1 35
16.	"	"	66	cc	"	1 35
17.	Nuts % or	¾ in.	66	66	44	1 35
18.	With Norw	ay Iron Rivet	s Capped to	match Nuts		1 65
19.	(Spun)	" "	"	"		1 90
Iron Nu	ts without R	ivets	-		- 	80
Props w	vithout Nuts	or Rivets				60

Packed in Boxes of 4 Sets each.

See Illustrations of Patent Nuts and Rivets.

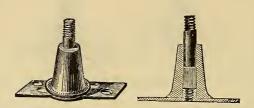
The Smith Top Props have a wrought iron shank that screws into the plate of the Prop, which has a square raised upon it about % of an inch, corresponding to the square on the shank.

The square in the collar, fitting over the square on the shank and plate, keeps the collar from turning, and makes it impossible for the shank to unscrew, or work loose, which it is liable to do when a shank is round in the collar and screwed into the plate.

This improvement will facilitate fitting the leather over the Prop.

IMPROVED TOP PROPS.

SMITH'S PATENT.



Philadelphia Pattern.

Made under Sawyer's Patent of May 15, 1866, and the Extension of the Thomas Patent, September 22, 1871.

							P	ER SET.
No. 12.	Nuts (Spun),	$\frac{7}{8}$ or 1 in.	Caps, with	Norway	Iron	Close Plate	Rivets,	\$1 45
13.	<i>a</i> ·	"	40	"		"	u	1 45
14.	"	"	et	**		"	"	1 45
15.	"	"	se	ce		**	u	1 45
16.	и	u	44	44		44	"	1 45
17.	**	% or ¾ in.	"	"		u	"	1 45
18.	Nuts with No	orway Iron	Rivets cap	ped to ma	atch I	Nuts		1 75
19.	" (Spun)	**	··		и		- -	2 00
Iron Nu	ts without Riv	rets						70
Props w	ithout Nuts of	Rivets						87

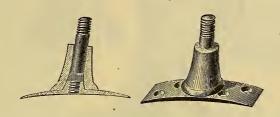
Packed in Boxes of 4 Sets each.

See Illustrations of Plated Nuts and Rivets.

The above Prop is the same as the Smith's Prop described on the preceding page, except that it is made with a longer shank and collar, to meet the wants of those wishing to throw the joints further out from the carriage top, than will the Buggy Pattern, and by this improvement the leather can be fitted over a long or short shank, neatly and easily.

IMPROVED TOP PROPS.

SMITH'S PATENT.



Curved Pattern.

MADE UNDER SAWYER'S PATENT OF MAY 15, 1866, AND THE EXTENSION OF THE THOMAS PATENT, SEPT. 22, 1871.

NT. 10	NT ()	7/ . 4 *	G. 10	NT T	CI TII T	PER SET.
No. 12.	Nuts (spun),	% or 1 in.	Caps, with	Norway Iron	Close Plate I	tivets, \$1 35
13.	"	"	"	u	u	1 35
14.	"	"	c.	"	u	1 35
15	u	"	"	"	"	1 35
16.	u	u	"	"	"	1 35
17.	Nuts 5/8 or 3/4	in.	"	"	u	1 35
18.	With Norway	Iron Riv	ets capped t			
19.	(Spun)	"	"	"		1 90
Iron Nu	ts without Riv	ets				80
Props w	ithout Nuts or	Rivets				60

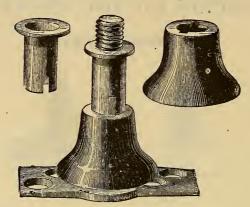
Packed in Boxes of 4 Sets each.

See Illustrations of Plated Nuts and Rivets.

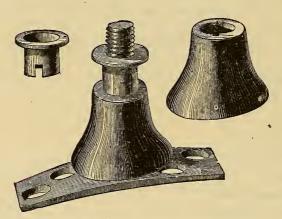
The Curved Pattern is made on the same principle as Smith's Prop described as his Buggy Pattern, except that the plates of the front Prop irons are bent on a curve to fit the upper part of the carriage bow, and the shank and collar do not stand at right angles with the plate, but obliquely.

This Prop is designed to facilitate placing the Prop iron higher up on the carriage top.

BRADLEY'S PATENT TOP PROPS.



Back Bow Prop Iron, Complete.



Front Bow Prop Iron, Complete.

PE	R SET.
With best Silver Bull's Eye Nuts and Silver Solid filled Rivets	\$1 45
With best Silver Bevel Edge Nuts and Silver Solid filled Rivets	1 45
With best Silver "Brewster Pattern," Solid filled Nuts and Rivets	1 60
Without Nuts and Rivets (as shown in cuts)	56

Packed in Boxes of 4 Sets each.

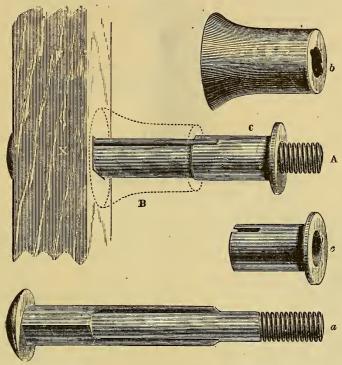
The above cuts will readily explain the construction of this new and improved Top Prop. The chief novelty therein consists of using Brass tube washers, upon which the joint eyes rest, and by which all friction against the nuts whereby they are worked off, as in other Props, is prevented; and also in conforming to shape of Bow.

N. B.—The base of this Prop is intended to go under the Leather. In fitting the joints, the Blacksmith will find it more convenient to reverse the tube washer.

KIMBALL'S PATENT TOP PROP,

IN COMBINATION WITH THE

BRADLEY'S PATENT TUBE WASHER.



TOP PROP IN POSITION.

A.—Norway Bolt — passed through bolt.
B.—Iron Collar—outlined.
C.—Pat. Tube Washer—(Back Bow.)

PARTS DISCONNECTED.

a .- Norway Iron Bolt-exact size.

b.—Japanned Iron Collar—exact size. [Back Bow

c.-Pat. Brass Tube Washer-exact size for

X .- Section of a Carriage Bow.

Showing Method in Use.

	~			
With best Solid	Filled Bull's Eye Nuts and Rivets	\$1	25	per set
With best Solid	Filled Bevel Edge Nuts and Rivets	1	25	* "
	Filled Brewster Pattern Nuts and Rivets		25	"
	n Oval Norway Rivets, less		25	"
With Four Plai:	a Iron Square Nuts and Oval Rivets		56	6.6

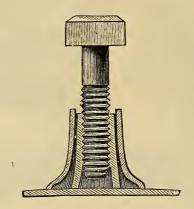
N. B.—The same sized Bolt is used as in the old Kimball Patent Prop.

The combination with the Bradley Tube Washer prevents all friction of joint ends against the nuts, whereby they were turned off when made with the plain Props, as formerly. The Bolt is forged of Norway Iron, and the Japanned Collars are faced to size uniform with our Joint Ends.

DIRECTIONS FOR USING.—Apply them after the top is trimmed, having first bored a hole with a $\frac{5}{16}$ Auger Bit through the Bow, put the Bolt through the Lining Bow and leather, squaring it with the Bow, then slip on the Iron Collar, Joint Ends and Tube Washer, screw on the Nut, and it is complete.

Packed in Boxes of 4 Sets each

COMBINATION TOP PROPS.



With Capped Bolts and Rivets Complete.

Silver,	with S	quare Caps	and Rive	ts, 3/4	in	\$1 2	5 pe	r set.
Oroide,		"	"	3/1		-	5	44 -
Nickel,	**	« "	• • • •	3/4		1 3	5	•
Gold,	u	"	"	3/4		1 6	0	**
Silver,	"	"	"	7/8		1 4	.5	"
Oroide,	"	u	u	7 /8		1 4	5	"
Nickel,	"	"	u	7/8		1 5	0	"
Gold,	"	"	"	7/8		1 8	80	**
Silver, v	with N	Nos. 14, 15, 1	6 and 17.			1 2	5	"
Oroide,	"	"	u	1		1 2	5	**
Nickel,	"	"	40	1		1 3	5	ii i
Gold,	"	u	"	1		1.6	0	"
Silver,	"	"	"	11/8		1 4	5	"
Oroide,	"	"	u	11/8		1 4	5	"
Nickel,	"	"	"	11/8		1 5	0	"
Gold,	"	"	· ·	11/8		18	0	"
Silver,	"	"	u	11/4		1 7	0	"
Oroide,	"	"	"	11/4		17	0	ie
Nickel,	"	"	"	11/4		1 7	5	"
Gold,	"	"	"	11/4		2 1	0	u

Packed in Boxes of 6 Sets each.

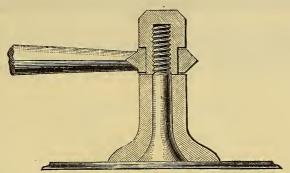
EXTENSION TOP PROPS.

Comprising 4 Long, 2 Short, 6 Rivets, 2 Nuts. 50 per cent. advance. " 6 " 2 " 6 " 4 " 100 " " "

In ordering always state the style and kind desired for your work.

EXCELSIOR

WROUGHT IRON TOP PROP.



PATENTED OCT. 5, 1875.

This cut gives a sectional view of the nut, thimble and joint end on the Prop Iron, which is shown in full. We offer the Excelsior Prop as the latest improvement on Props for carriages. The Prop Iron and Nuts are of Norway Iron, and finished to exact fit and sizes. The thimble is of malleable iron and japanned.

This newly patented Top Prop does away with the frequent losing of prop nuts and the difficulty experienced in most makes of matching and replacing nuts lost or too poor to keep on with safety.

The improvement consists in a nut so constructed with sleeve passing through the joint ends, that when the end of the nut is screwed up against the ferrule a sufficient space is left for the joint ends to turn without strain on the nut or loosening it. When the thickness of the top leather is added the space for the joint end is not affected, the nut always working to the shoulder.

Excelsior	Props,	solid,	oval or bev	el nuts,	Japanned	\$0	75	per set.
					Silver Plated			
44	٤.	44	44	6.	Gold "	1	88	"

Packed 4 Sets in a Box, with the extra nuts in the usual way.

EXCELSIOR PROPS WITH JOINT ENDS.

With Shor	rt Joint Ends	s, solid, ov	al or be	vel nuts	Japani	ned	\$1 24 p	er set.
66	44	44	44	4.6	Silver	Plated	1 60	44

Packed 3 Sets in a Box, with extra nuts in the usual way.

The eight Joint Ends will be exactly what the Props need, and in this way the buyer always gets the Props and Ends a perfect fit.

STUMP JOINTS.



Made of the Best Ulster Iron.

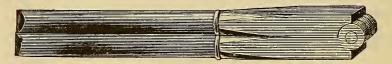
WARRANTED EQUAL TO ANY JOINT NOW MADE.

½ ×½ in	\$1 55	per dozen.	1 1/8 × 1/2	in	\$ 5	75	per dozen.
$\frac{9}{16} \times \frac{1}{2}$	1 65	"	$\frac{7}{8} \times \frac{5}{8}$		6	12	- "
$\frac{1}{9} \times \frac{1}{9}$	1 75	"					
5/8 × 3/8	1 75	"					
$\frac{5}{8} \times \frac{7}{16}$	1 75	"	, ,				"
5/8 × 1/2	1 75	"					"
5/8 × 5/8	2 00	"					"
$\frac{3}{4} \times \frac{1}{2}$	3 12	"	1½×5%				"
34 × 5%		"	, , , ,				44
3/4 × 3/4	4 00	"					".

Packed in Boxes of 1 Doz. each.

Above Joints are ground exact to size, and when open measure full six inches in length. The method of forging these Joints is such as to preserve the greatest possible strength and stiffness of the iron.

PLATED STUMP JOINTS.



Without Plate.

½ in	1 75 "
Plated with Heavy S	ilver Plate.
½ in	\$3 00 per set.
9 16 5/8	3 25 "
5/8	3 50 "

Each Joint is about 18 inches long, with Oval Iron.

STUMP JOINTS.



Stump Joint with Stub to Weld.

MADE OF LOWMOOR IRON.

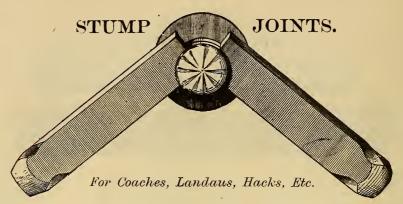
			LLED	

No. 2. MILLED ON TWO SIDES.

½ × ¾ in \$2 10 per dozen	. $1\frac{1}{2} \times \frac{3}{8}$ in
½×½ 2 10 "	½×½ 1 55 "
$\frac{9}{16} \times \frac{1}{2}$ 2 25 "	$\frac{9}{16} \times \frac{1}{2}$
$\frac{9}{16} \times \frac{9}{16}$	$\frac{9}{16} \times \frac{9}{16}$
5/8 × 3/8 2 60 "	5% × 3% 1 75 "
$\frac{7}{8} \times \frac{7}{16}$ 2 60 "	5⁄8 × ₹ 1 6 · · · · · · · · · · · · · · · · · ·
5/8 × 1/2 2 60 "	5% × ½
5/8 × 5/8	5/8 × 5/8 2 00 "
³ ⁄ ₄ × ¹ ⁄ ₂ 5 00 "	¾×½ 3 38 "
3/4 × 5/8 5 00 "	3/4 × 5/8
¾×¾ 7 50 "	¾×¾ 6 25 "

Put up in paper Boxes of 1 Doz. each.

Above illustration shows an improved pattern, made with care, at a price that comes within the reach of all desiring a good reliable Joint. Both numbers are made from same grade of iron, differing only in the outside finish; are full measure, exact and uniform. Are forged under heavy drops, making them very stiff and firm, and always ready for welding, as the ends are left so as to take the heat without damaging the milled parts.



No. 1. FULL MILLED.	No. 2. HALF MILLED.
$\frac{7}{8} \times \frac{1}{2}$ in	$\frac{7}{8} \times \frac{1}{2}$ in
$\frac{7}{8} \times \frac{5}{8}$	7/8 × 5/8 6 50 "
1 ×½10 00 "	$1 \times \frac{1}{2}$
1 × 5/8	1 × 5/8
	$1\frac{1}{8} \times \frac{1}{2}$ 9 00 "
$1\frac{1}{8} \times \frac{5}{8}$	1½ × ½

We put the large rivet with back washer in without extra charge when orders read "to be filled with rivets and washers;" otherwise they are riveted in the usual manner.

FORGED SLAT IRON HOLDERS.



Without Nuts.

To weld to seat rail, with thread cut like axle nut and exact size to take eye of Slat Iron.

BACK JOINT HOLDERS.

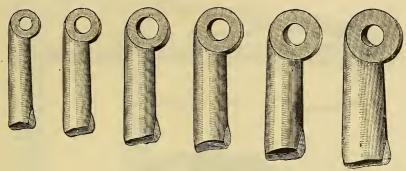


Without Nuts.

Thread cut ready to put on joint and prop nut. One Doz. in a Box.

SHORT JOINT ENDS.

NORWAY IRON.



Put up in Boxes of Six Sets each.

No. 1.	Round,	$\frac{7}{16}$ in.	hole,	$\frac{7}{16}$ in	. iron	 per	set of	8 j	pieces,	56 с	ents.
1.		$\frac{1}{3}\frac{3}{2}$	í.	$\frac{7}{16}$	"	 44		8	**	56	**
2.	Oval,	$\frac{7}{16}$	** =	%	"	 64	"	8	"	56	
2.	"	$\frac{1}{3}\frac{3}{2}$	"	5 ⁄8	"	 "	"	8	"	56	
ઇ.	"	$\frac{7}{16}$	66	$\frac{3}{4}$	"	 **	"	8	"	62	**
4.	"	$\frac{7}{16}$	44	3/4	"	 	££	8	"	72	
5.	44	$\frac{7}{16}$	ci.	½	"	 	"	8	"	84	4.
6.	"	$\frac{7}{16}$	64	1	"	 6.	٠.	8	44	96	

Joint Ends can be furnished with any size of hole desired.

Above Joint Ends are forged from the best Norway Iron with milled sides. Can furnish either Oval or Round.

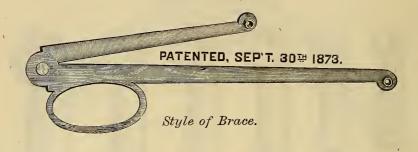
LONG JOINT ENDS.

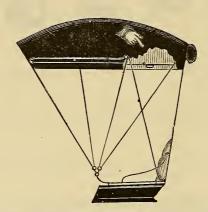


Oval, $\frac{7}{16}$, $\frac{13}{32}$ and $\frac{3}{8}$ in. hole, $\frac{9}{16}$ or $\frac{5}{8}$ in. iron per set, 75 cents. Round, $\frac{7}{16}$, $\frac{13}{32}$ " $\frac{3}{8}$ " $\frac{7}{16}$ in. iron " $\frac{7}{16}$ "

These are complete for use, and put up in a manner most convenient. The above cut represents them as wired and labeled, ready for market.

CONCEALED JOINTED TOP BRACE.





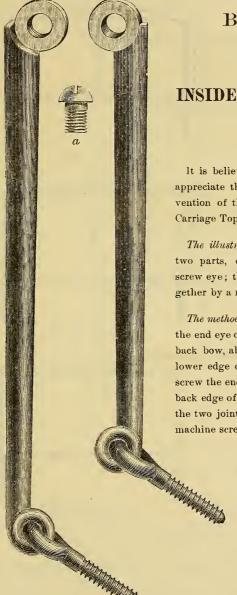
Showing Position of Brace in Use.

This is really a very valuable invention for saving Carriage Tops, and are used between the two back bows under the lining, to prevent the bows coming together when the top is let down; or they can be closed when required. They will take the strain off the back bow, keep it from springing, and enable the trimmer to make the top so it will not sag or get slack. They are a fine thing for Old Tops, as they take the wrinkles out of the leather and keep the top smooth and from wearing.

Use 11 in. for Small and Five Bow Tops; 12 in. for Common Size, and 13 in. for Phaeton and Large Tops.

Packed Six Pairs in a Box.

Price per Dozen Pairs _____\$4 00



BRADLEY'S

ADJUSTABLE

INSIDE BACK BOW JOINTS.

PATENTED APRIL 28, 1874.

It is believed that every carriage maker will appreciate this simple arrangement for the prevention of the unsightly falling in of Leather Carriage Tops between the two back bows.

The illustration shows the joint separated in two parts, on the end of each of which is a screw eye; the joint, when in use, being held together by a machine screw.

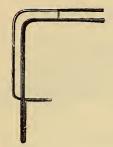
The method of application is as follows: Screw the end eye of one piece into the front edge of the back bow, about an inch and a half above the lower edge of side valance, and in same manner screw the end eye of the remaining piece to the back edge of the next forward bow, then spring the two joint ends together and fasten with the machine screw.

N. B.—These joints are out of sight, and when the top is dropped, fold inwards, and enable the leather to fold in. By means of the screw eyes, the length of the Joint may be lengthened or shortened as desired. Made of Wrought Iron.

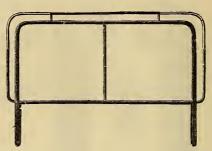
Put up in Boxes of 1 Doz. sets.

\$6 00 per dozen sets.

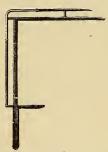
DASH FRAMES.



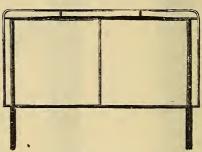
No. 100, in Halves.



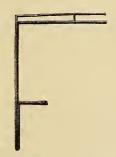
No. 100, Whole.



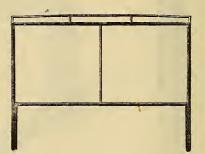
No. 200, in Halves.



No. 200, Whole.



No. 300, in Halves.

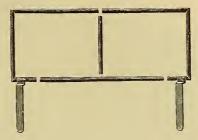


No. 300, Whole.

PER DOZEN.

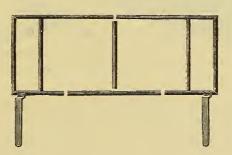
In Halves, Plain.	Whole, Plain.	In Halves, Plated.	Whole Top Rail Plated.	Top Corner Plated.
No. 100 \$18 00	\$22 00	\$27 00	\$44 00	\$40 00
200 22 00	27 00	40 00	44 00	
300 18 00	25 00	27 00	40 00	

DASH FRAMES.



No. 3.

In Halves, p	olain	\$18 0) per dozen.
Whole	· ·	20 0	0 "



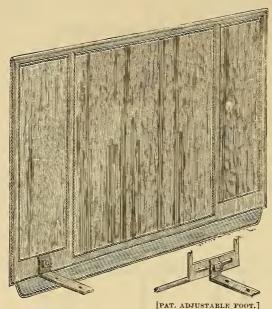
No. 4.

In Halves, 1	plain	 \$20	00	per dozen.
Whole,	44	 25	00	**

Above Dashes in parts or whole, are made with feet bent for deep bodies. The feet being forged solid from Norway Iron in patent dies, are much stronger and neater in appearance than those made in the usual way.

The angles are sharp and well defined, the ovals are perfect, and combine strength, durability and finish. The feet have an offset of one inch in order to throw the Dash flush with the front of body, and this offset can be readily lengthened or shortened by the blacksmith to fit any thickness of panel; and carriage makers desiring a first-class Dash Frame, at a reasonably low price, would do well to try them.

ADJUSTABLE LEATHER DASH.



Peters' Patent.

PRICE LIST.

FOR PIANO BOX BODIES.

Dashes	24	in. long,	11	in. high	\$4	8 00	per dozen.
"	27	"	11		4	8 00	"
44	30	"	11			1 00	
44	33	"	11		5	4 00	
ii.	36		11	"	5	7 00	""

FOR LOW OR BRACKET FRONT BODIES.

Dashes	24	in. long,	15	in, high	1	\$54	00	per dozen
**	27	**	15		1	54	00	"
i.e	30	+6	15	"	****	60	00	LL.
	33		15	44	***.	63	00	
**	36	44	15	"		66	00	"

Forged Norway Iron Feet, 25 cents per pair, including best Norway Iron Bolts. These Feet can be bent or fitted cold to suit any shaped body.

ADJUSTABLE LEATHER DASH.

PETERS' PATENT.

DIRECTIONS FOR ATTACHING DASH TO BODY.

First, place the Dash in position in front of the body, then pass a large awl through the bolt-holes in the feet, and through the Dash leather and slot; then pass the bolt through, with the head outside, and screw up the nut very tight. The smooth side of the stitching should face the horse, as it is the outside of the Dash.

The Patent Adjustable Feet for Piano and Coal Box Bodies can be procured and bolted fast to the body at any point desired before painting, so that the feet can be painted at same time with the body. Always be careful to plumb the front face of the feet, so that the Dash, when bolted fast, will stand perfectly erect or perpendicular.

REGULAR SIZES.

We shall keep in stock the five sizes embracing all sizes of bodies from 21 inches to 3 feet wide (inclusive), and only two heights—one for low front or Coal Box, and one for high front or Piano Box bodies.

The lengths are measured from outside to outside—24 inches, 27 inches, 30 inches, 33 inches and 36 inches. The heights are 15 inches for low front bodies, and 11 inches for high front Piano bodies, measuring from the top edge of the body to the top of the Dash.

Below are the figures showing how each size may be adjusted till it reaches the next smaller size:

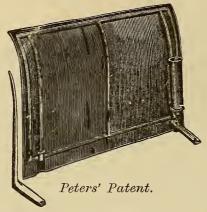
Α	24	in.	will	fit	a	body	from	24	in. to	21	in.
A	27		•			"	"	27	**	24	
A	30		6	۲		"	"	30	**	27	e.
A	33		•	4		"	"	33	44	30	66
A	36		4			"	"	36	44	33	44

In ordering, give the length and height of Dash as here described.

No other sizes made except as above, unless in lots of four dozen of each size.

Just what every carriage maker needs to facilitate getting out work rapidly. A grand thing for repairing old work. A new Dash cheaper than you can re-cover the old frame.

ADJUSTABLE SHEET IRON DASH.



PRICE LIST.

All sizes......\$42 00 per dozen.

Feet made of best malleable iron can be furnished at an extra cost of 30 cents per pair; or they can be furnished forged from best Norway Iron at an extra cost of 75 cents per pair.

SIZES OF DASHES.

LENGTH	I This office who have	
FROM END TO END.	LENGTH FROM CENTER TO CENTER OF FEET.	*****
		HEIGHT.
	19 in	12 or 15 in.
25		12 " 15
26	21	12. 14 ". 16
27	99	10 11 10
00	00	
	0.4	• • • • • • • • • • • • • • • • • • •
29		,
30		12, 14 " 16
31		12, 14 " 16
32		12. 14 " 16
33	. 22	40, 44, 10
0.4	00	40'44 40
0~	00	
	. 31	
37		12 " 16
38		12 " 16
39	34	12 " 16
40	35	12 " 16
11		
42	. 	12 " 16

In ordering Dashes, please state whether you mean extreme length, or from center to center of feet; also give the height of Dash wanted.

It is made of two sheets of light iron, with half-oval mouldings pressed into each sheet, which stiffens the metal and resembles the frame in the leather Dash.

A layer of packing is placed between the two sheets of iron, preventing them from coming in contact with each other, and makes rattling and rumbling impossible. The edges are turned over a wire from opposite directions, making a lock joint which binds together firmly the two sheets of iron. The upper extension of the dash feet should be wrapped with canvas and pressed up into the groove formed by the mouldings nearly to the top of Dash, then screw up tightly the clamps at each end, binding the feet to their places.

DASH MOULDINGS.



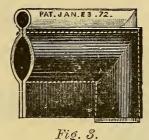




Fig. 1.

Curtis' Patent.

Fig. 2.

A NEW AND ELEGANT FINISH FOR THE TOPS OF DASHES.

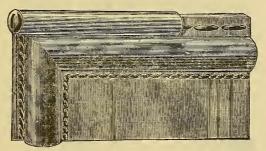
Fig. 1 represents the Moulding as it is furnished ready to put on. Fig. 2 represents the Leather pasted to the Dash Iron, and shows the metallic part turned down over the corner of the Dash Iron. Fig. 3 represents the Top Corner of a Dash with Rail on. The leather is pasted to the iron, the Moulding projecting above sufficient to let an awl pass between it and the iron; then the Dash is covered in the usual way. The finish in Fig. 2 is made by filing nearly through the Moulding, so as to cut through the case at each end of the Dash Iron; then turning the ends down at an angle as shown, and stitching the leather over it on side of Dash at the top.

Any length over 20, 22, 24, 26, 28, 30, 32, 34 and 36 in. is made to order.

Gold..... 6 cts. per in.

Silver____ 5 cts. per in.

Brass..... 4 cts. per in.



Peel's Patent I X L Moulding.

Cut in lengths from 20 in. to any length required.

Gold, 7 cts. per in. Japanned, 4 cts. per in. Silver, No. 1, 5 cts.; No. 3, 3 cts. per in.

PROCESS OF APPLYING.—The outer row of stitching of Dash is done with heavy thread, these stitches projecting form a bead, over which the Moulding is slipped, and finished at each end with a round-headed screw.

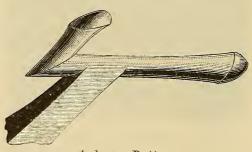
It costs no more than the plating of the ordinary iron rail, and saves the expense of making rail. It saves time and trouble of sending Dashes away to be plated. It covers the edge of the leather and preserves the Dash. It can be applied in one-fourth of the time required for all similar Mouldings, and excels all others in beauty, finish and durability.

SEWARD'S PATENT SOLID DASH FEET.



angles or corners are brought up sharp, the ovals are left long enough to weld to (being about six inches long). The cut represents the exact shape. The offset is made the usual length of one inch; but should parties require it longer or shorter, to fit panel, it can be readily drawn or upset by any blacksmith.

FORGED DASH FEET.

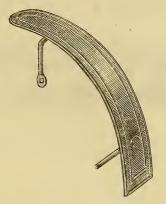


Auburn Pattern.

Above is a new and desirable article that will answer for ordinary sizes of iron for Dashes. The corners are very strong, and good starts for welding on to Dash iron; also plenty of foot stock to draw out and bend to fit bodies as desired.

These Dash Feet will undoubtedly meet a want long felt among Carriage Manufacturers.

SHEET IRON FENDER.



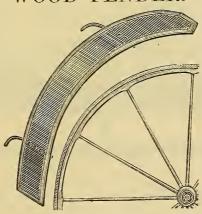
Ebert's Patent.

DIRECTIONS FOR PUTTING ON FENDERS.—Make and fit braces from $\frac{1}{2}$ inch iron, flattening $2\frac{1}{2}$ inches at outer end of brace; lay on Fender, and mark center panel for two holes over brace end; punch or drill two $\frac{1}{16}$ holes in Fender, and corresponding ones in brace end, as in cut. Place a thin strip of rubber between Fender and brace (to prevent noise), and fasten with $\frac{3}{16}$ round head rivets or bolts. Plated heads look well. If plain heads are used they can be painted or gilt, as preferred.

If the rubber strips are interposed between the braces and Fenders, as directed, we will warrant every pair to run absolutely noiseless.

Three sizes made—33, 36 and 40 in. long, $5\frac{1}{2}$ in. wide. All bent same curvature, 28 in, radius.

WOOD FENDER.



Curtis' Patent.

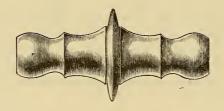
Price________\$2 00 per pair.

For phaetons and carriages they are lighter, cheaper and more durable than the old style. They will not dent, and the japan will not flake off as it does on sheet iron fenders. They are all finished in lead and filling, ready to paint with the body, and weigh but two pounds per pair.

SEAT RAIL COLLARS.



DASH COLLARS.



		13	2	2		3		4	in.	long.
$\frac{1}{4}$ in	. Hole	 \$13	00	\$16	00	\$20	00	\$26	00	per gross.
$\frac{5}{16}$	"	 13	00	16	00 ·	^20	00	26	00	"
3/8	*4	 1,4	50	17	50	22	00	30	00	"

DASH ROD AND COLLAR.



¼ in	. Rod	with Plated Collar	`	\$2	75	per dozen.
$\frac{5}{16}$		u		3	25	"
3/8		**	*	3	75	"

Are furnished with Collar only plated, or plated each side of the collar in addition.

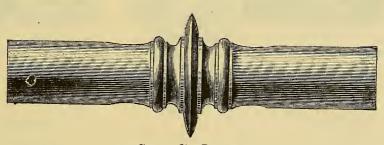
SOLID COLLARS.



Seward's Patent.

Size ¼ in. \$ 85	per dozen
" ⁵ / ₁₆	"
" ¾	41
" $\frac{7}{16}$ 1 20	"
" ½ 1 45	"
" ⁹ / ₁₆ 1 70	44
" ⁵ / ₈ 1 95	"
" $\frac{11}{16}$	"
" ¾	"
" 13 16 3 00	"
" ½ 3 75	"
" $\frac{15}{16}$	"
" 1 5 75	4.

Packed in Boxes of 1 Doz. each.



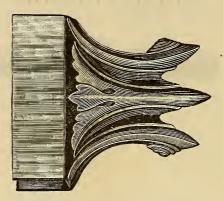
Seward's Patent.

Size,	$1\frac{1}{8}$ in.	 \$12	50	per dozen.
**	11/4	 17	00	46

Packed in Boxes of ½ Doz. each.

These Collars need no finishing with a file or emery wheel; are ready to paint as they come from the forge.

METALLIC SOCKET SCROLL ENDS.

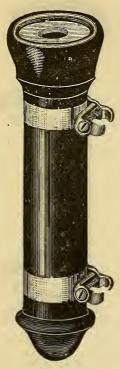


Warburton & Bendir's Patents.

4½ in. wide for Back B 5 " " " 1½ " Front " The above are use	·		1	40 "
No. 1. No.	2. No	o. 3.	No. 4.	No. 5.
No. 6.		No. 7.	No. 8.	
Spring-Bar Scrolls No. 1	2	Vo. 2.	No. 3.	ts per pair.
Head-Block Scrolls No. 1.	No. 2.	No. 3.	25 cen No. 4.	ts per pair.
Perch-End Scrolls			20 cen	ts per pair.
Sleigh Scroll			30 cen	ts per pair.

WOOD WHIP SOCKETS.

For Road Wagons.



Half Size.

Full length, 62 inches.

No. 30.	Finished in	Black	Band	 \$6	00	per dozen.
31.	**	Silver	"	 6	75	"
32	"	Gold	"	 7	25	44

All have Vise Fasteners. Nos. 30, 31 and 32 are uniform in size.

Packed half dozen in a box.

Insert the Fastener under the Leather.

WOOD WHIP SOCKETS.

For Light Road Wagons.



Half Size.

No. 35.	Finished in	Black	${\bf Band}$	 \$6	00	per dozen.
36.	"	Silver	"	 6	75	"
37.	"	Gold	66	 7	25	"

All have Vise Fasteners. Nos. 35, 36 and 37 are uniform in size. Packed half dozen in a box.

Insert the Fasteners under the Leather.

WOOD WHIP SOCKETS.

For Top Buggies.



Full length, 7 inches.

Half Size.

No. 41.	Finished in	Black	Band		\$6	00	per dozen,
42.	"	Silver	"	•••••	6	75	41
43.	"	Gold	"		7	25	и

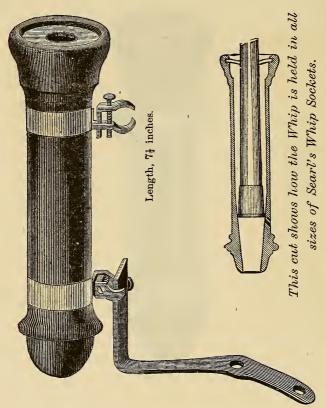
All with Vise Fasteners.

Nos. 41, 42 and 43 are uniform in size, and adapted to all kinds of carriages.

Packed half dozen in a box.

Insert the Fastener under the Leather.

WOOD WHIP SOCKETS.



Half Size.

Seat Iron.

No. 50.	Finished in	Black	Band, withou	ut Seat	Iron		\$7	00	per dozen.
51.	"	Silver	Mounting, v	vithout	Seat Iron		8	00	"
52.	"	Gold	u	"	"		8	50	"
		With	Seat Iron. \$	1 00 p	er Doz. a	dvance.			

This Socket is made expressly for the Dicky Seat of Coaches, and will adjust themselves to any rail, covered or uncovered.

Packed ½ Doz. in a box.

RICHARDSON'S

PATENT WHIP SOCKETS.



Eureka.



Ne Plus Ultra.

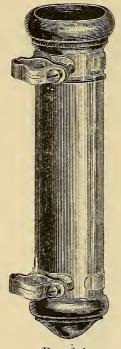
Eureka Pattern	\$5	00 J	per o	dozen.
Ne Plus Ultra	6	00	44	

The Eureka Pattern is made of sheet metal, finely Japanned, with Elliptic Springs for protecting the whip.

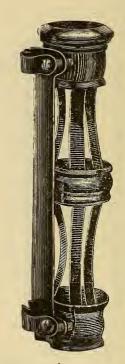
The Ne Plus Ultra is of solid metal, made a true taper inside and out, and of a size sufficient to hold firmly all styles of whips in an upright position with the aid of the Elliptic Springs.

RICHARDSON'S

PATENT WHIP SOCKETS.







Acme.

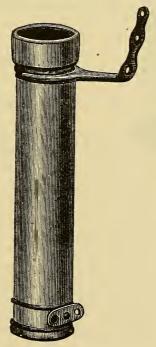
Excelsior	Pattern	\$6	00	per dozen
Acme	u	5	00	"

The Excelsior Pattern is made of wood furnished with the Elliptic Springs and Hinge Fastenings, and finely finished in every respect.

The Acme Pattern is made as represented above, and a very fine skeleton Socket constructed of malleable iron and sheet metal.



Worden's Patent.

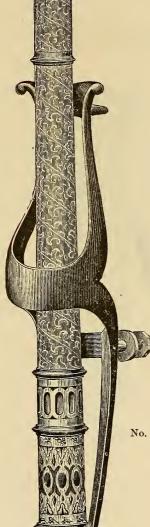


Searl's Wood Sleigh Socket.

 Japanned, 10 in. long
 \$4 00 per dozen.

 Japanned, 13 in. long
 5 50

The 10 inch used for Swell Side; 13 inch for Portland Cutters. Packed in Boxes of $\frac{1}{2}$ Doz each.



Buffalo
Patent Whip Holder.

No. 1, for Leather Dash.

No. 2, for Wood Dash.

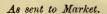
2..... 3 50

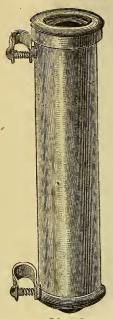


No. 2.

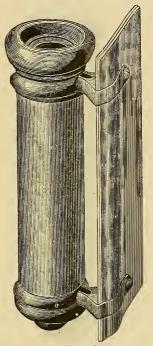
No. 1.

Showing Method of Attachment.





Phænix Clasp.



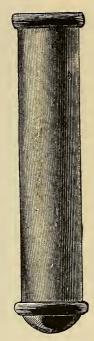
Metal.

Wood.

											PER I	
No.	1.	Japanned,	Metal,	Plain	Top,	no Rub	ber				. \$2	75
	3.	"	"	•	·	"	r		. 		3	00
	5.	"	"	Malle	able I	l'op, sim	ilar te	No. 3, U	Union (Clamp	_ 3	50
	6.	Japanned,	Metal,	same	as No	. 1, but	witho	out the C	lasp Fa	astening, t	0	
		be used	with S	traps_					1	50
	10.	Japanned,	Wood,	solid,	with	Rubber	and	Phœnix	Clasp	Fastening	;,	
		1¼ in. c	outside	diamet	er						. 6	75
	12.	Japanned,	Wood,	solid,	with	Rubber	and	${\bf Phenix}$	Clasp	Fastening	;,	
		1% in. c	outside	diamet	er	- 	.	 -	. 		- 6	75
	11.	Japanned,	Wood,	solid,	with I	Rubber,	witho	out Faste	nings,	1¼ in. out	j -	
		side dia	meter _	 -						-	_ 4	50
	13.	Japanned,	Wood,	solid,	with	Rubbe	r, wi	thout Fa	astenin	gs, 1% in	ι.	
		outside	diamete	er							_ 4	50

These Whip Sockets 'are readily attached to any Dash Iron, and securely fastened thereto by the Clasp, saving all expense of leather straps, besides being more durable.

Metal.



Plain Metal.

Metal.

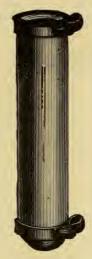


Webb's Patent.

Webb	Socket,	Black	Top.	, Hinge	Fastening		\$4	50	per	dozen.
"	**	Silver	"	"	"		4	50		"
"	"	Gold	"	"	u		4	50		"
Beach	"	Black	"	"	"		5	00		u
"	"	Silver	"	"	"		5	00		"
"	"	Gold	46	"	"		5	00	1	**
Tubula	r "	Black	"	**	и		3	00		**
"	"	Silver	"	"	"		3	00		"
"	"	Gold	"	"	"	••••	3	00		"
"	u	Black,	for	Wood	Dash		2	50		"
"	"	"	"	Straps			1	50		"

Packed in Boxes of ½ Doz. each.

These Sockets are finely finished, and well made in every way. The Spring inside the Webb Socket is very elastic, still strong enough to hold the whip firmly in position.



Union Clamp.

1 Doz. in a Box.



Chamberlain Clamp.
½ Doz. in a Box.

No. 1.	Chamberlain	Clamp,	size	11/4	in., without	Rubber	Тор 8	\$3	00 per	dozen.
2.	Union	66	"	$1\frac{1}{4}$	u	"		3	00	"
3.	"	"	**	$1\frac{3}{8}$	with	"		4	70	и
5.	Chamberlain	"	"	11/4	46	Le		4	70	"
6.	"	"	"	13/8	"	"		4	70	"
8.	a	"	"	1%	"	Cushion	Тор	5	25	"
10.	Union	44	u	13/8	**	**		5	25	u
12.	Chamberlain	46	u	1%	"	•		8	25	u
14.	Union	**	"	13%	"	"		8	25	44

Always insert the fastener under the leather.

Nos. 1 and 2 have Malleable Tops and Bottoms, no Rubber.

Nos. 3, 5 and 6 have Malleable Tops and Bottoms and Rubber Top.

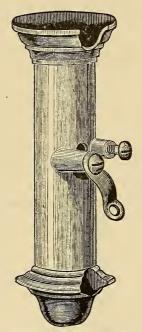
Nos. 8 and 10 are provided with a perpendicular Rubber in the Top, that forms a bearing for the whip.

Nos. 12 and 14 are lined with leather inside and outside, with Cushion Top and Bottoms that support the whip.

All of these Sockets are well finished, strong, and durable.

IRON WHIP SOCKET.

HALF SIZE.



Peters' Pattern.

Above cut represents a Socket with a Central Fastener, with Niches to fit the Frame of the Dash, so that in fastening the Socket to the Dash it makes a complete finish. They are well japanned, and make a very cheap and durable Socket.

Flexible Rubber	Fle.	vible	Rub	bber
-----------------	------	-------	-----	------

Hard R	ubber.		
No. 1. With Spring		\$7	00 per dozer
2. " "			
3. " "			00 "
10. No "			00 "
11. " "			50 " .
MISCELLA	ANEOUS		
Carriage of Buggy Aprons-V	ulcanized En	ameled	Rubber.
	DUCK.	DRILL.	SHEETING.
With Dash Pocket, assorted sizes	\$3 00	2 75	2 50 each
Without " " "		2 50	2 25 "
Wagon Covers on Drill			
~	. 		
All sizes	ubber Goods.		
All sizes	ubber Goods.	. \$1 30 pe	r square yar) 96 per yar
All sizes Vulcanized R DRILL, 48 I 20 oz. per yard	ubber Goods.	\$1 30 pe	r square yar) 96 per yar 00 "
All sizes Vulcanized R DRILL, 48 I 20 oz. per yard 22 " " 25 " "	ubber Goods.	\$1 30 pe	r square yar) 96 per yar 00 " 05 "
All sizes	ubber Goods. n. Wide.	. \$1 30 pe	r square yar) 96 per yar 00 " 05 " 15 "
All sizes	ubber Goods. n. Wide.	. \$1 30 pe	96 per yar 0 96 per yar 1 00 " 1 05 " 1 15 "
All sizes	ubber Goods. n. Wide.	\$1 30 pe	96 per yar 0 96 per yar 1 00 " 1 05 " 1 15 " 1 20 "
All sizes	ubber Goods.	\$1 30 pe	96 per yar 100 " 105 " 115 " 120 " 125 "
All sizes	ubber Goods.	\$1 30 pe	96 per yar 100 " 105 " 115 " 120 " 125 " 150 "
All sizes	ubber Goods.	\$1 30 pe	96 per yar 100 " 105 " 115 " 120 " 125 " 156 "
All sizes	ubber Goods. N. Wide.	\$1 30 pe	96 per yar 100 " 105 " 115 " 120 " 125 " 156 "

Burlaps. " Striped ______ 25 " 35 "

1/8

40

ENAMELED CLOTHS.

	Drill.			
4-4 wide, Black Enamel		\$0 4	Į0	per yard.
(^	************************	7	EU	
ю ш.			50	"
			35	"
DIOWE WHO CICCL	Enamel	~	55	"
ю іп.			90	"
6-4 " Crimson and Scarles in. " " " "			90	"
10 III.		1 ("
8 in. "Blue Back	"		57 33	"
	own, Blue and Green	1 ("
	own, Dide and Green		30	ii
			33	"
8 " Imitation Plain R	ubber		55	"
	additional,)6	44
aguita Duan IIIIIIII	, and the state of	_	,,,	•
	707			
4!-1 The 1 1 The -1	Duck.	**		,
4 wide, Enameled Black				per yard.
			96	44
_4 " " " ——			35	"
-4 "	onthon Cloth		75	"
U 1II.	eather Clotheavy Leather Cloth		75 95	"
	and Green	_	70	66
0 in. "	"		80	"
4 " " "	"		35	66
	and Drab		90	"
	ack		72	44
0 in. " " "	"		8	44
_4 " " "	"		35	46
Figured Back	additional,	-	6	"
4 13 1 1 TO 1 TO	ack		70	"
0 in. " " " "		7	75	"
	,	-		"
		5	35	
. -	Brown and Blue	-	35 25	"
		-		
		-		
0 in. Flocked Back, Green, I	Brown and Blue	1 2	25	"
0 in. Flocked Back, Green, I	Brown and Blue	1 2 \$0 3	25	"
0 in. Flocked Back, Green, I	Brown and Blue	1 2 \$0 3	5	"
-4 wide, Enameled Black4 " "4 " Glazed "	Brown and Blue	1 2 \$0 3 4	5 10	per yard.
-4 wide, Enameled Black4 " " "4 " Glazed "4 " Enameled, Brown	Muslin.	1 2 \$0 3 4 5 4	5 10 10 10 15	per yard. " " "
-4 wide, Enameled Black4 " " " "4 " Glazed "4 " Enameled, Brown -4 " " "	Muslin.	1 2 \$0 3 4 5 4 4	5 15 10 10 10 15 18	per yard. " " " "
-4 wide, Enameled Black4 " " "4 " Glazed "4 " Enameled, Brown -4 " " "	Muslin.	1 2 \$0 3 4 5 4 4 6	5 10 10 15 18 12 13 14 15 18 12 15 15 15 15 15 15 15 15 15 15 15 15 15	per yard. " " " " "
-4 wide, Enameled Black4 " " "4 " Glazed "4 " Enameled, Brown -4 " " " " " " " " " " " " " " " " " " "	Muslin. and Green "" Russet, Yellow and Blue	1 2 \$\\$0 3 4 4 4 4 6 6 6	5 5 10 10 10 15 18 12 10	per yard. " " " " " " "
o in. Flocked Back, Green, I -4 wide, Enameled Black4 " " "4 " Glazed "4 " Enameled, Brown -4 " " " -4 " " Drab, I -4 " " Red	Muslin. and Green "" Russet, Yellow and Blue	1 2 \$\\$0 3 4 4 4 4 6 6 6 6 6	5 5 10 10 10 10 10 10 10 10 10 10 10 10 10	per yard. " " " " " " " "
0 in. Flocked Back, Green, I -4 wide, Enameled Black4 " " "4 " Glazed "4 " Enameled, Brown -4 " " " -4 " " Drab, I -4 " " Red4 " Crimso	and Green Russet, Yellow and Blue n and Scarlet	1 2 \$\\$0 3 \\ 4 \\ 4 \\ 6 \\ 6 \\ 8 \\ 8	5 10 10 15 18 12 10 10 10 10 10 10 10 10 10 10 10 10 10	per yard. " " " " " " " " " " "
-4 wide, Enameled Black4 " " " "4 " Glazed "4 " Enameled, Brown -4 " " Drab, I -4 " " Red4 " " Glod, S	and Green "Gusset, Yellow and Blue n and Scarlet Silver and Copper Bronze	1 2 \$\\$0 3 4 4 4 4 4 6 6 6 8 8 8	5 10 10 15 18 12 10 10 10 10 10 10 10 10 10 10 10 10 10	per yard. " " " " " " " " " " " "
0 in. Flocked Back, Green, I -4 wide, Enameled Black4 " " "4 " Glazed "4 " Enameled, Brown -4 " " " -4 " " Drab, I -4 " " Red4 " " Gold, S -4 " " Gold, S -4 " " Black, o	Muslin. and Green "" Russet, Yellow and Blue n and Scarlet Silver and Copper Bronze extra heavy	1 2 \$0 3 4 4 4 4 4 6 6 6 6 8 8 8 5 5	5 5 10 10 10 10 10 10 10 10 10 10 10 10 10	per yard. " " " " " " " " " " " " " "
0 in. Flocked Back, Green, I -4 wide, Enameled Black4 " " "4 " Glazed "4 " Enameled, Brown -4 " " " -4 " " Drab, I -4 " " Red4 " " Gold, S -4 " " Black, o -4 " " Black, o	and Green "" Russet, Yellow and Blue and Scarlet Silver and Copper Bronze extra heavy and Green, extra heavy	1 2 \$\\$0 3 4 4 4 4 6 6 6 6 8 8 8 5 6 6	5 5 15 10 10 10 15 18 18 10 10 10 10 10 10 10 10 10 10 10 10 10	per yard. " " " " " " " " " " " "
0 in. Flocked Back, Green, I -4 wide, Enameled Black4 " " "4 " Glazed "4 " Enameled, Brown -4 " " " " -4 " " Crimso: -4 " " Gold, S -4 " " Black, -4 " " Brown -4 " " Red4 " " Gold, S -4 " " Black, -4 " " Brown -4 " " Russet,	and Green "" Russet, Yellow and Blue n and Scarlet Silver and Copper Bronze extra heavy and Green, extra heavy Blue and Drab	1 2 \$\\$0 3 44 44 66 66 88 85 66 77	500005555	per yard. " " " " " " " " " " " " " "
0 in. Flocked Back, Green, I -4 wide, Enameled Black4 " " "4 " Glazed "4 " Enameled, Brown -4 " " " " " -4 " " " Red4 " " Gold, S -4 " " Gold, S -4 " " Black, C -4 " " Brown -4 " " Russet, C -4 " " Russet, C -4 " " Russet, C -4 " " " Russet, C	and Green "" Russet, Yellow and Blue n and Scarlet Silver and Copper Bronze extra heavy and Green, extra heavy Blue and Drab n and Scarlet	1 2 \$\\$0 3 44 44 66 66 88 85 56 77 99	5000058200005550	per yard. " " " " " " " " " " " " " " " " " " "
0 in. Flocked Back, Green, I -4 wide, Enameled Black4 " " "4 " Glazed "4 " Enameled, Brown -4 " " " " -4 " " Drab, I -4 " " Red4 " " Gold, S -4 " " Black, -4 " " Brown -4 " " Brown -4 " " Flocked	and Green and Scarlet Silver and Copper Bronze extra heavy and Green, extra heavy Blue and Drab and Scarlet Blue and Drab and Scarlet Back, Brown, Green and Blue	1 2 \$\\$0 3 4 4 4 4 4 6 6 6 6 8 8 8 5 6 6 7 9 9 9	50000582000055500	per yard. " " " " " " " " " " " " " " " " " " "
0 in. Flocked Back, Green, I 4 wide, Enameled Black 4 " " " " 4 " " Glazed " - 4 " Enameled, Brown 4 " " " 4 " " Trab, I 4 " " Gold, & 4 " " Gold, & 4 " " Black, & 4 " " Brown 4 " " Brown 4 " " Flocked	and Green "" Russet, Yellow and Blue n and Scarlet extra heavy and Green, extra heavy Blue and Drab n and Scarlet d Back, Brown, Green and Blue	1 2 \$\\$0 3 4 4 4 4 6 6 6 6 8 8 8 5 6 6 7 9 9 9 5 5	500005820000555000	per yard. " " " " " " " " " " " " " " " " " "
10 in. Flocked Back, Green, In. 14 wide, Enameled Black 14 " " " 14 " Glazed " 14 " Enameled, Brown 14 " " " 14 " " Crimson 14 " " Gold, & 14 " " Black, & 14 " " Brown 14 " " Brown 14 " " Brown 14 " " Flocked	and Green and Scarlet Silver and Copper Bronze extra heavy and Green, extra heavy Blue and Drab and Scarlet Blue and Drab and Scarlet Back, Brown, Green and Blue	1 2 \$\\$0 3 4 4 4 4 6 6 6 6 8 8 8 5 6 6 7 9 9 9 5 5	50000582000055500	per yard. " " " " " " " " " " " " " " " " " " "
10 in. Flocked Back, Green, In. 14 wide, Enameled Black 14 " " " 14 " Glazed " 14 " Enameled, Brown 14 " " " 14 " " Crimson 14 " " Gold, & 14 " " Black, & 14 " " Brown 14 " " Brown 14 " " Brown 14 " " Flocked	and Green "" Russet, Yellow and Blue n and Scarlet Silver and Copper Bronze extra heavy and Green, extra heavy Blue and Drab n and Scarlet d Back, Brown, Green and Blue additional,	1 2 \$\\$0 3 4 4 4 4 6 6 6 6 8 8 8 5 6 6 7 9 9 9 5 5	500005820000555000	per yard. " " " " " " " " " " " " " " " " " " "
10 in. Flocked Back, Green, In. Flocked Back, Green, In. Flocked Black	and Green "" Russet, Yellow and Blue n and Scarlet Silver and Copper Bronze extra heavy and Green, extra heavy Blue and Drab n and Scarlet d Back, Brown, Green and Blue additional, Moleskin.	1 2 \$0 3 4 4 4 4 4 4 6 6 6 6 8 8 8 5 6 6 7 9 9 9 5 0 0	5000058200005550006	per yard. " " " " " " " " " " " " " " " " " " "
-4 wide, Enameled Black4 " " " "4 " Glazed "4 " Enameled, Brown -4 " " Drab, I -4 " " Red4 " " Gold, S -4 " " Black, -4 " " Brown -4 " " Flocket -4 " " Glazed Tan Back6 " Glazed Tan Back6 " " Glazed Tan Back.	and Green "" Russet, Yellow and Blue n and Scarlet Silver and Copper Bronze extra heavy and Green, extra heavy Blue and Drab n and Scarlet d Back, Brown, Green and Blue additional,	1 2 \$0 3 4 4 4 4 4 6 6 6 6 8 8 5 6 6 7 9 9 9 5 0 0 1 2 2	50000582000055500006	per yard. " " " " " " " " " " " " " " " " " " "

MISCELLANEOUS.

Broad cloths.
Brown, of different qualitiesvarying from \$1 30 to \$7 00 per yard.
Blue, " " 1 30 " 7 00 "
Green, " " 1 30 " 7 00 "
Drab, " " 1 30 " 7 00 "
Black, " " 1 30 " 7 00 "
For Body and Head Linings.
Carriage Carpets.
BRUSSELS, VELVETS, AND WILTONS.
Colors in Crimson, Drab, Red, Green, Blue, Brown, etc., varying in price from \$1 30
to \$4 50 per yard. **Damasks.**
Cotton
Union 27 00 " 35 00 "
Parametta
$\it Mats.$
No. 1. Small Allicante \$12 00 to \$15 00 per bale.
2. Medium " 12 00 " 15 00 "
3. Buggy Size
1. Valour, plain center, Buggy Size\$18 00 per dozen.
2. " fancy " "
Sheepskin, assorted sizes and colors
Thread Mats, Buggy Size\$15 00 to \$20 00 per dozen.
Patent and Enameled Leather. Top Leather, extra select
" No. 1, Black Enameled 25 " 27 " "
" " 2, " " 23 " 25 " "
Trimming Leather, No. 1, Black Enameled
" fancy colors, Black Enameled 23 " 36 " "
Patent Collar, No. 1
" " 2
" Bow or Railing 23 " 25 " "
" Dash, No. 1, soft finish 15 " 20 " "
" 2, " "
" Grain Dash Leather
Oil-Dressed Top " 30 " 35 " "
Harness Leather, black
Bridle " "
Sundries. Laceper yard.
Broad Lace, Silk and Worsted
Narrow " Nailing and Pasting"
Fringes
Carriage Holder Tasselsper dozen.
Spring Curtains
Silk Carriage Acorns
" " Frogsper pair.

MISCELLANEOUS.

Buckram.
First Quality, best
Second " medium
Scrims.
Price
Druggets and Felts.
Price\$1 15 to \$2 00 per yard.
Velveteens.
Price\$1 25 to \$2 25 per yard.
Corduroys.
Price \$0 75 to \$1 75 per yard.
Tufting Twine.
First Quality, smooth finish
Second " " " " " " " " " " " " " " " " " " "
Third " 40 to 50 " "
Seaming Cord.
Hard, usual size 35 to 40 cents per pound. " small " 40 " 50 " "
Soft, best quality 25 " 30 " "
" second " 20 " 25 " "
Barbour's Sewing Machine Thread.
Six-Cord Cable Twist.
No. 432. In colors
532. " 3 00 "
632. " "
In ½ pound Balls.
No. 35. Barbour 3-cord Thread 2 00 " 85. " 5-cord " 2 00 "
35. " 5-cord " 2 00 "
70 7
Barbour's Best Irish Flax.
No. 3. Dark Blue\$1 40 per pound.
W. 1 . (277 m .)
Machine Silk Twist.
On Spool

MISCELLANEOUS.



Rubber Top Blocks.

In pieces of 2 feet each......\$1 00 per foot.



Prop Block Washers.

Japanned	\$0	50	per dozen.
Silver			
Gold	1	35	"
Rubber	1	00	"

Packed in Boxes of 1/2 Gross each.

Curled Hair.

All grades, in Ropes or Sacks, in 25 and 50 pound packages, 40 to 75 cents per pound.

Moss.

Excelsior.

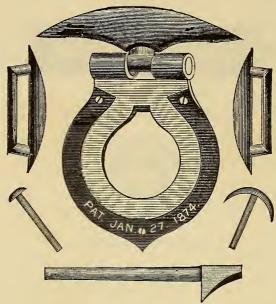
Tow.

Price _____4 to 6 cents per pound.

Horse Shoe Harness Buckles.

_½ i₁	n. Japannec	 \$0	50	per gross.
5/8	"		55	44
3/4	"		65	" .
1/8	**		80	44
1	"	 1	00	44
11/4	"	 1	40	46

CARRIAGE NECK YOKE TRIMMINGS.

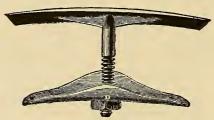


Moon's Patent.

PRICE WITH RIVETS COMPLETE.

No. 1.	Size for	11/8 in	. Pole Tip)	\$10	00	per	dozen	sets.
2.	"	$1\frac{1}{4}$	66		12	00		"	"
	"								

A set includes Loops, Lug and Rivets.



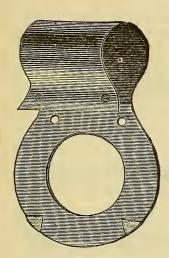
Mellyn's Patent Felloe Holder.

For ¾		1	11/8	11/4	11/2	in. felloes.
Price \$1 25	1 25	1 25	1 50	1 75	2 00	per set.

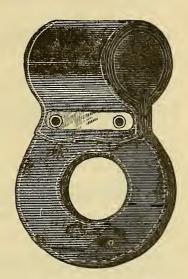
The above Felloe-Holder is designed to prevent the Felloe from splitting, and keep it out to a true circle.

A set consists of 8 Felloe-Holders and Plates.

NECK YOKE RINGS.



Russia Iron Lining.



Neck Yoke Ring Complete.

Brigham's Patent Metallic Lined.

No. 1	will fit	1 i	n. to	11/4	in Neck Yoke		\$8	00	per dozen.
2	"	$1\frac{3}{8}$	44	15/8	46	***************************************	8	00	"
3	44	13/	- 66	2	"		8	00	44

Single Pair, 75 cents.

Above Ring has a lining of heavy Russia Iron extending around the Yoke, thus preventing it from stretching either in the hole or around the Yoke. The Ring is left open, and all that is necessary to put it on is to spring the iron over the Yoke, draw the leather over and head down the rivets. A copper plate and rivets are furnished for this purpose.

SHAFT SOCKET.





Raymond's Patent.

Plain	Black	.,	\$1	50 pe	r pair.
46	44	with Close Plated Tips	1	75	44

DIRECTIONS FOR USING.—Saw shaft off to such a length that it will reach in the Socket to the filling at B, Fig. 2; fit the end into Socket, so that it will go on easily to within half an inch of place. The fillings have a ¾ inch hole for a dowel, which should be put in end of shaft, then apply thick paint, and drive the Socket to place, using a piece of wood or leather on the end, to prevent bruising.

The above takes the place, almost entirely, for leather covering. It is finely Japanned to imitate leather, and certainly looks better; is stronger and more durable. For repairing a broken shaft at the tip nothing excels it, as the shafts can be repaired in a few moments time without taking them from the buggy. All Sockets are filled with wooden plugs, unless otherwise ordered.

POLE SOCKET.



Topliff & Ely.

Plain I	Blac	kk	\$ 9	00	per dozen.
"	"	Close Plated Tip	15	00	

Above Pole Socket is something desired by the carriage maker, and answers the purpose for a pole that the Shaft Socket does for the shaft. It is made of sheet iron with a solid end, and prevents the horse from gnawing and the neck yoke from cutting into the pole. Are light and very durable.

BLACK HARNESS LEATHER CARRIAGE STRAPS.



Check Straps, Raised and Creased Tops.

7⁄8 i	n. wide b	y 32 in.	long,	Japanned	Buck	les	\$6	50	per doze	n pairs.
7/8	"	40	"	- "	"		7	00	- "	- 16
1	"	32	"	"	e L		7	00	"	4.6
1	"	40	44		"		7	50	44	



Safety Straps, Raised and Creased Tops.



Curtain Straps, Raised and Creased Tops.

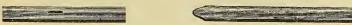
% in. inside by 15 in. long______\$15 00 per single gross.



Raised Shaft Straps.



Round Shaft Straps.



Billets and Chasers.

\$10 00 per gross pairs.

Whiffletree Keys, Creased.

6 in. long......\$2 00 per gross.

All of the above are made from the best Oak-Tanned Leather, in a more superior style and finish than they can be made in a carriage shop.

METALLIC LOOPS AND BUCKLES.



Loop Ends.

Price_____\$5 00 per hundred.



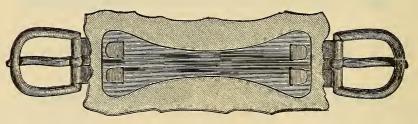
Loop with One Buckle.

Price _____\$6 00 per hundred.



Loop with Two Buckles.

Price......\$7 00 per hundred.



Cut showing how the above are fastened.

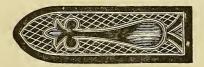
Patented Jan. 19, 1867.

The above are made of the best Russia Iron and double Japanned. They cannot tear out, as the lower cut shows how firmly they are fastened, and as now made are all that can be desired.

CURTAIN LOOPS.







No. 3. Japanned Tin, % in. wide, 1% in. long \$6 00 per hundred.



Leather Pointed Curtain Loops.

No. 4.	For	1/2	in.	Strap,	Low,	Black	Leather	 65	cents	per dozen.
7.	"	5/ 8		"	High,	66	"	 70	"	"

The Low Loops are for single straps; the High for double straps.

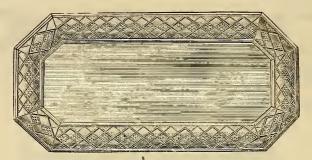


Leather Curtain and Pole Strap Loops.

No. 8.	$\frac{1}{2}$ in.	wide,	2 in.	long,	Black	Leather	Curtain	. 55	cents	per dozen.
9.	1/2	66	$2\frac{3}{4}$	46	"	"	"	_ 70	66	**
10.	5/8	"	2	**	46	"	"	_ 60	66	"
11.	5/8	44	$2\frac{3}{4}$		"	64		- 75	"	44

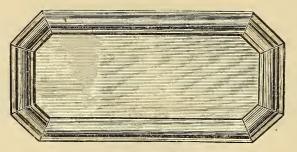
Order by the numbers to avoid mistakes.

CURTAIN FRAMES.



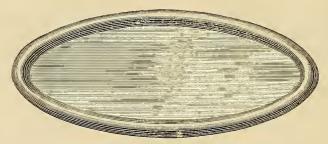
No. 0. Size 3 In. Wide, 5¾ In. Long.

Japanned	\$1	25	per dozen.
Silver	1	30	:6



No. 1. Size: 3 In. Wide, 5¾ In. Long.

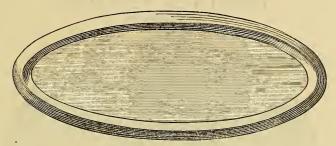
Japanned	\$1	25 pe	r dozen.
Silver	1	30	



No. 2. Size: 23/4 In. Wide, 61/2 In. Long.

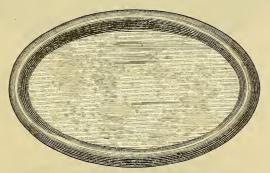
Japanned	\$1	25	per dozen.
" Black Back			
Silver	1	25	

CURTAIN FRAMES.



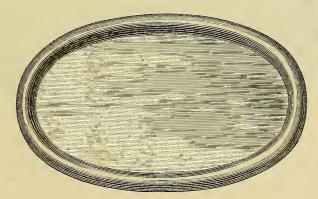
No. 3. Size: 23/4 In. Wide, 61/2 In. Long.

Japanned	\$1	25	per dozen.
" Black Back	1	40	* "
Silver	1	30	"



No. 4. Size: 3½ In. Wide, 4¼ In. Long.

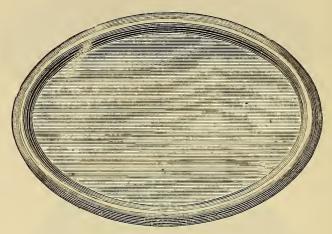
Japanned	\$1	25 per dozen.
" Black Back	1	40 "
Silver	1	25 "



No. 5. Size: 3¾ In. Wide, 6 In. Long.

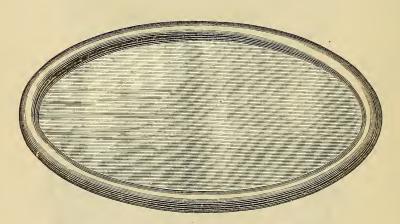
Japanned	\$1 70	per dozen.
" Black Back	1 85	- "
Silver		

CURTAIN FRAMES.



No. 6. Size: $4\frac{1}{2}$ In. Wide, $6\frac{1}{2}$ In. Long.

Japanned	\$1	85 pe	er dozen.
Cilver	2	10	44



No. 7. Size: 41	6 IN.	WIDE.	73/	IN.	LONG.
-----------------	-------	-------	-----	-----	-------

Japanned	\$2	25	per dozen.
Silver	2	50	66

No. 8. Size: 6 In. Wide, 9	34	In.	Long.
----------------------------	----	-----	-------

Japanned	\$2	90	per dozen.
Silver	3	50	"

ADJUSTABLE CARRIAGE UMBRELLA.



Adjustable Holders.

A-Straight Holder, holds umbrella upright and adjust to attitude only	\$2 25	each.
C — Adjustable Holder, Malleable except Standard, improved Seat-Plate, 1874	5 00	66
D-Malleable Adjustable Holder	5 50	

The new Scat-Plate is a decided improvement on the old, in the facility of attaching and removing the Standard, and holds it perfectly immovable in the Plate, and does away with the screw of the old style.

UMBRELLA PRICE LIST.

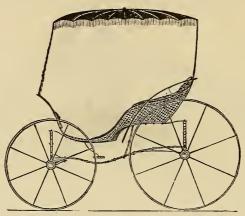
PHAETONS, BUGGY, CAB, TRUCK, ARTISTS' AND BOAT UMBRELLAS.

No. 1.	36 in.,	heavy waterproof, tin top. Colors: buff, brown, green. 8 ribs \$	3 00
2.	36	same, wheel top. 8 ribs	3 50
3.	36	extra heavy twilled waterproof, wheel top. All colors. 10 ribs	1 00
4.	38	same. All colors	1.50
5.	36	best twilled waterproof; overcaps; wheel; heavy English furniture; brass tips.	
		Prime article. All colors. 10 ribs	5 50
6.	40	same. Handle 1/4 in. larger in diameter. For trucks or very large wagons. 10 ribs,	6 50
7.	36	very best twilled waterproof. All colors. With Tatent Union reinforced ribs.	
		Strongest possible umbrella rib. Overcaps. English furniture. The very best	
		and strongest umbrella that can be made	6 50
8.	40	same as No. 7, with handle 1/4 in. larger in diameter: same as No. 6. Suitable for	
		large trucks or other heavy work. Largest, strongest and most durable	
		umbrella made. 10 ribs	8 00
9.	36	best twilled waterproof, Patent Storm King Frame, overcaps, etc. Best steel	
		umbrella frame made. 10 ribs	6 50
10.	36	best twilled waterproof. Overcaps. Colors: brown, buff, green. Lined either	
		blue, brown, green, pink. 10 ribs	9 50
11.	36	best twilled waterproof. Border overcaps. Colors: brown, buff, green. Lined	
		any color. Patent reinforced frame. 10 ribs	1 00
12.	36	satin border, twilled, Vicuna serge, like silk. Colors: buff, brown, green. Lined	
		any color. Patent reinforced frame. 10 ribs	4 50
		0 0 1	4 00
**	66	" 3½ " "	5 50
N.	B V	When ordering, give quality, number and color of cover. When lined, color of lin	ing.

N. B. — When ordering, give quality, number and color of cover. When lined, color of lining. When fringed, color and depth of fringe.

If the umbrella is to be used without one of our holders, please specify long stick, as those used with the holders are only 44 inches long, while those without the holder must be 6 feet.

CANOPIES.



Imported.

Above Canopies are strong, durable, and well made, having double ribs of steel, outside covering of heavy alpaca (usually light drab), with fine paramatta lining of blue, green, maroon or brown; a heavy interlining, and deep, heavy mohair fringe to match color of lining, making the most stylish and desirable protection for ladies' phaetons ever used; can be easily taken off and folded into a package of the size of an umbrella (encased in an enameled linen cover), and can be sent to any part of the country by express, to dealers, manufacturers, or parties wanting one for immediate use. They can be easily fastened to the seat, by running the staff down between trimming and back of body, and bolting foot to bottom of body. The Canopy should be set high enough to clear a gentleman's hat, with front elevated about four inches and drawn down level with cord and fastened to dash, which keeps it steady and firm when driving. The following sizes can be furnished:

4 f	t. 6	in. long,	by 4 ft. 6 i	in. wide	 \$40	00
5		" "	5 "	66		00
5	6	46	5 "	44	 46	00

Smallest size for small phaetons; medium, for full-sized phaetons; largest size, for four seats.

These being imported goods the cost depends on the price of gold and exchange. If these should change to any great extent we should charge accordingly, and may do so without notice.



Wood Canopy for Standing Top.

We furnish a very light wood frame of bent work put together very strongly to fit our bodies. It is supported by iron posts which are made very light and well braced. It makes a very light and durable standing top. It can be taken off or put on at pleasure.

We also furnish the iron posts which are in two parts so that they may be welded longer or shorter as desired, and the top leveled up after the body is hung.

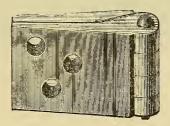
6 " double " " 15 00

If tops are wanted separate from bodies, please give us the length and width wanted, and whether the back of the body is round or square cornered.

DOUBLE JOINT COACH HINGES.

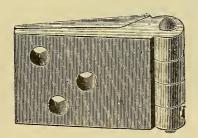
MALLEABLE IRON.

The following Coach Hinges are made of the best material, and are considered far superior to all others now in market in strength, excellence of finish, and in their perfect adaptability to the Coach Maker's use. The screw holes are made so that they do not line with each other, hence no splitting of the wood occurs when they are screwed on



1 INCH WIDE.

11/4 11/2 $1\frac{3}{4}$ 2 21/4 21/2 23/4 in. long. \$0 85 0 85 0 90 0 95 1 05 1 15 1 25 1 35 1 45 per dozen.

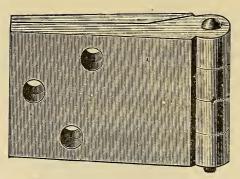


11/4 INCH WIDE.

1 1¼ 1½ 1¾ 2 2¼ 2½ 2¾ 3 3¼ 3½ in. long. \$1 00 1 00 1 10 1 20 1 30 1 40 1 50 1 60 1 70 1 80 1 90 per dozen.

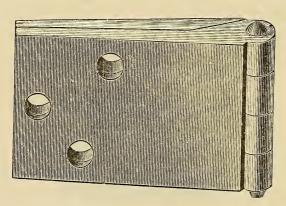
DOUBLE JOINT COACH HINGES.

MALLEABLE IRON.



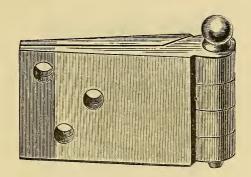
1 1-2 Inch Wide. Right and Left.

1½	13/4	2	$2\frac{1}{4}$	$2\frac{1}{2}$	$2\frac{3}{4}$	3	31/4	in. long.
\$1 35	1 45	1 55	1 65	1 75	1 85	1 95	2 05	per dozen.



1 3-4 Inch Wide. Right and Left.

DOUBLE JOINT COACH HINGES.



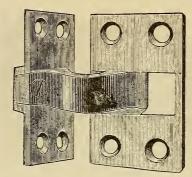
Silver Plated, on Composition. Silver Acorn Head Joint Rivet.

			1¼ Inc.	H WIDE.		
13/4	2	21/4	í	21/2	$2\frac{3}{4}$	3 in. long.
\$5 50	5 75	6 0	0	6 25	6 50	6 75 per dozen.
		1½ Inc	ен Wide,	RIGHT ANI	LEFT.	
2	21/4	$2\frac{1}{2}$	$2\frac{3}{4}$	3	$3\frac{1}{4}$	3½ in. long.
\$ 7 00	7 25	7 50	7 75	8 00	8 25	8 50 per dozen.
		1¾ Inc	H WIDE,	RIGHT ANI	LEFT.	
2	21/4	$2\frac{1}{2}$	$2\frac{3}{4}$	3	31/4	3½ in. long.
\$10 50	11 00	11 50	12 00	12 50	13 00	13 50 per dozen.

Brass-Same Patterns as those made of Malleable Iron.

			$1\frac{1}{4}$ Inch	WIDE.							
1½ \$1 75	$\frac{1\frac{1}{2}}{195}$		2 2½ 35 2 5	$\frac{21}{2}$ $\frac{55}{2}$ $\frac{27}{5}$	$\frac{2\%}{2}$ 95	3 in, long. 3 15 per dozen.					
	1½ Inch Wide, Right and Left.										
1½	1¾	2 9	21/4 21/	23/4	3	3¼ in. long.					
\$ 3 05	3 40	3 75 4	10 4 5		5 30	5 70 per dozen.					
1% Inch Wide, Right and Left.											
2	21/4	2½	$2\frac{3}{4}$	3	31/4	$3\frac{1}{2}$ in. long.					
\$ 5 30	5 70	6 10	6 50	6 90	7 30	8 00 per dozen.					

CONCEALED HINGES.



Cady's Patent.

No. 1.	Size	11/4	in	\$4	00	per set.
2.	"	$1\frac{1}{2}$		4	00	"
3.	"	$1\frac{3}{4}$		4	50	66
4.	"	2		4	50	"

LANDAU HINGES.









French Pattern

Improved Five Glass Landau Hinges.



Price for complete Set______\$20 00

These Hinges allow the front to drop altogether in one body under the Dickey Seat. There are no pillars to fold up, or awkward catches. They are being used by the best makers all over the country.









SPRING BOX LOCKS.



With Plates.

$\frac{1}{5}$ in	 \$4 00 4 50	per do	zen	pairs.	$\frac{34}{7/8}$ in.		44	$\begin{array}{c} 50 \\ 75 \end{array}$	per doz	en pairs.
						Pairs each.				

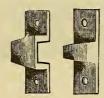
CARRIAGE SPRING LOCKS.



Made and Finished in the Best Manner.

No. 0	½ in., for light doors	en pairs.
1	16 " " 9 50 "	"
1.	5% in \$9 50 per dozen pairs. No. 2. 3/4 in 11 00 "	61
2.	5% in \$9 50 per dozen pairs. No. 2. 34 in 11 00 " 5% 11 00 " " 7. 5% 15 00 "	"
	Packed in Boxes of 6 Pairs each.	

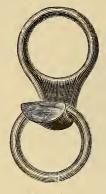
DOVETAILS.



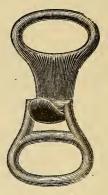
Made of Malleable Iron.

No. 1. Light, \$1 50; No. 2. Medium, \$1 50; No. 3. Heavy, \$1 75 per dozen.

APRON, REIN AND BOOT HOOKS.



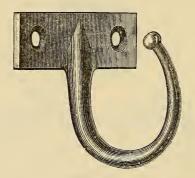
Apron Hooks.



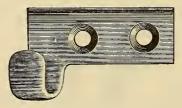
No. 1.

No. 2.

Malleable Iron, Japanned	\$2 50	per gross.
" "Tinned		
Silver Plated	15 0	0 "



Rein Hook.



Boot Hook.

Malleable Iron, Japanned \$3 00 per gross.

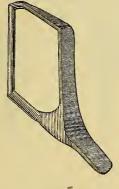
LOOP HEAD NUT.



With	¼ in.	hole	\$1	00	per hundred.
ė.	5	"	1	00	44

This Nut is much better than the ordinary ring nut, being more convenient, and not so liable to catch the clothing or to break as the wing head. Are made of Best Iron, filed and finished, ready for use.

Packed in Boxes of 100 each.



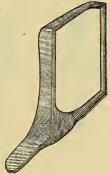
SEAT HANDLES.

Right and Left,

with corners combined.

No. 1. WITH 3½ IN. HANDLES.

Price, 15 cents per pair.

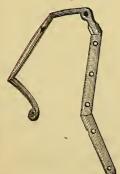


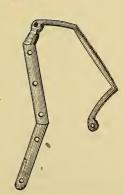


No. 2. WITH 3½ In, Handles.

Price, 20 cents per pair.

Above are made of the best Malleable Iron.





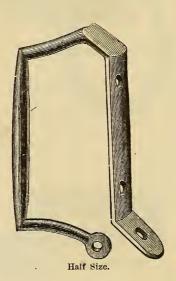
SEAT HANDLES.



No. 3. WITH TOP EYE.

Price ______50 cents per pair.

These Handles are made of the best Malleable Iron, and can be easily fitted to a seat, saving a great deal of labor, and look neater than those made by hand.



No. 4. WITH 3½ IN. HANDLE.

CARRIAGE KNOBS.

WITH ROUND OR SQUARE WROUGHT SHANKS.

Silver Capped.

No. 175.

ROUND SHANK.

No. 175.

Japanned.

SQUARE SHANK.

Japanned.

No. 175.

Silver Plated. No. 175.



ROUND SHANK.

SQUARE SHANK.

JAPANNED ROUND SHANKS.

No. 2.

No. 3.

No. 140.

No. 185.

No. 195.



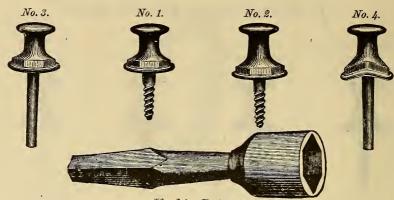
Above are Full Sizes.

PRICE PER GROSS.

Nos. 2 3 140 175 185 \$1 40 English Finished, Japanned..... 4 00 Silver Plated Silver Capped \$1 44 \$1 44 1 44 Japanned 0 80 0 80 \$0 80 0 80 \$0 80 \$0 80

Round Shanks are always sent unless Square Shanks are specified in the Order.

CARRIAGE KNOBS.



Kroh's Patent.

PRICE PER GROSS.

No. 1.	Screw Knob, for single thickness curtain, hexagonal base	\$1 50
2.	" double " " "	1 65
3.	Riveting Knob, % in. shank, for single curtain, hexagonal base	1 50
4.	" concave, for shifting rails "	1 50

Are put up in Boxes of 1 Gross each, with a wrench for bit.

KNOB AND PATCH FASTENER.



Patented December 2, 1872.

This Fastener is very simple, and the best now in use for holding the knob, being made of good Russia Iron and well Japanned.

KNOB AND PATCH FASTENER PUNCH.



Used for Putting On Above.

Price______\$1 50 each.

TUFTING NAILS.





20 and 22 Line, Japanned	\$0	18	per gross.
20 " 22 " Silver		20	"
Cloth			
Plush Covered			
Tiupii Covolou IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII			

TUFTING BUTTONS.







18	Line	e. Japan	ned	\$0	18	per gross.
20	"	"		•	18	" "
Cle	oth		••••••	1	60	"
Pl	ush (Covered	***************************************	1	50	"

A Line is the fortieth part of an inch.

LINING NAILS.

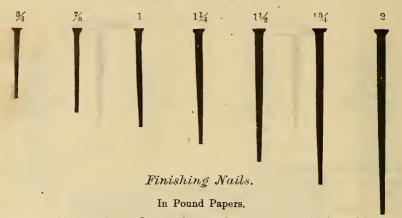
4 oz.	6 oz.	8 oz.	10 oz.	12 oz.	14 oz.	16 oz.
9	4					
			1			
•	•	- 1				
				•	1	I

Common.

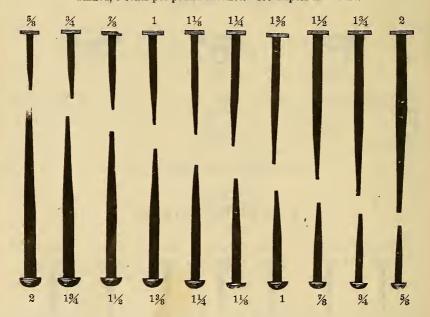
Japanned,	either	size	5	cents	per paper.
Silver,	44		5	44	"

Cuts Full Size.

NAILS.



Price... 35 25 20 17 15 13 11 cents per pound.
Tinned, 5 cents per pound advance. 100 Papers in a Case.



Trunk and Clout Nails.

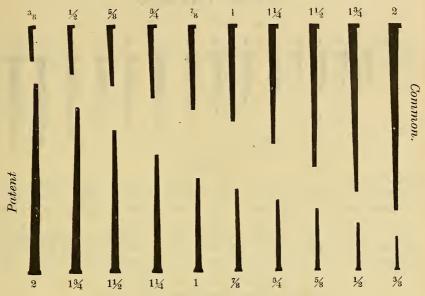
In Pound Papers.

 %
 ½
 %
 ¾
 %
 1
 1½
 in. and longer.

 Price....
 35
 25
 20
 17
 15
 13
 11
 cents per pound.

Tinned, 5 cents per pound advance. 100 Papers in a Case.

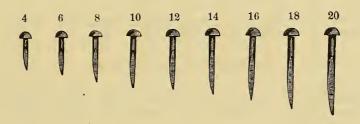
BRADS.



Common and Patent.

1/8 1 11/4 11/2 13/4 2 5/8 $\frac{3}{4}$ 3/8 1/2 1 92 2 40 3 00 3 60 0 96 1 08 1 20 1 32 1 56 Per dozen. \$0 96 13 16 20 30 08 09 10 11 " M Full Weights at list. Half Weights 50 per cent. discount.

HUNGARIAN NAILS.



 Ounce
 4
 6
 8
 10
 12
 14
 16
 18
 20

 Full Weight
 \$1
 20
 1
 44
 1
 68
 1
 92
 2
 16
 2
 40
 2
 64
 2
 88
 3
 12
 per dozen.

 Half
 "
 60
 72
 84
 96
 1
 08
 1
 20
 1
 32
 1
 44
 1
 56
 "

CUT TACKS.

1	11/2	2	21/2	3	4	6	8	10	12	14	16	18	20	22	24
	TOTAL DESIGNATION OF THE PERSON OF THE PERSO	THE PARTY OF THE P	THE PARTY OF THE P	- Anniation v			State of the state	A STATE OF THE STA	outbinding in the second	TO THE PROPERTY OF THE PROPERT	e e e e e e e e e e e e e e e e e e e	a and a control of the control of th	- vente de la companya de la company		

LIST PRICE.

Ounce	1	1½	2	21/2	3	4	6	8
Per dozen\$	0 84	0 84	0 84	0 96	1 08	1 20	1 44	1 68
" paper	07	07	07	08	09	10	12	14
7.7							· 15	
Ounce	10	12	14	16	18	20	₹ 22 1	24
Per dozen \$	1 92	2 16	2 40	2 64	2 88	3 12	3 36	3 60
Per paper	16	18	20	22	24	26	28	30

Assorted American Iron Cut Tacks.

QUARTER WEIGHT.

Ounce	3	4	6	8	10	12	Contint of B
OuncePapers	5	15	30	30	15	5	Contents of a Box.

Price per Box, \$1 80. 10 Boxes in a Case.

Carpet Tacks.

LARGE HEAD, SWEDES IRON.

Ounce	3	4	6	8	10	12	14	16
Per dozen	\$0 42	0 48	0 54	0 60	0 66	0 78	0 90	1 02
Per paper	031/	6 04 €	04½	05	$05\frac{1}{2}$	$06\frac{1}{2}$	071/2	$08\frac{1}{2}$

AMERICAN AND CHARCOAL IRON.

Ounce	4	6	8	10	12	14	16
Per dozen \$0	42	0 48	0 54	0 60	0 66	0 78	0 90
Per paper	031/2	04	$04\frac{1}{2}$	05	$05\frac{1}{2}$	$06\frac{1}{2}$	071/2

Leathered Carpet Tacks.

Full count	6,	8,	10	and	12	ounce
100 in a paper	6,	8,	10	44	12	"

TINNED TACKS.

All kinds except Gimp and Lace.

Ounce	1 20	1 20	1 32	1 44	1 68	1 92	2 16	
Ounce 10	12	14	16	18	20	22	24	
Full Weight \$2 52	2 76	3 12	3 60	3 96	4 32	4 68	5 04	44
Half " 1 26	1 38	1 56	1 80	1 98	2 16	2 34	2 52	ш

Gimp and Lace Tacks.

BLUED.

Ounce	1½ 0 72 36	$\begin{array}{c} 2 \\ 0 84 \\ 42 \end{array}$	$2\frac{1}{2}$ 0 90 45	3 1 02 51	4 1 14 57	6 1 32 per dozen. 66 "
Ounce	8	10	12	14	16	18
Full Weight	\$1 44	1 68	1 86	2 04	2 28	2 52 "
Half "	72	84	93	1 02	1 14	1 26 "

Gimp and Lace Tacks.

TINNED.

Ounce	1	$1\frac{1}{2}$	2	$2\frac{1}{2}$	3	4	6	8	
Full Weight \$	1 32	1 32	1 32	1 44	1 56	1 80	2 04	2 28 pc	er dozen.
Half "	66	66	66	72	78	90	1 02	1 14	"
Ounce	10	12	14	16	18	20	22	24	
Ounce Full Weight\$									"

Lining and Saddle Nails.

COFFIN LINING NAILS.

3	and	14	oz.,	100	to paper	r	5	cents.
3	"	4,	44	75	"		4	"

SILVER OR JAPANNED SADDLE NAILS.

No.	1.	4	to	16	oz.,	100	to p	paper			 		 	. .	 - -			. 7		"
	1.	4	44	16	44	75	_	ii		 .	 <u>.</u>		 		 	- 51/	6	44
	2.	8	**	24	"	100		"			 		 		 .			. 8	•	44
	2.	8	44	24	44	75		"			 		 		 			61/	6	"
	3.	12	oz.	. to	11/8	in.,		to pa											-	44
					11/8		75		û.											"
	4.	16	"	"	11/4		100				 	 -	 		 - -		 .	12		
	4.	16	"	44	11/4		75		и _		 		 		 		. .	9	1/2	"
	5.	16		44	11/4		100													"
	5.	16		u	11/4		75				 		 		 		. .	11		
					11/4		100		"		 		 		 			16		44
					11/4		75		_				 -		 					44

CAR NAILS.



Silver_____ 20 cents per paper.

SILVER MOULDINGS.



Oval.

Sizes	1/4	$\frac{5}{16}$	3/8	7 76	½ in.
Price	11	13	15	16	17 cents per foot.



Angle.

Sizes	1/4	5 16	3/8	$\frac{7}{16}$	½ in.
Price	14	16	19	21	24 cents per foot.

Above Moulding is made from heavy plate, and with good filling, not liable to break in bending.

PLATE AND BAND NAILS.



Name Plate.

Silver	25	cents	per gross.
Oroide	25	"	"
Gold	50	44	"



Solid Band.

Silver	45	cents	per	gross.
Oroide	45	66	"	
Gold	75	40	64	



English Band.

Japanned	\$0	65	per gross.
Silver	1	25	""
Gold	3	00	46



Heavy Band.

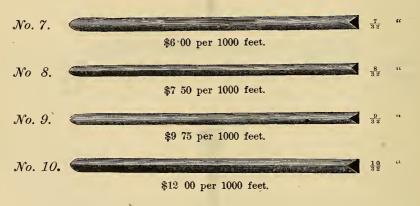
Silver Capped Heads 30 cents per gross.

RATTAN CARRIAGE MOULDING.

OVAL.



ANGLE.



HALF SIZE.

In Bunches of 500 feet.

SILVER NAME PLATES.



Oval Pattern.



Square Pattern.



Round Pattern.



Scroll Pattern.

Oval Pa	tterr	ı	\$12	00 r	er gross.
					"
Round	"		15	00	"
Scroll	"		15	00	"

Extra for Engraving Name.

NAME PLATE NAILS.

Silver	25	cents	per gross.
Gold	50	66	**

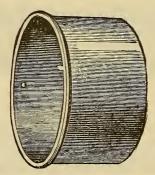
CARRIAGE RIM BANDS.

MALLEABLE IRON.

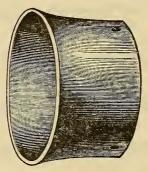
See List, following page.



Heavy Rim Pattern.

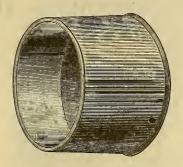


Cincinnati Pattern.



Bell Pattern.

Above are polished, ready for painting.



Close Plated, Rim Pattern-Hand Plated with Heavy Silver On Iron Heavy Rim.

PRICE PER SET.

	02 *****		74	0/8	072	978	074	$3\frac{7}{8}$	4
1½ in 1¾	or under 3 00 3	\$3 20 3 50	\$3 40 3 70	\$3 60 3 90	\$3 80 4 10	\$4 00 4 30	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	\$4 40 4 70	\$4 60 4 90
1 % in	\$3 00 3 \$ 30. \$ 60	\$5 20 3 50 3 80	3 70 4 00	\$ 50 3 90 4 20	\$3 80 4 10 4 40	4 30 4 60	4 50		4 70

On Composition Heavy Rim.

DEPTH,	3 IN. OR UNDE	31/8	31/4	$3\frac{3}{8}$	3½	35%	3¾	3 1/8	4
1½ in	\$4 00	\$4 20							
	6 00	6 20	6 40	5 10 6 60			7 20	$\begin{array}{cc} 5 & 90 \\ 7 & 40 \end{array}$	7 60
	7 00 8 00	7 20 8 20	$\begin{array}{c} 7 & 40 \\ 8 & 40 \end{array}$	7 60 8 60	7 80 8 80	8 00 9 00	$\begin{array}{ccc} 8 & 20 \\ 9 & 20 \end{array}$	8 40 9 40	$\begin{array}{ccc} 8 & 60 \\ 9 & 60 \end{array}$

MALLEABLE IRON BANDS.

Turned and Drilled, ready for Painting.

PRICE PER SET.

DEPTH		3 IN.	31/8	$3\frac{1}{4}$	3%	$3\frac{1}{2}$	$3\frac{5}{8}$	$3\frac{3}{4}$	$3\frac{7}{8}$	4	
1½ in.	Rim	UNDER.	45	50	55	60	65	70	75	80	cts.
13/4		45	50	55	60	65	70	75	80	85	
2		50 60	55 65	60 70	$\frac{65}{75}$	70 80	75 85	80 90	$\frac{85}{95}$	$\frac{90}{100}$	
$\frac{21/4}{21/2}$ $13/4$		75	80	85	90	95	100	105	110	115	
$1\frac{3}{4}$	Bell	50	55	60	65	70					

SOLID BAND NAILS.

With Fine Burnished Heads.

One Gross in a Box.

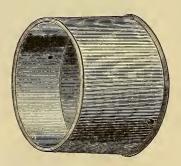
Silver....45 cts. Oroide....45 cts. Gold....75 cts. per gross.



Heavy Rim-Silver, Oroide or Gold Finish.

PRICE PER SET.

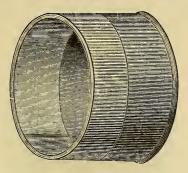
DEPTH. $3 \text{ IN.} 3 \frac{1}{4}$ $3 \frac{1}{4}$



Cincinnati Rim-Silver, Oroide, or Gold Finish.

PRICE PER SET.

DEPTH. 3 IN. 31/8 31/4 33/8 31/2 35/8 33/4 37/8 4 41/8 41/4 $4\frac{3}{8}$ 41/2 OR UNDER. 1¾ in.__\$2.60 2.80 3.00 3.20 3.40 3.60 3.80 4.00 4.20 4.60 5.00 5.40 5.80 -- 3.50 3.90 4.30 4.70 5.10 5.50 5.90 6.30 6.70 7.10 7.50 7.90 8.30 21/4 __ 4.50 4.90 5.30 5.70 6.10 6.50 6.90 7.30 7.70 8.10 8.50 8.90 9.30 21/2 __ 6.00 6.40 6.80 7.20 7.60 8.00 8.40 8.80 9.20 9.60 10.00 10.40 10.80 .. 8.00 8.50 9.00 9.50 10.00 10.50 11.00 11.50 12.00 12.50 13.00 13.50 14.00

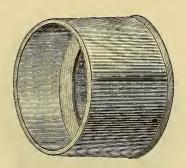


Cincinnati Rim, Ribbon Edge-Silver, Oroide or Gold Finish.

Full Finish, or Inside and Ribbon Edge Only.

PRICE PER SET.

DEPTH. 3 11	N. 31/8	314	$3\frac{3}{8}$	$3\frac{1}{2}$	$3\frac{5}{8}$	$3\frac{3}{4}$	$3\frac{7}{8}$	4	$4\frac{1}{8}$	$4\frac{1}{4}$	$4\frac{3}{8}$	$4\frac{1}{2}$
1¾ in\$2.0	0 2.80	3.00	3.20	3.40	3.60	3.80	4.00	4.20	4.60	5.00	5.40	5.80
2 3.5	0 3.90	4.30	4.70	5.10	5.50	5.90	6.30	6.70	7.10	7.50	7.90	8.30
	0 - 4.90											
2½ 6.0	0 6.40	6.80	7.20	7.60	8.00	8.40	8.80	9.20	9.60	10.00	10.40	10.80
3 8.0	0 8.50	9.00	9.50	10.00	10.50	11.00	11.50	12.00	12.50	13.00	13.50	14.00

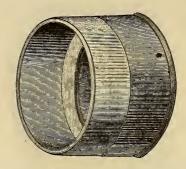


Central Park-Silver, Oroide or Gold Finish.

Full Finish, or Inside Only.

PRICE PER SET.

DEPTH. 3 IN. $3\frac{1}{8}$ 31/4 $3\frac{3}{8}$ 31/2 35/8 $3\frac{3}{4}$ 3 1/8 41/8 414 $4\frac{3}{8}$ $4\frac{1}{2}$ 1½ in...\$2.80 3.00 3.203.40 3.60 3.80 4.00 4.20 4.40 4.80 5.20 5.60 6.00 134 .. 3.50 3.70 3.90 4.10 4.30 4.50 4.70 4.90 5.10 5.50 5.90 6.30 6.70 ._ 4.50 4.90 5.30 5.70 6.10 6.50 6.90 7.30 7.70 8.10 8.50 8.90 9.30 21/4 <u>-. 7.00 7.50 8.00 8.50 9.00 9.50 10.00 10.50 11.00 11.50 12.00 12.50 13.00</u>

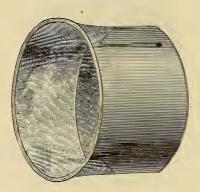


Central Park, Ribbon Edge-Silver, Oroide or Gold Finish.

Full Finish, or Inside and Ribbon Edge Only.

PRICE PER SET.

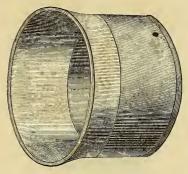
DEPTH	ī.	3 IN	. 31/8	31/4	33/8	31/2	35%	$3\frac{3}{4}$	$3\frac{7}{8}$	4	41/8	$4\frac{1}{4}$	$4\frac{3}{8}$	$4\frac{1}{2}$
		R UNDI												
$1\frac{1}{2}$ in		\$2.80	3.00	3.20	3.40	3.60	3.80	4.00	4.20	4.40	4.80	5.20	5.60	6.00
$1\frac{3}{4}$		3.50	3.70	3.90	4.10	4.30	4.50	4.70	4.90	5.10	5.50	5.90	6.30	6.70
2		4.50	4.90	5.30	5.70	6.10	6.50	6.90	7.30	7.70	8.10	8.50	8.90	9.30
21/4		7.00	7.50	8.00	8.50	9.00	9.50	10.00	10.50	11.00	11.50	12.00	12.50	13.00



Plain Bell Front-Silver, Oroide or Gold Finish.

PRICE PER SET.

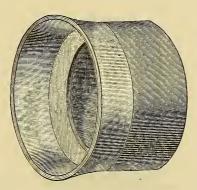
DEPTH.	3 IN. OR UNDER.	31/8	31/4	33/8	$3\frac{1}{2}$
1¾ in. Inside Finish.		\$3.00	\$3.20	\$3.40	\$3.60
1¾ Full "	2.80	3.00	3.20	3.40	3.60



Bell Front, Ribbon Edge-Silver, Oroide or Gold Finish.

PRICE PER SET.

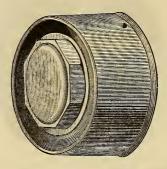
DEPTH.	3 IN. OR UNDER.	31/8	31/4	3%	$3\frac{1}{2}$
1¾ in. Inside Finish	\$2 80	\$3 00	\$3 20	\$3 40	\$3 60
1¾ Full "	2 80	3 00	3 20	3 40	3 60



Central Park, Bell Front, Ribbon Edge-Silver, Oroide or Gold Finish.

PRICE PER SET.

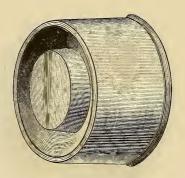
DEPTH.	3 IN. or under.	31/8	31/4	33/8	31/2
	Finish	\$4 00 4 00	\$4 20 4 20	\$4 40 4 40	\$4 60 4 60



Philadelphia Screw-Silver, Oroide or Gold Finish.

PRICE PER SET.

3 IN. 3½ 3½ 3½ 3¾ 3½ 3½ 3½ 3½ 3½ 4 4½ 4½ 4½ 4½ 4½ 4½ 4½ 4½ 4.00 4.20 4.40 4.60 5.00 5.20 5.40 5.60 6.00 6.40 6.80 7.20

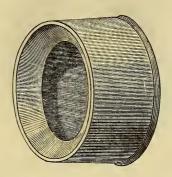


Coach Bands-Silver, Oroide or Gold Finish.

FOR PATENT OR MAIL AXLES.

PRICE PER SET,

DEPTH. $\frac{3 \text{ in.}}{\text{or under.}}$ $\frac{31}{8}$ $\frac{31}{$



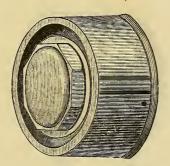
Heavy Philadelphia-Silver, Oroide or Gold Finish.

PRICE PER SET.

 DEPTH.
 3 IN. 31% OR UNDER.
 31/4
 33/6
 31/2
 35/6
 35/6
 33/6
 34/6
 4 1/8
 41/4
 43/6
 41/2

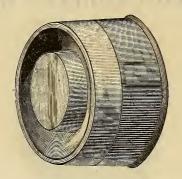
 11/4 in.
 \$1.70
 1.90
 2.10
 2.30
 2.50
 2.70
 2.90
 3.10
 3.30

 11/2 Heavy, 1.90
 2.10
 2.30
 2.50
 2.70
 2.90
 3.10
 3.30
 3.50
 3.90
 4.30
 4.70
 5.10



Empire Screw Bands-Silver, Oroide or Gold Finish.

PRICE PER SET.



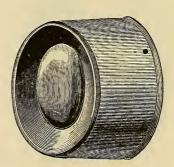
Coach Bands, Ribbon Edge-Silver, Oroide or Gold Finish.

FOR PATENT OR MAIL AXLES.

Full Finish, or Front and Ribbon Edge Only.

PRICE PER SET.

3 IN. 3½ 3¼ 3½ 3½ 3% 3½ 3% 3¼ 4 4½ 4½ 4% 4½ 58 500 5.20 5.40 5.60 5.80 6.00 6.20 6.40 6.80 7.20 7.60 8.00 Full Silver, 4.80 5.00 5.20 5.40 5.60 5.80 6.00 6.20 6.40 6.80 7.20 7.60 8.00

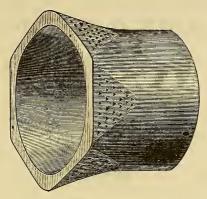


Reflector Bands - Silver, Oroide or Gold Finish.

FOR PATENT OR MAIL AXLES.

PRICE PER SET.

41/4 $4\frac{3}{8}$ 41/2 3 IN. 31/8 31/4 33/8 31/2 $3\frac{5}{8}$ $3\frac{3}{4}$ 3% 4 $4\frac{1}{8}$ OR UNDER. 3.90 4.10 4.30 4.50 4.70 4.90 5.10 5.50 5.90 6.30 6.70 \$3.50 3.70

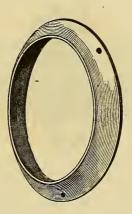


Rockaway - Silver, Oroide or Gold Finish.

Two Round and Two Octagon Make a Set.

PRICE PER SET.

DEPTH.	3 IN. OR UNDER.	$3\frac{1}{8}$	31/4	33/8	31/2
2 in	\$ 7 00	\$7 80	\$ 8 60	\$ 9 40	\$10 20
2¼	9 00	9 80	10 60	11 40	12 20
2½	12 00	12 80	13 60	14 40	15 20
3	16 00	17 00	18 00	19 00	20 00



Sand Bands-Silver, Oroide or Gold Finish.

3 IN. ob under.	31/4	3½	3¾	4
\$0 80	\$0 90	\$1 00	\$1 10	\$1 20

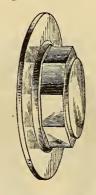
MALLEABLE IRON CAP BANDS.



Turned, Drilled and Lacquered, for Patent or Mail Axle.

Diameter Per Set							
35/8 0 75	3¾ 0 80	3 ½ 0 85	$\begin{array}{c} 4 \\ 0.9\tilde{0} \end{array}$	4½ 0 95	$\frac{4\frac{1}{4}}{1\ 00}$	$\frac{4\frac{3}{8}}{105}$	$\frac{4\frac{1}{2}}{1\ 10}$

OCTAGON HUB CAPS.



Extra Heavy. Brass, Silver, Oroide or Gold.

Diameter........3 in, or under. 3½ 3½ 3½ 3½ 3½ 3½ 3½ 3½ 4

Per Set\$4 50 4 70 4 90 5 10 5 30 5 50 5 90 5 90 6 10

With Round Head Screws extra, 50 cents per Set.

PLATED SHAFT TIPS.



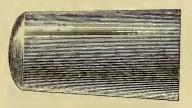
No. 50. Plain.

SIZES,	3/4	₹8	1	IN. INSIDE.
Silver	\$2 10	2 20	2 45	per dozen pairs.
Oroide	2 10	2 20	2 45	cc 66



No. 80. Plain.

SIZES	3/4	1/8	1	11/8	1¼ in. inside.
Silver	\$2 55	2 70	3 00 %	3 50	4 00 per dozen pairs.
Oroide	2 55	2 70	3 00	3 50	4 00 " "
Gold	3 50	3 75	4 25	4 75	5 50 " "



No. 100. Plain.

SIZES,	3/4	½	1	11/8	$1\frac{1}{4}$ in inside.
Silver	\$4 00	4 50	5 25	6 00	7 00 per dozen pairs.
Oroide	4 00	4 50	5 25	6 00	7 00 " "
Gold	5 50	6 00	6 75	7 50	8 25 " "

Above Cuts are Two-thirds Size of 1/8 in.

PLATED SHAFT TIPS.



No. 150. New York Ball.

. sizes,	34	½	- 1	11/8	1¼ in. inside.
Silver	\$3 25	3 50	3 85	4 40	5 00 per dozen pairs.



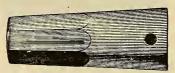
No. 200. Chicago Ball.

SIZES,	$\frac{3}{4}$	$\frac{7}{8}$	1	11/8	1¼ in. inside.
Silver	\$5 00	5 25	5 75	6 50	7 50 per dozen pairs.
Oroide	5 00	525	5 75	6 50	7 50 " "
Gold	6 50	7 00	7 75	8 50	9 25 " "



No. 250. Acorn End.

	SIZES, 7/8	1	11/8 IN. IN	SIDE.
Silver	\$5 50	6 00	6 75 per de	zen pairs.
Oroide	5 50	6 00	6 75 "	46
Gold	7 50	8 00	9 00 "	"

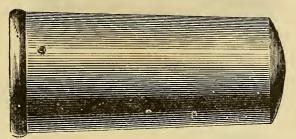


No. 300. Octagon End.

SIZES,	3/4	₹ 8	1 IN. INS	IDE.
Silver	\$10 00	11 50	14 00 per doz	en pairs.
Oroide	10 00	11 50	14 00 "	66
Gold.	12 00	14 00	16 50 "	66

Above Cuts are Two-thirds Size of 1/8 in.

EXPRESS SHAFT TIPS.

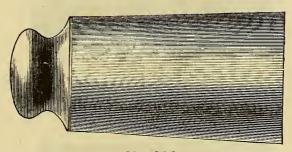


No. 360.

11/8 INCH. FULL SIZE.

This Pattern is also frequently used for Pole Tips.

sizes,	11/8	11/4	13/8	1½	15% IN. INS	DE.
Brass	\$11 00	12 00	13 00	14 50	16 00 per doz	en pairs.
Silver	11 00	12 00	13 00	14 50	16 00 "	"
Oroide	11 00	12 00	13 00	14 50	16 00 "	"
Gold	13 00	14 25	15 50	17 00	18 00 "	44



No. 390.

1¼ INCH. FULL SIZE.

This Pattern is also frequently used for Pole Tips.

SIZES,	11/8	11/4	13/8	$1\frac{1}{2}$	$1\frac{5}{8}$ in. inside.
Brass \$1	1 00	12 00	13 00	14 50	16 00 per dozen pairs.
Silver 1	1 00	12 00	13 00	14 50	16 00 " "
Oroide1	1 00	12 00	13 00	14 50	16 00 " "
Gold 1	.3 00	14 25	15 50	17 00	18 00 " "



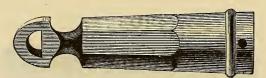
No. 400. Octagon End, Round.

				IN. INSIDE.
Silver	 \$10 50	\$11 00	\$13 00	per doz. pairs.
Oroide	 10 50	11 00	13 00	"
Gold	 14 00	15 00	17 00	46 44



No. 450. Cock-Eye End, Round.

				IN. INSIDE.
Silver	\$10 50	\$11 00	\$13 00	per doz. pairs.
Oroide	10 50	11 00	13 00	"
Gold	14 00	15 00	17 00	" "



No. 500. Cock-Eye End, Octagon.

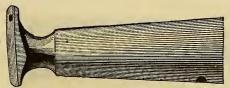
	es, ¾				
Silver	\$15 00	\$16 00	\$20 00	per doz.	pairs.
Oroide	15 00	16 00	20.00	46	46
Gold	18 00	19 00	24 00	"	"



No. 550. L End, Round, New.

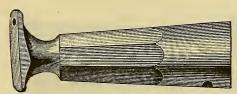
				IN. INSIDE.	
Silver	\$10 50	\$11 00	\$13 00	per doz. pa	irs.
Oroide	10 50	11 00	13 00	**	••
Gold	14 00	15 00	17 00	"	"

Above Cuts are Two-thirds Size of 1/8 in.



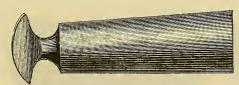
No. 600. L End, Round.

SI	ızes,	$\frac{3}{4}$	%	1	IN. INSIDE.
Silver		\$10 50	\$11 00	\$13 00	per doz. pairs.
Oroide		10 50	11 00	13 00	16 16
Gold		14 00	15 00	17 00	46 46



No. 650. L End, Octagon.

SIZES,	$\frac{3}{4}$	7 ⁄8	1	IN. INSI	DE.
Silver	\$15 00	\$16 00	\$20 00	per doz.	pairs.
Oroide	15 00 18 00	16 00 19 00	$\frac{20}{24} \frac{00}{00}$	"	66



No. 700. Fan Tail, Round.

				IN. INSIDE.
Silver	\$10 50	\$11 00	\$13 00	per doz. pairs.
Oroide	10 50	11 00	13 00	" ".
Gold	14 00	15 00	17 00	" "



No. 750. Fan Tail, Octagon.

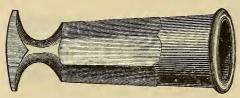
				IN. INSIDE.
Silver	 \$15 00	\$16 00	\$20 00	per doz. pairs.
Oroide	 15 00	16 00	20 00	" "
Gold	18 00	19 00	24 00	es 16

Above Cuts are Two-thirds Size of \(\frac{7}{8} \) in.



No. 800. T End, Round.

				IN. INSIDE.
Silver	\$10 50	\$11 00	\$13 00	per doz. pairs.
Oroide	10 50	11 00	13 00	" "
Gold	. 14 00	1 5 00	17 00	cc 66



No. 850. T End, Octagon.

				IN. INSID	
Silver	\$15 00	\$16 00	\$20 00	per doz.	pairs.
Oroide	15 00	16 00	20 00	"	"
Gold	18 00	19 00	24 00	"	"



No. 900. Octagon Button End.

SIZES,	$\frac{3}{4}$	%	1	IN. INSIDE.
Silver	\$10 50	\$11 00	\$13 00	per doz. pairs.
Oroide	10 50	11 00	13 00	* " * "
Gold				

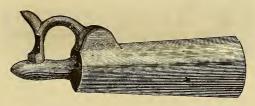


No. 950. Round Button End.

SIZES,	$\frac{3}{4}$	½	1	IN. INSII	E.
Silver	\$9 00	\$10 00	\$12 00	per doz.	pairs.
Oroide	9 00	10 00	12 00	"	"
Gold	13 00	14 00	16 00	"	46

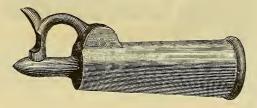
Above Cuts are Two-thirds Size of 7/8 in.

GRIGG'S PATENT.



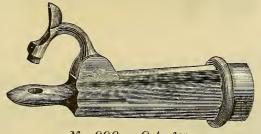
No. 960. Plain Round.

Silver	\$20 00	21 ^{7/8} 00	$\begin{smallmatrix}&&1\\22&00\end{smallmatrix}$	in. ins	IDE. en pairs.
Oroide	20 00	21 00	22 00		.,
Gold	30 00	31 00	32 00	"	44



No. 975. Round with Bead.

Silver	3/8	7/8	1	IN. INSIDE.	
Silver	\$20 00	21 00	22 00	per dozen pairs	3.
Oroide	20 00	21 00	22 00	- " - "	
Gold	30 00	31 00	32 00	"	



No. 990. Octagon.

SIZES,	3/4	⅓ 8	1	IN. INSIDE. per dozen pairs.
Silver	\$24 00	25 00		
Oroide	24 00	25 00		
Gold	35 00	36 00	38 00	14 44

The above cuts show the safety and convenience of this most useful invention, as the harness trace can only be removed by lifting the hook, kept in place by a spiral spring (which is invisible), thus keeping it free from dirt and in perfect order. It is simple in construction and perfectly secure.

Above Cuts are Two-Thirds Size of 1/8 in.

TO SCREW.



No. 1000.

Silver	\$ 7	50	ner doz	naire
Oroide	- 7	50	"	44
Gold	9	50	"	66



No. 1050.

Silver	\$7	50	per doz.	pairs.
Oroide	7	50	"	- "
Gold	9	50	"	"



No. 1100.

Silver	\$7	50	per doz.	pairs.
Oroide	7	50	"	"
Gold	9	50	"	"

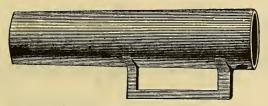


No. 1150.

Silver	\$7	50	per doz.	pairs.
Oroide	`7	50	* "	• • • • •
Gold	9	50	44	"

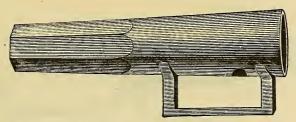
Above Cuts are Full Size.

PLATED NECK YOKE TIPS.



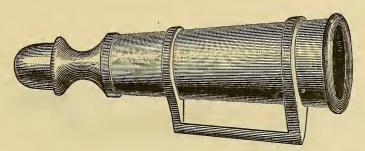
No. 1200. Extra Heavy, Plain.

SIZES,	3/4	7∕8	1	IN. INSIDE.
Silver	\$11 50	\$12 00	\$15 00	per doz. pairs.
Oroide	11 50	12 00	15 00	" "
Gold	15 50	16 00	20 00	" "



No. 1250. Extra Heavy, Octagon.

sizes,	3/4	1 /8	1	IN. INSIDE.
Silver	\$21 00	\$22 00	\$25 00	per doz. pairs.
Oroide				
Gold	27 00	28 00	31 00	" "

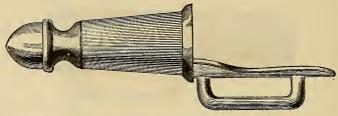


No. 1300. Acorn End, Lincoln Park Pattern.

SIZES	, 3/4	½	1	IN. INSIDE.
Silver	\$11 50	\$12 00	\$15 00	per doz. pairs.
Oroide	11 50	12 00	15 00	- " · "
Gold	15 50	16 00	20 00	" "

Above Cuts are Two-thirds Size of 1/8 in.

PLATED NECK YOKE TIPS.



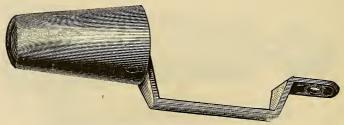
No. 1350. Acorn End, with Round Wrought Loop.

sizes,	3/4	₹8	1	IN. INSIDE.
Silver	\$10 50	\$11 00	\$14 00	per doz. pairs.
Oroide	10 50	11 00	14 00	u u
Gold	14 50	15 00	19 00	"



No. 1400. Acorn End, with Flat Loop.

SIZES	3/4	₹ 8	1	IN. INSIDE.
Silver	\$10 50	\$11 00	\$14 00	per doz. pairs,
Oroide	10 50	11 00	14 00	
Gold	14 50	15 00	19 00	" "

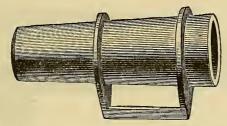


No. 1450. Plain End, with Flat Loop.

SIZES,	3/4	7∕8	1	IN. INSIDE.
Silver	\$10 50	\$11 00	\$14 00	per doz. pairs.
Oroide	10 50	11 00	14 00	"
Gold	14 50	15 00	19 00	ec 60

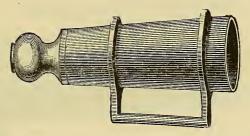
Above Cuts are Two-thirds Size of 1/8 in.

PLATED NECK YOKE TIPS.



No. 1500. Lincoln Park Pattern, Plain.

The state of the s	/	, 0		IN. INSIDE.
SilverOroide	10 50	11 00	14 00	"
Gold	14 50	15 00	19 00	"

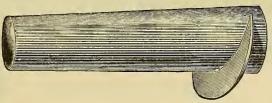


No. 1550. Union Park Ball Pattern.

				IN, INSIDE.
Silver	\$10 50	11 00	14 00	per dozen pairs.
Oroide	10 50	11 00	14 00	11 11
Gold	14 50	15 00	$19 \ 00$	u u

Above Cuts are Two-thirds Size of $\frac{7}{8}$ in.

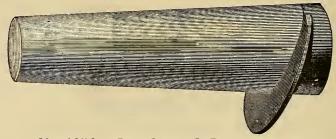
FLANGED POLE TIPS.



No. 1600. Malleable Iron.

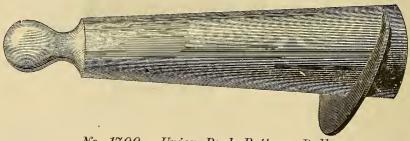
Lengths		$\begin{array}{c} 1\frac{1}{8} \\ 4\frac{3}{4} \\ 3 & 00 \end{array}$	$\frac{114}{5}$	$\frac{1\frac{3}{8}}{5\frac{1}{4}}$	$\frac{1\frac{1}{2}}{5\frac{1}{2}}$	IN. INSIDE.
Polished Bright Japanned	\$2 75	3 00 3 50	$\begin{array}{c} 3 \ 50 \\ 4 \ 00 \end{array}$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	4 50 5 00	per dozen.

PLATED POLE SOCKETS.



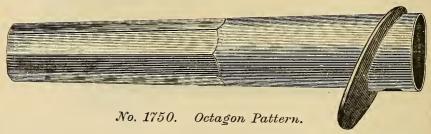
No. 1650. Lincoln Park Pattern, Plain.

sı	zes, 1½	11/4	1%	11/2	IN. INSIDE.
Silver	\$13 50	\$14 50	\$16 00	\$18 00	per doz.
Oroide	13 50	14 50	16 00	18 00	"
Gold	15 00	16 00	18 00	20 00	"



No. 1700. Union Park Pattern, Ball.

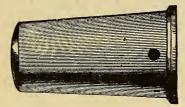
SIZES,	11/8	11/4	13/8	11/2	IN. INSIDE.
Silver	\$14 50	\$15 50	\$17 00	\$19 00	per doz.
Oroide	14 50	15 50	17 00	19 00	· · ·
Gold	16 00	18 00	20 00	22 00	"



SIZES,	$1\frac{1}{8}$	11/4	IN. INSIDE.
Silver	\$23 00	\$24 00	per doz.
Oroide	23 00	24 00	"
Gold	27 00	28 00	"

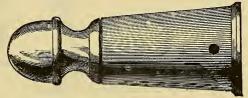
Above Cuts are Two-thirds Size of 11/4 in.

PLATED POLE SOCKETS.



No. 1800. Plain Short Pattern.

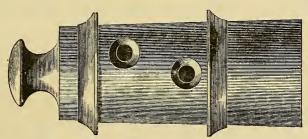
SIZES,	11/8	11/4	13/8	11/2	IN. INSIDE.
Silver					
Oroide	4 50	5 00	5 50	6 00	- "



No. 1850: Ball End, Short Pattern.

•	SIZES	11/8	11/4	1%	$1\frac{1}{2}$	IN. INSIDE.
Silver		\$5 50	6 25	7 00	8 00	per dozen.
Oroide					8 00	••
Abov	e Cuts are T	wo-thirds	Size of	1¼ in.		

COACH WHIFFLETREE TIP.



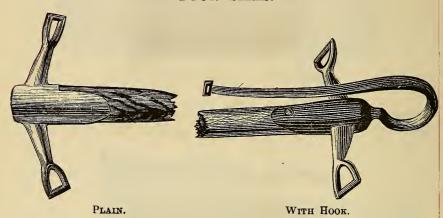
No. 1900. Flanged.

SIZES,	1	11/8	11/4	IN. INSIDE.
Silver Oroide	\$14 75	16 50	17 25	per dozen pairs.
			17 25	- "
Gold	17 25	19 00	20 00	

Above Cut is Two-thirds Size of 11/4 in.

PLATED POLE CRABS.

FOUR SIZES.



With Wrought Iron Hook.

PRICE EACH.

SIZES,	11/4	13/8	1½	1% in. hole.
Lengths	$10\frac{1}{2}$	11	11	113/8 in.
Close Plate Silver	\$8 50	8 50	9 00	9 50 each.
" Oroide	8 50	8 75	9 25	9 75 "
Oroide and Gold	11 00	11 25	11 75	12 00 "
Nickel	9 00	9 25	10 00	11 00 "

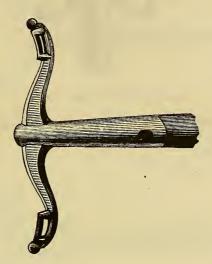
Plain, without Hook.

PRICE EACH.

SIZES	s, 1½	1%	1½	$1\frac{5}{8}$ in hole.
Lengths	10½	11	11	113% in.
Close Plate Silver	\$2 25	2 50	2 75	3 00 each.
" Oroide	. 2 50	2 75	3 00	3 25 "
Oroide and Gold	5 00	5 25	5 50	6 00 "
Nickel	. 4 00	4 25	4 50	5 00 "

PLATED POLE CRABS.

TWO SIZES.



Plain, without Hook.

PRICE EACH.

sizes,	13/8	15%	in.
Length of Arms	15	18	in.
Close Plate Silver	\$ 6 50	\$ 7 50	each.
Close Plate Oroide	7 00	8 00	"
Oroide and Gold	10 00	11 00	"
Nickel	8 00	9 00	46

With Wrought Iron Hook.

PRICE EACH.

SIZES,	13%	1% in.
Length of Arms	15	18 in.
Close Plate Silver	\$11 00	\$12 00 each.
Close Plate Oroide	11 50	12 50 "
Oroide and Gold	15 00	16 00 "
Nickel	13 25	14 25 "

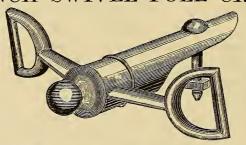
ENGLISH POLE CRABS.



No. 139. New Style.

	SIZES, 1% IN.	1½ IN.
Solid Oroide, Fine Finished	\$3 75	\$4 00 each.
" " Electro-Silver Plated		4 25 "
" " Close " "		4 50 "
" " Gold Plated		6 00 "
Malleable Iron, Close Silver Plated		3 00 "
" " " Oroide "		3 25 "
With Loose Hook		
	SIZES, 1% IN.	1½ IN.
Solid Oroide, Fine Finished	\$6 00	\$6 25 each.
" " Electro Silver Plated	6 25	6 50 "
" " Gold Plated	9 00	9 25 "
Malleable Iron, Close Silver Plated		5 25 "
" " " Oroide "	5 25	5 50 "

FRENCH SWIVEL POLE CRABS.



No. 364. Solid Oroide, Short Pods.

11/:-	D. 4	A	3	17 1.	T2-11	Tat: 1 3 3	D= =0
1½ In.	Pou,	Arms	and .	moo,	run	Finished	\$5 50
11/	66	6.6	46		44	Close Silver	6 50
1/2							
11/6	4.6	44	44		"	Gold	8 50
1½ 1½ 1¾ 1¾ 1¾ 1½	66		and '	Hook.	46		6 00
174				TOOK,		Finished	
13/	44	4.6	66		"	Silver	7 00
104	44	44	44		46		
1%	•••	•••	•••			Gold	$9\ 00$
117	44	66	and	Knoh	only	Close Silver	5 25
1/2							
11/2		66	"		66	Gold	6 50
	64	46	44		66		5 75
1%					••	Close Silver	9.49
13/	46	44	46		46	Gold	7 00
1/4	~ .				_	GOIG	
11/6	Crab	and	Hook.	Arms	and	Hook only, Close Silver	7 50
117	44	66	"		44	" Gold	9 50
1/2						GOIG	
11/6	14	66	**	Pod	Arm	ns, Hook, Full Finished	8 00
112	44	46	44	- 66			
1 1/2			••	•••	•••	" Close Silver	9 50
1¾ 1¾ 1½ 1½ 1½ 1½	66	ш	44	"	44	" Gold	11 00
1/2						dolu	11 00

FOOTMAN HOLDER LOOPS.



Plated in Silver. Oroide. Gold. Nickel. Japanned.

Price 65 65 75 70 35 cents per pair

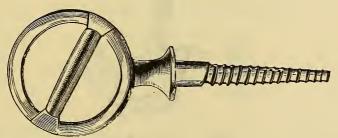


No. 2. Square Loop.

Plated in..... Silver. Oroide. Gold, Nickel. Japanned.

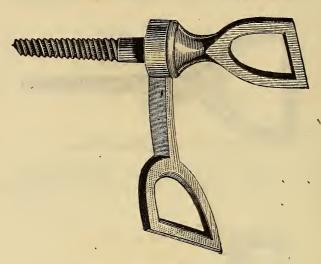
Price...... 65 65 75 70 35 cents per pair.

Sizes, ¾, ¾, 1, 1¼, 1¼ in., all one price.



No. 3. Round Loop.

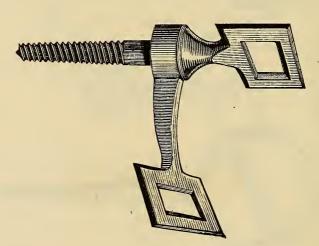
FOOTMAN HOLDER LOOPS.



No. 4. Half Round Loops.

Plated in	Silver.	Oroide.	Gold.	Nickel.	Japanned.
Price					1 00 per set.

Only one size, 1 inch.



No. 5. Square Loops.

Plated inSil					
Price\$1	30	1 30	1 60	1 50	1 00 per set.

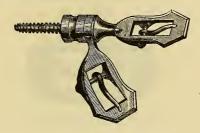
Five sizes, $\frac{3}{4}$, $\frac{7}{8}$, 1, $\frac{11}{8}$, $\frac{11}{4}$ in., all one price.

DOUBLE CROSS STRAP LOOPS.



No. 37.

LOOP MADE TO TAKE 78 OR 1 IN. STRAP.



No. 189. Latest Pattern.

TO TAKE 1/8 IN. STRAP.

Full Finished, Oroide or Silver \$2 30 per pair.

" Gold 3 00 "

LANDAU TOP HOOKS.



No. 66.

Electro-Silver	\$2	50 I	per pair.
Oroide	2	50	"
Gold	3	50	"

These Hooks are strong and well made, and having a long lip, draw the bows together when being hooked.

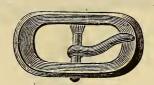
CENTER BAR BUCKLES.



No. 1. Crown Pattern.

		Silver	Oroide.	Gold.	Nickel.	Japanned.
Size,	3/4	in\$1 00	1 10	1 75	1 10	70 per dozen.
"	½	1 10	1 25	2 00	1 25	90 "
44	1	1 30	1 50	2 50	1 50	1 10 "

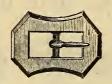
For Back Cross Straps.



No. 2. Oval Pattern.

	Silver.	Oroide.	Gold.	Nickel.
Size, ¾ in	\$2 00	2 00	2 50	2 10 per dozen.
" 7/8	2 25	2 25	2 75	2 20 "
" 1 ,	2 35	2 35	3 00	2 60 "

For Back Cross Straps.



No. 3. Octagon Pattern.

	Silver.	Oroide.	Gold.	Nickel.
Size, ¾ in	\$2 00	2 00	2 50	2 10 per dozen.
" %	2 25	2 25	2 75	2 20 "
" 1	2 35	2 35	3 00	2 60 "

For Back Cross Straps.

CENTER BAR BUCKLES.



No. 4. Shield Pattern.

SOLID OROIDE.

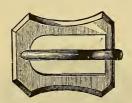
	Fine	Fir	nished.	Sil	ver.	G	old.	
¾ in.		\$3	75	4	25	6	00	per dozen.
1/8		4	25	5	25	6	50	44
1		5	25	6	00	6	75	"
$1\frac{1}{8}$		6	00	6	50	7	50	"



No. 5. Half Round.

SOLID OROIDE.

	Fine 1	Finished.	Silver.	Gold.
¾ in.	\$	4 25	5 25	6 25 per dozen.
7/8		5 25	5 75	6 75 "
1		6 00	6 25	7 50 "
11/8		6 50	7 00	8 25 "

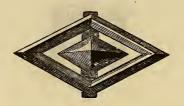


No. 6. Half Octagon.

SOLID OROIDE.

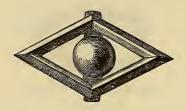
	Fine	F	inished.	Si	lver.	G	old.	
3/4 in		\$3	75	4	25	6	00	per dozen.
7/8	***************************************	4	25	5	25	6	50	44
1		5	25	6	00	6	75	"
11/8		6	00	6	50	7	50	66

For Back Cross Straps.



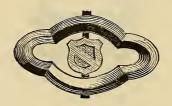
No. 1. Diamond Pattern.

Size, 4	1½ in	Silver. \$1 25	Oroide.		
	i •	1 50			
" 5	5¼	2 00	2 00	2 50	2 00 "



No. 2. Diamond Pattern. Round Center.

	Silv	er.	Oroide.	Gold.	Nickel.
Size, 41/4 in	n,\$1	25	1 25	1 75	1 25 each.
" 43/4		50	1 50	2 10	1 50 "
" 5¼	2	00	2 00	2 50	2 00 '"



No. 3. Shield Pattern.

	Silver.	Oroide.	Gold.	Nickel.
Size, 4½	in\$1 35	1 35	1 70	1 35 each.
" 43/8	1 65	1 65	2 00	1 65 "
" 4½	2 00	2 00	2 50	2 00 "



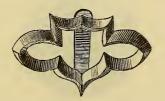
No. 4. Star Pattern.

	Silver.	Oroide.	Gold.	Nickel.
Size, 23/8 in	\$1 00	1 00	1 25	1 00 each.
" 25%	1 25	1 25	1 45	1 25 "



No. 5. Round Pattern.

			Silver.	Oroide.	Gold.	Nickel.
Size,	2	in	\$1 15	1 15	1 30	1 15 each.
•¢	$2\frac{1}{4}$		1 25	1 25	1 50	1 25 "
41	$2\frac{1}{2}$		1 45	1 45	1 75	1 45 "



No. 6. Scroll Pattern.

									Ni		
Size,	41/8	in	\$1	30	1	30	1	75	1	30	each.
"	$43_{8}'$,	1	50	1	50	2	00	1	50	4.6
**	45/8		2 (00	2	00	2	25	2	00	"



No. 7. Button Pattern.

	Silver.	Oroide.	Gold.	Nickel.
Size, 2 in	\$ 1 1 5	1 15	1 30	1 15 each.
" 2½	1 25	1 25	1 50	1 25 "
" 2½	1 45	1 45	1 75	1 45 "



No. 8. Center Ball Pattern.

		Silver.	Oroide.	Gold.	Nickel.
Size, $2\frac{5}{16}$	in	\$1 15	1 15	1 30	1 15 each.
" 25/8	***************************************	1 25	1 25	1 50	1 25 "
" 27/8	******************	1 45	1 45	1 75	1 45 "



No. 9. Plain Pattern.

	Silver.	Oroide.	Gold.	Nickel.
Size, 2,5 in	\$1 15	1 15	1 30	1 15 each.
" 25%	1 25	1 25	1 50	1 25 "
" 2%	1 45	1 45	1 75	1 45 "



No. 10. Cross Pattern.

Fine Finished Oroide	\$ 1	00	each.
Electro-Silver Plated	1	25	"
Gold Plated	1	50	"



No. 11. Octagon Pattern.

SOLID OROIDE,

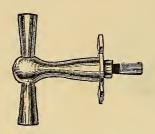
Fin	e Finished.	Electro-Silver.	Gold.
Large Size	\$1 50	1 50	1 75 each.
Medium "	1 35	1 35	1 60 "
Small "	1 25	1 25	1 50 "



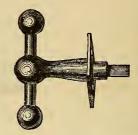
No. 12. Solid Oroide.

Fir	e Finished.	Electro-Silver.	Gold.
3¾ in. Long	\$1 50	1 50	1 75 each.

The above has bolts on the back, threaded and nutted ready to fasten on to cross straps.



No. 1. Plain Handle.

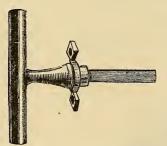


No. 2. Ball Handle.

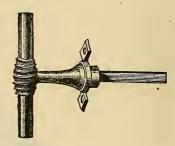
PRICE PER PAIR.

Lengths, in	21/2	$2\frac{3}{4}$	3	Lengths, in 23/2	i 3⅓	3½
Silver	\$1 00	1 15	1 20	Silver \$1 5	0 1 75	2 25
Oroide	1 10	1 20	1 30	Oroide 1 7	5 2 00	2 50
Gold	1 50	1 75	2 00	Gold 2 2	5 2 50	3 00
Nickel	1 10	1 20	1 30	Nickel 1 7	5 2 00	2 50
Japanned	70	75	90	Washers and Screw	s complet	te.

Packed in Boxes of 6 Pairs each.

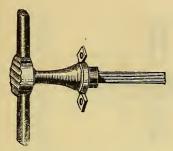


No. 3. Straight Handle. No. 4. Ribbed Center.

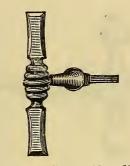


PRICE PER PAIR.

Lengths, in.,	3	$3\frac{1}{4}$	$3\frac{7}{8}$	$4\frac{7}{16}$	Lengths, in., 31/2	37/8	$4\tfrac{7}{16}$	5
Silver\$	2 75	3 25	3 75	4 25	Silver \$3 0	0 3 50	4 25	4 50
Oroide	2 75	3 25	3 75	4 25	Oroide 3 0	3 50	4 25	4 50
Gold	3 00	3 50	4 00	4 75	Gold 3 2	5 3 75	4 50	4 75
Nickel	2 75	3 25	3 75	4 25	Nickel 3 0	3 50	4 25	4 50



No. 5. Flat, Oval Handle.

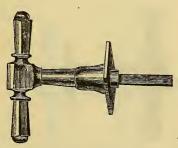


No. 6. Scroll Handle.

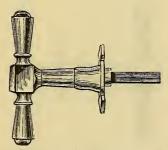
PRICE PER PAIR.

Lengths, in.,	$3\frac{1}{4}$	3 1/8	$4^{\frac{7}{16}}$	5	Lengths, in.,	31/4	31/8	$4\frac{7}{16}$	5
Silver	\$2 75	3 50	4 00	4 50	Silver	\$2 75	3 50	4 00	4 50
Oroide	2 75	3 50	4 00	4 50	Oroide	2 75	3 50	4 00	4 50
Gold	3 25	3 75	4 25	5 00	Gold	3 25	3 75	4 25	5 00
Nickel	2 75	3 50	4 00	4 50	Nickel	2 75	3 50	4 00	4 50

Packed in Boxes of 6 Pairs each. Washers and Screws complete.



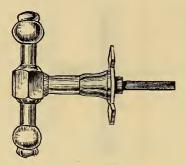
No. 7. Octagon Handle.

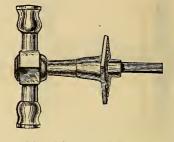


No. 8. Round Handle.

PRICE PER PAIR.

Lengths, in.,	3	31/4	$3\frac{3}{4}$	4	Lengths, in., 3	$3\frac{1}{4}$	$3\frac{3}{4}$	4
Silver	1 75	2 00	2 25	2 50	Silver\$1 75	2 00	2 25	2 50
Oroide	1 75	2 00	2 25	2 50	Oroide 1 75	2 00	2 25	2 50
Gold	2 25	2 50	3 00	3 50	Gold 2 25	2 50	3 00	3 50
Nickel	1 75	2 00	2 25	2 75	Nickel 1 75	2 00	2 25	2 75



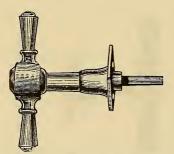


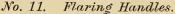
No. 9. Octagon Head. No. 10. Scroll Ends.

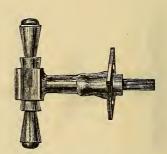
PRICE PER PAIR.

Lengths, in	$3\frac{1}{4}$	$3\frac{3}{4}$	4	Lengths, in	31/4	3¾	4
Silver	\$1 75	2 00	2 25	Silver	\$1 75	2 00	2 25
Oroide	1 75	2 25	2 50	Oroide	1 75	2 25	2 50
Gold	2 25	2 75	3 25	Gold	2 25	2 75	3 25
Nickel	1 75	2 25	2 50	Nickel	1 75	2 25	2 50

Packed in Boxes of 6 Pairs each. Washers and Screws complete.



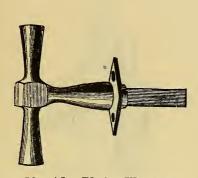


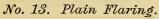


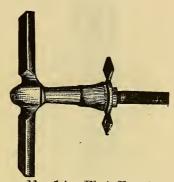
No. 11. Flaring Handles. No. 12. Flaring Handles.

PRICE PER PAIR.

Lengths, in.	31/4	334	4	Lengths, in	31/4	$3\frac{5}{4}$	4
Silver	\$ 1 75	2 00	2 25	Silver	\$1 75	2 00	2 25
Oroide	1 75	2 25	2 75	Oroide	1 75	2 25	2 75
Gold	2 25	2 50	3 00	Gold	2 25	2 50	3 00
Nickel	1 75	2 25	2 75	Nickel	1 75	2 25	2 75







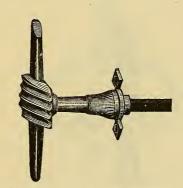
No. 14. Flat Front.

PRICE PER PAIR.

Lengths, in.,	$2\frac{1}{2}$	$2\frac{3}{4}$	3	$3\frac{1}{2}$	Lengths, in.,	3	31/2	4	43/8
Silver	\$1 00	1 15	1 30	1 50	Silver \$1	50	2 00	2 50	3 00
Oroide	1 15	1 25	1 40	1 75	Oroide 1	75	2 25	2 50	3 25
Gold	1 75	2 00	2 25	2 50	Gold 2	25	2 75	3 00	3 50
Nickel	1 15	1 25	1 40	1 75	Nickel 1	. 75	2 25	2 50	3 25

Packed in Boxes of 6 Pairs each. Washers and Screws complete.

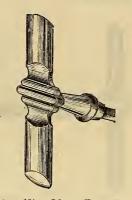


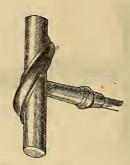


No. 15. Oval Front. No. 16. Tapering Handle.

PRICE PER PAIR.

Lengths, in	31/4	$3\frac{3}{4}$	$4\frac{1}{4}$	Lengths, in	31/4	33/4	$4\frac{1}{4}$
Silver	\$2 75	3 25	3 75	Silver		3 25	3 75
Oroide	2 75	3 25	3 75	Oroide	2 75	3 25	3 75
Gold	3 00	3 50	4 00	Gold	3 00	3 50	4 00
Nickel	2 75	3 25	3 75	Nickel	2 75	3 25	3 75



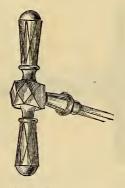


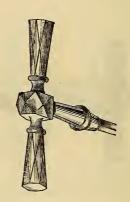
No. 17. New Pattern. No. 18. New Pattern.

PRICE PER PAIR.

Solid Oroide, F	ine Finished \$4 50	Solid Oroide	\$3 00
Electro-Silver F	Plated 4 50	Electro-Silver Plated	3 25
Close "	" 4 75	Close " "	3 50
Gold	" 5 50	Gold "	4 25

Above are very chaste designs for private carriages.





No. 19. Fancy Pattern. No. 20. Fancy Pattern.

PRICE PER PAIR.

Solid Oroide, Fine Finished	\$2 30	Solid Oroide, Fine Finished	\$2 50
Electro-Silver Plated	2 30	Electro-Silver Plated	2 75
Gold Plated	3 25	Gold Plated	3 75

Above are very showy patterns and latest designs.



No. 1. Oval, Plain Head.

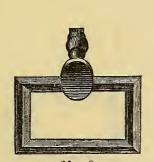


No. 2. Oval, Fancy Head.

PRICE PER PAIR.

SIZES,	SMALL.	LARGE.	SIZES,	SMALL.	LARGE.
Electro-Silver	\$2 50	\$2 75	Electro-Silver	\$2 50	\$2 75
Oroide	2 75	3 25	Oroide	2 75	3 25
Gold	4 00	4 50	Gold	4 00	4 50
			Nickel		
Close Plated Silver			Close Plated Silver		

Packed with Screw or Plate Washers.



No. 3. Square, Diamond Handle. Oval, Diamond Handle.

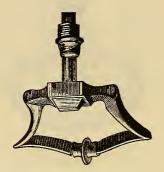


No. 4.

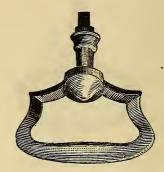
PRICE PER PAIR.

SIZES, SMA	LL. LA	RGE.	SIZES,	SMA	LL.	LAR	GE.
Electro-Silver \$2	75 \$3	00	Electro-Silver	\$2	75	\$3	00
Oroide 3	00 3	50	Oroide	3	00	3	50
Gold 4	00 4	50	Gold	4	00	4	50
Nickel 3	00 3	50	Nickel	3	00	3	50
Close Plated Silver 4	00 4	50	Close Plated Silver	4	00	4	50

Packed with Screw or Plate Washers.



No. 5. Scroll Handle.



No. 6. Oval Scroll Handle.

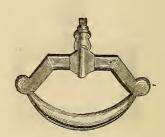
PRICE PER PAIR.

		SIZES,	SMALL.	LARGE.
Oroide	\$6 50	Electro-Silver	\$5 00	\$5 25
Gold	7 00	Oroide	5 25	5 50
Nickel	6 50	Gold	6 00	6 50
Close Plated Silver	8 00	Nickel	5 25	5 50

Packed with Screw or Plate Washers.



No. 7. Oval.

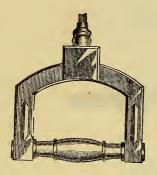


No. 8. Half Oval.

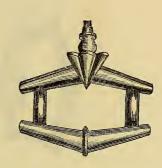
PRICE PER PAIR.

SIZES,	SMALL.	LARGE.		
Oroide	\$5 25	\$5 75	Oroide	\$4 50
Electro-Silver	5 50	6 00	Electro-Silver	4 75
Gold	6 75	7 00	Close Plated Silver	5 25
			Gold	6 00

Above are among the finest patterns now made.



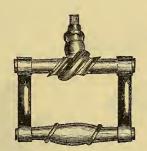
No 9. Fancy.



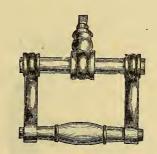
No. 10. Hexagon.

PRICE PER PAIR.

	SIZES, LARGE.	SMALL.
Oroide, Fine Finished \$7 50	Oroide\$5 50	\$5 75
Electro-Silver Plated 7 50	Electro-Silver 6 00	6 50
Gold Plated 9 50	Close Silver Plated 6 50	7 50
	Gold Plated 6 50	7 50



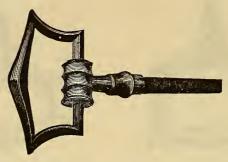
No. 11. Fancy Square. No. 12. Fancy Square.



PRICE PER PAIR.

Oroide, Fine Finished	§ 7 25	Oroide, Fine Finished	\$8 00
Electro-Silver Plated	7 50	Electro-Silver Plated	8 50
Gold Plated	8 50	Gold Plated	9 50

Above Handles are very elaborate designs, and finest yet offered to the trade.



No. 13. Plain Scroll Handle.

Electro-SilverSn	nall Size	e, \$3°	50	Large Size,	\$3 75 p	er pair.
Oroide	и	3	75	"	4 00	44
Gold	*	4	75	"	5 00	"
Nickel	46	3	75	**	4 00	66

Packed with Screw or Plate Washers.

SHELL HANDLES.





PLAIN.

Silver Plated.

EMBOSSED.

Length 23/4 3 31/4 31/2

Length 234 3 314 31/2

Price....50 65 70 75 cents per pair. Price....50 65 70 75 cents per pair.

Packed in Boxes of 6 Pairs each.

INSIDE HANDLES.



No. 200.

Electro-Silver. \$6 00

Oroide.

Gold.

7 50

Nickel.

6 50 per dozen,



No. 206.

Electro-Silver.

Oroide.

Gold.

Nickel.

\$4 50

3 75

5.50

4 00 per dozen,



No. 207.

Electro-Silver.

\$4 00

Oroide.

Gold.

5 50

Nickel.

3 75 per dozen.



No. 212.

Electro-Silver.

\$5 25

Oroide.

Gold. 6 00 Nickel.

5 00 per dozen.



No. 213.

Electro-Silver.

Oroide.

Gold.

Nickel.

\$4 00

3 25

5 50

3 75 per dozen.

PULL-TO HANDLES.

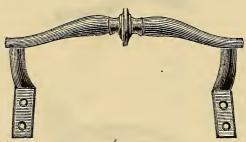


Morocco Finish.

Full Silver	\$2	25	per pair.
Oroide	2	25	ıı.
Gold	2	75	u
Nickel	2	50	ec

FOOT-BOARD HANDLES.

8 INCHES LONG.



Full Plated.

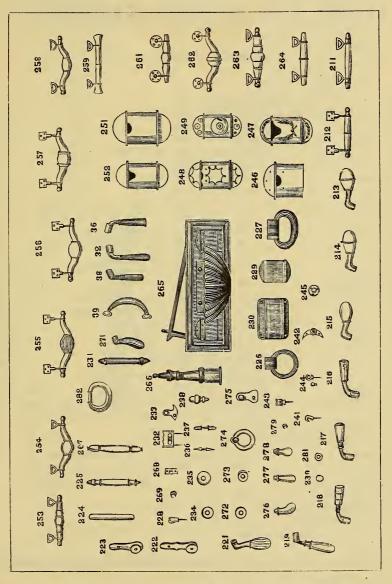
Silver Plated	\$4	75	per pair.
Oroide Finish	4	75	"
Nickel Plated	5	00	•
Gold Plated	5	50	**

Three-quarter Plated.

Silver Plated	\$4	25	per pair.
Oroide Finish	4	25	"
Nickel Plated	4	50	"
Gold Plated	5	۸۸	*

TRIMMINGS.

IVORY, BLACK OR MOTTLED RUBBER, AND MOROCCO COVERED.



All of the finest quality and workmanship, and only first-class goods.

FINE

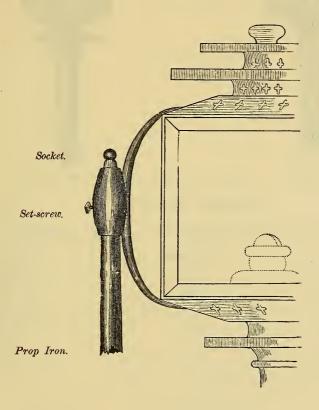
IVORY AND RUBBER TRIMMINGS.

Illustrated on preceding page.

Nos.		SILVER. GOLD.	Nos.
253.	Sin. L'p Pull Handle		224. Slidesdoz. \$7 25
254.		4 75 5 25	225. " 8 25
255.	Hinge " "	5 25 5 75	267. " 8 25
256.		5 25 5 75	246. Card Casesea. 4 50
257.		5 25 5 75	247. " 4 00
258.	Single " "	4 25 4 75	248. " 3 75
259.	" " " "	3 25 3 50	249. " 3 75
261.	Hinge " "	3 75 4 00	252. " 4 00
262.		5 25 5 75	251. " 4 75
263.	Single " "	3 50 3 75	228. Slotted Screw Knobs " 40
264.		3 25 3 50	268. Scr. Knobs and Br. Pl't's " 40
211.		3 75 4 00	232. Cord Block " 1 15
212.	Hinge " " '	3 75 4 25	233. Gl. Frame Fastenings " 75
282.	French Pull, "	3 25 3 50	275. " " " 75
213.	Belm'nt Inside "	3 75 4 00	234. Solid Cord Ringsdoz. 2 75
214.		3 75 4 00	235. Large Screw Eyelets 4 50
215.		3 50 3 75	272. Long Tube " 6 25
216.	French " "	3 75 4 00	273. Common " 4 00
217.		3 37 3 62	236. Frogs
218.		3 25 3 50	237. " 3 00
219.		3 50 3 75	238. Bell Pull Knobs ea. 1 15
221.	Belmont " "	3 75 4 00	279. Screw Knobsdoz. 2 00
222.	Flat Knob " "	2 75 3 00	243. Cord Runner Holders ea. 50
223.		2 50 2 75	239. Small Iv'y H'd Screwsdoz. 1 12
274.	Ring Bell Pulls	2 00 2 25	281. Large " " 1 75
276.	Brewster's L'r Hd. T'p	2 25 2 35	241. Cord Hooksea. 35
277.	Woods' " "	2 25 2 35	244. " End and Scr. Knob, " 62
278.	Motts' " "	2 25 2 35	266. Rosew'd Mouth and Earpiece
245.	Window Slides ea.	50 60	and Whistleper set, 1 25
242.	Half Moon " "	60 75	
208.	Woolsey & Penfield's		
	Lever Handles	5 00 5 00	•

. The above prices are subject to variation according as the market changes in the price of ivory.

IMPROVED PATENT PROPS.



Weld to the Prop Iron. After the Lamp has been fitted to the Carriage, file the Prop Iron slightly flat, directly opposite the Set-screw in the Socket. Tighten the Screw, and the Lamp is held perfectly firm and secure.

PHŒNIX.

Round Metal Columns.



LAMPS.

COLUMN.

Solid Glass Columns.



Lincoln Park.

CHICAGO PHŒNIX.

OUTSIDE GOLD OR SILVER MOUNTED; CUT GLASS; METAL COLUMNS.

8	IZE OF GLASS.	EXTREME LENGTH. PE	R PAIR.
No. 0.	$3\frac{1}{8} \times 3\frac{1}{8}$ in	12 in	\$10 00
1.	$3\frac{1}{2} \times 3\frac{1}{2}$	13½	12 00
2.	$3\frac{3}{4} \times 3\frac{3}{4}$	14½	13 50
3.	$4\frac{1}{4} \times 4\frac{1}{4}$	151/4	16 00
4.	5×5	19	20 00
5.	$5\frac{1}{2} \times 5\frac{1}{2}$	21	24 00
6.	5×6	23	28 00
With fo	all Gold or	Silver Stemsextra,	2 00
		"	1 50

LINCOLN PARK COLUMN.

GOLD OR SILVER MOUNTED; GOLD LINED; CUT GLASS; PLAIN COLUMNS, WITH PATENT PROPS; FANCY BALLS ON LOWER HEADS.

	SIZE	OF GLAS	S. EXTREME LENGTH. PE	R PAIR.
No	. 4.	5¾ in.	17½ in.	\$22 00
			19¾	
			21¾	
			24	
Wi	th f	ull Gold	or Silver Stemsextra,	2 00

CAPITOL.



LAMPS.



ORIENTAL.

Springfield.

South Park.

SPRINGFIELD CAPITOL.

OUTSIDE BLACK. GOLD LINED.

SIZE OF			
FRONT GLASS.	EXTREM	E LENGTH.	PER PAIR.
No. 0. 31/4 in. d	iameter	12 in	\$7 00
1. $35\sqrt{5}$	"	123/	9 00
2. 41%	"	133/2	10 50
3. $4\frac{5}{8}$	"	151/4	13 50
4. 5	٠	19	16 00
5. 51/2	"	20¼	18 00
6. $6\frac{1}{8}$	"	221/4	22 00
7. $6\frac{5}{8}$	66	24	25 00
Rich Cut Glass		ext	ra, 1 00

SOUTH PARK ORIENTAL.

OUTSIDE BLACK; GOLD LINED; CUT GLASS.

	SIZE OF GLASS.	EXTREME LENGTH, P	ER PAIR.
No. 0.	3¾ in. diamet	er	\$9 50
1.	41/8 "	er13 in 13¾ 15¼	12 00
2.	45% "	$15\frac{1}{4}$	_ 14 00
3.	5 "	19	
4.	51/6 "	201//	
5.	6 "	20¼ 	21 00
6.	65% "	24	25 00
Both s	tyles with Gold	or Silver Mountingsextra	. 1 50
44	"	" Stems "	1 50
Patent	Props	"	1 50

Patent Props do not come on Lamps of a smaller size than No. 4.

COTTAGE.



LAMPS.



Riverside.

JEFFERSON PARK COTTAGE.

OUTSIDE BLACK; GOLD LINED; CUT GLASS.

SIZE	OF GLASS.		EXTREME LENGT	rH.	P.	ER PAIR.	
No. 00.	$3\frac{1}{8}$ in. dia	meter	10¾ i	n		\$7 00)
0.	35/8	"	123/4			9 00)
1.	41/8	"	13¾		•••••	11 00)
2.	45%		151/4			13 50)
	, 0		19			16 50) -
4.	51/2	"	201/4			19 00)
	, .		/ -x			22 00)
						25 00	,
	70					1 50)
With fu	ll Gold or S	Silver Stems			"	1 50)
Patent 1	Props					1 50)

Patent Props do not come on Lamps of a smaller size than No. 4.

RIVERSIDE GOTHIC.

SIZE OF	BODY. EX	TREME LENGTH.	PER PAIR.
No. 0. $3\frac{1}{2} \times$	3 in	13 in	\$10 75
1. 3¾×	3¼	13½	13 00
2. 4 ×	$3\frac{1}{2}$	14	16 50
3. 4¾ ×	33/4	14½	18 50
4. 43/4 ×	41/4	151/2	20 50
With Gold or	Silver Mountings		extra, 1 50

SQUARE MONITOR.



LAMPS.





Union Park.

UNION PARK SQUARE MONITOR.

OUTSIDE BLACK; GOLD LINED; CUT GLASS.

SIZE OF GLASS.	EXTREME LENGTH.	PER PAIŘ.
No. 00. 3 ×3 in		\$6 50
1. 3½×3½ -	123/4	9 00
$2. 3\cancel{3}\cancel{4} \times 3\cancel{3}\cancel{4} .$	13¼	10 50
3. 4 × 4 -		12 50
31/2. 41/4 × 41/4 -	171/2	15 00
$4. 4\frac{3}{4} \times 4\frac{3}{4} .$	181/2	18 00
		21 00
$6. 53\cancel{4} \times 5\cancel{3}\cancel{4} .$		25 00
Patent Props.		extra, 1 50

PRINCE BISMARCK.

GOLD LINED; CUT GLASS; ROUND FROSTED; GLASS COLUMNS, WITH PATENT PROPS.

SIZE OF FRONT GLASS.	EXTREME LENGTH. F	ER PAIR.
No. 2. $4 \times 2\%$ in	16¾ in.	\$18 00
3. $4\% \times 3\%$	19	
$4 4\frac{7}{8} \times 3\frac{3}{4}$	20	
5. $5\frac{3}{8} \times 4$	21	31 00
With Gold or Silve:	r Mountingsextra,	1 50
** **	Stems"	1 50

Patent Props do not come on Lamps of a smaller size than No. 4.

VICTORY.



LAMPS.



Germania.

Douglass Park.

DOUGLASS PARK VICTORY.

OUTSIDE GOLD OR SILVER MOUNTED; GOLD OR SILVER METAL CORNERS.

												ILVER
	SIZE	OF GLASS	3.	EXTR	EME 1	LENGTH.		PER	PAIR.	ST	EMS	5.
No.	. 1.	$3\frac{1}{2}$ in.	diameter		131/2	in		\$12	00	 \$0	50	extra.
	2.	4	"		141/4		 -	14	50		50	44
	3.	$4\frac{1}{2}$	66		$16\frac{3}{4}$			18	00		50	**
	4.	5	"		183/4			22	00	 1	00	44
	5.	$5\frac{1}{2}$	44		221/2			25	00	 1	00	44
	6.	6	44		233/4			28	00	 1	00	LC
	7.	$6\frac{1}{2}$	44		$24\frac{3}{4}$			32	00	 1	50	44

GERMANIA, WILLIAM.

GOLD LINED, EXTRA CUT GLASS; ROUND FROSTED GLASS COLUMNS, WITH PATENT PROPS.

LENG	гн ог вору.	EXTREME LENGTH.	PER PAIR.
No. 2.	5¼ in	16½ in.	\$20 00
		19 	
4.	53/4	21½	28 00
	· -	24	
6.	6	26	37 00

GOLD OR SILVER MOUNTED, WITH FULL GOLD OR SILVER STEMS.

Nos. 2, 3 and 4. \$1 50 extra per pair. 5 and 6. 2 00 " "

SQUARE PILLAR.



LAMPS.



Humboldt Park.

Dexter Park.

DEXTER PARK SQUARE PILLAR.

GOLD OR SILVER MOUNTED; GOLD LINED; CUT GLASS.

			GOLD OR	SILVER
SIZE OF BODY.	EXTREME LENGTH.	PER PAIR.	STE	MS.
No. 1. 3½ × 3¼ in	12½ in	\$11 00	\$1	00 extra.
2. 4 × 33/4		13 00		50 "
3. 4½×4½		16 00		50 "
4. 5 × 43/4		19 00		00 "
5. 5½ × 5½		22 00		00 "
6. 6 × 53/4	21%			
7. $6\frac{3}{4} \times 6$	24	28 00		
7-1				50 11
Patent Props		p	er pair, 1	50 "

Patent Props do not come on Lamps of a smaller size than No. 4.

HUMBOLDT PARK COLUMBIA.

OUTSIDE SILVER; SILVER LINED; CUT GLASS AND ORNAMENTS.

	SIZE OF GLAS	s. EXTREME	LENGTH.	PER PAIR.	GOLD LINED.
No. 2.	$4\frac{1}{2} \times 3\frac{3}{4}$	in 1	8¾ in	\$13 00	\$1 00 extra.
3.	$4\frac{3}{4} \times 4$	2	$1\frac{3}{4}$	16 50	1 00 "
4.	$5\frac{1}{2} \times 4\frac{1}{2}$	2	41/4	20 00	1 00 "
5.	$5\% \times 4\%$	2	$5\overline{3}$	24 00	1 25 "
6.	$6\frac{1}{4} \times 5$	2	81/3	27 00	1'25 "
7.	$6\frac{1}{2} \times 5\frac{1}{6}$	2	834	31 00	1 50 "
8.	$6\frac{3}{4} \times 5\frac{3}{4}$	3	i ^r	35 00	1 50 "

Notched Glass.



BRAZILIAN
LAMPS.



Central Park.

Lake Park.

CENTRAL PARK BRAZILIAN.

OUTSIDE SILVER; SILVER LINED; NOTCHED GLASS AND ORNAMENTS; STAINED REFLECTORS.

	SI	ZE OF GLASS	. EXTREM	IE LENGTH.	PER PAIR.
No.	0.	$3\frac{3}{4} \times 1\frac{3}{4}$	in	13 in	\$6 00
	1.	$4\frac{1}{2} \times 2\frac{1}{8}$		16	7 50
	2.	5 ×23/8		19¼	9 50
		$5\frac{1}{2} \times 2\frac{1}{2}$		20	
	31/2.	$5\% \times 2\%$	***************************************	221/4	14 00
	4.	$5\frac{3}{4} \times 2\frac{7}{8}$		241/4	16 00
	5 .:	$6\frac{1}{4} \times 3\frac{1}{4}$		28	19 00
	6.	$6\%\times3\%$		28½	23 00

LAKE PARK BRAZILIAN.

OUTSIDE SILVER; SILVER LINED; PLAIN CUT GLASS; STAINED REFLECTORS.

Same Nos., sizes, lengths and prices of above list.

GOLD LINED; HEADS LINED WITH SILVER.

Nos. 0, 1 and	2	\$1	00	extra	per pair.
3, 3½ "	4	1	50	46	"
5 "	6	2	00	44	"

LAMPS.

MAGENTA.



Garden City.

NEWPORT.



Favorite.

GARDEN CITY MAGENTA.

PLAIN BLACK OUTSIDE.

	IZE OF GLASS. EXTREME LENGTH.			PER PAI
No. 0.	$3\frac{5}{8} \times 3\frac{1}{2}$ in. 10½ in.			\$8 5
1.	$3\frac{7}{8} \times 3\frac{3}{4}$			10 5
2.	4½ × 4			13 (
	43/8 × 41/4 151/2			
	GOLD OR SILVER MOUNTED, WITH FULL G	old or Silver St	EM	s.
		old or Silver St	EM	s.
No. 0.	GOLD OR SILVER MOUNTED, WITH FULL G	old or Silver Si	EM	s.) per pai
No. 0. 1.	GOLD OR SILVER MOUNTED, WITH FULL G	OLD OR SILVER S1	гем	s.) per pai
No. 0. 1. 2.	GOLD OR SILVER MOUNTED, WITH FULL G	OLD OR SILVER ST	TEM 0 00	s.) per pai) " 5 "

Larger Sizes to 6½ in. Glass.

FAVORITE NEWPORT.

SIZE OF GLASS.	EXTREME LENGTH.	PER PAIR.
No. 00. 2\% \times 3\% in	12½ in.	\$4 50
0. $3\frac{1}{4} \times 3\frac{3}{4}$	123/4	5 50
, , , ,	1814	
, , , ,	181%	

Either Gold or Silver Mounted, or full Gold or Silver Stems. Very appropriate for a cheap good Phaeton Lamp.

EMPIRE.



LAMPS.



Queen Victoria.

RUSSIAN EMPIRE.

OUTSIDE GOLD OR SILVER; DIAMOND MOULDING AROUND BODY; CUT GLASS; STAINED REFLECTORS.

LEN	GTH OF BODY.	EXTREME LENGTH.	PER PAIR.
No. 1.	4½ in	13 in	\$11 50
2.	43/4	14	12 50
3.	51/4	16¾	16 00
4.	534	18¾	21 00
5.	6½	22½	25 00
6.	7	24½	29 00
With t	full Gold or Silver Stems .		extra, 1 50
Patent	Props	,	" 1 50

QUEEN VICTORIA, ENGLISH.

	SIZE O	F GLA	SS. EXTRE	ME LENGTH.	PER PAIR.
No. 0.	4	× 3½	in	12 in	\$8 00
1.	41/4:	×3¾		13½	. 10 00
2.	41/2	$\times 4$		15	. 12 00
3.	43/4	$\times 4\frac{1}{4}$		16½	14 00
4.	5	× 4½		18	16 00

GOLD OR SILVER MOUNTED; FULL GOLD OR SILVER STEMS.

Nos. 0, 1 and 2 \$1 00 extra per pair.
3 " 4 150 " "

English Hooks and Thumb Nuts on all sizes.

LAMPS.

SQUARE PARK.



Dearborn.





Apollo.

DEARBORN SQUARE PARK.

OUTSIDE BLACK; GOLD LINED; CUT GLASS.

SIZE OF GLASS.	t EXTREME LENGTH.	PER PAIR.
No. 0. 3 $\times 3\frac{1}{4}$ in.	11½ in	\$8 00
1. $3\frac{1}{4} \times 3\frac{1}{2}$	12	9 50
2. $3\frac{3}{8} \times 3\frac{7}{8}$		11 50
3. $3\frac{5}{8} \times 4\frac{1}{8}$	14 /	12 50
Gold or Silver Moun	tings and Stems, all sizes	extra, 50

APOLLO PHAETON.

BENT GLASS SIDES; FLANGED FRONTS.

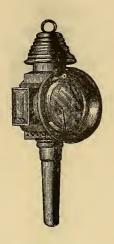
	SIZE	OF FRO	NT.	EXTREME LI	ENGTH.	PER PAIR.
No. (00.	31/8 in.	diameter	12	in	\$6 00
	0.	$3\frac{3}{4}$	"	123/4		8 00
	1.	4	"	13½		10 00
	2.					
	3.	5				
	4.	51/2	46	18¼		18 00

FULL GOLD OR SILVER STEMS.

Nos. 00, 0 and 1	\$0	50	extra	per pair	•
2 " 3	1	00	**	"	
4	1	25	44	44	
Patent Props	1	50	"	"	

Patent Props do not come on Lamps of a smaller size than No. 4.

ENGLISH DOG CART.



Bloodhound.

LAMPS.

ENGLISH MAIL.



Dundreary.

BLOODHOUND, FOR ENGLISH DOG CART.

OUTSIDE BLACK; SILVER LINED; CUT GLASS.

SIZE	OF G	LASS	3.	EXTRE	ME LE	NGTH.	PER	PAIR.	G	ord	LINED.
No. 0.	4	in.	diameter		14	in	\$10	50	 \$0	50	extra.
					15		12	50		50	"
2.	$4\frac{3}{4}$		• "		$15\frac{1}{2}$		14	50		75	"
3.	5		44		$16\frac{1}{2}$		17	00		75	ω,
4.	$5\frac{1}{4}$		"		171/2		19	50	 1	00	"
5.	$5\frac{1}{2}$		"		$18\frac{3}{4}$		22	00	 1	00	"

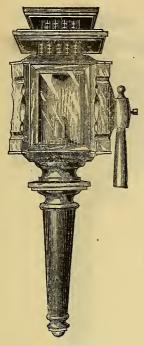
DUNDREARY'S ENGLISH MAIL.

GOLD OR SILVER MOUNTED, WITH FULL GOLD OR SILVER STEMS; GOLD OR SILVER FLANGES; CUT GLASS.

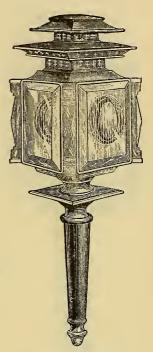
		AMETER FLANGE,	EXTR	EME LENGTH.	PER PAIR.
No.	1.	5¼ in.	Outside	15 in	\$15 00
				16	
	3.	$5\frac{1}{2}$	"	17	21 50
	4.	5 1/8	"	18	25 50

Sizes 1 and 2 have Hooks and Thumb Nuts. Sizes 3 and 4 have Patent Props.

Burn Sperm Candles. Can be made for Oil.



LAMPS.



WHITE MANFG. CO'S.

Patent Column.

Pillar Coach.

PATENT COLUMN.

SILVER MOULDINGS, SILVER LINED OR GOLD CENTERS.

		SIZE OF B	ODY.	EXTREME L	ENGTH.	SUITA	BLE FOR	P	ER PAIR.
No	1.	$5\frac{3}{4} \times 6$	in	23	in	Large	Clarence		\$38 00
	2.	$5\frac{1}{2} \times 5\frac{5}{2}$	4	22		Landa	n or Coach		36 00
	3.	5 × 5	3/8	21		Brette	or Caleche		34 00
	4.	5×5	8	20		Landa	ulette		32 00
	5.	4½ × 45	34	19		6-Seat	Rockaway		30 00

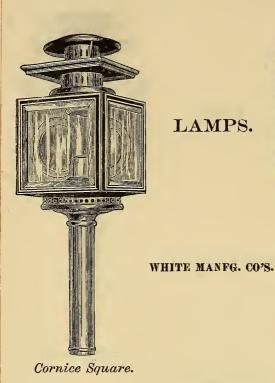
Gold Mouldings, Silver Lined or Gold Centers, add \$1 00 extra per pair; Silver Stems, \$1 50 extra per pair; Gold Stems, \$2 00 extra per pair.

PILLAR COACH LAMP.

SILVER MOULDINGS, SILVER LINED OR GOLD CENTERS.

SIZE	OF BODY.	EXTREME LENGTE	i. Suitable for	PER PAIR.
No. 1. 53	(×6 in	23 in	Large Clarence	\$38 00
$2. 5^{1}$	2 × 53/4	22	Landau or Coach	36 00
3. 5	× 5 3/8	21	Brette or Caleche	34 00

Gold Mouldings, Silver Lined or Gold Centers, add \$1 00 extra per pair; Silver Stems, \$1 50 extra per pair; Gold Stems, \$2 00 extra per pair.



LAMPS.



Pedestal.

CORNICE SQUARE.

SILVER MOULDINGS, SILVER LINED OR GOLD CENTERS.

	SIZ	E OF	вору. Е	XTREME	LENGTH.	SUITABLE FOR	ER P.	AIR.
No.	1.	$5\frac{1}{2}$	in	21	in	Large Clarence	\$29	00
	2.	51/4		20		Landau or Coach	27	00
	3.	5		19		Brette or Caleche	25	00
	4.	4 %		18		Large Coupe	23	00

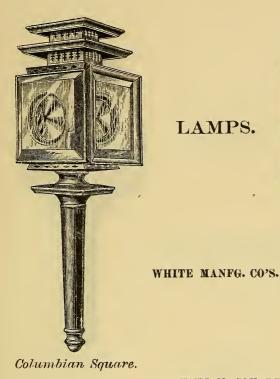
Gold Mouldings, Silver Lined or Gold Centers, add \$1 00 extra per pair; Silver Stems, \$1 50 extra per pair; Gold Stems, \$2 00 extra per pair.

PEDESTAL.

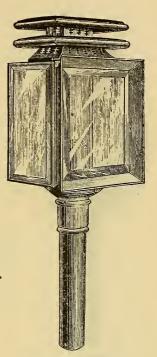
SILVER MOULDINGS, SILVER LINED OR GOLD CENTERS.

	IZE OF BODY			PER PAIR.
No. 1.	$5\frac{3}{4} \times 6$ in.	23 in	Large Clarence	\$39 00
			Landau or Coach	
			Brette or Caleche	

Gold Mouldings, Silver Lined or Gold Centers, add \$1 00 extra per pair; Silver Stems, \$1 50 extra per pair; Gold Stems, \$2 00 extra per pair.







Pourtales Square.

COLUMBIAN SQUARE.

SILVER MOULDINGS, SILVER LINED OR GOLD CENTERS.

No. 1. $5\frac{1}{2} \times 6\frac{1}{4}$ in	21Landa	au or Coach	25 00
3. 5 × 5¾ 4. 4½ × 5¼ 5. 4½ × 5%		e or Caleche	23 00 21 00 lette 19 00 16 00 12 00 10 50

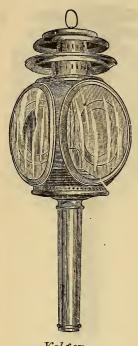
Gold Mouldings, Silver Lined or Gold Centers, add \$1 00 extra per pair; Silver Stems, \$1 50 extra per pair; Gold Stems, \$2 00 extra per pair.

POURTALES SQUARE.

SILVER MOULDINGS, SILVER LINED.

SIZE OF BODY.	EXTREME LENGTH.	SUITABLE FOR	PER PAIR.
No. 3. 5 $\times 5\%$ in.		Caleche	\$29 00
$4 43/ \times 51/$	161/6	Large Coupe	27 00
$5. 4\frac{1}{2} \times 5\frac{1}{4} $		Landaulette	25 00

Gold Mouldings, Silver Lined, add \$2 00 extra per pair; Silver Stems, \$1 50 extra per pair; Gold Stems, \$2 00 extra per pair.



LAMPS.



WHITE MANFG. CO'S.

Yelger. .

YELGER.

SILVER MOULDINGS, SILVER LINED.

SIZE OF BODY.	EXTREME LENGTH.	SUITABLE FOR	PER PAIR.
No. 1. 5\\(^3\)4 \times 6\(^3\)4 in	22 in	Large Clarence	- \$38 00
2. $5\frac{1}{2} \times 6\frac{1}{2}$	21	Landau or Coach	. 36 00
3. 5½ × 6½ · · · · · ·	20	Brette or Caleche	34 00

Gold Mouldings, Silver Lined, add \$2 00 extra per pair; Silver Stems, \$1 50 extra per pair; Gold Stems, \$2 00 extra per pair.

ANGLAISE.

SILVER MOULDINGS, SILVER LINED.

	SIZE OF BODY	. EXTREME LE	ENGTH. SUITA	BLE FOR	PER PAIR.
No. 1	$6\frac{1}{4} \times 6\frac{1}{2}$	in22 ir	n. Large	Clarence	\$33 00
2	$6 \times 6\frac{1}{2}$	21	Landa	u or Coach	31 00
				or Caleche	
4	$5 \times 5\frac{1}{2}$	19	Coupe		27 00
	. 4\% × 5\%			ulette	
6	$4\frac{1}{4} \times 4\frac{3}{4}$			Rockaway	
			4-Seat	Phaeton	16 00
				"	

Gold Mouldings, Silver Lined, add \$1 00 extra per pair; Silver Stems, \$1 50 extra per pair; Gold Stems, \$2 00 extra per pair.



LAMPS.



WHITE MANFG. CO'S.

Pentagon.

Hexagon.

PENTAGON PEDESTAL.

ALL SILVER OUTSIDE, SILVER LINED OR GOLD CENTERS.

	SIZI	e of	BODY.	EXTREME	LENGTH. PI	ER PAIR.	
No.	1.	53/4	in	28	in	\$70 00	
	2.	51/6		26		67 00	
		, 2					

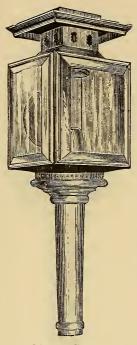
All Gold Outside, Silver Lined or Gold Centers, add \$10 00 extra per pair.

HEXAGON COACH.

' SILVER MOULDINGS, HEADS AND STEMS, SILVER LINED.

SIZE OF	BODY.	EXTREME LENGTH.	PER P.	AIR.
No. 1. 61/4 ×	6¼ in.	28 in	\$33	00
2. 6 ×	6	27		00
3. 5¾ ×	534.	26	29	00
4. $5\frac{1}{2} \times$	5½	25	27	00
5. 5½ ×	51/4	24		00

Gold Mouldings, Heads and Stems, Silver Lined, add \$10 00 extra per pair.



LAMPS.

WHITE MANFG. CO'S.

Oblong Square.

English Square.

OBLONG SQUARE.

SILVER MOULDINGS, SILVER LINED OR GOLD CENTERS.

	SIZE OF	BODY.	EXTREME L	ENGTH.	SUITABLE FOR	I	ER PAIR.
No. 5	43/4 ×	5¼ in	17	inPhaet	on or 6-Seat R	ockaway	\$20 00
6	. 4½ ×	5´	15	Rocks	way or Small	Phaeton	16 50
7	4 ×	41/2	13		" "	Drag	14 00
8	. 31/2 ×	4	12	Bugg	y 		10 50
9	. 3 ×	3½	11				10 00
10	. 23/x	31%	10	Pony	Phaeton		9 00

Gold Mouldings, Silver Lined or Gold Centers, add \$1 00 extra per pair; Silver Stems, \$1 50 extra per pair; Gold Stems, \$2 00 extra per pair.

ENGLISH SQUARE.

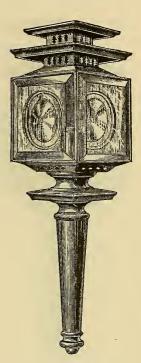
SILVER MOULDINGS, SILVER LINED ONLY.

	SIZE OF BOD	Y. EXTREME LENGTH.	SUITABLE FOR	PER PAIR.
No.	0. $6 \times 6\frac{5}{8}$	in	5-Glass Landau	\$33 00
	1. $5\% \times 6\%$	22½	Large Clarence	31 00
	$2. 5\frac{1}{2} \times 6$	21½	_Landau or Coach	29 00
	3. $5\frac{1}{4} \times 5\frac{3}{4}$	20	Brette or Caleche	27 00
	4. $5^{-1} \times 5\frac{1}{2}$	18	Large Coupe	25 00
`	5. $5\% \times 5\%$	17	Landaulette	22 00

Gold Mouldings, Silver Lined only, add \$1 00 extra per pair; Silver Stems, \$1 50 extra per pair; Gold Stems, \$2 00 extra per pair.



LAMPS.



WHITE MANFG. CO'S.

Brilliant.

Square Flange.

BRILLIANT.

SILVER MOULDINGS, SILVER LINED,

	SIZE O	F BOD	Y. EXTREME L	ENGTH.	SUITAR	LE FOR	PER	PA	IR.
No.	1. $6\frac{1}{2}$	$\times 5\frac{1}{2}$	in22	inL	arge	Clarence	- \$8	30	00
;	2. 61/4	$\times 5\frac{1}{4}$	21	L	andau	or Coach	- 2	8	00
;	3. 6	$\times 5$	20	В	Brette	or Caleche	- 2	26	00
4	4. 53/4	$\times 4\frac{3}{4}$	19	L	arge	Coupe	- %	34	00

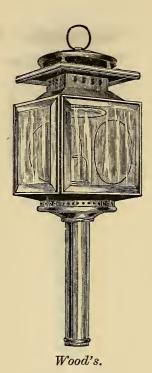
Gold Mouldings, Silver Lined, add \$1 00 extra per pair; Silver Stems, \$1 50 extra per pair; Gold Stems, \$2 00 extra per pair.

SQUARE FLANGE.

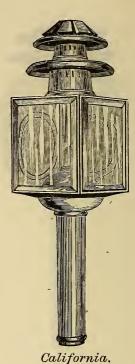
SILVER MOULDINGS, SILVER LINED OR GOLD CENTERS.

	SIZI	OF	BODY.	EXTREME	LENGTH.	SUITA	BLE FOR	PE	R PAI	R.
No. 1	1.	51/2	in	21	in	Large	Clarence	§	29 0	0
2	2.	$5\frac{1}{4}$	********	20		Landa	u or Coach		27 0	0
8	3.	5		19		Brette	or Caleche		25 0	0
4	4.	$4\frac{3}{4}$		18		Large	Coupe		23 0	0

Gold Mouldings, Silver Lined or Gold Centers, add \$1 00 extra per pair; Silver Stems, \$1 50 extra per pair; Gold Stems, \$2 00 extra per pair.



LAMPS.



WHITE MANFG. CO'S.

WOOD'S SQUARE.

SILVER MOULDINGS, SILVER LINED.

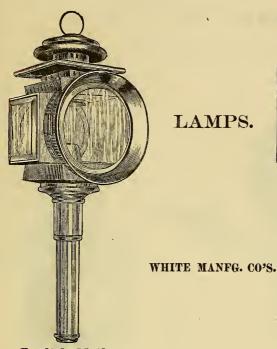
	SIZE	OF BOI	Y.	EXTREME LEN			ER PAIR.
No.	0.	$5\frac{3}{4}$ in	. squa	re 22 in.	Clarence		\$31 00
	1.	51/3	- "	21			29 00
	2.	$5\frac{1}{4}$	"	191/2	5-Glass Landau		27 00
		5	"		Victoria		25 00
	4	43/			Coupe		
	5.	41/2	44		Landaulette Landaulette		
	6	41/8 × 4	13% in		T. Cart		18 00
	7	31/8	37/2	18	Wagonette		
		0/2 ^	7/8				00

Gold Mouldings, Silver Lined, add $$1\ 00\ extra$ per pair; Silver Stems, $$1\ 50\ extra$ per pair; Gold Stems, $$2\ 00\ extra$ per pair.

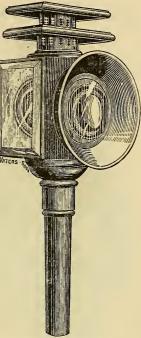
CALIFORNIA SQUARE.

		ALL BLACK OUTSIDE, SILVER LINED.	
	SIZE OF BODY.		ER PAIR.
No. 1.	$5\frac{1}{6} \times 6\frac{1}{4}$ in.		\$20 00
2	51/4×6		18 00
3	43/ × 51/		16 00
4.	41/ > 5		12 00
5	232 2 11/		10 00
0.	0/4 ^ 4/2		10 00

The California Lamp is made in Black only.



LAMPS.



English Mail.

French Flange.

ENGLISH MAIL.

SILVER MOULDINGS AND FLANGE, SILVER LINED.

	SIZE OF BOD	Y. EXTREME	LENGTH.	SUITABLE FOR	PER PAIR.
No. 1.	$6 \times 6\%$	in18	inChar	iot or Four-in-Hand	\$29 00
2.	$5\frac{1}{2} \times 6\frac{1}{4}$	17	Drag	S	27 00
3.	$5 \times 5\frac{3}{4}$	16	Dog	Carts	25 00
4.	$4\frac{1}{2} \times 5\frac{1}{2}$	15			23 00
5.	4×5	14	6-Sea	t Phaeton or Small	Drag 21 00
6.	$3\% \times 4\%$	13	Smal	l Phaeton	18 00
7.	$3\frac{1}{2} \times 4\frac{1}{2}$	12	Rock	away	12 00
8.	$3\overset{\sim}{}\times4\overset{\sim}{}$	11	Bugg	у	9 00
9.	$2\frac{3}{4} \times 3\frac{1}{4}$	10	Pony	Phaeton	6 50

Gold Mouldings and Flange, Silver Lined, add \$2 00 extra per pair; Silver Stems, \$1 50 extra per pair; Gold Stems, \$2 00 extra per pair.

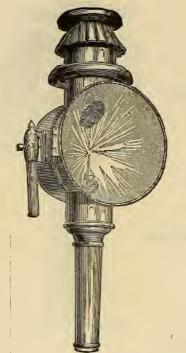
FRENCH FLANGE.

SILVER MOULDINGS, SILVER LINED OR GOLD CENTERS.

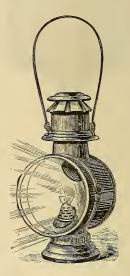
	SIZE OF BOD	Y. EXTREME	LENGTH.	SUITABLE FOR	PER PAIR.
No.	4. $4\frac{7}{8} \times 5\frac{1}{8}$	in17 i	inDog	Cart (large)	\$25 00
	5. $4\frac{1}{2} \times 4\frac{7}{8}$	15	6-S	eat Phaeton (small) 22 00
	5. $4\frac{1}{8} \times 4\frac{3}{8}$	13½	66-Se	at Rockaway or P	haeton 20 00
	$7 3\% \times 4\%$	11	Sm	all Phaeton or Drag	18 00
					OO outro mor main.

Silver Stems, \$1 50 extra per pair; Gold Stems, \$2 00 extra per pair.

STAGE OR HACK LAMP.



REFLECTING HAND LANTERN.



LAMPS.

Boudren's Patent.

STAGE LAMP.

No	. 1.	8 in.	Glass	\$28 00	per pair.
			"		
	3.	$6\frac{1}{4}$	"	20 00	,

REFLECTING HAND LANTERN.

Japanned	\$7	00	each.
Brass or Oroide, Polished; no iron about them	9	00	"
Nickel or Silver, Full Plated	12	00	"

Red or Engraved Glasses cost extra.

The Stage Lamps throw a powerful light 200 feet ahead of the horses, enabling the driver to proceed many times when without them it would be impossible. They are made on same principle as the Dash Lamps, and will burn on mountain stages under all circumstances. They burn kerosene oil without a chimney, 12 hours after one filling.

The Hand Lanterns are adapted for the use of engineers, miners, firemen, conductors, brakemen, steamboatmen, night-watchmen, etc. They burn sperm oil brilliantly or a good quality of kerosene.

ADJUSTABLE DASH LAMP,

WITH LOCOMOTIVE REFLECTOR.

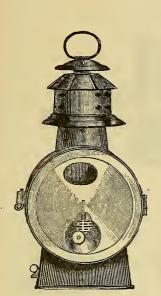


Fig. 1. Front View.

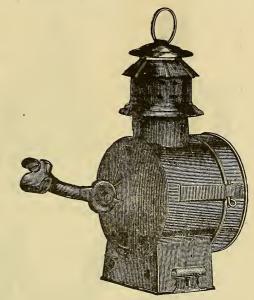


Fig. 2. Side View.

Boudren's Patent.

PRICES.

Regular Dash Lamp, japanned, as shown in cuts, three attachments, height 12 in., face 5¼ in., weight 2¼ pounds		00	each
Extra Dash Lamp, japanned, Silver Mounted, three attachments, height 12 in., face 6½ in., weight 2½ pounds	8	50	دد
Double Extra Lamp, japanned, fitted with carriage socket only, height 15½ in., face 8 in., weight 5 pounds.	14	00	"

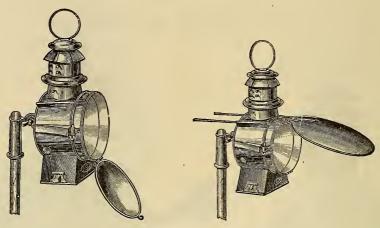
The Carriage Socket is shown in cut of Patent Stage Lamps. The last Lamp is made similar to Fig. 1, of extra large size, and designed for steamboats, wharves, stables, storehouses, omnibuses, large wagons, railroad trains, etc. It throws a powerful light 150 feet ahead, and will burn 15 hours with one filling.

Fig. 1 represents a front view of Reflector and Lamp.

Fig. 2 shows a side view, with Clamp for attaching it to Dash; also, the Adjustable Ratchet-Plates, regulated by a small Thumb Screw, by which it can be adjusted to a Dash of any shape, and held in an upright position. It burns kerosene oil without a chimney.

Attachments can also be furnished for Wooden Dashes, and upright posts of Rockaways, and either right or left hand. They can also be put on the front bow of all top carriages by using the barn attachments. They can be easily detached from Dash Clamp, so that the Lamp can be used about a barn or stable as a hand lantern.

JACK AND DASH LAMPS.

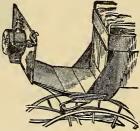


Boudren's Patent.

JACK AND DASH

LAMP.

For the use of doctors, expressmen, private gentlemen, market gardeners, stage drivers, livery stables and all others driving dark



View of Lamp on Carriage.

FISHING JACK AND DASH LAMP.

For night hunting deer, coons and other animals; also, spearing fish, eels, lighting camps and landings.

nights, and for hunting, boating or camping, are indispensable, as they are not affected by wind, rain or jolting.

PRICES.

In ordering, state distinctly what they are to be used for.

When desired to be used as a Jack for deer hunting, an Adjustable Socket can be furnished, by which it can be placed on a stick or pole in the bow of the boat or canoe. (See cut.) The Lamp is also furnished with a hinged cap or cover, to obscure the light, and when necessary the cap drops down and projects this powerful light 200 feet ahead of the boat or person. No other Lamp has ever been introduced—not even "a Jack on the Head," that would answer fully the purpose for which it was intended. This has received the enthusiastic endorsement of many hunters and sportsmen, who have long realized the necessity of such an invention as this, as it affords them a reliable light, with which they can hunt in any weather, thereby doubling their chances for sport. By drawing out the hinge-pin the cap is instantly taken off, and the lamp is then useful about a camp or can be used on a carriage. For spearing fish an outside reflector is arranged in front of the lamp, which catches the rays of light as they are thrown out, and projects them with great brilliancy in the water, enabling a person to see clearly in three or four feet of water. For catching crabs, eels, and small bait, this lamp is also very useful.

JACK LAMP SUPPORT.



Johnson's Patent.

Support alone	\$3	50	each.
Jack Lamp and Support.	10 (00	"
Jack, and Fishing Lamp and Support	12	00	**

By using above arrangement, the light is under perfect control of the wearer by a slight movement of the body, while the *head*, *arms and body* are entirely *free*. Its weight is scarcely felt, and the straps really support the back of the wearer. The light being above the head enables the hunter to see the bead of his rifle very distinctly, and when taking aim the light is not thrown off the object, as is the case when attached to the head.

FIREMAN PAPER WEIGHT.

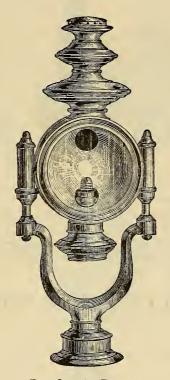


41/2 In. High.

Full Silver Plated	\$30	00 per	dozen.
Gold Figure and Silver Base.	36	00 4	4
Full Gold Plated			

REFLECTING SIGNAL LAMP.

DOUBLE SUSPENSION.



Boudren's Patent.

PATENTED Aug. 11, 1874, AND SEPT. 14, 1875.

FOR THE TOP OF AIR-CHAMBERS ON STEAM FIRE ENGINES.

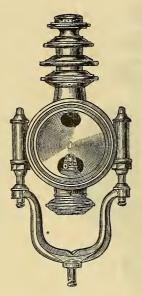
SIZE OF BODY	EXTREME	HEIGHT.	BRASS (R OROII	DE. SILV	ER OR N	ICKEL.
No. 1. $7\frac{1}{2} \times 6\frac{1}{2}$	in22	in	\$	52 00		\$58 00	each.
$2. 7 \times 6$	20			48 00		54 00	44
3. $6\frac{1}{2} \times 5\frac{1}{2}$	18			44 00		50 00	44

Rear Glass colored, with name and device cut on it.

Above Lamp can be relied on in severe storms, and to burn under all circumstances. It will throw a light 150 feet in advance of engine, is made in the most durable manner, and is offered at less price than most of the fancy signals now in market.

SIDE LAMP.

DOUBLE SUSPENSION.



Boudren's Patent.

PATENTED Aug. 11, 1874, AND SEPT. 14, 1875.

NEW YORK FIRE DEPARTMENT PATTERN. VERMILION PAINTED BODY.

	SIZE	of	BODY.	SIZE	of (GLASS.	EXTREME	HEIGHT.	oroi	DE OI	R BE	RASS.	SILVI	er c	R NICKEL
No.	1.	63/4	in		73/4	in	17	in		\$64	00		\$70	00	per pair.
	2.	6			7		16			58	00		64	00	44
	3.	53/4		. .	.6		15			52	00		58	00	**

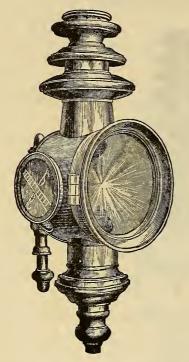
The height of Lamp above given is exclusive of the bracket in which it is suspended.

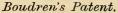
Wrought Sockets or Supports \$2 50 per pair extra. Full Oroide, Nickel or Silver, finished throughout, made only to order. Estimates will be furnished from manufacturers upon application by us.

Above Lamp has been adopted by the New York Fire Department for use on their Self-propellers, and has proved to be the only Lamp that has ever been made that would stand the rough usage to which they are subjected.

BOILER OR SIDE LAMPS.

SINGLE SUSPENSION.







Ball Pattern.

BOUDREN'S PATENT. VERMILION PAINTED BODY.

			BODY. EXTREM			OR BRASS.
No.	1.	63/4	in20	in	\$48 00	per pair.
	3.	$5\frac{1}{4}$	1	3	36 00	"

Plain Silver or Nickel, add \$2 00 extra per pair; Full Silver or Nickel, add \$10 00 extra per pair; Full Oroide or Brass, add \$7 00 extra per pair.

BALL PATTERN.

SIZ	E OF	GLASS.	EXTREME	LENGTH.	OROIDE OR	BRASS.
No. 4.	41/2	in		ź in	\$32 00 pe	r pair.
				<u> </u>		

Silver or Nickel, add \$5 00 extra per pair; Wrought Iron Sockets or Holders, \$1 50 extra per pair; with Boudren's Patent Attachment, \$10 00 extra per pair.

SIGNAL LAMPS.







Oval Pattern.

FOR THE TOP OF AIR-CHAMBER OF STEAM FIRE ENGINES.

GLOBE PATTERN.

	SIZE	OF GLASS.	EXTREME HI	SIGHT.	OROIDE	\mathbf{or}	BRASS.
No. 1	1. 7	in	241/2	in	\$60	00	each.
					-		
		•					

Silver or Nickel, add \$5 00 extra per pair.

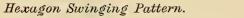
OVAL PATTERN.

SIZE OF GLASS.	XTREME HEIGHT.	OROIDE OR BRASS.
No. 1. 6½ × 7 in	24 in	\$60 00 each.
2. 6 ×5½		
3. 5½×6	99	50 00 "

Silver or Nickel, add \$5 00 extra per pair.

SIGNAL LAMPS.







Shield Pattern.

FOR THE TOP OF AIR-CHAMBER OF STEAM FIRE ENGINES.

HEXAGON SWINGING PATTERN.

	SIZ	E OF BODY	EXTREME	LENGTH.	OROIDE	OR	BRASS.
No.	1.	8×8 in.	22	in	\$38	00	each.
	3.	$6\times6\frac{1}{2}$	20)	30	00	44

Silver or Nickel, add \$5 00 extra per pair.

SHIELD PATTERN.

sı	ZE OF GLAS	s. EXTREME 1	ENGTH.	OROIDE (OR	BRASS.
No. 1.	6×7 in	23	in	\$70	00	each.
2.	$6 \times 6\frac{1}{2}$			65	00	"
3.	51/2 × 61/4	20		60	00	44
4.	$5\frac{1}{4} \times 5\frac{3}{4}$	19		55	00	44
			1/2			
	/ T / / - / - / - / - / - / - / - / - /		/ 2			

Silver or Nickel, add \$5 00 extra per pair.

SIGNAL LAMPS.



Pillar Signal.



Common Signal.

PILLAR SIGNAL.

FOR AIR-CHAMBER OF STEAM FIRE ENGINES.

SIZE OF BODY.	EXTREME LENGTH.	OROIDE OR BRASS.
No. 1. $7\frac{1}{6} \times 8$ in	21 in.	\$75 00 each.
	20	
3. $6\frac{3}{8} \times 6\frac{3}{4}$	19	65 00 "
4. 5\% \times 6\\\ \frac{1}{4}	17½	60 00 "
	Silver or Nickel, add \$5 00 extra per pair.	

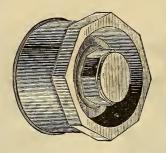
COMMON SIGNAL.

FOR HOOK AND LADDER OR HOSE CARRIAGES.

											0	ROIDE	OR	BRASS.
No.	3.	With	Plain	Whi	te Glass	no eng	raving	 .	 .			\$18	00	each.
	4.				"									
	3.	46	Two	Plain	Colored	Glasses,	Front	and	Rear	Rest	White,	20	00	46
	4.		"		"	"	"	61	4			16	00	
	3.	"	44	Color	ed Glass	es, name	and nu	umbe	er on t	hem.		. 23	00	66
	4.	. "	"	**	"	"	"		"	-		. 19	00	44

Silver or Nickel, add \$5 00 extra per pair.

HEAVY BANDS.



Improved Pattern, with Screw Cap.

FOR ALL DESCRIPTIONS OF FIRE APPARATUS. MADE EXTRA HEAVY AND OF FINE MATERIAL.

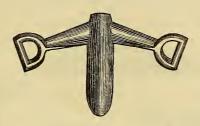
FULL BRASS OR OROIDE.

Size,	4 in.		\$16	50	per set.
44	$4\frac{1}{8}$		17	00	
44	41/4	*	17	50	44
44	$4\frac{3}{8}$		18	00	"
"	41/2	***************************************	18	50	"
44	$4\frac{5}{8}$	***************************************	19	00	"
44	43/4		19	50	"
44	4 1/8			00	"
46	5		20	50	"
44	$5\frac{1}{8}$		21	00	"
44	51/4		22	00	"

FULL SILVER OR NICKEL.

Size,	4 in.	***************************************	\$18	50	per set.
44	$4\frac{1}{8}$		19	00	- "
"	41/4	***************************************	19	50	"
"	$4\frac{3}{8}$	***************************************	20	00	"
44	$4\frac{1}{2}$	***************************************	20	50	"
44	$4\frac{5}{8}$		21	00	"
46	$4\frac{3}{4}$	***************************************	21	50	"
44	4 1/8	***************************************	22	00	"
44	5		22	50	"
46	$5\frac{1}{8}$	***************************************	23	00	"
"	$5\frac{1}{4}$	***************************************	24	00	"

Bands of various styles can be furnished from \$8 00 to \$15 00 per set.



New Style Pole Crab.

LONG PODS.

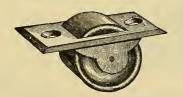
	SIZES,	11/4	$1\frac{3}{8}$	11/2	15/8	$1\frac{3}{4}$ in hole.
Close Plated Silver		\$2 25	2 50	2 75	3 00	3 25 each.
" " Oroide.		2 25	2 50	2 75	3 00	3 25 "
" " Gold		4 50	4 75	5 00	5 25	5 50 "

Pole Crabs with Ball Ends, add 75 cents to above list.
" " Extra Plated, " 75 " "

WITH MALLEABLE IRON LOOSE HOOKS.

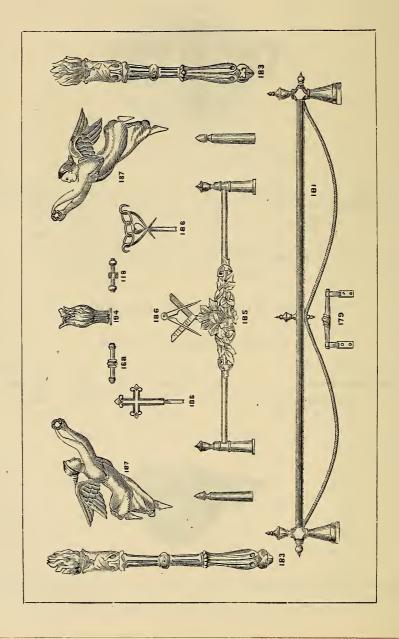
PUT TOGETHER WITH BOLT ON BACK.

			SIZES,	$1\frac{3}{8}$	$1\frac{1}{2}$	15/8	$1\frac{3}{4}$	in. hole.
Close I	Plate	d Silver		\$5 00	5 25	5 50	5 75	each.
"	44	Oroide		5 00	5 25	5 50	5 75	ш
u	44	Gold		8 50	8 75	9 00	9 25	44



Roller.

No. 182.	Hearse	Table	Rollers	 Silver,	40 c	ents	each.
182	"	"	"	 Gold,	45	44	"



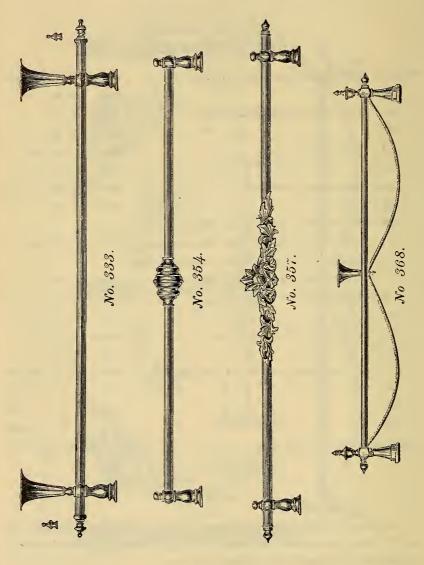
Illustrated on opposite page.

No.	187.	Quarter Angel Ornaments and Bolts Silver,	\$12 00 per pair.
	187.	" " " Gold,	22 00 "
	183.	Panel Torch Ornaments, 22 and 24 in Silver,	10 00 "
	183.	" " 22 " 24 Gold,	16 00 "
	184.	Plume Sockets	2 50 each.
	184.	" " Gold,	3 75 "
	168.	Door Handles, latest style Silver,	4 00 per pair.
	168.	" " " Gold,	5 25 "
	186.	Masonic, Odd Fellows and Rom. Catholic Emblems,	
		to be used on No. 185; Top Rails at option Silver,	, 2 00 each.
	186.	Masonic, Odd Fellows and Rom. Catholic Emblems,	
		to be used on No. 185; Top Rails at option Gold,	3 00 "
	118.	Door Handles, new style Silver,	, 3 00 per pair.
	118,	" " " Gold,	•
	185.	Top Rails, 6 Rails and 12 Posts Silver,	, 42 00 per set.
	185.	" " 6 " " 12 "	60 00 "
	181.	% in. Round Rails and Bolts, 6 pins complete Silver,	, 3 to 5 ft., \$32 00
	181.	1 " " " 6 " " "	4 " 6 " 33 00
	181.	% " " 6 " " Gold,	
	181.	1 " " " 6 " " "	4 " 6 " 48 00
Ro	and Ex	ctra Table Pins for RailsSilver, \$	\$10 00 per dozen.

NOTICE.

In ordering Top Rails always send sweep of deck of Hearse, giving length and curve of Rails from outside to outside end of tips on Rails. Also, when ordering Inside Rails, give length over all from tip to tip.

INSIDE RAILS.



See opposite page for prices.

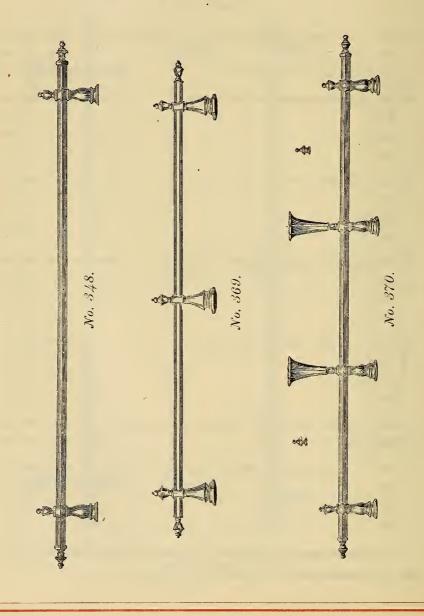
INSIDE RAILS.

See opposite page.

Νo	333.	1 in	Потомо	n Doile	and Dale	a & Dina	and Bouqu	ot Holdons	Cileron	ØE5	00
110.	333.	1 111.	iiexago	n nans	"	6 "	and bouqu	et noiders.	, snver, Gold,		
						•			,	80	
	335.	Hexa	agon ext	ra Pins	or Kans	3		-per dozen	, Silver,	15	Ųΰ
No.	354.	⅓ ir	n. Round	Rails	and Bolts	, 6 Pins		Silver, 3	to 5 ft.,	\$22	00
	354.	1	"	"	"	6 "		" 4	" 6 "	23	00
	354.	₹ 8		"	"	6 "		Gold, 3	" 5 "	33	00
	354.	1	"	"	"	6 "	- <i></i>	" 4	" 6 "	36	00
No.	355.	7/ ;-	Pound	Daila	and Palta	6 Dina		Cilvon 9	to 5 ft	@2A	00
INO.	355.	7 ₈ II	ı. Round	mails	and Dons			The state of the s	"6"	_Ф оо	
			и	"	"	· ·		• •	· ·	40	
	355.	%	"						"6"		
	355.	1		."	"	6 "		" 4	6	42	00
No.	356.	7⁄8 in	. Round	Rails	and Bolts	, 6 Pins		Silver, 3	to 5 ft.,	\$ 31	00
	356.	1	· · ·	"	"	6 "		" 4	" 6 "	32	00
	356.	₹ 8	"	"	"	6 "		Gold, 3	" 5 "	42	00
	356.	1	"	"	"	6 "		" 4	" 6 "	44	00
N.	9517	7/ :	Downs	Doil.	e D:	. J. Dalka			C:1	കവൗ	00
NO.	357. 357.	/ ₈ II	ı, nound	naiis,	6 "		 -		· ·	φ≈1 30	
				"	6 "				•		
	357.	⁷ / ₈	"	"	6 "					40	
	357.	1			6 "		•••••		• "	42	00
No.	358.	1 in.	Rail, sai	me as a	357, witho	ut Cente	er Ornament	ts	.Silver,	\$25	00
	358.	1	"	" 3	57, "	ш	í.		Gold,	36	00
No	368.	7/ in	Pound	Poile	9 Ronan	ot Holde	ers and 6 P	ing	Silver	\$26	00
110.	368.	78 111	, mound		2 Bouque	er 1101de		i		40	
	368.				2 "	"	V		- "	52	
		7/8 1	"		2 "	"	· ·			55	
	368.	1	,,		2		6			99	00

All Rails are elegantly finished and put together in the most improved manner and fully warranted, and of the latest and best designs.

HEARSE RAILS AND TOP RAILS.



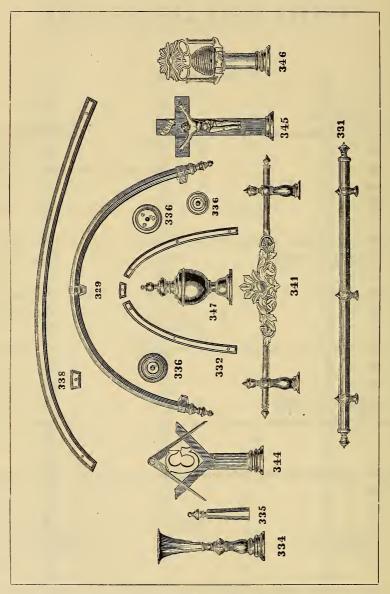
HEARSE RAILS AND TOP RAILS.

See opposite page.

No.	348.	⅓ in. He	exagon R	ails a	nd Bolts	, 6 P	ins .					Silver,	\$36	00
	348.	⅓ 8	"	"	46	6	٠٠.	. .				Gold,	55	00
	348.	1	"	"	"	6 '	" witl	out I	Bouqu	et H	lolders	, Silver,	40	00
	348.	1	"	"	и	6			"		"	Gold,	60	00
	335.		" Е	xtra l	Pins for	Rail	ls			per	dozen,	Silver,	15	00
No.	367.	% in. He	xagon, T	op Ra	ils, 6 R	ails,	14 P	osts .	- -	р	er set,	Silver,	\$60	00
	367.	7 /8	**	"	6	**	14	"			"	Gold,	85	00
No.	369.	⅓ in. H€	xagon T	op Ra	ils, 6 Ra	ils,	14 P	osts _		_ pe	er set,	Silver,	\$75	00
	369.	½	"	"	6	"	14	" .			"	Gold,	120	00
No.	369.	⅓ in. He	xagon R	ails, n	ew style	e, 6 I	Hexag	gon P	ins			Silver,	\$52	00
	369.	1	"	"	"	6	"		"			"	57	00
	369.	⅓	и	"	"	6			"			Gold,	67	00
	369.	1	"	"	"	6	"		"			"	70	00
Ext	ra for	Bouquet	Holders	on C	enter P	osts.				pe:	r pair,	Silver,	8	00
	"	"	"	"		"			• • • • • ·		"	Gold,	12	00
No.	370.	34 in. He	exagon F	Rails,	4 Bouqu	et H	lolde	s, 4	Posts	s, 6	Pins	Silver,	\$40	00
	370.	₹8	"	"	4 "		"	4	44	6		"	58	00
	370.	1	ш	"	4 "		"	4	"	6 ·	"	"	62	00
	370.	3/4	"	"	4 "		"	4	"	6	"	Gold,	55	00
	370.	½	"	"	4 "		"	4	"	6	"	44	88	00
	370.	1	"	"	4 "		"	4	"	6	"	"	95	00

The Top Rails, Outside and Inside Rails, Urns, Emblems, etc., made to match of No. 370, make a very beautiful set for Child's Hearse, but are made only to order.

EMBLEMS, URNS, TOP RAILS, ETC.



Above Emblems are made of the finest Oroide Metal, finely finished and plated, and of the newest and best designs.

EMBLEMS, URNS, TOP RAILS, ETC.

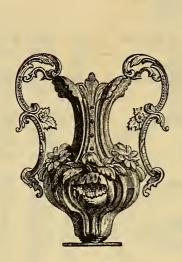
See opposite page.

No. 329.	Hexagon, Bent Inside Front Rails and Supports each,	Silver,	\$12 00
329.	a a a a a a a a a a a a a a a a a a a	Gold,	24 00
No. 376.	Round, Bent Inside Front Rails and Supports each,	Silver,	\$12 00
376.	u u u	Gold,	22 00
No. 332.	Hexagon, Oval Door Mouldings and Eggsper set,	Silver,	\$15 00
332		Gold,	22 00
338.	" " Glass " " "	Silver,	55 00
338.	. u u u u	Gold,	80 00
No. 347.	Large Urns to hold Plumes or withouteach,	Silver,	\$9 50
347.		Gold,	14 00
347.1	Medium " " " "	Silver,	6 00
347.		Gold,	10 00
347.	Small " " " "	Silver,	5 00
347.		Gold,	7 00
No. 334.	Hexagon Bouquet Emblems and Posts per pair	, Silver,	\$12 00
334.		Gold,	18 00
344.	Masonic Emblems and Columns, new style "	Silver,	18 00
344.	u u u . u . u	Gold,	24 00
346.	Odd Fellows' Emblems and Pillar, " " "	Silver,	
346.		Gold,	
345.	Crucifix " " "	Silver,	18 00
345.	u u	Gold,	
336.	Bases and Caps to set Emblems on "	Silver,	
336.		Gold,	8 00
No. 341.	% in. New Top Rail, 6 Rails and 14 Posts		\$55,00
341.	5% " " 6 " 14 "	Gold,	77 00
No. 331.	30 in. Hexagon, Panel Standard and Tipsper pair,		
331.	30 " " " "	Gold,	27 00
375.	30 Round, " "	Silver,	
375.	30 " " " "	Gold,	24 00

These Standards are put on the rear end Panel alongside the doors, and add much to the external appearance of the Hearse.

Any size Round or Hexagon Top Rails and Posts can be furnished to order.

HEARSE URNS.



No. 2.



No. 384.

No.	2.,	${\bf Ornamental}$	Urn (n	ot for	Plumes)	Silv	er, eac	ch, \$5	00
	2.	46	"	"	44	Gol	d, "	9	00
							~		

No. 2 Urn cannot be used with Plumes.

No. 384.	New	Draped	Urn	 Full	Silver	Body,	,	_each,	\$18 (00
384.	"	· ·	u	 - "	Gold	"		- "	27 (00
384.	"	"	**	 Silv	er Bod	y, Gol	d Drapery	- "	20 (00
384.	"	"	"	 .Gold	l "	Silv	er "	_ "	25 (00

The top to this Urn unscrews so that a Plume can be inserted in its place when desired, and can also be unscrewed from the base when not in use.

The above patterns are very desirable, and are very handsome designs.

. HEARSE URNS.







No. 6.

No. 4.	Wooden	Urn	er set,	\$25 00
6.	"	Draped Urn, large size	"	36 00
		" " child's "		

Other styles from \$4 00 to \$8 00 each.

Wooden Urns can be made to order, from maker's own designs, at reasonable rates.

CROSSES.

No. 386.	Small, t	to be	used :	instead of Plu	imes in Urn	sSilver, p	per set.	\$20 00
386.	"	"	"	. μ	"	Gold,	"	33 00
386.	extra la	rge (t	to be ı	used as above))	Silver,	"	36 00
386.	"	"	"			Gold,	"	55 00

Masonic and Odd Fellows' Emblems to be used in same way, and made to order only.

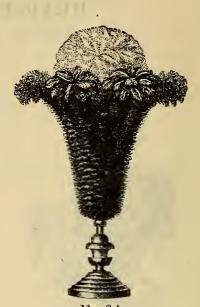
HEARSE PLUMES.



No. 16. 24 Inches High.



No. 27. 22 Inches High.



No. 24. 22 Inches High.



No. 31. 18 Inches High.

HEARSE PLUMES.

See opposite page.

No. 16.	Black	and W	hite Plume	seach	, \$10	00
24.	LC	"	"	"	6	00
27.	"	ιι	"	"	6	00
31.	"	"	**		12	00
			Extra	Black Tips, \$2 50 each.		
No. 16.	All W	hite Pl	lumes	each	, \$15	00
No. 16. 24.				each		00 00
24.	"		"		9	
24. 27.	"		"		9	00

Plume

No. 184. Plume Socket, Silver, each, \$2 50.



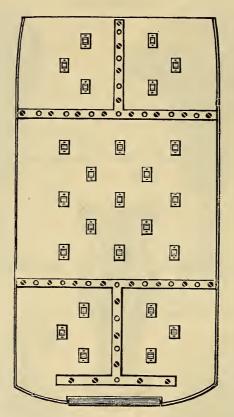
Socket.

No. 184. Plume Socket, Gold, each, \$3 50.

FRINGE, TASSELS, ETC.

2¼ in. wide Importe	ed Fringe		per yard,	Silver,	\$1	15	Gold,	\$1	50
2½ " "	"		"	"	1	20	44	1	55
2¾ " "	"		"	"	1	50	"	1	90
5 in. Imported Banne	er Tassels		per pair,	"	3	50	"	3	75
5½ " "	"		"	"	4	00	66	4	50
63/4 " "	et		"	"	4	75	66	5	25
No. 27. Bullion Tas	ssels, 2% in.	best	per dozen,	"	4	25	66	5	25
30. "	" 31/8	и.	4.	ш	5	00	"	6	00
Cord, best quality.			per yard,	"		40	**		50
Black Horse Nets			р	er pair		\$ 30	00 to	40	00
Bent and Flat Plate	Glass		p	er squa	re	foot, 2	50 "	3	00
Beveling			p	er inch	,		04 "		06

HEARSE TABLE.



Inside Diagram.

SHOWING THE DISTRIBUTION OF THE ROLLERS AND PIN PLATES.

HEARSE TABLE PLATES.

Silver Plated 10 cents per in.
Gold " 15 " "

Screws for Plates extra.

These Table Plates are to be let into the Table, unless the new style Beveled Plates are used, which can be screwed flat upon the Table.

In ordering Plates be careful to give the lengths of the Cross Plates, also lengths of the up and down Plates between the Cross Plates, as they are furnished mitered and fitted ready to put together.

HEARSE END ROLLER AND SUPPORT.

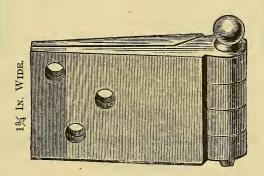


Polished Rosewood End Rollers and Oroide Metal Supports.

B	Roller	and	Silver	Plated	Suppor	t	\$5	00	per set.	
	"	44	Gold	66	64		5	75	"	

This is the best and most serviceable Roller now made. Iron Pins hold the Roller in the Metal Supports, consequently there is very little wear on the Pins. The Supports are made so that the Plated Moulding around the edge of the back end of the Table slips nicely under them and makes a neat finish.

PLATED HEARSE HINGES.

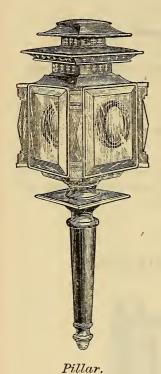


Solid Oroide.

SILVER PLATED.

Lengths	2	$2\frac{1}{4}$	$2\frac{1}{2}$	$2\frac{3}{4}$	3 in.
Price	\$3 00 .	3 12	3 25	3 38	3 50 per pair.
		GOLD PLAT	red.		
Lengths	9	21/4	21/2	23/4	3 in.
Price		3 62	~/2 3 75	3 88	4 00 per pair.

HEARSE LAMPS.



WHITE MANFG. CO'S.



Hexagon.

HEXAGON LAMP.

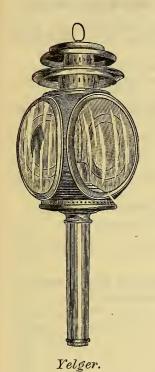
EXTRA HEAVY SILVER BODIES, TAILS AND HEADS; FULL MOUNTED, SILVER LINED.

SIZ	E OF BODY.	EXTREME LENGTH. PI	ER PA	IR.
No. 1. (3½ × 6½	28 in	\$45	00
2. 6	3 ×6	27	43	00
3. 5	5¾ × 5¾	26	41	00
4. 5	5½ × 5½	25	40	00
5. 5	5¼×5¼	24	38	00

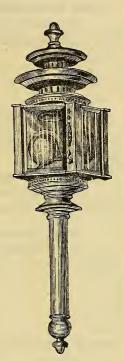
PILLAR LAMP.

	SIZE	OF I	BODY.	EXTREME	LENGTH.	мо	UNTINGS.	PE	R PAI	R.
No.	1.	5¾:	× 6	23	in	Fu	ıll Silver		\$65 0	00
	1::	53/	× 6	23			" Gold		80.0	00

HEARSE LAMPS.



WHITE MANFG. CO'S.



Pentagon.

PENTAGON PEDESTAL.

ALL SILVER OUTSIDE, SILVER LINED OR GOLD CENTERS.

SIZE OF BODY.	EXTREME LENGTH.	PER PAIR.
No. 1. 5¾ in.	28 in	\$70 00
2. 5½	26	67 00
ALL GOLD O	UTSIDE, SILVER LINED OR GOLD CE	ENTERS.
SIZE OF BODY.	EXTREME LENGTH.	PER PAIR.
No. 1. 5¾ in	28 in	\$80 00
	26	
	•	
	YELGER.	
No. 1. Full Silver Mounte	ed	\$55 00
1. " Gold "		65 00

PENCIL AND STRIPING BRUSHES.

Rose Camel's Hair Pencils.

FOR LETTERING AND STRIPING.

					Per	Gross.
No.	1	Quill,	any lengt	h of hair	r \$1	1 80
	2	"	",	"	5	2 10
•	3	"	"	"	5	2 55
	4	"	"	"	;	3 00
	5	66	, "	"	;	3 75
	6	"	"	"	'	4 50
	7	44	ш	"	;	5 40
	8	"	"	"	(6 30

Super Camel's Hair Pencils.

For LETTERING AND STRIPING.

Per Gross,
Assorted, Nos. 1 to 8, any length, \$4 00

Black Sable Stripers.

ORDINARY.

		O I I D	ATTANT.			
No.	1		per	gross,	\$9	00
					10	
	3			46	14	00
	4			"	17	00
	5			44	21	00
	6			44	24	00
	7			44	30	00
	8			44	33	
Nos.	1 to	8, assorted	i	"	18	
	1 "	8, "	per	dozen,		

Super French Black Sable Pencils.

LETTERERS.

DEITERERS.								
No. 1. 3/4	in	-per dozen,	\$1	00				
2. 1/8		- "	1	50				
3. 1		- "	2	25				
4. 11/8		_ "	3	25				
5. 11/8		- "	4	00				
6. $1\frac{1}{4}$	-	- "	5	50				
7. 1%		- "	6	50				
8. 11/2			7	50				
Assorted 1		_ "	4	00				
No. 10. Ex	xtra large_		10	00				
12.	"		15					

Black Sable Patent Sword Pencils.

	IN SILVER TUBES FOR S	TRIPING		
No.	1per	dozen.	\$4	00
		46		00
	3	"	9	00

Bristle Marking Brushes.

Extra assorted, 1 to 6, per dozen, \$1 25 " 1 " 6, " gross, 10 00

Camel's Hair Marking Brushes.

Assorted,	4	to	10.	- -	per	dozen,	\$1	00
44	4	44	10		44	gross.	10	50

Swan Quill C. H. Pencils.

SQUARE TOPS.

All lengths, ½ to 2½ in., per gross, \$10 00; per dozen, \$1 00

Metal Bound C. H. Pencils.

SQUARE TOPS, EXTRA LARGE.

From	1	to	21/2	inpe	r gross,	\$16	50
66	1	"	21/3		dozen.	1	50

C. H. Patent Sword Pencils.

FOR STRIPING.

Nos.	1,	2	and	3p	er	gross,	\$13	50
	1.	2	"	3	46	dozen.	1	50

Siberian Ox Hair Pencils.

GOLD AND SILK BOUND. VERY ELASTIC.

		Lette	ering.	Strip	ing.
No. 1per	dozen,	\$0	70	\$0	85
2	44		80	1	00
3	44	1	00	1	25
4	44	1	25	1	50
5	"	1	50	1	75
6	44	1	75	2	00
7	66	2	00	2	40
8	44	2	25	2	80
10	44	5	50	7	00
12	**	7	50	9	50
Assorted, 1 to 8,	66	1	50	1	75
" 1 " 8, pe	r gro.,	15		18	

Red Sable Artists' Brushes.

ROUND AND FLAT POLISHED CEDAR HANDLES.

No.	1	per dozen,	\$1	10
	2	ĵ	1	20
	3		1	35
	4		1	50
	5		1	75
	6		1	90
	7		2	10
	8		2	40
	9		2	75
1	0		3	10
_	1			45
	2		3	75
	. 1 to 12, assorted,	"		25

VARNISH BRUSHES.

Coach Painter's Spoke Brushes.	Misses to Okinal Delical N
EXTRA FINE FRENCH BRISTLES, TWINE AND	Thum's Chisel Pointed Varnish.
QUILL BOUND.	1/2 in, Half Elastic per dozen \$3 60
No. 1 per dozen, \$12 75	34 " " " 5 40
2	1 " " 7 20 10 80
	2 " " 15 00
Extra Thick Camel's Hair Color Brushes.	2½ " " — " 18 00 3 " " — 24 00
FLAT LONG OR SHORT CEDAR HANDLES.	Thum's Chisel Pointed Varnish.
1 in per dozen, \$3 50	OVAL. COPPER BOUND.
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	No. 00. Half Elastic \$12 00
2½ " 13 00	0. " " 14 40
3 " 16 50	1. " " 16 20 2. " " 18 00
Camel's Hair Spalters or Mottling	3. " " 21 00
Brushes.	4
SHORT CEDAR HANDLES.	6. " " 27 00 30 00
1 inper dozen, \$2 55	7. " " 33 00
1½ " 4 50	8. " " 42 00
2 " 6 75 2½ " 10 00	Extra Flat Bristle Var. Brushes.
3	1 in per dozen, \$2 25
Emplish Com 14. Tr + Tr	1½ " 3 25
English Camel's Hair Varnish or Copying Brushes.	$\begin{vmatrix} 2 & \cdots & 4 & 50 \\ 2\frac{1}{2} & \cdots & 6 & 00 \end{vmatrix}$
FLAT CEDAR HANDLES.	3
1 in per dozen, \$2 70	31/2 " 10 50
1½	12 00
2 5 40	Ex. Ex. Flat Bristle Var. Brushes.
2½	1 in
$\frac{3}{3\frac{1}{2}}$	2 " 5 50
4	2½ " 7 00
4½	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$
Camel's Hair Imp. Flowing Varnish	$\begin{array}{cccccccccccccccccccccccccccccccccccc$
or Coach Color Brushes.	Ex. Ex. Flat Bristle Var. Brushes.
1 to 4 in. wide per in., \$0 50	EXTRA THICK, FINE CHISEL POINT,
por ini, go oo	1 in per dozen, \$3 75
Black Fitch Flowing Var. Brushes.	1½
Thick, 1 to 4 in. wideper in., \$0 60	2
" Chisel point, 1 to	3 " 10 80
4 in. wide " 75	4
Badger Hair Flowing Var. Brushes.	Can also Furnish the Following:
Thick, 1 to 4 in. wideper in., \$0 75	Grainers' Brushes and Tools. Gilders' "Materials.
" Chisel point, 1 to	Gold and Silver Leaf Bronze Powders, Gold Paint.
4 in. wide " 90	English and American Tube Paints. Extra Fine Dry Colors.
Imp. Bristle Flowing Var. Brushes.	Painters' Cutlery, Glaziers' Diamonds.
EXTRA FINE CHISEL POINT.	Feather Dusters.
1, 1½, 2, 2½, 3 in. wide, per in., \$0 60	Chamois Skins. Rubbing Felt.
2, 1/2, .~, 2/2, 6 in. wide, per in., \$0 00	Roof, Scrub and Counter Brushes.

PAINT AND VARNISH BRUSHES.

C. M. Paint Brushes.

WIRE BOUND.

Full size, white outside. Used mostly for common painting.

		_			
No.	6	per	dozen,	\$2	50
	5	*	"	3	00
	4		"	3	75
	3		"	4	50
	2		"	5	50
	1		44	6	50
	1-0		"	8	00
	2-0		44	9	50
	3-0		"	11	50
	4-0		"	12	50
	5-0		44	14	
	6-0		"	16	
					-

Extra Gloss Paint Brushes.

WIRE BOUND.

This Brush is made from all White selected Russia Bristles. Every Brush warranted.

No. 1	per dozen,	\$13 50
1-0		
2-0	"	20 50
3-0		24 50
4-0	"	29 50
5-0	"	34 50
6-0		39 50
7-0		42 50

Extra Oval Varnish Brushes.

WIRE BOUND.

Full size. Best quality of White Russia Bristles, warranted.

No.	6	per dozen,	\$3	25
	5			75
	4		5	50
	3	"	6	75
	2		9	00
	1		11	00
	1-0		13	
	2-0	"	16	00
	3-0.		19	00
	4-0.		22	
	5-0	="	25	
	6-0		29	
	7-0	"	33	

Painters' Dust Brushes.

ALL BRISTLES.

No. 1per dozen	, \$9 00
2	12 00
3"	15 00
4"	17 00
5"	21 00
7. Extra large "	28 00
Flat"	12 00

Extra Paint Brushes.

WIRE BOUND.

White outside; Gray center. Warranted all Bristles.

No.	6	per dozen,	\$3	50
	5			
	4	46	4	75
	3	"	6	00
	2	"	7	50
	1		10	00
	1-0	"	12	00
	2-0	"	15	00
	3-0	"	18	00
	4-0	u	21	00
	5-0	"	24	00
	6-0	"	28	00

Extra Extra Paint Brushes.

WIRE BOUND.

Very large. Best quality. Made of all White selected Russia Bristles. Extra heavy Brush, warranted.

No.	3-0р	er dozen,	\$27	00
	4-0		35	
	5-0	"	42	00
	6-0	"	48	50
	7-0	"	50	50
	8-0	44	56	00

Extra Oval Chiseled Var. Brushes.

WIRE BOUND.

Best quality. All White selected French Bristles. For Railroad Cars.

No.	4	per dozen,	\$10	50
	3			
	2		17	00
	1	44	20	00
	1-0	66	23	00
	2-0	66	26	00
	3-0	"	29	00
	4-0	"	32	00

Extra Extra Oval Varnish Brushes.

WIRE BOUND.

Full size. Selected Russia Bristles. Best quality for fine work. Warranted.

No.	1-0pe	r dozen.	\$15	00
	2-0			
	3-0	"	23	00
	4-0	"	26	00
	5-0	"	32	00
	6-0	"	36	00
	7-0	"	40	00

ENGLISH VARNISHES.

Harl	and'e	Prices	in.	Gold
HUIV	$\omega n\omega s$	1 / 1000	uru	Good.

	7 00 7 00 6 00 6 00 6 00
2000 24MA.03 0 MP.44	0 00
Noble & Hoare's Prices in Gold.	
	PER
Wearing Body Varnish, Slow-drying	6 25
Medium " " Middle "	6 25
Hard " " Quick "	6 25
Elastic Carriage "	5 50
Elastic Carriage " Quick-drying	5 50
ртаск дарац	5 50
Black Enamel, for Leather Tops.	5 50
Japan Gold Size, Brown Japan Surfacing Varnish, Rubbing	4 00
	4 00

VALENTINE'S

AMERICAN VARNISHES.

	PER
	GALLON.
Wearing Body Varnish	\$6 00
Medium-drying Body Varnish	. 6 00
Elastic Gear Varnish	. 5 00
One-coat Coach Varnish	. 4 50
Hard-drying Body Varnish	. 5 00
Elastic Leveling Varnish	4 50
Quick Leveling Varnish	4 00
Black Body Varnish	. 4 50
Black Color and Varnish	4 00
Enameled Leather Varnish	4 00
Quick Black Lacquer	4 00
Japan Gold Size	3 50
Crown Coach Japan	1 75
Ground Rough Stuff	3 00
Dark Permanent Wood Filling	4 00
Light " " "	4 00
	00

WEST'S

ENAMELED LEATHER DRESSING.

For Carriage Tops and Dashes.

Put up in 1-Gallon Cans.......\$5 00 per gallon.

DIRECTIONS FOR USING:—Clean the Top well; spread the Dressing quick and even with a soft brush. Do not rub it after it begins to set. Should the Dressing be too thin, leave the cork out of the can a few days.

SUPERFINE COACH COLORS.

The List of Superfine Coach Colors herein given is to show, as far as possible, what colors are chiefly used by the practical Coach, Car, and Decorative Painter, for whose requirements they are specially prepared. The advantages to be derived from the use of these paints are apparent, since the workman is provided clean, quick-drying colors, ground to a degree of fineness which it is impossible for him to equal with the means at his command.

The Carmines and Lakes are unsurpassed in body, brilliancy, and such other qualities as are requisite for the satisfactory working of such colors.

The Greens, Yellows, Vermilions, and other body colors, are of absolute purity. They are so ground as to insure a flat, quick-drying surface, without the addition of any material except such as is necessary to cause the paint to work freely, and neither will they deteriorate with age; and if on opening the can the color be covered with water or spirits, the contents will remain fresh for any length of time.

PRICE LISTS.

	POU			PE	
Ivory Black, Superfine		50	Silver White	POU	25
" " Extra Fine	φν	40	Indian Red	ΦΛ	40
rine	_	35	Tuscan Red		75
Prussian Blue		25	Turkey Red		40
Ultramarine, Superfine	_	00	Berlin Red		75
French Carmine, No. 40, L. & D.	10	00	English Rose Pink		50
Lake, English Crimson, No. 1	6	50	Eng. Vermilion, Pale and Deep	2	00
" " 2	5	00	Italian Sienna, Burnt		37
" Amer. D. Crimson, No. 1.	1	50	" " Raw		37
" " " 2-	1	25	Turkey Umber, Burnt		35
" Carmine, No. 1	3	50	" " Raw		35
" " 2	2	50	Van Dyke Brown		45
" Munich, No. 1	4	50	Berlin Brown		00
2	3	50	Chocolate		40
" Scarlet, Light and Deep	-	50	Dutch Pink		50
" No. 2		00	Chrome Yellow, Lem., Or. & D. Or.		50
" English Rose, No. 1	_	25	" " French		75
" " " 2		00	Naples Yellow	1	25
" Carmoisin	1	75	Lake, Yellow		00
Carmoisin		75	Golden Ochre	تہ	25
ready					40
body, ingite and Deep		25	Car Yellow	4	00
French	1		Pure Green, Lt., Med. and D	1	
" English Purple, No. 1		00	Double Strength Coach Green		75
" " 2, D.			Chrome Green, Lt., Med. and D.		40
and Ex. D	5	00	Quaker Green, Lt., Med. and D		50
" Carriage-Part		75	Ultramarine Green	1	00

One-fourth Pound Cans, 25 cents per pound advance. Two-Ounce Cans, 50 cents per pound advance.

Ferrules.

ROUND,



OPEN END.

Measure inside Small End.

Sizes, $\frac{1}{2}$ $\frac{5}{8}$ $\frac{3}{4}$ $\frac{7}{8}$ $\frac{1}{1}$ $\frac{11}{8}$ $\frac{11}{4}$ $\frac{13}{8}$ $\frac{11}{2}$ $\frac{15}{8}$ $\frac{13}{4}$ $\frac{2}{1}$ in. Nos. $\frac{1}{2}$ $\frac{1}{2}$ $\frac{1}{2}$ $\frac{1}{2}$ $\frac{1}{2}$ in.

ROUND,



CLOSED END.

Measure inside Large End.

SQUARE,



OPEN ENDS.

Measure inside Small End.

Sizes, $\frac{5}{8}$ $\frac{3}{4}$ $\frac{7}{8}$ 1 $\frac{11}{8}$ $\frac{11}{4}$ $\frac{13}{8}$ $\frac{11}{2}$ in. Nos. A B C D E F G H

CALIFORNIA PATTERN.



ROUND, EXTRA LONG.

Measure inside Small End.

Sizes, $\frac{5}{8}$ $\frac{3}{4}$ $\frac{7}{8}$ 1 \cdot $1\frac{1}{8}$ $1\frac{1}{4}$ $1\frac{3}{8}$ $1\frac{1}{2}$ $1^{\frac{5}{8}}$ $1\frac{3}{4}$ in. Nos. 15 16 17 18 19 20 21 22 $22\frac{1}{4}$ $22\frac{1}{2}$

CALIFORNIA PATTERN.



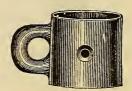
SQUARE, EXTRA LONG.

Measure inside Small End.

Sizes, $\frac{5}{8}$ $\frac{3}{4}$ $\frac{7}{8}$ 1 $1\frac{1}{8}$ $1\frac{1}{4}$ $1\frac{3}{8}$ $1\frac{1}{2}$ $1\frac{5}{8}$ $1\frac{3}{4}$ in. Nos. 23 24 25 26 27 28 29 30 31 32

Single Tree Ferrules.

ROUND,

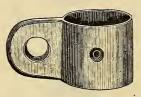


13/4 IN. DEEP.

With Loop or Eye.

Sizes, 1¼ 1¾ 1½ 1½ 1½ 1¼ in. Nos. 33 34 35 35¼ 35½

ROUND.



13/4 IN. DEEP.

With Loop or Eye.

Sizes, $1\frac{1}{4}$ $1\frac{3}{8}$ $1\frac{1}{2}$ $1\frac{5}{8}$ $1\frac{3}{4}$ in. Nos. 36 37 38 $38\frac{1}{4}$ $38\frac{1}{2}$

Double and Single Tree Center Irons.

ROUND,



2¼ In. Deep.

Eye or Loop, 11/4 in. diameter.

Sizes, $2\frac{1}{4}$ $2\frac{3}{8}$ $2\frac{1}{2}$. $2\frac{3}{4}$ 3 in. Nos. 39 40 41 42 $42\frac{1}{4}$

OVAL,



2¼ In. Deep.

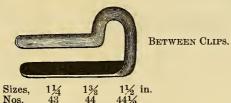
Eye or Loop 11/4 in. diameter.

Sizes, 2¼ 2¾ 2½ 2¾ 3 in. Nos. A B C D F.

Double and Single Whiffletree End Irons.



Nos.



Whiffletree Start or Eye.

FOR THE END OF



WHIFFLETREE.

No. A. 31/2 in. long, 1/2 in. Eye.

Doubletree Bolt and Staple.

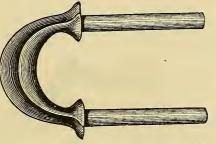
FOR THE END OF



DOUBLETREE.

No. B. Shank 41/2 in. long.

For THE CENTER



OF THE DOUBLETREE.

No. C. 4 in. wide, 734 in. entire length. Shanks 5 in. long.

Whiffletree Tongues.



Plain Shank with Shoulder.

No.	45.	$2\frac{3}{4}$ in.	long,	<u> 5</u> in.	Shank.
	46.	$3\sqrt[3]{4}$	"	3%	44
	47.	317	"	7	"
	471/	35%	"	7	"
	471%.	4	" 1	13	"



Plain Shank with Shoulder. No. 51. $2\frac{3}{4}$ in, long, $\frac{5}{5}$ in Shank, 52. $3\frac{1}{4}$ " $\frac{3}{8}$ "





Plain Shank with Shoulder.

No. 58. 2% in. long, 3% in. Shank.
5814. 3½ " 3% "
5812. 3½ " 76 "



Screw Shank with Shoulder.

	20,00	~			
No.	48.	2¾ in.	long,	5 in.	Shank.
	49.	31/2	"	3%	"
	50.	31/4	44	7	44
		35%	44	7	"
	50¼.	4	44	1%	"
	00/2.	-		10	



Screw Shank with Shoulder.

No. 53. 2¾ in. long, $\frac{5}{16}$ in. Shank.
54. 3¼ "¾ "% "



Screw Shank with Shoulder.

No. 56. 234 in. long, 55 in. Shank.
57. 314 "55" in. Shank.



Weller's Trace Hook.



No. 61. 1% in. long, % in. Shank.
62. 2 " 7 " "
63. 2½ " ½ "
64. 2½ " ½ "

Whiffletree Hooks.







No. 67. To be used with spring. Full length, 5 in.



Right and Left.
Sizes, 1½ 1½ in. hole.
Nos. 68 69



Right and Left.
Sizes, 1 11/3 11/4 11/2 in. hole.
Nos. 70 71 72 73

Stay Chain Hooks.



No. 74. 41/8 in. long, 5/8 in. Eye.



No. 75. 4½ in. long Shank.

Whiffletree Sockets.



No. A. With Socket. 4 in. long. % in. inside large end.



No. B. With Socket. $3\frac{3}{4}$ in. long. $\frac{13}{16}$ in. inside large end.



Sizes, $\frac{3}{4}$ $\frac{7}{8}$ 1 1 $\frac{1}{8}$ in. Nos. C D E F





Sizes, 3/4 1/8 1 11/8 in. Nos. G H I J

Whiffletree Plates.



No. 76. 5 in. long.



No. 77. 31/4 in. long.



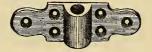
No. 78. 3 in. long.



No. 79. 4 in. long.



No. 80. 5 in, long.

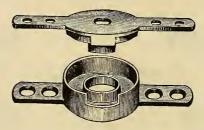


31/8 in. long. Used in Front.

Sizes, $1\frac{1}{4}$ $1\frac{1}{2}$ $1\frac{5}{8}$ $1\frac{3}{4}$ 2 in. wide. Nos. 81 82 83 84 85

Whiffletree Couplings.

In Pairs.



No. 85½. With Stop. 1¾ in. wide, 4¾ in. long.

Whiffletree Couplings.

In Pairs.



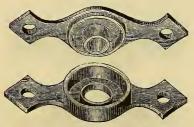
No. 85¾. 1¾ in. wide, 3¾ in. long. 86. 1½ " 4 "



No. $86\frac{1}{2}$. $1\frac{1}{2}$ in. wide, $4\frac{1}{8}$ in. long. 13/4 " 87. $4\frac{1}{2}$ " 5 88. $2\frac{1}{8}$ " 5 88½. 21/4 21/2 " 6 89. " 61/4 891/4. 23/4 " 61/4 89½. 3



No. 90. $1\frac{3}{8}$ in wide, $2\frac{3}{8}$ in. long.



No. 90½. 1¾ in. wide, 3¾ in. long.
91. 1½ " 4 "
91¼. 1¾ " 4¾ "
91½. 2¼ " 5½ "

Whiffletree Couplings.

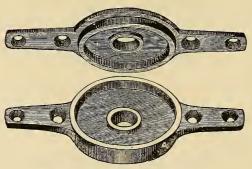
In Pairs.



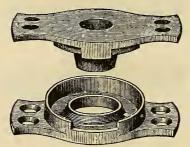
No. 92. $1\frac{3}{4}$ in. wide, $3\frac{3}{3}$ in. long. 93. $2\frac{1}{2}$ " $3\frac{3}{4}$ "



No. 94. 1% in. wide 3% in. long.



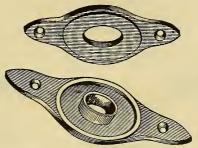
No. 95. $2\frac{5}{8}$ in. wide, $6\frac{1}{4}$ in. long. $95\frac{1}{2}$. 3 " 7 "



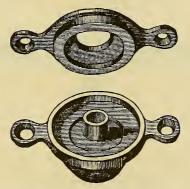
No. 96. 13/4 in. wide, 21/2 in. long.

Whiffletree Couplings.

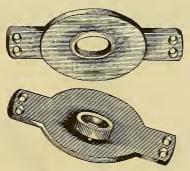
In Pairs.



No. 961/4. 15% in. wide, 33/4 in. long.



No. $96\frac{1}{2}$. $2\frac{1}{8}$ in. wide, $3\frac{5}{8}$ in. long.



No. 963/4. 21/2 in. wide, 4 in. long.

Tee Irons.



No. 97, 2¾ in. long, 2¼ in. high. 98, 3¾ "2½ " 99, 3¾ "2¾ "

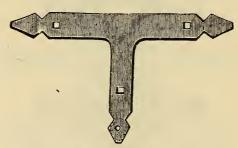


No. 100, $4\frac{1}{8}$ in. long, $2\frac{3}{4}$ in. high.

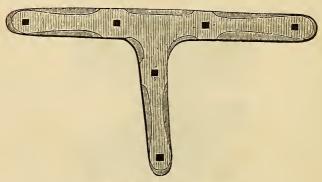


No. 101, 4¼ in. long, 2% in. high. Right and Left.

Shaft Irons.



No. 102, 8¼ in. long, 5 in. high. Right and Left.



No. 103, 11¾ in. long, 6½ in. high. Right and Left.

Corner Irons.

OUTSIDE MEASURES.

No. 104. $1\frac{5}{8} \times \frac{7}{16}$ in.

105. $2\frac{1}{4} \times \frac{1}{2}$

 $105\frac{1}{2}$. $2\frac{1}{4} \times \frac{5}{8}$

106. $2\frac{3}{4} \times \frac{1}{2}$



No. $106\frac{1}{2}$. $2\frac{3}{4} \times \frac{5}{8}$ in.

107. $3\frac{1}{2} \times \frac{3}{4}$

108. $4 \times \frac{3}{4}$

109. 4 × ½



Right and Left.

No. 10914. 334 × 4 in. In Pairs.





Right and Left.

No. $109\frac{1}{2}$. $4\frac{3}{4} \times 7$ in. In Pairs.



Bevel Corners, Right and Left.



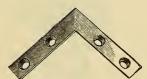
No. 110. $2\frac{3}{4}$ in. long, $\frac{1}{2}$ in. wide.



No. 111. $3\frac{1}{4}$ in. long, $\frac{9}{16}$ in. wide. 112. $3\frac{1}{2}$ " $\frac{5}{8}$ "



No. 1121/4. 31/2 in. long, 3/4 in. wide.



No. 1121/2. 21/2 in. long, 1/2 in. wide.



Square



Corners.

No. 113. $2\frac{5}{8}$ in. long, $\frac{9}{16}$ in. wide.



No. 114. Heavy. 4 in. long, 34 in. wide. 115. " 478 " 34 "



FOR CONCORD BUGGIES.

No. A. 3½ in. long, 1 in. wide.

B. Same, except one side

B. Same, except one side is 4¾ in. long.



No. C. $2\frac{1}{2} \times 2\frac{1}{4}$ in. outside, $\frac{5}{8}$ in. wide. D. 3×3 " $\frac{3}{4}$ "

Shifting Rail Socket.

No. 116. For



SHIFTING TOPS.

Shifting Rail Iron.

No. 117.



No. 118. New Pattern.

FOR SLIDING SEATS IN CARRIAGES.

Seat Iron.



No. A. $4\frac{1}{4}$ in. long. $\frac{1}{2}$ in. hole. Can be used for square box or light lumber wagons.

Hold Backs.



No. B. 41/4 in. long.



No. C. 5\\\^2\) in. long, 3\\\^2\) in. to bend.



No. D. 6 in. long, 3½ in. to bend.



No. E. $5\frac{1}{2}$ in. long.



No. F. 5½ in. long.



No. G. 25% in. long.

Breeching

No. H. 2¾ in. long I. 2¼ "

J. 3½



Loops.

for 1 in. Strap.

" 1½"

" 1½"

" 1½"



No. K. 2½ in. long.



Hooks.

No. L. 3 in. long.

Safety Loops for Shafts.



Two sizes of these patterns are made.

Measure inside the Loop.



No. 121. % in. Loop. 122. 1

No. 119. % in. Loop. 120. 1

Body Loops.



Measure inside the Loop.



1 $1\frac{1}{8}$ $1\frac{1}{4}$ $1\frac{1}{2}$ in. Loop. Sizes, 1 $1\frac{1}{8}$ $1\frac{1}{4}$ $1\frac{1}{2}$ in. Loop. Sizes, 7/8 Nos. 123 124 125 126 127

Nos. 124½ 125½ 126½ 127½

Double Check or Perch Loops.



Measure inside the Loop.



1½ in. Loop. Sizes, 1 1½ 1¼ 1½ in. Loop. 131 Nos. 128½ 129½ 130½ 131½ Sizes, 7/8 1 11/4 Nos. 128 129 130

Check and Footman Loops.



Check Loops.

Sizes, % 1 $1\frac{1}{4}$ $1\frac{1}{2}$ $1\frac{3}{4}$ in. Nos. 132 133 134 135 136



Footman Loops.

1% in. Sizes, 1/8 Nos. 137 138

Spring Shackles and Spring Holders:



Light Shackle Holder. Spring Shackle. For $1\frac{1}{4}$ $1\frac{1}{2}$ $1\frac{3}{4}$ 2 in Springs. For $1\frac{1}{4}$ $1\frac{1}{2}$ $1\frac{3}{4}$ 2 in Shackle.



Nos. 142 143 144 1441/4

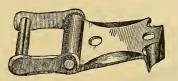
Nos. 139 140 141 1411/4

Medium Shackle Holder.

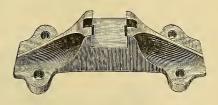
Heavy Shackle Holder.

Sizes, $1\frac{1}{4}$ $1\frac{1}{2}$ $1\frac{3}{4}$ 2 in. Shackle. Sizes, $1\frac{1}{4}$ $1\frac{1}{2}$ $1\frac{3}{4}$ 2 in. Shackle. Nos. 139½ 140½ 141½ 141¾ Nos. 142½ 143½ 144½ 144¾

Spring Shackle and Holder Spring and Axle Block. Combined.



Sizes, 1 $1\frac{1}{4}$ $1\frac{1}{2}$ in. Nos. A B C Made only to order.



Sizes, $\frac{7}{8}$ 1 $1\frac{1}{8}$ $1\frac{1}{4}$ $1\frac{3}{8}$ in. Nos. D E F G H

Axle Clip Yokes.



Light.

Sizes, $\frac{7}{8}$ 1 1 $\frac{1}{8}$ 1 $\frac{1}{4}$ 1 $\frac{3}{8}$ 1 $\frac{1}{2}$ in.

Nos. 145 146 147 148 149 150



Heavy.

Sizes, 1 1½ 1½ 1¾ 1½ in. Nos. 151 152 153 154 155



Plain Pattern.

Sizes, ½ 1 1½ 1½ 1¾ 1½ in. Nos. 156 157 158 159 160 161



For Swedged Axles.

Sizes, % 1 1½ 1½ 1% 1½ in. Nos. 162 163 164 165 166 167

Extra Heavy, 1½ and 1¾ in. Nos. 168 169

Axle Yoke with Loop.



Sizes, 1 1½ 1½ in. Nos. 170 171 172

Axle Yoke and Shaft Coupling Combined.



Sizes, 1 1½ 1¼ in. Nos. 173 174 175

Wagon Hammer Straps.



Lengths, $7\frac{1}{2}$ 8 $10\frac{1}{2}$ in. Nos. 176 177 178

Spring Saddle Clip Plates.



Top Plate for Saddle Clip.

Sizes, 1¼ 1¾ 1½ 1¾ in. Nos 179 180 181 182.



Top Plate for Saddle Clip.

No. 183...Size, 11/4 in. No. 184...Size, 11/8 in. No. 185...Size, 11/2 in.

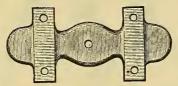
Spring Ties, with Loop



No. 186......Size, 1½ in.



No. 187.....Size, 1¾ in.



No. 188...Size, $1\frac{1}{2}$ in. No. 189...Size, $1\frac{3}{4}$ in. No. 190...Size, 2 in. Length between holes, 4 in.

Hinman's Patent Whiffletree Staple.



No. 191.

Above appliance is intended to be fastened by bolts to the center or back of heavy Whiffletrees.

Wear or Rub Irons.



No. 192, 5 in. long.



No. 193, 6½ in. long.



No. 194, 6 in. long.



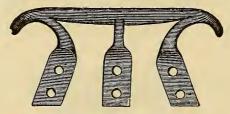
No. 195, 6½ in. long.



No. 196, 51/2 in. long.



No. 197, 6½ in. long.



No. 198, 63/4 in. long.



No. 199, $6\frac{1}{2}$ in. long.



No. 200, 6¾ in. long.



No. 201, 8 in. long. For Lumber Wagons.

Wear or Rub Irons.



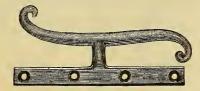
No. 202. 6 in. long.



No. 203. 81 in. long.



No. 204. 63 in. long.



No. 205. 5 in. long.

Wear or Rub Irons.



No. 206. 61 in. long.



No. 207. 7 in. long.



No. 208. 6 in. long.



No. 209. 6¾ in. long.

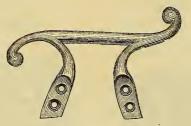
Wear or Rub Irons.



No. $206\frac{1}{2}$. $4\frac{1}{2}$ in. long.



No. 207½. 6¼ in. long.



No. 208½. 7 in. long.

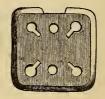


No. 209½. 7¼ in. long.

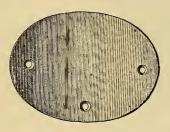
Carriage Steps.



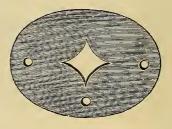
No. 210. 3¾ in. diameter. 211. 4 "



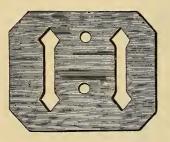
No. 212. 33% in. by 33% in. 213. 3 " 35% 214. 4 " 4½



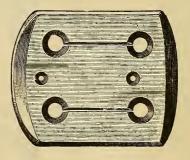
No. 215. Slightly Curved.
Size, 3½ in. wide, 4½ in. long.



No. 216. Slightly Curved. Size, 3½ in. wide, 4½ in. long.

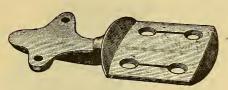


No. 217. 3¾ in. by 3¾ in.
218. 3¾ " 4½
219. 4 " 5¼



No. 220. 3½ in. by 4½ in. 221. 3¾ " 4¾

Carriage Steps.



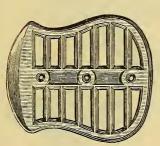
Ball Pattern.

No. 222. 31/4 in. wide, 71/4 in. long.



Ribbed Pattern.

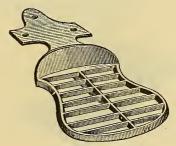
No. 223. $3 \times 3\frac{3}{4}$ in.



Cross Bar Pattern.

No. 224. $3\frac{3}{8} \times 4\frac{1}{8}$ in.

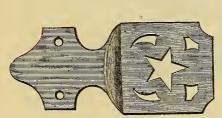
225. $4\frac{1}{4} \times 4\frac{7}{8}$



Cross Bar Pattern.

Drops 1 inch.

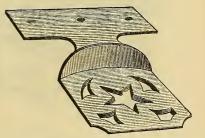
No. 226. $4\frac{1}{4}$ in. wide, $8\frac{1}{2}$ in. long.



Star Pattern.

Drops 1 inch.

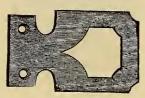
No. 227. 33/4 in. wide, 8 in. long. No. 228. 33/4 in. wide, 71/4 in long.



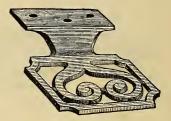
New Star Pattern.

Drops 11/4 inch.

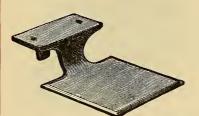
Carriage Steps.



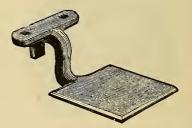
No. 229. $3\frac{1}{8}$ in. wide, $6\frac{7}{8}$ in. long.



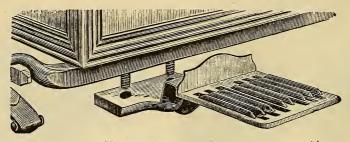
No. 230. 4 in. wide, 5½ in. long. Drops 1 in.



No. 231. Plain Square. Drop Step.



No. 232. Plain Square. Drop Step.



No. 233. $3\frac{3}{4} \times 3$ in., 6 in. long.

Designed to be attached to the body by the same bolts that fasten the body loops, as illustrated in the cut, and will fit any size of Body Loop.

Carriage Steps and Pads.

DESIGNED BY D. A. KIMBARK.

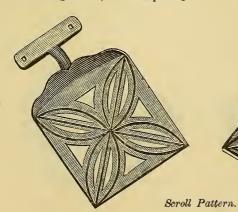
PATENT APPLIED FOR.

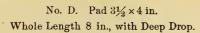


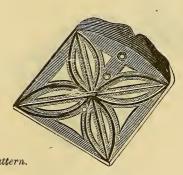
Double Heart Pattern.

No. A. Pad $3\frac{1}{2} \times 4$ in. Whole Length 8 in., with Deep Drop.

No. B. 3½ × 3½ in. Pad. C. 3½ × 4 "







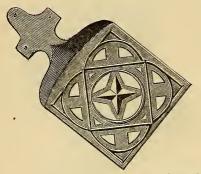
No. E. $3\frac{1}{4} \times 3\frac{3}{4}$ in. Pad. F. $3\frac{1}{2} \times 4$ "

The above were designed for the purpose of doing away with many objections usually made to Malleable Iron Steps. The ribs are all brought up to a sharp angle above the flat or surface of the Pad, to prevent the slipping of the foot, with open work to allow water and dirt to pass through, and to take the place of high priced Wrought Iron Steps.

Carriage Steps and Pads.

DESIGNED BY D. A. KIMBARK.

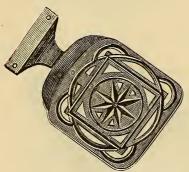
PATENT APPLIED FOR.

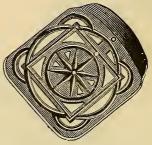


Open Star Pattern.

No. G. Pad $3\frac{1}{2} \times 4$ in. Whole Length 8 in., with Deep Drop.

No. H. $3\frac{1}{4} \times 3\frac{3}{4}$ in. Pad. I. $3\frac{1}{2} \times 4$ "





Granger Pattern.

No. J. Pad $3\frac{1}{2} \times 4$ in. Whole Length 8 in., with Deep Drop.

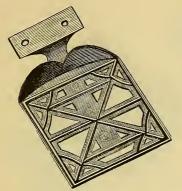
No. K. $3\frac{1}{4} \times 3\frac{1}{4}$ in. Pad. L. $3\frac{1}{2} \times 4$ "

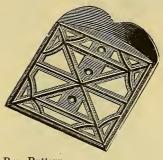
All of above designs have the ribs brought up to a sharp angle, to prevent the slipping of the foot, with open work to allow the water and dirt to pass through. They will undoubtedly take the place of the Wrought Iron Step, being cheaper, light and strong, and easily attached to any style of Carriage or Wagon.

Carriage Steps and Pads.

DESIGNED BY D. A. KIMBARK.

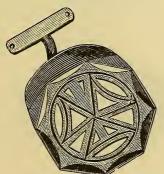
PATENT APPLIED FOR.





Angular Cross Bar Pattern.

No. M. Pad $3\frac{1}{2} \times 4$ in. Whole Length 8 in., with Deep Drop. No. N. $3\frac{1}{4} \times 3\frac{3}{4}$ in. Pad O. $3\frac{1}{2} \times 4$





No. P. Pad 4 in.

No. Q. 31/4 in. Pad. R. 4

Whole Length 8 in., with Deep Drop.

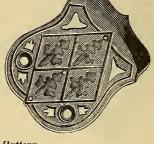
Above patterns have the ribs brought up to a sharp angle to prevent the slipping of the foot, with open work to allow the water and dirt to pass through. The Octagon Pattern with a long stem, made to fit right and left, is a very desirable style for Concord Buggies, and will take the place of the plain Octagon and Round patterns so much used for this purpose.

Carriage Steps and Pads.

DESIGNED BY D. A. KIMBARK.

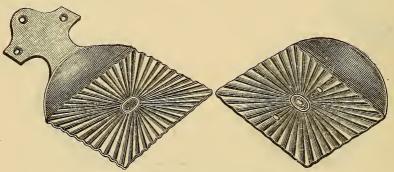
PATENT APPLIED FOR.





Raised Flower Pattern.

No. S. Pad $3\frac{1}{2} \times 4$ in. No. T. $3\frac{1}{4} \times 3\frac{3}{4}$ in. Pad. Whole length 8 in., with Deep Drop. U. $3\frac{1}{2} \times 4$ "



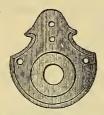
Combination Ribbed Pattern.

No. V. Pad 3½ × 4 in. No. V. Pad $3\frac{1}{2} \times 4$ in. No. W. $3\frac{1}{4} \times 3\frac{3}{4}$ in. Whole length, 8 in., with Deep Drop. Y. $3\frac{1}{2} \times 4$ "

No. W. $3\frac{1}{4} \times 3\frac{3}{4}$ in. Pad.

The above Patterns have the ribs brought up to a sharp angle, to prevent the foot from slipping, and are quite desirable styles.

Carriage Steps.

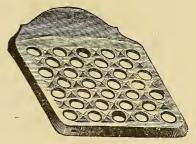


No. 234½. 4½ in. wide, 5½ in. long, Light. 235½. 4½ " 5½ " Heavy.



No. 236½. 3¾ in. wide, 6 in. long.

Drops 1 in.



No. 237½. 4 in. wide, 4½ in. long. With raised points on the surface.



No. 23734. $3\frac{1}{2} \times 4$ in. Square Pad. 238½. 4×4 " " Drops $3\frac{1}{2}$ in.



No. 238 $\frac{3}{4}$. $4\frac{1}{4}$ in. Octagon Pad. Drops $3\frac{1}{2}$ in., about 16 in. long.

Carriage Steps.



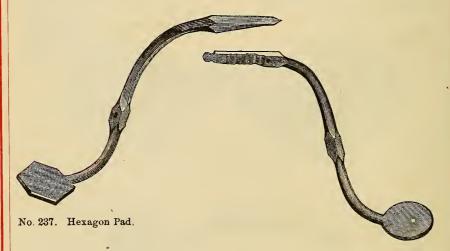
No. 234. Drops 31/4 in., 17 in. long, Pad 41/4 in. Round.



No. 235. Round Pad, 4 in., 181/2 in. long.



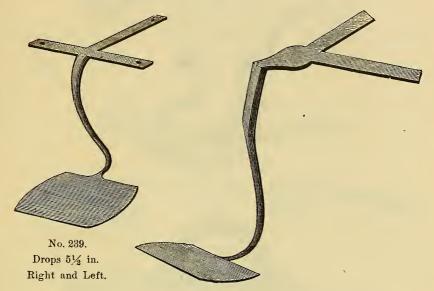
No. 236. Hexagon Pad. 18 in. long.



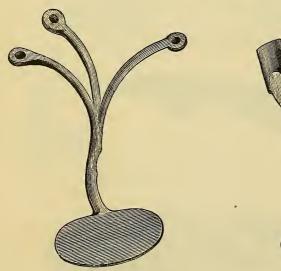
No. 238. Round Pad.

Both styles drop 91/2 in. Right and Left.

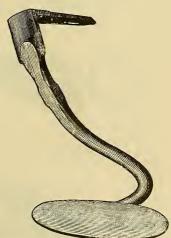
Carriage Steps.



No. 240. Drops 9 in.



No. 241. Drops 7 in.



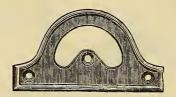
No. 242. Drops 10½ in.

No. 242. Right and Left, and used on Express Shafts.

Sleigh Steps.



No. 239½. $5\frac{1}{2}$ in. wide, $11\frac{1}{4}$ in. extreme length.



Single Sleigh Step Plate.

No. $240\frac{1}{2}$. $2\frac{1}{8}$ in. wide, $5\frac{1}{4}$ in. extreme length.



Double Sleigh Step.

No. 2411/2. Used on front of rave or driver's step.



Double Sleigh Step.

No. 2421/2. Used on rear of rave or passenger step.



Thumb Nuts.



No. 243. Size, $\frac{3}{16} \times \frac{3}{16}$ in.

244. $\frac{3}{16} \times \frac{1}{4}$

245. $\frac{3}{16} \times \frac{7}{16}$ 246. $\frac{5}{16} \times \frac{7}{16}$ No. 247. Size, $\frac{5}{16} \times \frac{1}{2}$ in.

 $\frac{5}{16} \times \frac{9}{16}$ 248. 249. 3/8 × 1/2

250. $\frac{7}{16} \times \frac{13}{16}$ No. 251. Size, $\frac{5}{16} \times \frac{3}{16}$ in.

" 3/8 × 1/4 252.

Wagon Brake Ratchet.



No. 253. 17 in. long.



No. 254. For 3/8 in. Rod.

End Board Nuts.



No. 255. For 3/8 in. Rod.

Box Rod Washers.



No. 256. 5 in. Round Ends. 257.



No. 258. 3/8 in. Rod.



No. 259. 1\% \times 1\% in. 260. $1\frac{5}{8} \times 2$

D Stake Rings.



No. 261. $\frac{7}{8} \times 1_{\frac{9}{16}}$ in. 262. $\frac{7}{8} \times 1\frac{3}{4}$ 263. $1 \times 1\frac{5}{8}$ 264. 1×2

Seat Spring Hook.



No. 265. 3½ in. short, 4½ in. long.

Sand Bands.





of Small End.

To Drive.

No	266.	21/	in.	diameter
2,0,	267.	$\frac{\tilde{2}}{2}\frac{\tilde{3}}{4}$		"
	268.	3		"
	269.	31/4		"
	270.	31%		"
	271.	33%		44
	272.	4		"
	273.	41/		44

Measure inside



of Small End.

To Screw.

No.	274. 275.	21/4 21/2	in.	diamete
	276.	23%		44
	277.	3		**
	278.	31/4		"
	279.	31%		"
	280.	33/		"
	281.	4		"

Measure inside



of Small End.

To Screw.

No.	282. 283.	21/2	in.	diameter
	284.	3		46
	285.	31/4		"
	286.	313		44
	287.	33%		44
	288.	4		44

Measure inside



of Small End.

To Drive.

No. 284½.	2	in.	diameter.
$285\frac{1}{2}$.	21/		"
$286\frac{1}{2}$.	21%		44
2871/2.	23/		"
2881%.	3		"
20072.	•)		

Wrenches.



Deep -New Pattern.

1/8 1 11/8 1¼ in. Sizes, Nos. 289 290 291 292



S Wrench.

No. 293. 12½ in. long. 294. 83/4

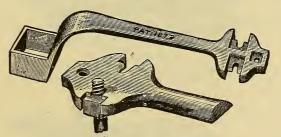


Deep-lipped Wrench for Patent Wheels.

11/4 in. Axles. 11/8 Nos. 295 296 297 298



Sizes, 1 $1\frac{1}{8}$ 11/4 13/8 11/2 $1\frac{3}{4}$ 2 21/8 in. 3 jaws. 301 302 303 304 305 Nos. 299 300 306



Cooper's Common Sense Wrench.

Sizes, 1/8 1 11/8 11/4 1% in. Nos. 307 308 309 310 311 See page 185 for Price List.

Wrenches.



Adjustable Wrench.

See page 186, for Price List.

No. 312. $10\frac{1}{2}$ in. long, not fitted up.

313. 15 " " "

314. 10½ " fitted ready for use. 315 15 " " " "



No. 316. 11/4 in. Hole, 5 Jaws.



No. 317. $1\frac{1}{2}$ and 2 in. Square Holes.



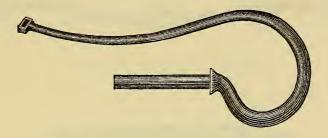
Claw and Hammer.

No. 318. 4 Jaws, 83/4 in. long.



No. 319. 12 in. long.

Pole Yokes and Sockets.



No. 320. Hook to be used with No. 321.



No. 321. 1½ in. diameter, 10 in. long. 322. Same pattern, Solid End.



No. 323. $1\frac{1}{4}$ in. Loop, 20 in. long.



No. 324. Socket to be used with No. 323.

Pole Yoke and Socket.



No. 325. 1½ in. Loop. 18 in. long. 326. 15% " 21 "



No. 327. 11/4 in. diameter. 12 in. long.

Pole Crabs.



No. 328. 13/8 in. Loop. 12 in. long.



No. 329. $1\frac{1}{2}$ in, Loop. 1 in, Hole.

330. 15% " 11% "

*331. 1¾ 1¼ "

Pole Sockets.



Ordinary Pattern.

Extra Long Pattern.

No. 332.	1½ iı	n. Hole	, 6	in. long.	No. 332½.	11/4	in. Hole, 7 in. long.
333.	$1\frac{1}{4}$	- "	6	6 1	333½.	13/8	7
334.	$1\frac{3}{8}$	"	6	44	334½.	11/2	" 7
335.	11/3	41	6	6.	335½.	15/8	" 7

No. 335%. 1% in. Hole, 7 in. long.

The extra long Sockets are California Patterns.



No. 336. 11/2 in. Hole, 9 in. whole length.



No. 337. 11/4 in. Hole, 73/4 in. whole length.



No. 338. 11/4 in. Hole, 6 in. whole length.

Neck Yoke Socket.



Sizes, $\frac{3}{4}$ $\frac{7}{8}$ 1 $\frac{11}{8}$ $\frac{11}{4}$ 13% $\frac{11}{2}$ in. Hole. Nos. $\frac{3381}{2}$ $\frac{339}{340}$ $\frac{340}{341}$ $\frac{341}{4}$ $\frac{341}{4}$ $\frac{341}{4}$

Shaft Tips.



FOR BUGGIES.

No. 342. ¾ in. Hole, 1½ in. long. 342½. ¾ " ½ " " 1½ " " 343. 1 " 1¾ " 1¾ " 344. 1¼ " 1¼ " 1¾ "



FOR CARTS.

No. 344½. 1½ in. small end, 2½ in. long. 345. 1¼ " " 25% "

Perch Plates.



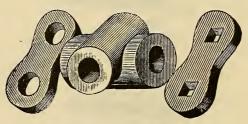
No. 345½. 5 in. long, 2¾ in. to center of Holes. 346. 6 " 35½ " " " 347. 7 " 4¾ end turned.

No. 348. 3¼ in. long, 25% in. to center of Holes.



No. 349. 5 in. long, 3 in. to center of Holes.

Double Spring Barrels and Plates.



Sizes, 134 11/4 $1\frac{1}{4} \times 1\frac{1}{2}$ 11/2 2 21/4 2½ in. 351 352 Nos. 350 353 354 355 356 3561/2

CHAIN AND LARIAT SWIVELS, 4 CENTS PER POUND EXTRA.





Swivels.

No. 35634. 1/2 in. Hole, 11/2 in. loop.



No. 357. $\frac{9}{8}$ in. Hole, $\frac{5}{8}$ in. loop. 358. $\frac{7}{16}$ " $\frac{3}{4}$ " $\frac{358}{2}$. $\frac{7}{16}$ " 1 " $\frac{359}{8}$. $\frac{5}{8}$ " $\frac{11}{8}$ " $\frac{359}{2}$. $\frac{5}{8}$ " $\frac{13}{4}$ "

Lariat Swivel.



No. $359\frac{3}{4}$ has $\frac{1}{2}$ in. Eye. No. 360 has $\frac{3}{4}$ in. Eye. No. $360\frac{1}{2}$ has 1 in. Eye.



Fork Ferrules.



No. 361. Hay.

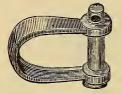
No. 362. Manure.

Melting Ladles.

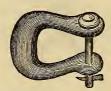


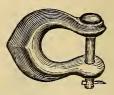
No. 363.	3¾ in	. Bowl,	14½ in	. Handle		\$3	50	per dozen.
364.	$4\frac{3}{4}$	44	17	44		5	00	"
365.	6	"	18		****	5	50	"
365½.	8	"	20	44		10	00	ω.

Clevises.

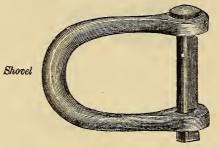


No. 366. 1% in. inside. No. 367. ¾ in. inside. No. 368. ¾ in. inside.

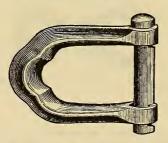




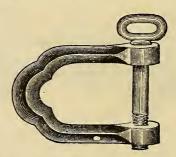
Plow.



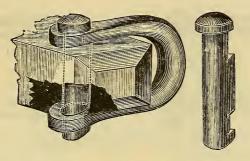
, No. 369. 2% in. Beam. $5\frac{1}{4}$ in. extreme length.



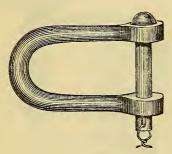
No. 370. Self-Adjusting Pin. 2 in. inside. 41/2 in. extreme length.



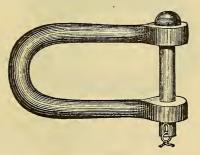
No. 3701/2. Pin with Screw. 2 in. inside. 41/2 in. extreme length.



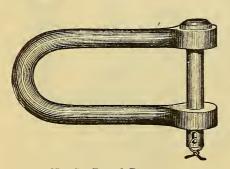
No. 371. Self-Adjusting Pin. 2 in. inside. 41/2 in. extreme length.



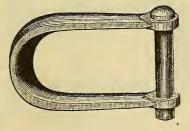
No. A. Round Pin.



No. B. Round Pin. 1¼ in. inside, 5 in. extreme length. 1¾ in. inside, 5½ in. extreme length.

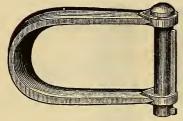


No. C. Round Pin. 1% in. inside, 6¼ in. extreme length.

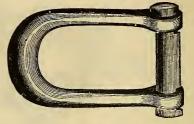


No. D. Round Pin. 2 in. inside, 41/2 in. extreme length.

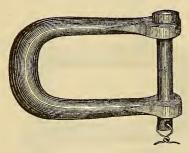
Clevises.



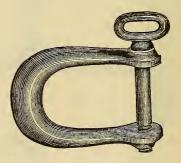
No. 372. 2 in. inside. 4½ in. extreme length.



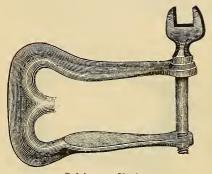
No. 373. 134 in. inside. 374. 2 51/4 in. extreme length.



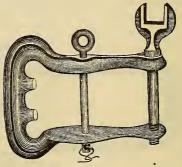
No. 375. Straight Pin. 2 in. inside, 51/4 in. extreme length. 2 in. inside, 41/2 in. extreme length.



No. 376. Pin with Screw.

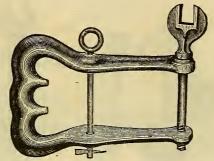


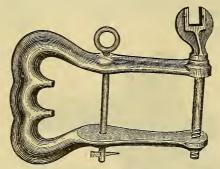
Cultivator Clevis. No. 377. 2 in. Beam. 378. 21/4 379. 21/2



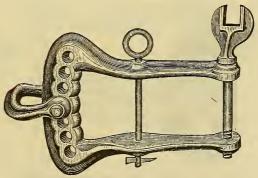
Corn Plow. No. 380. 2 in. Beam. 381 $2\frac{1}{4}$ 5¾ in extreme length.

Clevises.





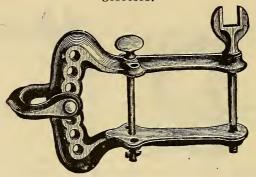
No. 385. $2\frac{3}{4}$ in. Beam. Thread cut on Wrench Pin. 386. 3 " " " " "



No. 387. 2½ in. Beam. Thread cut on Wrench Pin. 388. 2¾ " " " "

389. 3 " " " "

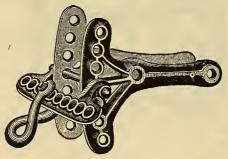
Clevises.



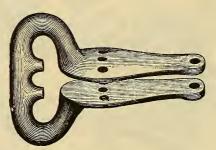
Half Scotch.

No. 390. $2\frac{1}{2}$ in. Beam. Thread cut on Wrench Pin.

391. 2¾ " " " " " " 392. 3 " " " "



No. 393, 3 in. Beam. Three-Horse Wood Beam Breaker,

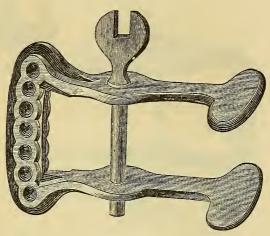


No. 394. 34 in. inside. 634 in. extreme length.

395. 7/8 " 63/4 " "

For Iron Beam Plows with Holes for Guide Pin.

Clevises.



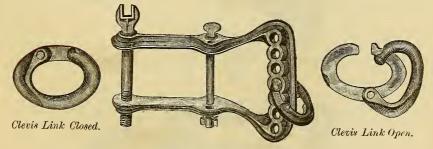
Full Scotch.

No. 390½. 2½ in. Beam.

391½. 2¾

392½. 3 " for breakers.

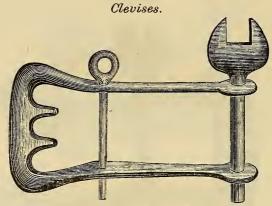
Ingalls' Universal Clevis and Link.



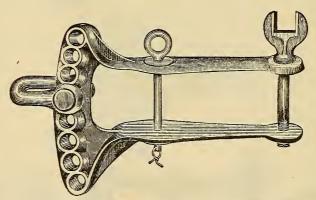
No. 3931/2.

This Clevis, having two extra ribs, contains three and one-quarter inches more surface, and weighs six to ten ounces less, than any other, while it is very much stronger.

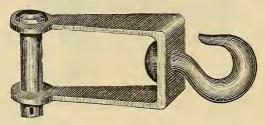
The Link contains no pins or keys to lose, and is more conveniently adjusted.



No. $394\frac{1}{2}$. $2\frac{1}{2}$ in. Beam. $394\frac{3}{4}$. $2\frac{3}{4}$ "

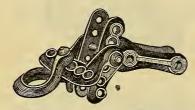


No. $395\frac{1}{2}$. For $2\frac{3}{4}$ in. Beam, $9\frac{1}{2}$ in. extreme length.



No. 395%. Evener Clevis and Hook. 2% in. inside, 9 in. extreme length.

Clevises.



No. 396. Two-Horse Iron Beam, complete.



No. 397. Three-Horse Iron Beam, complete.



No. 398. Twist Link for Two-Horse Iron Beam. 399. "Three-Horse"



No. 400. Cross Link for Iron Beam Clevis.

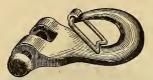
Made with 5, 6 and 7 holes.



No. 401. Three-Horse Attachment for Iron Beam Plows.

Made with 9, 12 and 13 holes.

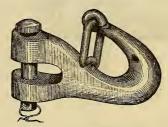
Cultivator Hooks.



No. 402. 5 in. long. Heavy.



No. 403. 43/4 in. long.

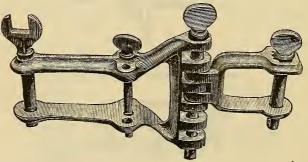


No. 404. 5 in. long.



Plow Link.

No. 405. 3 in. long, 21/2 in. wide.



Patent Adjustable Clevis.

No. 406.

King Bolt and Bed Plate.



No. 407. $\frac{1}{2}$ in. Hole, $\frac{1}{4}$ in. wide, $\frac{6}{2}$ in. long. 408. $\frac{5}{8}$ " $\frac{1}{3}$ " $\frac{7}{2}$ "



No. 40714. 11 in. long, light, 8% between End Holes.



No. 407½. 12 in. long, 7½ in. to Center End Holes. 407¾. 14 " 95% " "

40814. 16 " 101/2 "

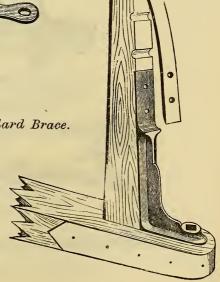


No. 408½.

Wagon Standard Brace.

No. 408¾. 6¼ in. high.

For use on two-horse wagons, as shown in cut.



Stake or Bow Irons.



New Pattern.

For bow, 34 in. deep, 114 in. wide.

Stake Irons.



No. 409. 5% in. deep, 11% in. wide, for Stake. 410. 34 " 114 " " " 411. 7% " 11/2 " " "



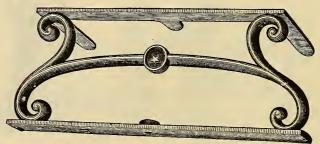
No. 412. 2½ in. deep, for 1½ in. Stake.

Stake Cleat for Wagon Box.



No. 413. 1 in. Stake, 4 in. long.

Seat Risers.



No. 414. 6 in. high, 14 in. wide. 415. 7 "14"

Behel's Patent Whiffletree Hooks.



No. 416. 11/8 in. at Small End.

417. 15

Patent Neck Yoke.



No. 420. $1\frac{5}{16}$ in. at Small End. 421. $1\frac{7}{16}$ "

Patent Cock-eye.



No. 422. $\frac{11}{16}$ in. at Small End. 423. $\frac{7}{8}$ " "

Patent Cock-eye.



No. 424. $\frac{11}{16}$ in. at Small End. 425. $\frac{7}{8}$ "

Patent Cock-eye.



No. 426. $\frac{11}{16}$ in. at Small End. 427. $\frac{13}{18}$ "

Above are fitted to the Neck Yoke or Whiffletree by sawing into the end and riveted fast.



No. 428.

Circle Posts.

 $2\frac{1}{4}$ in. Center of Hole to Shoulder. $2\frac{1}{8}$ " "

21/4 " "



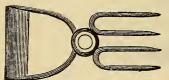
No. 429.

Pole Iron.



No. 430. 12 in. long, and 2 in. high.

Garden Rake and Hoe.

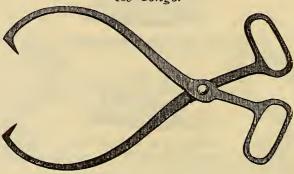


No. 431. 3 Teeth, 3 in. Blade. 432. 4 " 3½ " Garden Rake, with Shank.



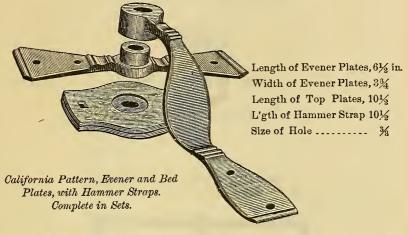
No. 433. 10 in. long. 434. 12½ "

Ice Tongs.



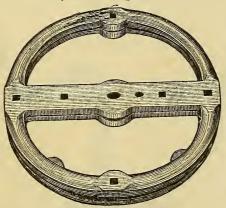
No. 435. 16 in. long. Price, 25 cents a pair.

No. 436. Concord Trimmings.



Nc. 437.	Same	Pattern,	medium	size,	Length of Evener Plates	73% in.
	"	"	"	**	Width " "	33/4
	"	ш	"	"	Length of Top Plate	11¾
	**	"	"	"	Length of Hammer Strap	p11¾
	"	ш	46	a	Size of Hole	3/4
No. 438.	Same	Pattern,	large size	e,	Length of Evener Plates	8½
	"	"	"		Width " "	45%
	a	u	"		Length of Top Plate	14
	u	"	"		Length of Hammer Stra	p14
	u	"	"		Size of Hole	

No. 439. Wagon Circle.



California Concord Pattern. 14×1 in. $1\frac{3}{4}$ in. bed. No 440. Same Pattern. 14×1 in. 2 in. bed.

Rein Holders.



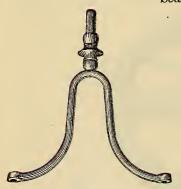
Twenty to the Pound.

Coach or Foot-board Handles.



No. 442. 8 in. long. 443. 10 "

Seat Rail Risers.



No. 444.

No. 444. 7 in. high. 445. 10½ "



No. 445.

Axle Nuts for Iron Axles.



No. 441.	$1\frac{5}{8}$	in. Flange,	$\frac{7}{8}$ in.	Nut,	$\frac{9}{16}$	in. Hole.
447.	$1\frac{3}{4}$	"	15	"	5/8	"
448.	$1\frac{7}{8}$	"	1	44	116	"
449.	$2\frac{1}{8}$	"	11/8	"	3/4	"
450.	$2\frac{1}{4}$		11/4	66	1/8	"
451.	$2\frac{1}{2}$	"	13/8	"	15	"
452.	$2\frac{3}{4}$	"	11/2	"	1	"
453.	3	"	$1\frac{5}{8}$	"	11/8	"
454.	$3\frac{3}{8}$	44	13/4	"	$1\frac{3}{16}$	"
455.	35/8		2	"	$1\frac{5}{16}$	"
456.	$4\frac{1}{8}$	**	$2\frac{1}{8}$	"	$1\frac{7}{16}$	"
457.	41/4	44	23/8	"	$1\frac{5}{8}$	"
458.	$4\frac{5}{8}$	"	$2\frac{3}{4}$	"	$1\frac{3}{4}$	"

Lamp Hooks.





No	5. 459.			long, 3/8 in	. square
	460.	66	$1\frac{3}{4}$	" 7	46
	461.	"	$1\frac{3}{4}$	" ½	44

Lamp Iron.



No. 462. Length, 43/4 in.

Wood's Patent Improved Neck Yoke Trimmings.



No. 463. Neck Yoke Plates.

For Top and Bottom; made concave to fit the wood.



No. 464. To Rivet.



No. 465. To Screw.

Neck Yoke Pins with Eye for Ring. Size, $4\frac{1}{4} \times \frac{1}{2}$ in. Can also be used on Evener for Stay Chains.



No. 466. Neck Yoke Ring.

3½ in. inside diameter. ½ in. Iron.



No. 467.



No. 468.

No. 467. Open Ferrule, with Ring for end of wood.

468. Closed-end Ferrule, with Ring for end of wood.

469. Sizes of Open Ferrule, 1% and 1½ in. inside.

470. "Closed-end Ferrule, 1% and 1½ in. inside.

See illustration of Neck Yoke complete with above Trimmings, page 841.

Wood's Patent Improved Whiffletree Trimmings.



No. 471. Evener Shield Plate. Size, $2\frac{1}{2} \times 3$ in. 4 to an Evener.



No. 472. Evener Center Guard Plate. Size, $3 \times 9\frac{1}{2}$ in. 2 to an Evener.

Whiffletree Hooks and Ferrules Combined.



Sizes, $1\frac{1}{4}$ $1\frac{5}{8}$ $1\frac{1}{2}$ in. Ferrule. Nos. 473 474 475



Sizes, $1\frac{1}{4}$ $1\frac{3}{8}$ $1\frac{1}{2}$ in. Nos. 476 477 478



Sizes, 1½ 1¾ 1½ in. Nos. 479 480 481

For Whiffletree Center Irons see Nos. 39, 40, 41, 42, 42½, for Round; Nos. A, B, C, D, E, for Oval.

For Evener Clevises, any style ordinarily used for such purposes, can be used with above Trimmings.

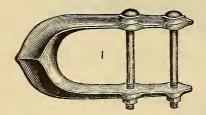
See illustration of Whiffletree and Evener complete with above Trimmings, page 841.

Ely's Patent Whiffletree Trimmings.

FOR IRONING WAGON WHIFFLETREES.

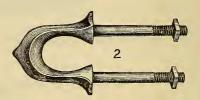
Put up Boxed in Sets complete, with threads cut and furnished with nuts ready for use.

EACH SET CONSISTS OF



Two Clevises, No. 1,

1% in. inside measure.



Two Hooks, No. 2.

Entire length 6 in. Length of Shank, $3\frac{1}{4}$ in.



Four Hooks, No. 3.

Ferrule measures 1% in inside small end.



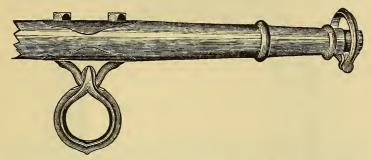
One Plate, No. 4.

Measures $2\frac{3}{8} \times 3\frac{3}{8}$ in.

Price \$1 25 per Set, complete.

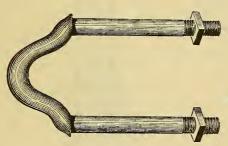
Ely's Neck Yoke Trimmings.

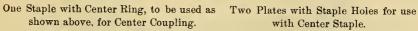
FOR IRONING HEAVY LUMBER WAGON NECK YOKES.



Put up Boxed in Sets complete, with threads cut, and furnished with nuts ready for use.

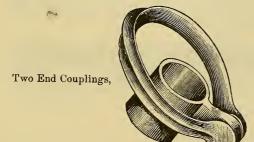
EACH SET CONSISTS OF







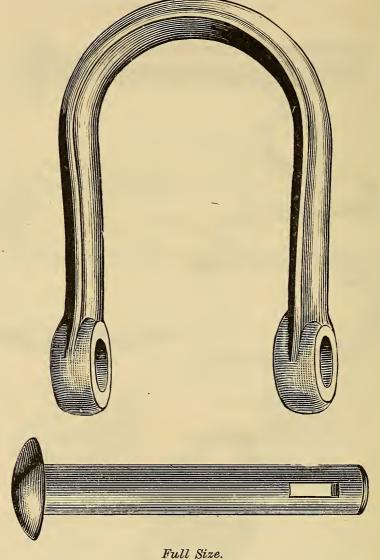
with Center Staple.



as shown in cut.

\$1 25 per set, complete.

WROUGHT IRON CLEVIS AND PIN.

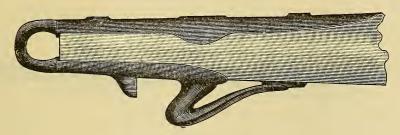


Price, complete _______12 cents each.



Moon's Improved Neck Yoke.

For Lumber Wagons, complete ______\$24 00 per dozen.



Moon's Improved Tongue Cap.

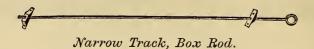


Moon's Improved Pole Tip.

Above Tip has Collar all round, thereby holding the Yoke much steadier, fitted _______ \$2 00 per dozen.

All of the above Trimmings are made of the best Malleable Iron, being entirely new in design, and very desirable goods.

WROUGHT IRON.



Price ______15 cents each.



Wide Track, Box Rod.



Wagon Box Strap Bolt.

Eight Bolts make a Set.

Standard Siz	e, 10 ir	n, long l	oy 7	Screw	End	\$0	45	per s	set.
"	12	"	$\frac{1}{2}$	"			55	"	
"	10	"	$\frac{9}{16}$	"			65	"	
"	12	"	$\frac{9}{16}$	"			70		
ш	14	"	9 16	i e			80	44	
u	10	"	5/8	. "	***************************************	:	80		
"	12	"	5/8	"		:	80	ec	
"	14	**	5/8	"			90	"	
"	16	**	5/8	66		1 (00	"	
££	18	ic	5/8	"		1	10	"	
··	20	"	5/8	"		1 :	20	"	

For each additional inch over 14 in., 5 cents.

In ordering Wagon Box Strap Bolts, always give the length of Strap and diameter at Screw End.

WROUGHT IRON.



Brake Ratchet, without Guard.

Price______14 cents each.



Brake Ratchet, with Guard.

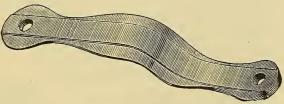
Price ______40 cents each.



Single Tree Iron.

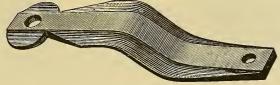
Price 30 cents per set.

Four pieces make a set.



Light Hammer Strap.

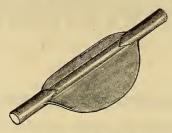
Price _____ 12 cents each.



Heavy Hammer Strap.

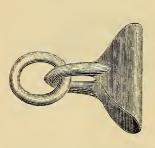
Price ______13 cents each.

WROUGHT IRON.



No. 1. Single Tree End Clip.

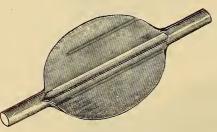
Price _____8 cents each.

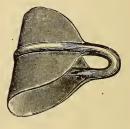




3

Price 9 cents each.
" with Ring 15 "

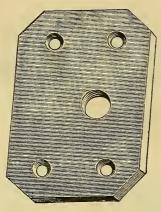




No. 3. Heavy Double Tree Center Clip.

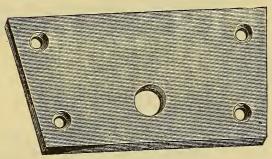
Price_____11 cents each.

WROUGHT IRON.



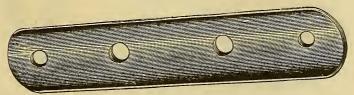
Double Tree Plate.

Price ______ 9 cents per pound.



Tongue Plate.

Price 9 cents per pound,



Neck Yoke Plate.

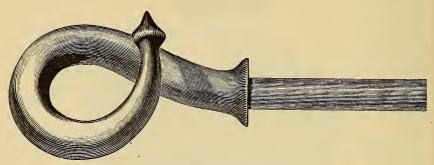
Price ______11½ cents per pound.

WROUGHT IRON.

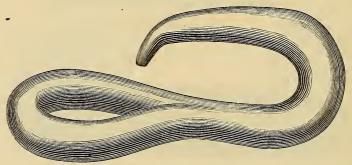


Stay Chain Hook.

Price_____7 cents each.



No. 1. Whiffletree Hook.

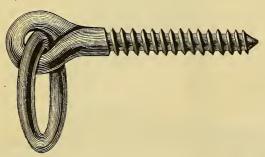


No. 2. Whiffletree Hook.



Wrought Neck Yoke Eye.

Price _____\$6 00 per hundred.



Wrought Neck Yoke Eye and Ring.

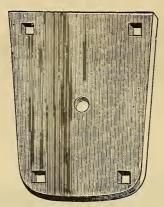
Price ______\$8 00 per hundred.



Wrought Neck Yoke Irons, complete.

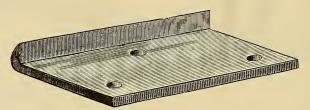
Price\$1 25 per set.

WROUGHT IRON.

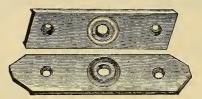


Reach Coupling Plate.

Price 6 cents per pound.



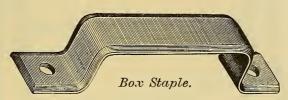
Rub Iron.



Wrought Iron Bolster Plate.

Width	, 2¾	in	cents	per set.
"	3	50	"	и
**	31/4	55	u	u
64	31/2		44	и

WROUGHT IRON.

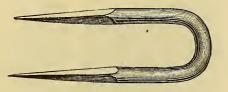


Made of Bevel Box Iron, to rivet on.



Made to Drive and Clinch 11/2 to 21/2 in.

Price \$15 00 per thousand.



Wrought Iron Staples.

For agricultural work and other purposes.

Lengths, Price,	1 \$1 10	1¼ 1 15	$\frac{1\frac{1}{2}}{1}$ 1 15	1¾ 1 20	2 1 35	$\frac{2\frac{1}{4}}{170}$	$2\frac{1}{2}$ in. 1 90 per gross.
Lengths, Price,	2¾ \$2 20	3 2 70	3½ 3 30	4 5 50	$\frac{4\frac{1}{2}}{650}$	5 7 00	6 in.8 50 per gross.



Wrought Iron
Wagon Stakes.

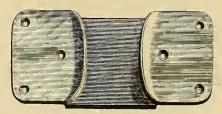


Ordinary Pattern.

Chicago Pattern.

3/4	$\times \frac{1}{4}$ in. for	12 and	14 in.	Stake	s	\$0	80	per	\mathbf{set}	of	4]	pieces.
<i>7</i> ⁄8	× ¼	"	**	"			90	•	6			**
1	× 1/4	46	· ·	"		1	00	•	14			. "

The above are new additions to Wagon Hardware, punched and bent by machinery, has no hammer marks, is much smoother and stiffer than those made by hand, and finished ready for immediate use. Can furnish any length desired.

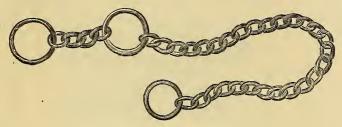


Wagon Box Stay Iron.

Price.....\$6 00 per dozen pairs.

Designed to be used over the hind Bolster of the wagon, screwed fast to the side of the Box for the hind Stakes to rest in, thereby lessening the wear and tear of the Box caused by the Stakes; also holds the Box firmly in position.

WROUGHT IRON.



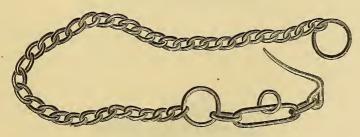
Wagon Pole Chain.

Made	1/4 in	ı. Link		$12\frac{1}{2}$	cents per	pound.
u	5 T 6	***		11½	"	"
Le	3/8	ш	·	10½	"	46



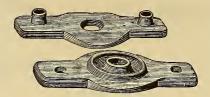
Wagon Stay Chain.

Made	1/4	in. Link	 12½	cents	per	pound.
"	$\frac{5}{16}$	"	 11½	46		"
**	3/8	" .	 101/2	**		46



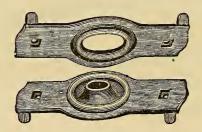
Wagon Lock Chain.

Made	¼ i	n. Link	 121/2	cents per	pound.
46	5 16	u	 11½	"	46
"	3/8	"	 101/2	"	**



Miles' Patent Bolster Plate.

No. 1.	Lengt	h, 8 in.	Width o	f Center	, 3¼ in.	Size o	f Bolt,	% in.	\$0 70	per set.
2.	"	9	"	**	$3\frac{3}{4}$	ee	"	11/8	0 80	"
3,	u	10	44	**	5	u	41	11/8	1 00	«
4.	"	11	64	"	$\tilde{5}^{1}_{2}$	44	"	11/4	1 20	"



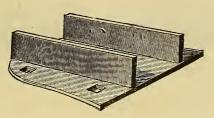
Common Bolster Plate.

Length	, 9 iı	a	\$0 50	per set.
**	10		0 65	**
4 1	11,		0 70	44



Old Style Bolster Plate.

Length,	8 in.	light	\$0	45	per set.
**	9	medium	0	55	"
"	10	heavy	0	65	"

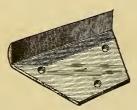


Cast Iron Reach Plate, with Flange.

No. 1.	Width,	35% in.	Thickness,	1% in.	Length,	8 in	 5	cents per	r pound.
2.	и	4 .	"	2	"	9	 5	"	"
3.	"	41/4	"	2	"	9	 5	"	**
4.	**	41/2	**	2	"	91/4	 5	**	oc .



Cast Iron Double Reach Plate.



Cast Rub Iron.

Price _____ 5 cents per pound.

SEAMLESS THIMBLE SKEINS.





With Cut Thread.

PRICE LIST.

Size,	$1\frac{3}{4}$	×	6		\$3	75	per set.
"	2	×	6		3	75	"
"	2	×	61/2		3	75	"
**	21/8	×	61/2	; '- 	3	75	"
66	21/4					75	"
"	21/4	×				25	**
"						50	"
"						60	e.
66	23/4					90	46
"					_	90	
46		×			_	00	u
66		 × 1				00	"
**	31/				·	90	"
**	31/4				-	50	"
46	31/4				·	00	**
66	31/2				ŭ	00	"
"					_		"
"					_	00	
	3½			•••••••••••••••	Ť	00	**
	3½				_	05	ee
"	3¾			·		25	ce
	$3\frac{3}{4}$				8	60	**
e,	4.	× 1	.2	••••••	9	75	"
**	41/4				15	00	cc
ec	$4\frac{1}{2}$	× 1	.2		16	00	"
"	41/2	× 1	21/2		17	00	"
"	$4\frac{1}{2}$	× 1	.3		18	00	- "
"	5	× 1	4		22	00	66

These Skeins are cast from whole Patterns.

SEAMLESS THIMBLE SKEINS.



Chicago Pattern, with Patent Chambered Box.

PRICE LIST.

Size,	$1\frac{3}{4}$	×	6		\$ 3	75	per set.
"	2	×	6		3	75	"
**	2	×	$6\frac{1}{2}$		3	75	"
**	$2\frac{1}{8}$	×	$6\frac{1}{2}$		3	75	u
"	21/4	×	7		3	75	"
"	$2\frac{1}{4}$	×	$7\frac{1}{2}$		4	25	"
"	21/2	×	71/2		4	50	u
"	21/2	×	8		4	60	"
"	23/4	×	8		4	90	u e
"	23/4	×	81/2		4	90	u
"	3	×	9		6	00	"
"	3	×	10		7	00	и
"	31/4	×	9		6	90	u
66	31/4	×	10		7	50	u
*6	31/4	×	11	,	8	00	u
"	31/2	×	10		8	00	u
66	31/2	×	10½		8	00	"
"	31/2	×	11		8	00	"
**	3½	×	12		8	05	**
46	33/4	×	11	•	8	25	46
6	33/4	×	12		8	60	"
66	4	×	12		9	75	"
16	41/4	×	12		15	00	**
**	$4\frac{1}{2}$	×	12		16	00	"
86	$4\frac{1}{2}$	×	121/2	,	17	00	u
"	$4\frac{1}{2}$	×	13		18	00	**
4.6	5	X	14		22	00	"

These Skeins are cast from Whole Patterns.

THIMBLE SKEINS.



Dundee Pattern, with Cut Thread.

PRICE LIST. ·

Size,	2	×	$6\frac{1}{2}$		\$3	75	per set.
46	$2\frac{1}{8}$	×	$6\frac{1}{2}$		3	75	"
46	21/8	×	7		3	75	"
"	21/4	×	7	***************************************	3	75	"
44	$2\frac{1}{4}$	×	$7\frac{1}{2}$		3	90	"
и	23/8	×	$7\frac{1}{2}$		4	25	"
ш					4	50	46
"	21/2	×	8		4	60	"
"	$2\frac{3}{4}$	×	8	·	4	90	"
"	$2\frac{3}{4}$	×	8½	***************************************	4	90	46
44	3	×	9		6	00	"
"	31/4	×	10		7	50	"
"	31/2	×:	10		8	00	"
"	31/4	×	11	·	8	00	44
"	31/2	×	11	•	8	00	"
"	31/2	×	12	•	8	05	"
"	3¾	×:	11	•	8	25	"
"	3¾	×:	12		8	60	"
**	4	×1	12		9	75	**
**	$4\frac{1}{2}$	× :	12		15	00	"
44	$4\frac{1}{2}$	× I	13		18	00	**
"	5	× 1	13		21	00	"
"	5	× 1	4		22	00	"

Above are manufactured from the best Lake Superior Charcoal Iron, with brass patterns. They are a strong, durable and very smooth Skein.

List on Seamless Skeins same as above.

STEEL WAGON SKEINS.



Schreyer's Patent.

PRICE LIST, WITH NUTS.

Size,	$2\frac{1}{2} \times 7\frac{1}{2}$	\$8 50 per set	t.
"	$2\frac{3}{4} \times 8\frac{1}{2}$	9 00 "	
	3 × 9		
44	3½×10	12 25 "	
	$3\frac{1}{2} \times 10\frac{1}{2}$		
	3½ × 12		
	$3\frac{3}{4} \times 12$		
	4 × 12		
	4 10	11 00	

PRICE LIST, WITH LINCHPINS.

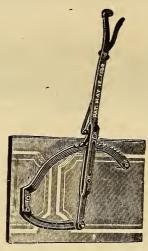
Size,	21/2	×	71/2		\$8	25	per set.
	23/4	× 8	81/2		8	50	"
"	3	× {	9 .		9	50	"
66 ×	31/4	× 10	0.		11	00	"
44	31/2	× 10			12	50	"
		× 12			12	50	"
"	33/4	× 12		/	13	50	"
	4	× 12			15	50	44
**	41/4	× 12	2.		18	75	66
44	41/2	× 18	3.		21	75	"
46	5	× 14	4.		26	25	"
"	51/2	× 14	4 .		31	25	**
"	6	× 18	5.		40	50	"

NOTE.—When orders are received which do not designate whether wanted with Nuts or Linchpins, the Linchpins will be sent.

REMARKS.

The above Skeins are not new, but are standard among dealers where they have been introduced. The Sleeve or Spindle is forged from pure sheet steel, and when properly fitted on wood axles makes easy-running wagons, and will carry heavy loads with little friction, are light, and have more space for wood in the Spindle than castiron Skeins. They rarely break under any circumstances, and are extensively used in all the mining and manufacturing regions where heavy drafting is done. A trial is all that is necessary to convince everyone of their excellence and durability.

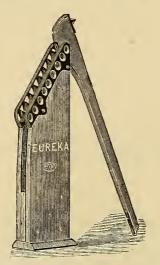
WAGON BRAKE AND WAGON JACK.



Northlich's Self-Drop Wagon Brake.

The Best Brake Made......\$1 50 each.

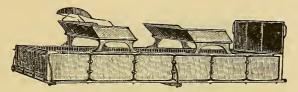
To fasten into the Box, see that the front Bolster is square; then draw a square line 18 in. back of front Standards (either right or left); then bolt the Square Elbow of Circle with Square Line, and have the Circles about even with bottom of Bed.



Eureka Wagon Jack.

Light, Durable, and Cheap \$1 50 each

EXPRESS WAGON BODIES.



Burr's Patent. 1 Panel.



Burr's Patent. 2 Panel.



Burr's Patent. 3 Panel.

PRICE LIST.

No. 0.	9 i	n. Body,	pl	ain, 1	Se	at, with	Dash		\$17	00
	9	"	1	panel,	1	Seat, wit	h Dash	***************************************	19	00
2.	9	"	2	"	1					
3.	10			"		44	"		20	25
4.	10	"	2	"	1	"	"		21	50
5.	10	"	3	"	1	"	"		99	75
6.	12	"	3	"	T	oe-board	and Rail		34	50
7.	14	"	3	"		"	"		40	00
Nos. 1	to 5.						at prices abo			
1	11 5	Light	Cit	Toli	T (A)	ar and E	mm Durainaa	W. W.		

1 " 5. Light City Delivery and Farm Business Wagons.

No. 6. Heavy Delivery and Express.

7. City Express.

Extra Seats, \$3 00 each. Lazy-backs, \$1 50 each.

Above Bodies are made without mortise or tenon, leaving the whole strength of the wood where it is weakest. The corner pillars are malleable iron, and receive the Side Slats without framing, thereby giving the frame more strength. The frames are secured at the four corners by malleable iron flange corner plates, put together with bolts, and can be replaced if unfortunate in breaking one. They are so constructed that they can be taken apart, painted, and shipped in same manner as Lumber Wagon Bodies.

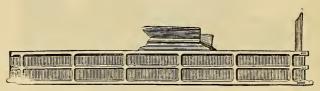
In repairing the Body, any part can be removed without disturbing any other part, with very little trouble and expense. When complete they look lighter and more pleasing in appearance than the ordinary mortise and tenon body.

EXPRESS WAGON BODIES.



No. 10. Farmer's.

Bent Co	rners,	7	to	8	feet	long	 \$22	00
Square	"	7	44	8	64	"	 20	00

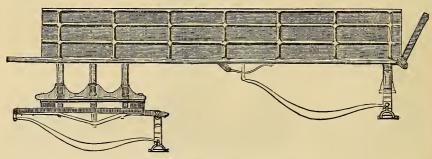


No. 11. Express.

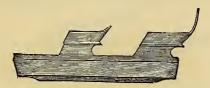
Two F	anel	with	Dash	\$25	00
"	46	46	Toe Board	25	00



No. 12. Spring Wagon.



No. 13. 3 Panel Express.



No. 14. Depot Wagon.



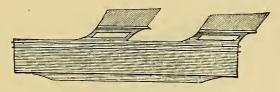
No. 15. Piano.

Bent Corner ______ \$20 00 Square " ______ 18 00



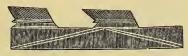
No. 16. Jagger.

Bent Corner......\$18 00 Square ".........16 00



No. 17. Piano.

Square Corner, drop bottom.....\$20 00



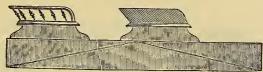
No. 18. Jagger.

Bent Corner, 5 to 6 ft long..... \$18 00 Square " 5 " 6 " 16 00



No. 19. Granger.

Shifting Seats with Dash...... \$18 00



No. 20. Jagger.



No. 21. Depot Wagon.

Square Corner...... \$23 00 Bent Corner...... \$25 00



No. 22. Victoria.

No. 23. Philadelphia.



No. 24. Swell Back.



Two Seats.......\$45 00 Two Seats.......\$40 00



No. 25. Barouche. No. 26. One-horse Carriage.



No. 27. Louisville.

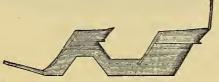


No. 28. Carriage.

Business Wagon...... \$25 00 Two Seat...... \$40 00



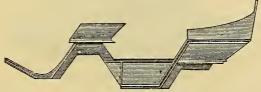
No. 29. Phaeton, with Rumble.



No. 30. Four Passenger Park Phaeton.



No. 31. Extension Top Phaeton.



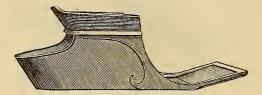
No. 32. Extension Top Phaeton.

With Doors \$50 00 Without Doors \$40 00

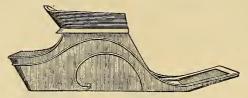
Latest Style.



No. 33. Basket Phaeton.

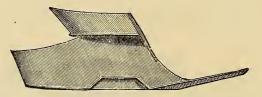


No. 34. Coal Box.



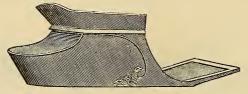
No. 35. Coal Box.

Scroll Side, Bent Back \$20 00



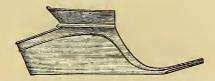
No. 36. Coal Box.

Panel, bent in one piece.....\$20 00



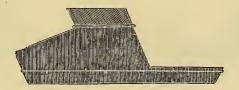
No. 37. Coal Box.

Half Carved, Bent Back \$22 00



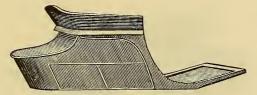
No. 38. Coal Box.

Bent in One Piece......\$20 00



No. 39. Coal Box.

Price_____\$18 00



No. 40. Coal Box.

Panel Side, Bent Back \$20 00



No. 41. Coal Box.

New Style, Double Frame.......\$30 00



No. 42. Whitechapel.

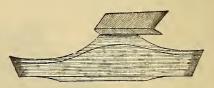
May be used for Side Spar or End Springs.....\$20 00



No. 43. Dexter.

SQUARE CORNERS.

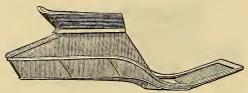
For Side Springs, High-back Seat_\$20 00 For Side Springs......\$20 00 " End " Low " " - 18 00



Dexter. No. 44.

ROUND CORNERS.

" End

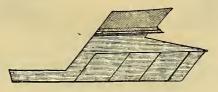


No. 45. Drop Front.

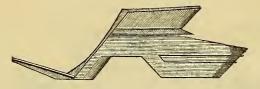
Panel Side ______\$25 00



No. 46. Coal Box.

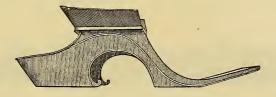


No. 47. Coal Box.



No. 48. Coal Box.

Cut under with Stanhope Pillar \$25 00



No. 49. Coal Box.

Cut under _______\$25 00



No. 50. Coal Box.



No. 51. Coal Box.



No. 22. Coal Box.



No. 53. Coal Box.

Jump Seat Improved......\$30 00



No. 54. Coal Box.

No. 55. Coal Box.



No. 56. Coal Box.

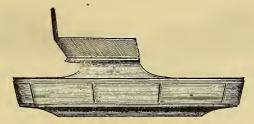


No. 57. Coal Box.



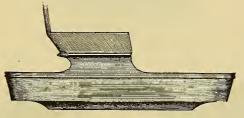
No. 58. Piano.

Round Corner, Deep......\$18 00



No. 59. Piano.

Round Corner, with Moulding.....\$22 00



No. 60. Piano.

Round Corners, Plain Side \$20 00



No. 61. Piano.

Closed Back \$20 00



No. 62. Piano.



No. 62. Piano.



No. 63. Piano.



No. 64. Piano.

Round Corners, New York style \$18 00



No. 65. Piano.



No. 66. Side Spring.

LaPorte......\$18 00 Buckeye\$17 00



No. 67. Illinois.

Side Spring.....



No. 68. Philadelphia.

Square Box......\$12 00 Square Box.....\$14 00



No. 69. New Haven.



No. 70. Road Wagon.

Diamond Seat, Swell Sides and Ends	\$20	00
Light Three-quarters	19	00



No. 71. Russell.

Top Buggy, Open Back......\$18 00 Closed Back......\$20 00



No. 72. New York.



No. 73. Concord.

Bent Corner \$12 00 Panel Sides \$11 00 Square " 11 00

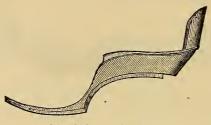


No. 74. New York.

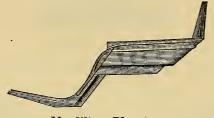


No. 75. New York.

Round Corners, Drop Bottom \$14 00

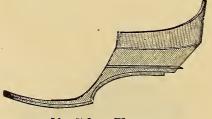


No. 76. Phaeton.



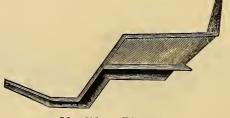
No. 77. Phaeton.

Douglass Park \$33 00



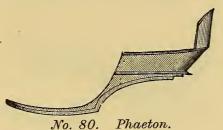
No. 78. Phaeton.

Central Park \$30 00



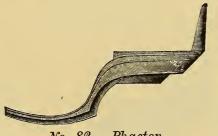
No. 79. Phaeton.

Lincoln Park \$30 00



Union Park

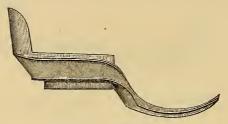




No. 82. Phaeton.

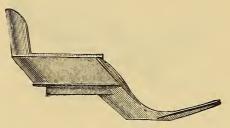
Long Branch





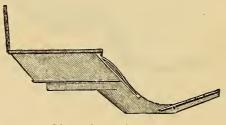
No. 84. Phaeton.

Pony, Light......\$25 00



No. 85. Phaeton.

Suitable for Platform or Elliptic Springs \$30 00



No. 86. Phaeton.



No. 87. Phaeton.

Hartford Style \$33 00 Barker



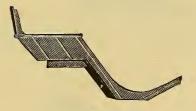
No. 88. Phaeton.

Barker \$35 00



No. 89. Phaeton.

South Park



No. 90. Phaeton.



No. 91. Arched.



No. 92. Drop Front.

Bent Back \$22 00 Panel Side \$20 00



No. 93. Business Wagon.

Square "

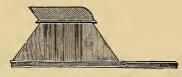


No. 94. Yacht.



No. 95. Yacht.

Swell Back......\$20 00 Round Corner......\$16 00



No. 96. Solid Sill.

Price _______\$15 00



No. 97. Solid Sill.

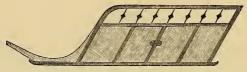
Concave____\$15 00



No. 98. Trotting.



No. 99. Trotting.



No. 100. Park Buggy.

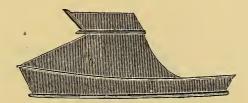
Fancy ______\$35 00



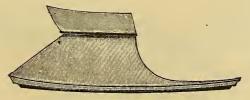
No. 101. Concord.



No. 102. Michigan: No. 103. Roustabout.



No. 104. Concord.



No. 105. Concord.

Swell Bottom....



No. 106. Basket Phaeton.

Two Seats, Round Corners ______\$50 00



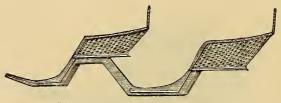
No. 107. Basket Phaeton.

Two Seats _______\$65 00



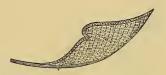
No. 108. Basket Phaeton.

With Rumble \$40 00



No. 109. Basket Phaeton.

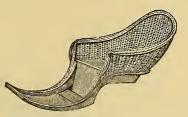
Two Seats, Square Corners.......\$50 00



No. 110. Basket Phaeton. .



No. 111. Basket Phaeton.

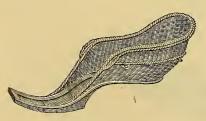


No. 112. Basket Phaeton.

Open, with Arm Rests....... \$25 00 Canopy, " 27 00

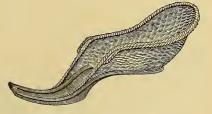


No. 113. Basket Phaeton.



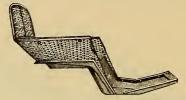
No. 114. Basket Phaeton.

With Double Rail and Handles, \$30 00
" " Ironed for Top, 31 00



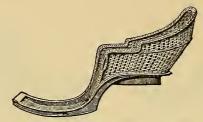
No. 115. Basket Phaeton.

With Single Rail and Handles, \$27 00 " " Ironed for Top, 30 00

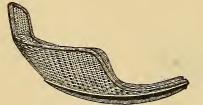


No. 116. Basket Phaeton.

Square Cornered.....



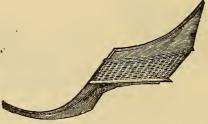
No. 117. Basket Phaeton,



No. 118. Basket Phaeton. No. 119. Basket Phaeton.

Queen Victoria.....\$27 00 Queen Elizabeth\$27 00

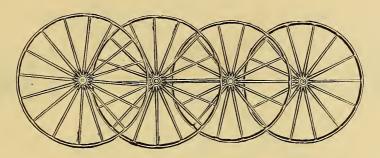




No. 120. Basket Phaeton.

With Bent Wood Work......\$33 00

WHEELS.



With Wood Hub.

PRICE PER SET.

MIXED SECOND GROWTH SPOKES.

TRE	AD. S	IZE OF SPOKE	s .			HEIG	нт.			PRICE.
7/8	in	$\frac{15}{16}$ or 1	in	ę	3 ft.	10 in.	and 4	1 ft. 2	in	\$10 00
1		11/8 " 11/4		;	3	10	" 4	1 2	3	10 00
$1\frac{1}{8}$		$1\frac{1}{4}$ in.	8	3 ft. 8	and	10	" 4	1 2	3	11 00
11/4		$1\frac{3}{8}$	8	8	"	10	" 4	4 2	3	12 00
$1\frac{1}{4}$		$1\frac{3}{8}$			3 ft.	. 2	" 4	1 2	3	12 00
$1\frac{3}{8}$		$1\frac{1}{2}$			3	2	44 4	4 3	3	13 00

ALL WHITE SECOND GROWTH SPOKES.

TREAD.	SIZE OF SPOKE	•		HEI	GHT.			PRI	CE.
¾ in.	1/8 in		3 ft.	10	and .	4 ft. 2	in	 \$15	00
1/8	$\frac{15}{16}$ or 1		3	10	"	4 %	2	 15	00
1	1½ in.		3	10	"	4 9	2	 15	00
$1\frac{1}{8}$	11/4	3	ft. 8 and	10	66	4 %	2	 15	00
11/4	13/8		3 f	t. 8	"	4 5	2	 16	00
$1\frac{1}{4}$	13/8		3	2	"	4 5	2	 16	00

Phaeton Wheels.

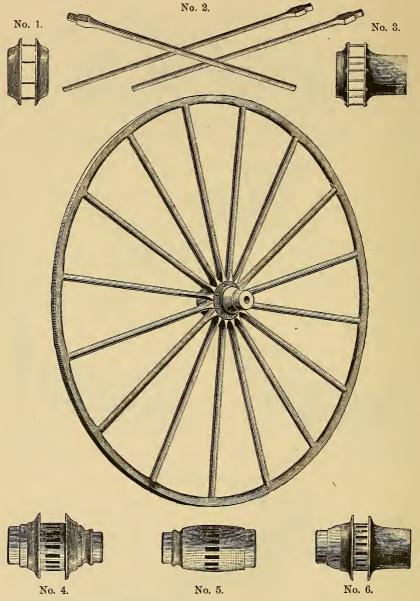
MIXED SECOND GROWTH SPOKES.

TREAD. SIZE								PRIC	
1/8 in	1	in	 3	ft. 6	in.	and	4 ft.	 \$10 (00
1								-	
11/8	11/4	í	 3	6		44	4	 10 (00

ALL WHITE SECOND GROWTH SPOKES.

TREAD.	SIZE	OF	SPOKE.			HEIG	HT.			PR	ICE.
$\frac{7}{8}$ in.		1	in	. 3	ft.	6 in	. and	4	ft	\$15	00
1		11/8	/ }	. 3		6	"	4		15	00
11/8		$1\frac{1}{2}$	í 	3		6	44	4		15	00

SARVEN PATENT WHEELS.



Front view of Flange.
Spokes finished ready to drive.
Side view of Flanges as riveted together.
Hub with Flanges partly forced on, ready for Spokes.
Mortised Hub of selected timber.
Hub with Flanges forced on to their position after the Spokes have been driven.

SARVEN PATENT WHEELS.

PRICE LIST.

No. of Flange.	Diam. of Hub.	Le	ngth Hub.	n i	ept Fell	h of oe.	W	/idt Tir	h of	Size of Spoke.]	Height of Front Wheel.		Height of Hind Wheel.	Price per set Sarven A	Price per set Sarven B	Price per set Sarven C
09 07 05 03	238 258 254 234 278	6 6 6 6½	& 6½	7/8 1 1 1 1			5/8 3/4 3/4 3/4 3/4			34 34 13-16 %	3 3 3	ft. 8 in. 6 10 11	1	4 ft. 4 4 2 in. 4 2	\$20 00 20 00 20 00 20 00 20 00	\$16 00 16 00 16 00 16 00	\$13 00 13 00 13 00 13 00
01	2 15-16	6½		1	&	11/8	3/4	&	7/8	15-16	U	10		4 2	20 00	16 00	13 00
0	3	61/2		11/8			36			1	3	10		4 2	20 00	16 00	13 00
1	3 1–16	61/2		11/8			7/8	&	1	1 1 16	3	10		4 2	20 00	16 00	13 00
3	3 3-16	61/2		13/8	&	11/4	1			11/8	3	11 (4 2	20 00	16 00	13 00
5	3 5–16	6½		11/8		11/4	1	&	11/8	1 3-16	3	8 10		4 2	20 00	16 00	13 00
7	3 7-16	61/2	& 7	114		1 %	1	"	11/8	1 3-16	3 3 3	$\left\{\begin{array}{c} 6 \\ 8 \\ 10 \end{array}\right\}$		4 2	20 00	16 00	13 00
9	35%	7		1 3%			11/8			11/4	3	8 (4 2	20 00	16 00	13 00
11	334	7	& 71/9	13/8	&	$1\frac{1}{2}$	11/8	&	11/4	1 5-16	3	6		4 2	20 00	16 00	13 00
13	3%	7	" 7½	13%	¢ t	11/2	11/4			1%	3	8 1		4 2	20 00	16 00	13 0
17	41/8	71/2		11/2	46	158	11/4			1 7-16	3	6	ĺ.	4 2	28 00	22 00	16 00
21	4 5-16	$7\frac{1}{2}$	& 8	11/2		15%	11/4	&	1%	11/6	3	4 2)		4 2	30 00	23 00	18 00
25	45%	8	" 8½	1½	"	1%	11/4	46	1%	1 9-16	3	6 2 4		4 2	31 00	24 00	20 00
29	4%4	81/2	" 9	1 5%	44	13/4	1½	44	1%	1 5/8	3 3 3	$\left\{\begin{array}{c}2\\4\\6\end{array}\right\}$	4	4 2	32 00	25 00	
33	5	8½	٠. 9	15%	46	13/4	11/2			15%	3	$\left\{\begin{array}{c}4\\6\end{array}\right\}$	4	4 2	32 00	27 00	
39	5%	81/2	9	1 5%	"	13/4	11/2			13/4	3333	$\frac{4}{6}$ {	4	4 2	36 00	28 00	
45	6	9 to	11	17/8	44	2	1	&	134	1 1/8	3	2 }	4	4 2	40 00	32 00	
51	6,3,8	10 "	11	2	44	21/4	1%	44	1%	21/8	3 3 3 3 3 3 3 3 3	6	4	4 6	45 00		
57	6%	10 "	11	21/4	66	21/2	13/4			21/4	3	8 6	1	4 8	45 00		
63		11 "		21/4	46	$2\frac{1}{2}$			2	2%	3	8 } 6 2	4	1 8	50 00		
71	734	11 "	13	21/4	to	23/4	13/4	to	2	21/2	3	8	4	1 to 4.8	50 00		
73	71/4	11 ''	13	21/4	44	$2\frac{3}{4}$	1¾	66	2	25%	3	8	1	4 " 4.8	55 00		
79	75%	11 "	14	23/4	44	3	2		21/4	23/4	3333333333	8 2 8 4 8 4 8 4 8 4	4	4 4.8	55 00		
85	81/4	12 ''	14	23/4	* 6	8	2	46	21/4	27/8	3	8 }	1	1 " 4.8	60 00		
95	9	12 ''	16	3	44	31/4	2	44	$2\frac{1}{2}$	3	3	8 }	4	1 " 4.8	75 00		
105	9	12 ''	16	3	e c	33/4	2		21/2	31/4	3	$\frac{4}{8}$ {	1	1 " 4.8	80 00		

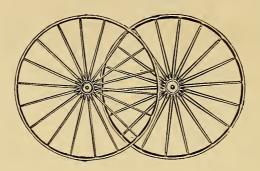
Customers will please order Patent Wheel by number, and be particular to state what price Wheel is wanted.

The number of Flange, diameter of Hub, and size of Spoke, as enumerated in list found above, cannot be changed. The length of Hub, depth of Felloe, width of Tire and the height may be changed to any desirable size.

SCREWS INSERTED IN RIMS AT FOLLOWING PRICES:

All Wheel	s, up	to and including No. 39	\$1	00 p	er	set.
From No.	39 to	57	1	50	44	
66	57 "	95	0	00		
			2	UU		

WHEELS.



For Sulkies.

PRICE PER SET.

MIXED SECOND GROWTH SPOKES,

TREAD	READ. SIZE OF SPOKES.					sız	E OF	HUBS	я.		HEI	снт.	PRICE.		
$\frac{3}{4}$ in	1	½	in				31/4	×6	in.		4 ft	. 10	in	\$ 9	00
⅓ 8		1			$3\frac{3}{4}$	or	4	× 6½	or	7	4	10		9	00
1		1 or	11/8		4	"	41/2	× 6½	' "	7	4	10		9	00
11/8		1½		4½ or	43/4	"	5	×7			4	10		9	00

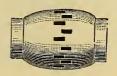
ALL WHITE SECOND GROWTH SPOKES.

TREAD	TREAD. SIZE OF SPOKES.				sız	E O	F HUBS		HEIGHT.					PRICE.		
$\frac{3}{4}$ in		⅓. ir	1			31/4	4×6	in.		4 ft	. 10 iz	n	\$10	00		
1 /8		1		3¾	or	4	× 6½	or	7	4	10		10	00		
1		1 or 11/8		4	"	41/2	(×6½	"	7	4	10		10	00		
11/8		11/4	4½ or	4¾	"	5	$\times 7$			4	10		10	00		

All our Sulky Wheels we have made with Eighteen Spokes, and Full or Part Dodge Mortises.

ELM HUBS.





For Buggies, Carriages, and Express Wagons.

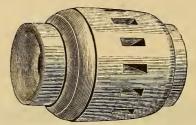
WHITE ELM, SELECTED.

S	Sizes		MORTISES.		Spoke	Price
Diameter.	Length.	Size.	Number.	Style.	Required.	Per Set.
3 in. 314 314 414 414 414 514 514 514	6 and 6½ 6 6½ 6½ 6½ 6½ 6½ 6½ 6½ 7 6½ 7 6½ 7 7 7 7 7		14 and 16 14 " 16 14 " 16 14 " 16 14 " 16 14 " 16 14 " 16 14 " 16 14 " 16 14 " 16 14 " 16 14 " 16 14 " 16 14 " 16 14 " 16	Full Dodge. " " " " " Part Dodge. " " "	34 or % in. 78 " 1 1 1 1 1 1 1 1 1 1 1 1 1	\$1 30 1 30 1 30 1 30 1 30 1 30 1 40 1 40 1 50 1 50 1 50
6 1/4 6 1/2 7	7½, 8 " 8½ 7½, 8 " 8½ 8 " 9	$\frac{\frac{9}{16} \times 13\%}{\frac{16}{16} \times 13\%}$	12 " 14 12 " 14 12 " 14	"	1½ 1½	1 60 1 60
7 ¹ / ₂	8 " 9 9 9 and 10	$ \begin{array}{c} \frac{19}{16} \times 13\% \\ 5\% \times 1\frac{1}{2} \\ 5\% \times 15\% \\ \frac{11}{16} \times 13\% \end{array} $	12 " 14 12 " 14 12 " 14	"	$1\frac{1}{2}$ $1\frac{5}{8}$ $1\frac{3}{4}$	1 75 1 75 2 00

FOREST ELM, PAINTED ENDS.

3 in.	6 and 6½	$\begin{array}{c} 5 \times 11 \\ \hline 16 \times 34 \\ \hline 16 \times 13 \\ \hline 16 \times 13 \\ \hline 16 \times 13 \\ \hline 38 \times 15 \\ \hline 38 \times 15 \\ \hline 38 \times 15 \\ \hline \end{array}$	14 and		Full Dodge.	34 or 1/8 in.	\$1 00
$3\frac{1}{4}$	6 " 6½	$\frac{5}{16} \times \frac{3}{4}$	14 "	16	"	1 %	1 00
$3\frac{1}{2}$	$6\frac{1}{2}$	$\frac{5}{16} \times \frac{13}{16}$	14 "	16	"	1% " 1	1 00
$3\frac{3}{4}$	61% and 7	$\frac{3}{8} \times \frac{13}{16}$	14 "	16	"	1	1 00
4	61/2 " 7	3% × 15	14 "	16	"	1	1 00
41/1	61% " 7	$\frac{38}{8} \times \frac{15}{16}$	14 "	16	44	i	1 00
41/6	61% " 7	7 × 11	14 "	16	"	11/	1 00
4½ 4¾ 5	61% " 7	7 × 1.1	14 "	16	Part Dodge.	112	1 00
5 4	61/2 " 7	16 X 1 16 1/2 × 1 3	14 "	16	" " Douge.	11/	1 10
514	7 " 71/2	12 0 1 16	14 "	16	"	114	1 10
517	7 " 71%	12 A 15	14 "	16	"	174	1 20
53/	7 " 71%	2 × 116			"	1%	
3%4	1 1/2	1/2 × 1/15	14	16	"	1%	1 20
6	172,0 072	$\frac{9}{16} \times 1\%$	120	14		1½	1 25
64	71/2,8 " 81/2	$\frac{9}{16} \times 1\%$	12 "	14	"	11/2	1 25
$6\frac{1}{2}$	8 "9	$\frac{9}{16} \times 1\%$ $\frac{5}{8} \times 1\frac{1}{2}$	12 "	14	"	15%	1 25
7	9	$\frac{5\%}{8} \times 1\%$	12 "	14	"	134	1 30
71/2	9 and 10	11 × 134	12 "	14	"	2 -	1 30

HUBS.



For Wagons and Carts.

OAK. BEST.

s	IZES.		Mortises	s.	Spoke	Price	
Diameter.	Lengths.	Size.	Size. Number. Style.		Required.	Per Set.	
6 in. 6½ 7 7½ 8 8¼ 8¼ 8¼ 8½ 9 9½ 93¼ 10 10½ 11 12	8 in. 8 and 8½ 9 9 10 10 11 11 11 11 12 12 12 13 13 14	**************************************	12 and 14 12 " 14	Part Dodge. Straight. "" "" "" "" "" "" "" "" "" "" "" "" "	1½ in. 1½ in. 1½ 2½ 2½ 2½ 2½ 2½ 2½ 2½ 2½ 2½ 2½ 2½ 2½ 2½	\$1 00 1 00 1 25 1 25 1 25 1 30 1 30 1 30 1 40 1 40 1 50 1 75 2 00 2 50	

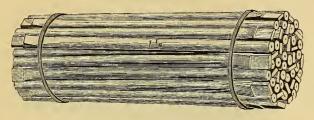


For Sulkies and Gigs.

SELECT WHITE ELM.

	Sizes.	M	ORTISES.	Spoke	Price	
Diameter.	Lengths.	Size.	Style.	Required.	Per Pair.	
3 in. 314 314 314 414 414 414 5 51/2 6 61/2	6 and 6½ 6 " 6½ 6 " 6½ 6 " 6½ 6, 6½ 7 " 7 6½ " 7 7 " 7½ 7 " 7½ 8 8	14 × 5/8 × 3/4 × 3/4 × 3/4 × 3/4 × 13/6 × 13	Full Dodge. "" "" Part Dodge. "" ""	3/4 or 7/8 in. 1 1 11/8 11/8 11/4 13/8 11/4 13/8 11/4 15/6	\$0 90 90 90 90 90 90 90 90 1 00 1 00 1 00	

SPOKES.



PRICE LIST.

HICKORY, FOR BUGGIES AND CARRIAGES.

SIZE TENON	SIZE SPOKE	FOREST	SELECT	FOREST		
AT SHOULDER.	AT POINT.	XX.	OR XXX.	EXTRA SELECT.		
$\frac{7}{8} \times \frac{7}{16}$	¾× ½	\$2 00	\$2 50	\$3 00 per set	of 60	Spokes.
1 × 3/8	\frac{13}{16} \times \frac{3}{4}	2 00	2 50	3 00 "	60	"
$1\frac{1}{8} \times \frac{7}{16}$	%× ¾	2 00	2 50	3 00 "	60	"
$1\frac{1}{4} \times \frac{9}{16}$	$1 \times \frac{13}{16}$	2 00	2 50	3 00 "	60	"
$1\frac{3}{8} \times \frac{9}{16}$	1½×1	2 00	2 50	3 00 "	60	44
$1\frac{1}{2} \times \frac{9}{16} - \cdots$	1½×1	2 00	2 50	3 00 "	52	"
$1\frac{5}{8} \times \frac{11}{16}$	$1\frac{3}{16} \times 1$	2 00	2 50	3 00 "	52	"
1¾×¾	1¼×1	2 00	2 50	3 00 "	52	"
2 × ½	1¼×1½	2 00	2 50	3 00 "	52	"

MIXED SECOND GROWTH.

SIZE TENON	SIZE	SPOR	C16					
AT SHOULDER.	AT	PO1NT	.					
$\frac{3}{4} \times \frac{5}{16}$	$\frac{11}{16}$	$\times \frac{9}{1}$	6	\$4	25 pe	er set of	60	Spokes.
$\frac{7}{8} \times \frac{7}{16}$	$\frac{3}{4}$	× 3/8	á	4	25	"	60	44
1 × 3/8	$\frac{13}{16}$	× ¾	í	4	25	"	60	"
$1\frac{1}{8} \times \frac{7}{16}$	%	× 3/2	í	4	25	44	60	"
$1\frac{1}{4} \times \frac{9}{16}$	1	$\times \frac{1}{1}$	3	4	25	"	60	"
$1\frac{3}{8} \times \frac{9}{16}$	$1\frac{1}{8}$	$\times 1$		4	25	"	60	"
$1\frac{1}{2} \times \frac{9}{16}$	11/8	$\times 1$		4	25	44	52	"
$1\frac{5}{8} \times \frac{11}{16}$	$1\frac{3}{16}$	$\times 1^{\frac{1}{16}}$	F	4	50	"	52	"
1¾ × ¾	11/4	$\times 1$		4	75	"	52	"

ALL WHITE SECOND GROWTH.

SIZE TENON	SIZE	SPOK	E					
AT SHOULDER.	AT	POINT						
$\frac{3}{4} \times \frac{5}{16}$	$\frac{11}{16}$	$\times \frac{9}{16}$		\$5	50	per set o	of 60	Spokes.
$\frac{7}{8} \times \frac{7}{16}$	3/4	× %		5	50	"	60	"
1 × 3/8	$\frac{13}{16}$	$\times \frac{3}{4}$		5	50	"	60	"
$1\frac{1}{8} \times \frac{7}{16}$	1/8	× ¾		5	50	"	60	"
$1\frac{1}{4} \times \frac{9}{16}$	1	$\times \frac{13}{16}$		5	50	"	60	"
13/8 × 9/16	11/8	$\times 1$		5	50	"	60	"
$1\frac{1}{2} \times \frac{9}{16}$	11/8	$\times 1$		5	50	"	52	"
$1\frac{5}{8} \times \frac{1}{16}$	$1\frac{3}{16}$	$\times 1_{\frac{1}{16}}$		5	75	"	52	"
1¾ × ¾	11/4	×1		6	00	"	52	66

All Buggy Spokes are 261/2 in. long.

SPOKES.



For Sulkies and Gigs.

PRICE LIST.

SELECT FOREST HICKORY.

SIZE TENON								
AT SHOULDER	AT POINT.							
$\frac{15}{16} \times \frac{3}{8}$.	$\frac{5}{8} \times \frac{11}{16}$	\$2	00	per	set	of 3	6 Sp	okes.
$1\frac{1}{16} \times \frac{3}{8}$.	$\frac{3}{4} \times \frac{11}{16}$	2	00		"	3	6	46
	34 × 7/8				"	3	6	"
	$\frac{15}{16} \times \frac{7}{8}$				"	3	6	ш
	$1\frac{1}{16} \times \frac{9}{16}$		00		66	3	6	"
	$1^{\frac{1}{3}}_{\frac{1}{6}} \times \frac{9}{1^{\frac{1}{6}}}$		00		"	3	6	44

MIXED SECOND GROWTH HICKORY.

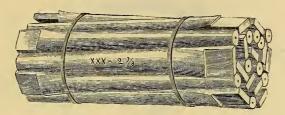
SIZE TENON	SIZE SPOKE						
AT SHOULDER.	AT POINT.						
	$\frac{5}{8} \times \frac{11}{16} \dots$	\$3	00	per s	set of	36	Spokes.
$1\frac{1}{16} \times \frac{3}{8}$	$\frac{3}{4} \times \frac{11}{16} \dots$	3	00	6	4	36	ш
	34 × 7/8						"
$1\frac{5}{16} \times \frac{1}{2}$	15 × 7/8		00	6	4	36	"
10 , 5	$1\frac{1}{16} \times \frac{9}{16} \dots$		00	4		36	"
, - 10	13 × 9		00		4	36	"

ALL WHITE SECOND GROWTH HICKORY.

	•								
	SIZE TENON	SIZE	SPOKE	2					
1	T SHOULDER.	AT I	OINT.						
	$\frac{15}{16} \times \frac{3}{8}$	5/8	$\times \frac{11}{16}$		\$3	50 per	$\mathbf{set} \ \mathbf{of}$	36	Spokes.
	$1\frac{1}{16} \times \frac{3}{8}$	3/4	$\times \frac{11}{16}$		3	50	"	36	"
	$1\frac{3}{16} \times \frac{1}{2}$							36	"
	$1\frac{15}{16} \times \frac{1}{2}$						"	36	"
	$1\frac{3}{8} \times \frac{9}{16}$						44	36	"
	$1\frac{1}{2} \times \frac{9}{16}$						44	36	· · ·
	, 2 10	10	10						

Our Sulky Spokes are 29 in. long, and will make a Wheel 5 feet high if desired, and are thoroughly seasoned.

SPOKES.



Oak, for Wagons and Carts.

PRICE PER SET.

_			
- н	OR	TO	T.

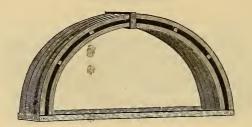
			PUMPSI.				
SIZE SPOKE.	SIZE TENON AT SHOULDER.	SIZE SPOKI AT POINT.	3	xx.	STAR.	SELECT XXX.	EXTRA SELECT.
$1\frac{3}{4}$ in	1¾ × ¾ i	$1\frac{1}{4} \times 1$	in \$	2 00	\$0 00	\$3 00	\$3 75
2	2 × 7/8	1½ × 1½		2 00	2 50	. 3 00	3 75
$2\frac{1}{8}$	\dots $2\frac{3}{16} \times \frac{3}{4}$	$1_{\overline{16}} \times 1_{\overline{16}} \times 1_{\overline{16}}$		2 00	2 50	3 00	. 3 75
$2\frac{1}{4}$	$\frac{5}{16}$ × $\frac{13}{16}$	$1\frac{5}{16} \times 1\frac{3}{16}$		2 00	2 50	. 3 00	. 2 75
23/8	$ 2\frac{7}{16} \times \frac{15}{16}$	$1\frac{3}{8} \times 1\frac{1}{4}$		2 00	2 50	. 3 00	3 75
$2\frac{1}{2}$	$2\frac{9}{16} \times \frac{15}{16}$	$1\frac{1}{2} \times 1\frac{5}{16}$		2 00	2 50	3 00	3 75
$2\frac{5}{8}$	$2\frac{1}{16} \times 1$	$1\frac{5}{8} \times 1\frac{1}{2}$		2 25	2 75	3 25	4 00
$2\frac{3}{4}$	$2\frac{3}{4} \times 1$	$1\frac{5}{8} \times 1\frac{1}{2}$		2 50	3 00	3 50	4 25
3	$3\frac{1}{16} \times 1\frac{1}{16}$	$1\frac{5}{8} \times 1\frac{1}{2}$		2 75	3 25	. 3 75	. 4 50
31/4	$3\frac{1}{4} \times 1\frac{1}{16}$	$2\frac{1}{16} \times 1\frac{1}{8}$					
$3\frac{1}{2}$	3½×1¼	$2\frac{5}{16} \times 1\frac{3}{4}$				5 00	. 6 50

SECOND GROWTH OAK.

SIZ				EXTRA SELECT.
SPOKE.	AT SHOULD	AT POINT.	SEL	ECT. SELECT.
$1\frac{3}{4}$ in.	1¾ × ¾	in $1\frac{1}{4} \times 1$	in \$4	50\$5 50
2	2 × ½	$1\frac{1}{4} \times 1\frac{1}{8}$	4	50 5 50
21/8	$2\frac{3}{16} \times \frac{3}{4}$	$1_{\overline{16}} \times 1_{\overline{16}} \times 1_{\overline{16}}$	4	50 5 50
$2\frac{1}{4}$	$2\frac{5}{16} \times \frac{18}{16}$	$1_{16}^{5} \times 1_{16}^{3}$	4	50 5 50
$2\frac{3}{8}$	$2^{\frac{7}{16}} \times 1^{\frac{5}{16}}$	13% × 1¼	4	50 5 50
$2\frac{1}{2}$	$2\frac{9}{16} \times \frac{15}{16}$	$1\frac{1}{2} \times 1\frac{5}{16}$	4	50 5 50
25%	$2\frac{1}{16} \times 1$	1½ × 1½	4	75 5 75
$2\frac{3}{4}$	2¾ × 1	$1\frac{5}{8} \times 1\frac{1}{2}$	5	00 6 00
3	$\dots \qquad 3_{\frac{1}{16}} \times 1_{\frac{1}{16}}$	$1\frac{5}{8} \times 1\frac{1}{2}$	5	50 6 50

Total length of Front Spokes, 23 in. Total length of Hind Spokes, 27 in.

BENT FELLOES.



For Carriage Wheels.

EIGHT PIECES MAKE A SET FOR FOUR WHEELS.

PRICE PER SET.

	Fir	sr G	ROWTH	н Ніс	KORY.		BLACK HICKORY.							
,	Size.		Dian	neter.		Price.		Size.	Diameter.				Price.	
		Front.		Hind.						Front.		ıd.		
1 :	in. sqr.	3 ft	, 10 in.	4 ft.	2 in.	\$1 00	1	in. sqr.	3 f	t. 10 in.	4 ft.	2 in.	\$1 50	
11/8	"	3	10	4	2	1 10	11/2	ś "	3	10	4	2	1 60	
11/4	"	3	10	4	2	1 20	11/2	í "	3	10	4	2	1 75	
$1\frac{3}{8}$	"	3	10	4	2	1 30	13/	́в "	3	10	4	2	1 85	
1½	"	3	10	4	2	1 40	11/	ź "	3	10	4	2	2 00	
1%	"	3	7	4	1	1 75	15%	<u>'</u> "	3	7	4	1	2 50	
$1\frac{5}{8}$	Le	3	8	4	2	1 75	15/	<u>′</u> "	3	8	4	2	2,50	
1¾	"	3	7	4	1	2 00	13/	í "	3	7	4	1	3 00	
1¾	ιι	3	8	4	2	2 00	13/	í "	3	8	4	2	3 00	

Phaeton Felloes. .

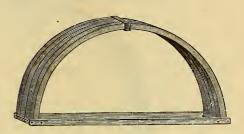
HICKORY.

1 i	n. s	quare,	3 ft.	6	in. front,	and	4 ft.	. hind	l	\$1	00	per set.
$1\frac{1}{8}$		"	3	6	"	44	4	44	4	1	10	"
$1\frac{1}{4}$		"	3	6	"	"	4	"		1	20	44
$1\frac{3}{8}$		"	3	6	"	"	4	"		1	30	"

Our Bent Felloes are manufactured for us, from the best selected timber, put up in full sets of eight pieces in a bundle, in good shipping order. As a rule, we keep stock on hand large enough to have them thoroughly seasoned for the trade.

BENT FELLOES.





Hickory and Oak, for Express Wagons.

SIZE.			DIAMETE	R.		PRICE PER SET.
					Hickory	
15%	"	 3	2×4	2	Oak	1 60
13/4	"	 3	2×4	2	"	1 70
2					"	
$2\frac{1}{4}$	"	 3	2×4	2	"	2 40

For Wagons.

SIZE.		DIA	METE	er.		PRICE ER SET.
15% in. Square	3	ft. 8 in	$. \times 4$	ft. 6 in.	Oak	 \$1 60
13/4 "	3	8	$\times 4$	6	"	 1 75
13/4×2 "	3	8	$\times 4$	6	"	 2 00
1¾×2¼ "	3	8	$\times 4$	6	"	 2 40
2 ×2½ "	3	8	$\times 4$	6	44	 2 50

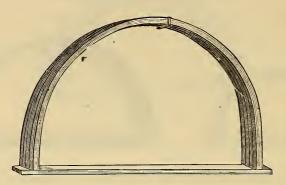
For Trucks.

BENT TO ANY SIZE AND HEIGHT REQUIRED.

				PRIC	
SIZE.				PER S	
$2\frac{1}{4}$ in.	Tread	, 2 in	. deep	 . \$4	00
$2\frac{1}{2}$		2			75
3	"	2	"	 . 5	50
31/2	"	2	46	 . 6	50
4	"	2			50
6	"	2	"	 . 10	00

Our Express Wagon and Truck Felloes are all made from selected timber, put up in first-class shipping order, and can generally fill orders with well-seasoned stock.

BENT FELLOES.



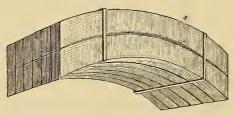
For Sulkies, Gigs, and Carts.

PRICE PER SET FOR TWO WHEELS.

SIZE.			, DI	AMETER.			
1 i	n. Square.	Sulky	r 4	ft. 10 in.	Hickory	\$1 00	
11/8	-"	"	4	10	"	1 00	
$1\frac{1}{4}$	ш		4	10	"	1 10	
$1\frac{3}{8}$	16	"	4	10	44	1 20	
11/2	"		4	10	"	2 25	

Cart Felloes are not kept in stock, but can furnish any size or height to order.

SAWED FELLOES.



Oak, for Heavy Wagons and Carts.

TWENTY-SIX PIECES TO A SET.

TREAD.	DEPTH.	COMMON.	SELECT.
1¾ in	2½ in.	\$1 30	\$1 50 per set.
$1\frac{3}{4}$	21/2	1 30	1 50 "
2	21/2	1 30	1 50 "
2	25%	1 30	1 50 "
2	23%	1 50	1 75 "
2	3	2 00	2 25 "
		2 25	2 50 "
21/2	3	3 00	3 50 "
21/2	3½	4 00	4 50 "

All of above sizes to $2\frac{1}{4} \times 3$ in., kept in stock, and seasoned. Larger sizes sawed to order from thoroughly seasoned plank.

NECK YOKES.



No. 1. Buggy. Old Style, Leather Center.

Express	Yoke.	Acorn	End.	Heavy \$14 50 per dozen.
* "	"	"	"	Light
Carriage	"	"	44	Heavy 13 00 "
"	44	"	"	Heavy 13 00 " Medium 13 00 "
		"		Light
	St	vlee car	maad	shove with plain ends \$1 00 per dozen less



No. 2. Buggy. Old Style, Leather Center.

The ends are left as shown in the Cut, so that they can be Tipped with such styles as may be desired by parties ordering them as per List below.

Numbers as per Catalogue.

					_		-				
Tip	No. 1200.	Silver 3	í in.,	\$23	50	% in.,	\$24	00 1 i	in., \$27	00	per dozen.
ıï	1200.	Oroide 3	1	23	50	7/8	24	001	27	00	- "
"	1200.	Gold 3	1	27	50	7 %	28	001	32	00	"
"	1250.	Silver3	1	33	00	7/8	34	001	37	00	"
66	1250.	Oroide 3	ì	33	00	7/Ω	34	001	37	00	"
46	1250.	Gold 3	7	39	00	₹ 7⁄2	40	00 1		00	"
66	1500.	Silver 3	7	-22	50	%	-23	001	26	00	"
44	1500.	Oroide 3 Gold 3 Silver 3 Oroide 3	1	22	50	%	23	001	26	00	"
"	1500.	Gold 3	7	26	50	%	27	001	31	00	"
66	1550.	Silver 3	7	22	50	%	23	00 1	26	00	"
66	1550.	Oroide 3	1	22	50	7%	23	001	26	00	44
46	1550.	Gold 3	1	26	50	%	27	001	31		"



No. 3. Buggy, with Jacobs' Patent Trimmings.

Numbers as per Catalogue.

Tip	No. 100.	Silver.	Express, Heavy\$17 50 per dozen.	
i.C	100.		" Light	
44	100.	(L	Carriage, Heavy	
"	100.	"	" Medium	
"	100.	"	Buggy, Light	
"	200.	"	Same as above, add50 "	
66	250.	"	" " " 1 00 "	
"	300.	"	" " " 5 50 "	

All Painted Yokes, either style, \$3 00 per dozen, extra.

NECK YOKES.



Buggy.

FINISHED WITH MOORE'S PATENT TRIMMINGS.

Numbers as per Catalogue.

Tip No.	100.	Silver, Plain	\$27	00	per dozen.
er .	100.	Oroide, "	27	00	"
"	100.	Gold, "	33	00	"
"	200.	Silver, Ball	30 (00	"
	200.	Oroide, "	30 (00	"
**	200.	Gold, "	36	00	"
"		Silver, Octagon		00	46
"	300.	Oroide, "	38 (00	u
"	300.	Gold, "	44 (00	"



Buggy.

WITHOUT TIPS OR TRIMMINGS.

Hickory,	Forest '	Timber,	38, 40 aı	nd 42	in. lo	ng		\$2	00	per dozen.
"	Second	Growth	Timber,	38, 40	and	42 ir	n. long	3	50	66
Ash,	"	"	"	38, 40	"	42	"	4	00	40



Express.

Hickory,	Forest '	Timber,	40 in. lo	ng.		 \$2	25	per dozen.
"	Second	Growth	Timber,	40 :	in. long	 3	50	
Ash	* 6	"	"	40	ιι	 4	00	٠.



Wagon.

Hickory,	Forest	Timber,	36 and 3	8 in. long	\$1	40	per dozen.
دد	"			ng			"
ш	Second			, 36 and 38 in. long			"
$\mathbf{A}\mathbf{s}\mathbf{h}$		٤.	"	36 " 38 "			"
66	44	66	"	48 in. long	5	00	"

SINGLETREES.



Wagon-Round.

Hickory,	Forest	Timber			 \$1	40	per dozen.
"	Second	Growth,	$2\frac{1}{2}$ in.	Center	 3	50	"
"	15	4.5	$2\frac{3}{4}$	"	 4	00	
Ash	66				 4	00	"



Wagon-Oval.

Hickory,	Forest	Timber		\$1	40	per dozen.
"	Second	Growth	1	3	50	"
Ash	44	44		4	00	"



Buggy.

Hickory,	Forest	Timber.		\$2	00	per dozen.
"	Second	Growth	1	3	00	"
Ash	66	66		3	50	"



Express.

Hickory,	Forest	Timber,	2	in,	\$2	25	per dozen.
44	Second	Growth,	2		3	50	6.6
Ash	44	44	2		4	00	u

EVENERS.



Wagon-Finished.

4 ft., Narrow Track	\$2	75 r	er dozen.
4 " 4 in. wide "	3	00	"



Buggy-Finished.

BREWSTER PATTERN.

4	ft.	long,	Forest '	Timber		\$2	75	per dozen.
					Hickory			
4	"	"	",	"	Ash	4	00	ш



Buggy-Finished.

ORDINARY PATTERN.

4	ft. l	long,	Forest	Timber.		\$2	75 per	r dozen.
4	"	"	Carriag	e		2	75	"
4	44	"	Second	${\bf Growth}$	Hickory	4	50	"
4	"	"	"	"	Ash	4	00	"



Express.

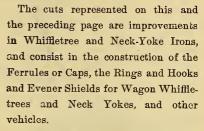
4	ft.	long,	Forest	Timber.		\$2	75 per d	ozen.
4	14	" '	Second	Growth	Hickory	3	50 "	
4	"	"	"	"	Ash	4	00 "	

NECK-YOKE, EVENER,

AND

WHIFFLETREES, IRONED,

COMPLETE.



The improvement is in casting the Rings and Hooks into the Lugs or Eyes of the Ferrules instead of welding them in as is usually done when wroughtiron is used.

They are made of the best malleable iron, perfect in finish and shape, and more durable than wrought-iron on account of having a harder surface for wear, and equally as strong.

These trimmings are coming into general use by all manufacturers of wagons and agricultural implements, and will supersede the wrought-iron hooks and rings for the purposes designed.

All the ordinary sizes for wagon whiffletrees and neck-yokes and agricultural work can be furnished and will be kept constantly in stock.

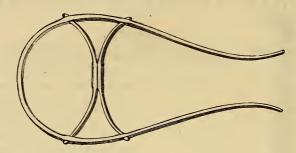
Also the whifflotree and neck-yokes ready ironed will be furnished in sets.

S. D. KINBARK, MANUFACTURER AND SOLE AGENT.

Price	per Set,	painted	\$5	00
"	"	unpainted	4	50

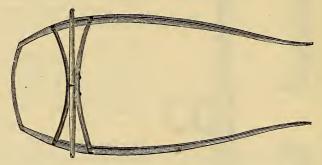
See also Trimmings in Malleable Iron, pages 780 and 781.

SULKY GEARINGS.

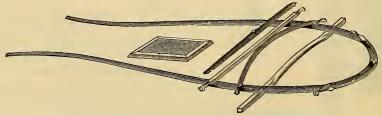


No. 1. Round Back.

Finished Gearing, plain	\$5 00	per set.
Unfinished Circle Back Shafts		
Second Growth Ash		



No. 2. Straight Back-Second Growth Ash.



No. 3. Finely Finished.

Without Seat	\$6 50	per set.
With Seat, complete		

All the above patterns can be furnished with Seat or without Seat, and being manufactured for us, can be furnished either of Hickory or Ash—best selected timber. Either pattern is suitable for road or trotting sulky.

GEARINGS IN PARTS.



No. 1. For Three Springs.

No. 1.	Forest Timber, Ext	ra	\$3 80 per set.
	Second Growth, "		







No. 3. Scrolled.

						FOR	EST.	SECOND	GROWI	H.
No. 2.	Single Reach,	11/4	in. Axle	or less	3	\$2	85	\$4	35 pe	r set.
2.	Concord Gearing,	11/4	"	"		3	30	4	80	"
3.	Plain Finish,	11/4	"	"		3	25	4	75	"
3.	Full Carved,	11/4	"	"		5	90	7	40	"
3.	Two Pieces Carved.	11/4	"	"		5	00	6	50	"



No. 4. Full Carved.

No. 4.	Single Reach,	$1\frac{1}{4}$	in. Axle	or	lessForest,	\$5	50	per set.
4.	Two Pieces Carved,	$1\frac{1}{4}$	"	"	"	4	60	"
4.	Single Reach,	11/4	66	"	Second Growth,	7	00	"
4.	Two Pieces Carved,	11/4	"	"	"	6	10	**



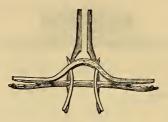
No. 5. Phaeton.



No. 6. Phaeton.

No. 5.	Two Sp	ing	Forest,	\$6 00 1	per set.
			Second Growth,		
			Forest,		
			Second Growth,		

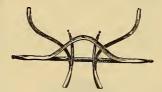
PLATFORM CARRIAGE PARTS.



Close-Sawed Futchell-Finished.

As shown in above Cut, for Stiff Pole	\$12 00 pe	r set.
With Draw-bar furnishedextra		
Finished with Sunken Corner Heads		

In ordering, give the width outside of body at the forward end above the C. part. Also the distance outside to outside of Springs on Forward Axle. Also state what kind and size of Carriage, whether light or heavy; so that the Carriage parts can be furnished in proportion.



Open Bent Futchell-C. Part.

As shown in above Cut	\$14 00	per set.
With Draw-bar furnished extra		

Above is for Drop Pole or Shafts, and may be used for Stiff Pole by supplying a draw-bar to the middle of which an iron socket is attached, through which the pole slips into another socket at the back end of the pole. The Draw-bar is held to its place by blocks which are bolted into the shaft shackles. The Bar can be removed when Shafts or Drop Pole are used. It is suitable for any Carriage, either one or two horses, by making the Carriage parts to correspond.



Iron Shackle-C. Part.

For usual style_____\$10 00 per set.

For Drop Pole or Shafts, by attaching to the C. part by iron shackles which reach forward from the Clips to which the Springs are attached. Are generally used for Cabriolets, Rockaways, Phaetons, and lighter Carriages.

BENT CARRIAGE PARTS.



Bent Futchells, in Rough.

Ash,	1¼ in	. thick	 \$15	00 per	dozen	pairs.
44	13/8	"	 16	50	"	44
"	11/2	"	 18	00	"	"
"	1%	"	 21	00	"	"

These are for Platform Carriage Parts, called Open Futchells, for drop poles; are usually bent 3 in. wide and sawed apart, one piece making a pair of perfect mates.



Bent Back Bars, in Rough.

1 in.	thick,	5 in.	wide,	4	ft.	long			\$15	00 per	dozen.
$1\frac{1}{4}$	44	$5\frac{1}{2}$	"	4	"	2 in.	long	····	16	50	"
11/6	"	6	"	4	"	6	"		18	00	"

Above are for connecting the back springs of Landaus, Clarences, Cabriolets, Phaetons, etc., that have two springs behind, are bent with an upward curve, and are cut to the shape vertically, making them superior to those sawed from thick plank, and are made from second growth ash. Should it be desired to have them cut to shape, in ordering, give the length of the part you wish cut out, and the length outside of springs if possible. It being uncertain as to what length they may be needed, it is best to have them sent not cut to the shape, but to shape them after they are fitted to the springs and body loops.



Finished Back Bars.

Price______ from \$4 00 to 6 00 each.

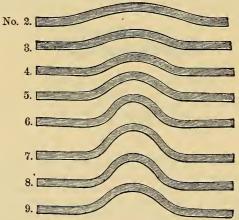
For connecting the back springs of platform and other C parts. In ordering always give the distance from outside to outside of springs on the hind axles, the width outside to outside of body loops or pump handles at back, and whether they want to be raised or straight in the center.

BENT COACH BEDS.

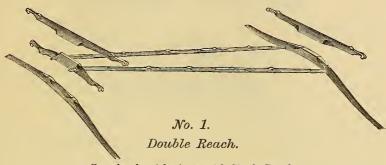


For Platform Carriage Parts.

Ash,	second	growth	1134	in. thick	2	in. deep	 \$ 13	00 per	dozen.
"	"	"	13/4	"	2½	"	 16	00	66
			13/4						
"	"	"	13/4	"	31/2	"	 22	00	"
			13/		4	"	 25	00	"

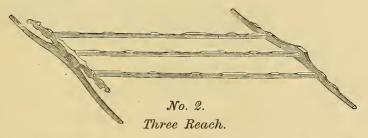


Above cuts represent regular patterns of Bent Coach Beds, only in reduced proportions of half an inch to a foot, and can be ordered and furnished by the numbers so far as the shape is concerned; but in addition to giving the number, also state the depth or thickness desired. Other shapes can be furnished by representing them by diagram, with the dimensions thereon.



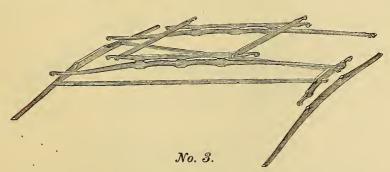
Can also furnish above with Single Reach.

Single Reach	, Spring	Bars ar	id Bed	complet	e	\$4 00	per set.
Double "	"	41	"	"		4 50	"
Second Growt	th Timb	er			extra,	2 00	44



Above are used for Concord Buggies, also for Light Express Wagons.

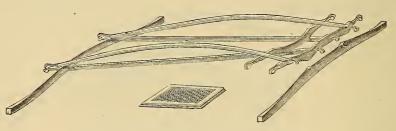
Plain	Finis	h		\$£	3 50	per set.
Extra	Fine	Finish		4	50	"
			Second Growth			



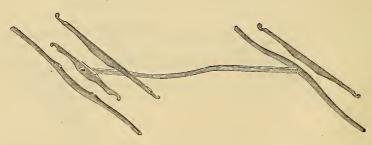
Side Spar, Double Reach.



No. 4. Ordinary Skeleton Gearing.



No. 5. New Style Skeleton Gearing.



No. 6. Buggy or Phaeton Gearing.



No. 7. Pony Phaeton Gearing.

Hickory,	Common	Timber	 \$5	00	per set.
"	Selected	"	 6	00	"

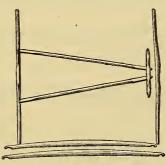
Above has bent Reach for Drop-front Phaeton bodies, the back end of the Reach unfinished, and the ends of the Spring-bars are unfinished.



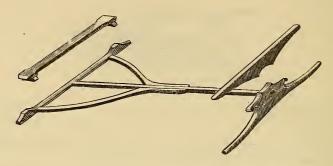
No. 8. Buggy Gearing - C. Parts.

For	114	in. Springs,	Common	Timbe	r	\$4	00	per set.
66	114	"	Selected	"		4	50	"
"	11/2	"	Common	44	***************************************	4	50	"
"	11/2	"	Selected	"		5	00	"

Above includes the following for one Set: 1 Forward and 1 Hind Axle Bed, 1 Head Block, finished, 1 Reach and 2 Spring Bars unfinished, the Axle Beds being Arched Gotliic style. If desired with back Bed and back Spring Bar carved, add from \$1 00 to \$2 00 per set according to finish. If desired with two Reaches add 50 cents per set.



No. 9. Ordinary Side Spar Gearing.



No. 10. Express Wagon Gearing.

Finished, complete......\$8 00 per set.



No. 11. Grocery Wagon Gearing.

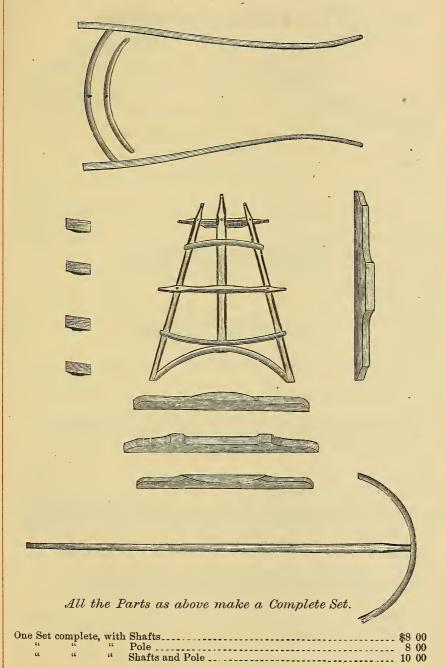
Single	Reach	and two	Spring	Bars,	$\mathbf{common}_{}$	\$6	00	per set.
"	"	"	"	"	select	6	75	"
Double	"	"	"	ш	common	7	00	
"	"	"	44		select	7	75	"



No. 12. Bent Reaches.

1	in. thick	, Forest,	for	${\bf Drop\text{-}front}$	Phaetons	\$ 6	$00~{\rm per}$	dozen.
1	"	Select	"	"	"	9	00	"
11/4	í "	Forest	"	Cabriolet		13	50	44
11/4	1 "	Select	"	"		18	00	u

FINISHED PLATFORM GEARING.



Parts for Wagon, in the Rough.

4 Wagon Stakes.	Oak	\$0 15 per set.
	" Sawed	
2 Front "	" "	30 "
2 Tongue "	ш ш	30 "
1 Sway Bar	" "	15 each.

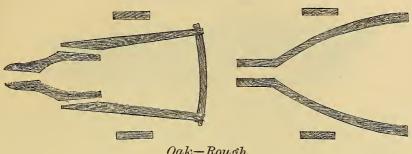
Unfinished Buggy Gearing, in Rough-Second Growth.

Bent Axle Beds. Hickory	\$1	00]	per pair.
Straight Axle Beds. " 2 in.		30	each.
		40	"
		60	u
Single Reaches		30	ш
Shaft Bars		30	"
Spring "		25	44
Head Blocks		25	"
A Set of 6 pieces, as follows: 2 Axle Beds, 1 Reach, 2 Spring Bars,			
1 Head Block	. 2	00	per set.
Add 1 Shaft Bar for 7 pieces	2	25	"

Unfinished Buggy Gearing, in Rough-Forest Timber.

Bent Axle Beds.	Hickory	· · · · · · · · · · · · · · · · · · ·	\$0 50	per pair.
Straight Axle Bed	ls. "	2 in	25	each.
	"	3	25	16
	"	4	30	"
Single Reaches	"	\ 	15	er.
Shaft Bars	"		20	. "
Spring "	"		15	"
Head Blocks	££		10	"
A Set of 6 pieces	s, as foll	ows: 2 Axle Beds, 1 Reach, 2 Spring Bars,		
1 Head Block			1 25	per set.
Add 1 Shaft Bar	for 7 p	ieces	1 50	"

WAGON GEARING.



Oak-Rough.

Consisting of the following:

2 Tongues	Hawns	or	Braces)		
2 Front	44		"				
2 Hind	"	or	Reach	Braces	Eleven pieces \$:	1 25	per set
1 Sway Ba	ir				,		
4 Stakes					j		
			/				

Oak Sand Boards-Rough.

Sizes:	2	×	4	×	4	feet	20	cente	anah
46	9		A		4	41	~0	COIIUD	Caci.
	ಲ	X	4	X	4	"	25	66	44
							20		

Oak Bolsters-Rough.

Sizes:	8	X	4	X	4	fee	t	25	cents	each
44	917		41/					~0	COILOD	Cacii.
	0/2	×	41/2	×	4			30	66	66
"	917		E-		4			- 0		
	0/2	X	9	×	4			40	64	66
4.4	, ~		~					10		
**	4	X	9	X	4	44		50	66	44
								-0		



Oak Reach-Rough.

Sizes:	2	×	4	×	8	feet	20	cents	each
44	2	×	4	X	10		40	"	"
	2	×	4	×	12				



Ash Tongue-Rough.

Size: $2 \times 4 \times 4 \times 4 \times 12$	feet	75 cents	each.
--	------	----------	-------



Hickory Axle-Rough.

Sixes:	3	×	4	×	6	fee	t	\$1	25	ner	nair
"	31/6	×	41/2	x	6	"		1	50	per	"
"	1/2		5/2	0	ĕ	"		1	20		
									75		
••	4	X	6	X	6	••		2	00		"

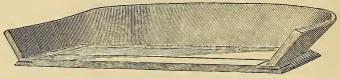
BUGGY SEATS.



Graham's Patent Sheet Iron Seat.

Measure from outside to outside on bottom, to get size.

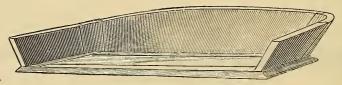
Length.	Width.	Price each.	Length.	Width.	Price each.		
2 ft. 1 in 2	16 in. 16 16 16 16 16	\$3 50 3 50 3 50 3 50 3 50 3 50	2 ft. 10 in 2 11 3 3 2 3 4 3 6	16 in. 16 16 16 16 16	\$3 50 3 50 3 50 3 50 3 50 3 50 3 50		



Solid Bent Board Seat.

Measure the under side of Frame for the size.

Leng	th.	Width.	Price each.	Leng	th.	Width.	Price each.
2 ft. 6 i 2 7 2 8 2 9 2 10	n	16 in. 16 16 16 16	\$3 00 · 3 00 3 00 3 00 3 00	2 ft. 11 3		16 in. 16 16 16 16	\$3 00 3 00 3 00 3 00 3 00 3 00



Pieced Back Seat.

Measure the under side of Frame for the size.

Length.	Width.	Price each.	Length.	Width.	Price each.		
2 ft. 6 in 2 7 2 8 2 9 2 10	16 in. 16 16 16 16	\$2 50 2 50 2 50 2 50 2 50 2 50	2 ft. 11 in 3 3 2 3 4 3 6	16 in. 16 16 16 16 16	\$2 50 2 50 2 50 2 50 2 50 2 50		

BUGGY SEATS.



Solid Bent Board Seat, with Handles.

Measure the under side of Frame for the Size.

Length.	Width.	Price Each.	Length.	Width.	Price Each.
2 ft. 6 in. 2 7 2 8 2 9 2 10	, 16 in. 16 16 16 16	\$3 25 3 25 3 25 3 25 3 25 3 25	2 ft. 11 in. 3 2 3 4 3 6	16 in. 16 16 16 16	\$3 25 3 25 3 25 3 25 3 25 3 25



High Back Seat.

With High Back, add \$12 00 per dozen.



Square Cornered Seats.

Measure the under side of Frame for the Size.

Length.	Width.	Price Each.	Length.	Width.	Price Each.
2 ft. 6 in. 2 7 2 8 2 9 2 10	16 in. 16 16 16 16	\$2 50 2 50 2 50 2 50 2 50 2 50	2 ft. 11 in. 3 3 2 3 4 3 6	16 in. 16 16 16 16	\$2 50 2 50 2 50 2 50 2 50 2 50

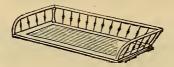
Used for Express, Grocers', Sewing Machine, and Truck Wagons, where they are liable to have hard usage. If made to order, varying from the usual width and involving extra cost, a special price will be charged. Can also furnish Malleable Iron Handles for all board Seats; if desired, Japanned ready for use.



Finished Square Seat.

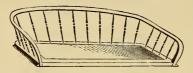
Price _______ \$1 50

BUGGY SEATS.

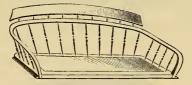


Spindle Seat, Square Corners.

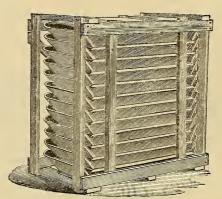
With Corner Posts and Square Back Corners, unfinished for trimming, 35 in. and less in length, 16 in. wide \$30 00 per dozen. Seats more than 35 in. long, add for each additional inch 50 "



Spindle Seat, Bent Rail.



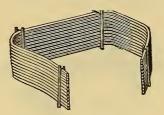
Spindle Seat, Extra Back.



Seats as Packed for Shipping.

One dozen Seats can be packed for shipping as shown in above illustration, taking up but little room, and will weigh, including the crate, from 160 to 175 pounds.

SEAT RAILS.



Bent Whole.

Oak,	% in.	Square	9	\$5	50 per	dozen.
Ash,	7 ⁄8	"		6	50	"
Hickory	,7/8	"		9	00	"

If desired larger than % in. square, an extra charge will be made.

The experience of carriage makers has been, that a spliced seat rail almost invariably gives way after being used awhile, and the above being bent in one piece entirely avoids that annoyance. Each Rail is marked the size of the Seat Frame for which it is intended, allowing for the ordinary flare. The Rail is intended to flare beyond the frame, 1½ in. on each end, and 3 in. at the back on all Seats except for standing Top Work, and on such work should be no longer than the frame.

When ordering, care should be taken to mention the size of the Seat they are intended for.



Seat Back, Bent Corners.

Excelsior or Pieced Back	\$1	25	each.
Hubbell's Solid Bent Back	1	25	"

Packed 3 in a Bundle.

Seat Backs should be kept dry, and should be piled upside down, as the weight of the pile prevents the arms from spreading.



Bent Seat Arms.

Oak,	% in.	Square	 \$2	25	per dozei	pairs.
Ash,	1/8	"	 3	25	"	"
Hickory.	7/0	44	 4	50	"	44

LAZY BACKS.



Improved.

Above is an improvement upon the old method of making Lazy Backs. The arms are tenoned into the back, instead of lapping them on the outside, and as made will stand double the strain of the old style. Are measured from outside to outside of the arms. When ordering, always state the outside measure.



For Iron Seats.

Above are for Iron Seats and all Swell Back Seats, and curve outward at the back to suit the rounding part of such Seats.



Pole Eveners.

Hickory,	finished,	$1\frac{1}{4} \times 2\frac{1}{4}$ in.	Common	\$2	50	per dozen.
"	"	$1\frac{1}{4} \times 2\frac{1}{4}$	Select	2	75	"
"	"	$1\frac{3}{8} \times 2\frac{1}{2}$	Common	2	50	"
"	"	$1\frac{3}{8} \times 2\frac{1}{2}$	Select	2	75	**

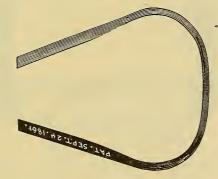
POLE CIRCLES.



Finished.

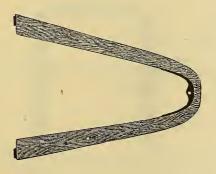
Finished Circles	3	\$2	50 p	er dozen.
Unfinished "	***************************************	1	25	46

BENT HAWNS.



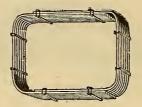
Front.

Wagon Hawns,	Front		\$1	00	per	set.
--------------	-------	--	-----	----	-----	------

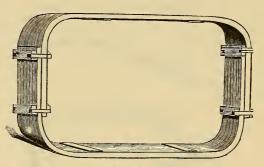


Hind.

BENT BOWS.

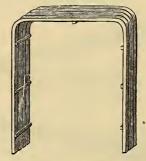


Buggy Bows.



Short Buggy Bow,

TO BE USED WITH THE TUBULAR BOW SOCKETS.

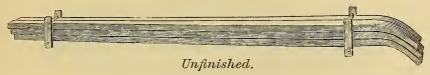


Wagon and Express Bows.

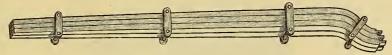
Round '	Гор,	5	pieces	to a	set-Ash	or Oak.	 \$ 0	80	per set.
Square	"	5	"	60	- 44	"		80	"
Express	,	4	"	"	46		 1	00	44

BUGGY POLES.

SINGLE AND DOUBLE BENT HEEL.

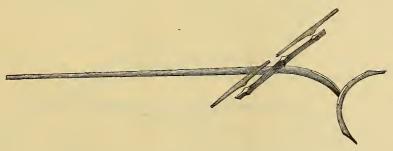


Single	Dont	шоо		77	(10,000,000,000		17/	03/		ø.F	٥٥	non donon
				∠\	Сошщоп	l	 1/8 X	278	ш,			per dozen.
"	44	46		\mathbf{X}	44		 $2 \times$	21/2		5	00	**
"	"	44			Select					6	50	
44	44	44		XX				213		6	50	66
"	44	44		\overline{XX}	"		2 ×	23/		9	00	44
44	66	44		XX	44		2 ×	3		9	00	**
66	"	66	X	XX						9	00	cc .
44	44	44	X							9	00	44
"	44	44	В							12	00	44
"	44	44		44	"	,	 2 ×	21%		12	00	"
Double	44	44		XX	Select		 1%×	23%		9	00	46
44	"	4.6								9	00	44
44	66	44	X							11	00	
			X	XX	4.	**		21/2		11	00	**



Finished with Cross Bars.

Single	Bent	Heel	1	XX Select	· · · · · · · · · · · · · · · · · · ·	1 %	$4 \times 2\frac{3}{8}$	in. \$12	00	per dozen.
	66	"		XX "		2	$\times 2\%$	12	00	" "
46	66	44		XXX Extra	Select	1%	imes 2%	15	00	44
"	44	6.6		XXX "	"				00	44
Double	"	"		XXX "	"				00	44
"		"		XXX "	"					"



Finished with Whiffletrees, Evener and Neck Yoke.

Complete	for	Buggies, Single Bend	\$2	50	each.
	"	Road Wagons "	2	50	44
14	"	Skeleton "	2	50	66
46	44	Buggies, Double Bend	2	75	66

SHAFTS.

BENT AND STRAIGHT HEEL.



Unfinished.

Buggy.									
Straight H	leel, XX Select, $1\frac{3}{8}$ ×	1% in	· · · · · · · · · · · · · · · · · · ·	. \$5 00	per dozer	pairs.			
		EXPRE	22						
Straight F	leel, XX Select, 1% ×			\$5.00) ner dozer	naire			
Etting It	1001, 1211 201000, 178 A	~/4		- ψο σ	per dozer	paris.			
		Buggy	7.						
Bent Heel	X Common,	$1\% \times 1\%$ in	n	\$5 00	per dozen	pairs.			
" "	X "	$1\frac{1}{2} \times 2$		5 00	, "	• "			
	XX Select,	$1\frac{3}{8} \times 1\frac{7}{8}$		6 50	"	"			
11 11	XX "	$1\frac{1}{2} \times 2$		6 50	"	66			
11 11	XXX Extra Select,	$1\frac{3}{3} \times 1\frac{7}{3}$		9 00	"	44			
	XXX " "	$1\frac{1}{6} \times 2$		9 00	, , ,	46			
	Second Growth	$1, 1\% \times 1\%$		12 00	"	44			
	Š " "	$1\frac{1}{6} \times 2$		12 00	, , , ,	44			
	♦ Black Hickory	$1\% \times 1\%$		12 00	"	44			
	Ŏ " "	$1\frac{1}{2}\times2$		12 00		"			
" "	Best Second Growth			18 00		u			
		$1\frac{1}{2} \times 2$		18 00		"			



Adams' Express Shafts.

DOUBLE BEND AT BACK, AND COUPE BEND FORWARD.

Second	Growth	Ash,	unfinished,	$1\frac{3}{4}$	$\times 2\frac{1}{4}$	in. at	Bar	\$42	00	per dozen pairs.
"	"	"	"	2	$\times 2\frac{1}{2}$		"	45	00	· " "
44	"	"	"	2	$\times 3$		"	48	00	11 11



Coupe Shaft. No. 1.

Coupe Shaft. No. 2.

Ash, unfinished,	Common \$20 00 per	dozen pair	s.
	Select 23 00	u * u	
Hickory, "	Common 23 00 Select 25 00		
	Select 25 00		
Finished Front	of Cross Bar, add	دد دد	
No. 1 Coupe Sha	aft is for low Forward Wheels, from 2 ft. 8 in. to 3 ft	. 2 in.	
2 " "	" ordinary " " 3 4 " 3	10	

SHAFTS,

WITH CROSS BARS.



· Finished.

Buggy.

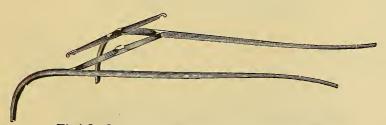
		l, XX s			13/8	×	1%	in	\$12	00	per	dozen	pairs.
"		XX										"	""
"		XXX		Select,								"	"
"	"	XXX	"	"	11/2	×	2		15	00		"	44
66	"	Black	Hicko	ory,	13/8	×	1%		18	00		44	44
44	"	"	"		11/2	×	2		18	00		44	"
66	44	Best	Second	Growth,	13%	×	1%		24	00		44	44
44	46	"	"	" ′	11/2	×	2					"	44



Wagonette Shafts.

COUPE BEND FORWARD AND BUGGY BEND AT BACK.

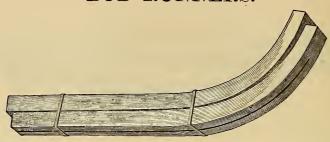
Hickory,	Unfinishe	d, Common	\$25	00	per	dozen	pairs.
"	"	Select	28	00	•	"	
"	Finished,	Common	30	00		.4	44
46	"	Select	33	00		44	66



Finished, with Cross Bar and Whiffletree.

Complete,	for	Buggies	£ 1	50	ner nair
"	"	Road Wagons	1	50	u pari.
"	44	Skeleton Wagons.	1	50	"

BOB RUNNERS.



Bent Solid.

1½ in.	Tread,	2 in.	deep	p	\$1	25	per set.
1½	"	$2\frac{1}{4}$	"		1	35	"
2	44	$2\frac{1}{2}$	46		1	50	"
2	"	$2\frac{3}{4}$	44		1	60	66
2	"	3	"		1	75	44
2	"	3½	"		2	00	"
2	"	4	"		2	25	"
$2\frac{1}{4}$	"	$4\frac{1}{2}$	"		2	75	"
21/4	"	5	"		3	25	44

LONG SLEIGH RUNNERS.

1½ in. d	leep		\$0	75	per set.
1¾	"			85	"
2	44		1	00	"
$2\frac{1}{4}$	"		1	25	46
$2\frac{1}{2}$	66		1	35	**
$2\frac{3}{4}$	44		1	40	44
3	"	***************************************	1	50	"
31/2	"	***************************************	1	75	"
4	44		2	00	"
$4\frac{1}{2}$	"		2	15	ш
5	46	***************************************	2	25	"

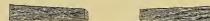
BOB SLEIGH GEARINGS.



Saddle.



Roller.



Knees.



Beams.



Raves.



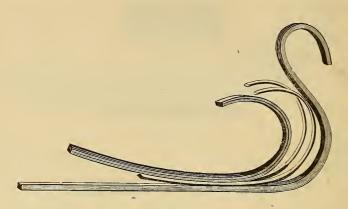
Reach.



Bob Sleigh Bench.

BENT CUTTER STUFF.

INCLUDING RUNNERS, RAVES AND FENDERS.

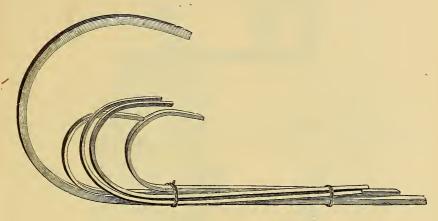


Portland Body.

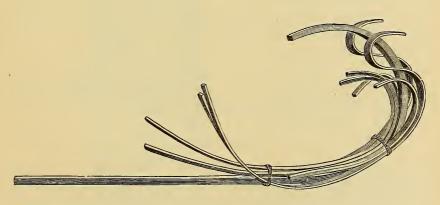
For 1 Seat	\$1 75 per set.
Cutter Runners.	
1 ×1¼ in. 1½ ×1½	
Cutter Raves.	
Wide, for Square Cutters Ordinary, " " Swell "	. 50 " "
Cutter Fenders.	
For Square Cutter	
Cutter Knees and Beams.	
Straight and Rough	50 cents per set.
Cutter Arm Pieces.	

BENT CUTTER STUFF.

INCLUDING RUNNERS, RAVES AND FENDERS.



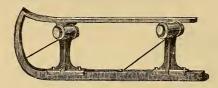
Square Body.



Swell Body.

RUNNER ATTACHMENTS.

FOR WHEELED VEHICLES.



For Buggies.

The only device yet produced strong enough, practical and cheap. This style Runner is adapted to buggies that do not have gear longer than 5 feet.



For Express Wagons.

Above will fit any iron axle wagon desired, and is adapted to all styles of express wagons, milk wagons, grocery wagons, bakery wagons, market wagons and business wagons of all kinds.

The $3\frac{1}{4}\times10$ Skein Wagon being the size mostly used at present time for farm wagons, they are only made to fit wagons with this size Skein.

CONSTRUCTION.

They are constructed by means of two cast knees on one runner. These knees terminate in a long base, with flanges on either side, to which the runner with steel shoe is firmly bolted. The socket of the knee is fitted with a solid wooden hub or plug; this hub is left long, so it can be fitted to any axle desired, by sawing off the hub to the correct length, then bore a hole through the exact size to fit the axle desired. A rave extends from the nose of the runner, which is bolted to each knee, making it not only strong and durable, but stylish.

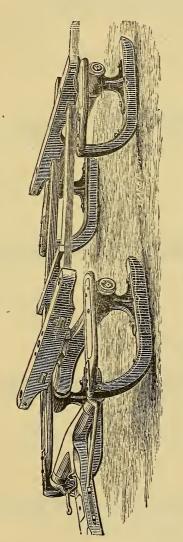
For shipping, we leave the hind knee adjustable, so it can be set to fit the gear of the buggy it is desired to attach it to; then bolt the knee firmly and paint to match the color of the gearing.

The feature of converting buggies into sleighs is at once appreciated by everybody in cities and large towns, where sleighing is of but short duration. They make a very stylish sleigh at comparatively no expense, and require no extra storage room during the summer season or when not in use.

RUNNER ATTACHMENTS.

FOR WHEELED VEHICLES.

\$25 00 per set.



Oviatt Patent Bob Sled.

No. 2 Size

The above has been in use several years and has proven to be a very superior Sled, combining the most valuable improvements. Each Runner adjusts itself to the most uneven and rough ground, without interfering with the motion of the other. They have chilled Shoes, which are very durable, and do not stick to bare places, and being wide on the The whole Sled is so arranged that it can be taken apart, and stored away in a small space. The length of the Sled can be adjusted as desired, by means of an extension Reach. bottom do not cut through light snow.

POLISHED.



Shaved Axe Handle.

Extra.	Oval	\$4	00	per dozen.
	Octagon			
	Oval			



Turned Axe Handle.

Second Growth	\$3	50	per dozen.
Extra			•
No. 1	2	50	"



Double-bitted Axe Handle.

Extra.	Turned,	34	and	36	in	\$3	00	per dozen.
No. 1.	"	34	"	36		2	25	"
2.						1	75	"



Broad Axe Handle.

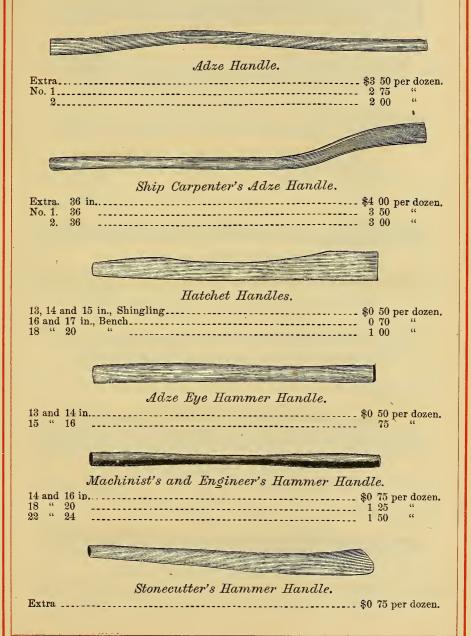
Extra	\$4	50	per dozen.
No. 1	3	50	"



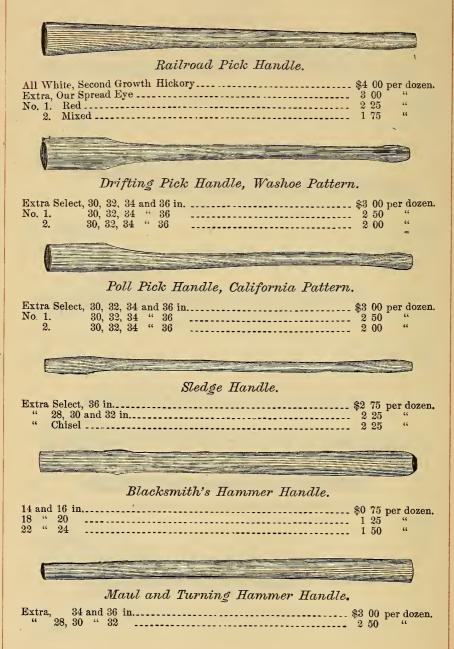
Spanish Axe Handle.

Extra.	36 i	in	\$3	50	per dozen.
No. 1.	36		3	00	"
2.	36		2	50	"

POLISHED.



POLISHED.

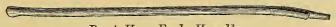




A. 1. XX. Hay Fork Handles-in Square Bundles.



\mathcal{N}_{ϵ}	o. 2. Hay	y Fork	c Handi	les-in	Round Bur	ndles.
4 ft	\$	1 30 per	dozen.	5½ ft		\$1 65 per dozen.
$\frac{41}{2}$		1 40	**			
5		1 50	44	7		2 50 "



Bent Hay Fork Handles.

Same lengths as Nos. 1 and 2 _____ extra, \$0 25 per dozen.



5½ ft.......\$1 40 per dozen. 6 ft................\$1 50 per dozen.

Bent Manure Fork Handles.

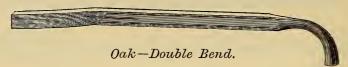
Bent Shovel or Spade Handles.

Shovel......\$2 50 per dozen. \$pade...........\$2 50 per dozen.



PLOW HANDLES.





Mould Board.

CULTIVATOR HANDLES.

Straight, $1\frac{1}{4} \times 2 \times 3\frac{1}{2}$	ft. to 4 ft	\$0 10 each.
" 1½ × 2½ × 3½	" 4	12 "
	3½ ft. to 4 ft.	
	8½ "4	

To get the length, measure from end to end around the back.

PLOW BEAMS.



Oak, in Rough.

For	Stirring	Plows,	5	ft. 6 in.	long\$0	60	each.
"	Breaking	; "	6		"	75	"

PLOW ROUNDS.

Hickory,	6 in	. to 2	4 in. l	long.	 \$2	50	per hundred.
Oak	6	" 2	4	**	 1	75	**

LUMBER.

FOR WAGON AND CARRIAGE MAKERS' USE.

$Oak\ Plank.$
Common Dry
Hickory Plank.
Common Dry
$Ash\ Plank.$
Common Dry
White Wood.
Common Dry
Bass Wood.
Common Dry
Harrow Lumber.
Clear and Dry, cut to sizes
Usual sizes as follows: $2\frac{1}{4} \times 2\frac{1}{4} \times 10 \text{ ft.} \mid 2\frac{1}{2} \times 2\frac{1}{2} \times 12 \text{ ft.} \mid 3 \times 3 \times 14 \text{ ft.} \mid 2 \times 1 \times 12 \text{ ft.} \mid 4 \times 1\frac{1}{2} \times 12 \text{ ft.}$
All Lumber can be dressed as follows:
One side

SPOKES.

TABLE OF WEIGHTS IN POUNDS PER SET.

Forest Hickory.

% 1 11/4 11/4 13/4 11/4 15/4 13/4 13/4

Dizes	74	/8	1	1/8	1/4	1/8	1/2	1%	1/4	1/8	2 . III.	
XX	13	17	19	23	30	35	37	40	45	51	55	
XXX Select Mixed	16	19	22	27	33	38	41	44	48	55	59	
XXX "Red	18	21	24	29	35	40	43	46	50	57	61	
XXX Ex. " White	22	25	28	33	39	44	47	50	56	65	69	
XXX " " Mixed	19	22	25	30	36	41	44	47	53	60	64	
XXX " " Red	22	25	28	33	39	44	47	50	56	63	67	
Second Growth Hickory.												
g:								45/	497	17/	0 .	
Sizes	34	%	1	1½	114	1%	11/2	15%	134	1 1/8	2 in.	
Select	24	27	30	35 or	41	46	49	52	58	65	69	
Ex. " Mixed	26	29	32	37	43	48	51	54	60	67	71	
w wite	28	31	34	39	45	50	53 *	56	62	69	73	
			For	rest (Tak.							
Sizes 1½ 15% 13%	1 1%	2	$2\frac{1}{8}$	21/4 23	8 21/2	25%	$2\frac{3}{4}$	27/8	3	31/4	3½ in.	
XX 33 36 40		45	50	56 64		82	87	90	98	120	128	
XXX		47	53	59 67	7 77	85	90	94	104	126	134	
XXX Select 40 43 46	49	52	58	63 71	82	90	96	100	110	134	144	
XXX Ex. " 43 46 49	52	55	62	66 - 74	86	94	100	105	115	140	150	
		Seco	To 17.	Grou	u+15 1	Qa Ic						
Q1 = 41/45/40												
Sizes 1½ 15% 13½		2	21/8		$\frac{3}{8}$ $\frac{21}{2}$		23/4	2%	3	$3\frac{1}{4}$	$3\frac{1}{2}$ in.	
Select 41 45 51		62	68	72 80		98	103	109	118	143	155	
Ex. " 44 48 53	60	64	71	75 83	3 95	103	108	113	123	149	160	
Table, Giving Dimensions.												
Size of Spokes 34	<i>7</i> ⁄8 ⋅	1	$1\frac{1}{8}$	$1\frac{1}{4}$	$1\frac{3}{8}$	1½	$1\frac{5}{8}$	$1\frac{3}{4}$	$1\frac{7}{8}$	2	$2\frac{1}{8}$ in.	
Thickness of Band, 5/8	11 16	$\frac{3}{4}$	$\frac{13}{16}$		15 16	1	1_{32}^{1}	$1\frac{1}{16}$	11/8	11/8	$1\frac{3}{16}$	
Width of Tips $\frac{11}{16}$	7/8	$\frac{15}{16}$	1	$1\frac{1}{16}$	11/8	$1\frac{5}{32}$	$1\frac{3}{16}$	11/4	11/4	11/4	$1\frac{5}{16}$	
Thickness " 5/8	$\frac{11}{16}$	3/4	$\frac{13}{16}$	%	15	1	$1\frac{1}{32}$	116	11/8	$1\frac{1}{8}$	1 3 6	
		$1\frac{3}{4}$	13/4	2		2	2	$2\frac{1}{4}$	21/4	21/2	21/2	
Thickness " 3/8	3/8	$\frac{7}{16}$	1/2	$\frac{17}{32}$	9	5/8	$\frac{21}{32}$	3/4	$\frac{13}{16}$	$\frac{13}{16}$	27	
Shoulder	$\frac{5}{32}$	32	32	$\frac{3}{16}$	$\frac{3}{16}$	$\frac{3}{16}$	3	372	$\frac{7}{32}$	7 3 2	7 3 2	
Length of Face4	4	$4\frac{1}{2}$	$4\frac{1}{2}$		$4\frac{3}{4}$	5	5	5	514	$5\frac{1}{4}$	$5\frac{1}{2}$	

6 Above Weights and Dimensions are given for Dry Timber.

 $2\frac{5}{8}$

 $1\frac{7}{16}$

13/4 17/8 2

32 32

23/4 21/8 3

3

 $1\frac{1}{16}$ $1\frac{1}{16}$

61/4 61/2

 $1\frac{1}{2}$ $1\frac{9}{16}$ $1\frac{5}{8}$ $1\frac{11}{32}$ $1\frac{11}{16}$ $1\frac{3}{4}$

 $2\frac{1}{16}$ $2\frac{1}{8}$

 $1\frac{5}{32}$

32

 1_{16}^{7} $1\frac{1}{2}$ 1_{16}^{9} $1\frac{5}{8}$ $1_{\frac{11}{32}}^{11}$ $1_{\frac{11}{6}}^{11}$ $1\frac{3}{4}$

11/8

 $\frac{9}{32}$

 $6\frac{3}{4}$

31/4

31/8 31/4 31/2

31/4 33/8 33/8

 $2\frac{3}{16}$ $2\frac{1}{4}$

13 114

 $\frac{5}{16}$

3¾ in.

113

 $2\frac{3}{8}$

113

 $3\frac{3}{8}$

 $1\frac{5}{16}$

1 E

23/8 21/2

 $1\frac{1}{2}$

 $1\frac{3}{8}$ $1\frac{5}{16}$

 $5\frac{3}{4}$

 $1\frac{5}{16}$ $1\frac{3}{8}$

 $1\frac{3}{8}$

 $2\frac{5}{8}$ $2\frac{5}{8}$ $2\frac{7}{8}$ 3

 $\frac{29}{32}$ $\tfrac{15}{16}$ $1\frac{1}{32}$

1/4 1/4 1/4

 $5\frac{3}{4}$

Size of Spokes 21/4

Thickness of Band.... 14

Width of Tips..... $1\frac{1}{16}$

Thickness " 11/4

Length of Tenon 25%

Length of Face..... 5½

" ---- 7/8

Thickness

FELLOES.

TABLE OF WEIGHTS IN POUNDS PER SET.

Black Hickory

			Diac	W 1100	Kory.			
Sizes 1	11/8	11/4	13/8	11/2	15%	$1\frac{3}{4}$	1%	2 in. square.
Extra Select, 30	30	45	50	60	70	80	90	105 pounds.
Sizes					11/8	11/4	13%	1½ in. square.
Sulky						25	30	30 pounds.
		Seco	nd G	rowth	Hick	cory.		
Sizes 1	11/8	11/4	13/8	11/2	15%	13/4	1%	2 in. square.
Extra Select, 35	35	50	55	65	75		95	110 pounds.
Sizes					11/8	11/4	1%	1½ in. square.
Sulky						30	35	35 pounds.
		S7	nell B	Bark 1	Ticko	ry.		
Sizes1	11/2	11/4	1%	11/2	15%	13/4	1%	2 in. square.
Select 25								98 pounds.
Sizes						$1\frac{1}{4}$	13%	1½ in. square.
Sulky						20	25	25 pounds.
				Oak.				
Sizes	1½	15%	1¾	1 1/8	2	21/8	$2\frac{1}{4}$	$2\frac{1}{2}$ in. square.

51265172	1 %	1/4	1/8	N	~78	~74	~72	in. square.
Select 55	65	75	85	95	105	110	115	pounds.
Sizes	×2 13	4×21/4	1%:	× 21/8	2×2	1/4	$2 \times 2\frac{1}{2}$	
Select 85	j .	95	10	00	105	5	110	pounds.
Sizes					2	×3 ar	d 2×4	
Cart Felloes			 -			70	90	pounds.

BUGGY SHAFTS.

WEIGHT PER DOZEN.

Sizes1	3%×2	$1\frac{1}{2} \times 2$	$1\frac{1}{2} \times 2\frac{1}{4}$	$1\frac{5}{8} \times 2\frac{1}{4}$	$1\frac{3}{4} \times 2\frac{1}{4}$	
Select Hickory		180	230	240	250	pounds.
Extra Select Hickory	165	185	235	245	260	"
Black "	170	190	240	250	270	΄ ι
Second Growth "	180	200	250			

EXPRESS SHAFTS.

WEIGHT PER DOZEN PAIRS.

Sizes	$1\frac{3}{4} \times 2\frac{1}{4}$	$1\frac{3}{4} \times 2\frac{1}{2}$	$1\frac{7}{8} \times 2\frac{3}{8}$	$2 \times 2\frac{1}{2}$	$2 \times 2\frac{3}{4}$	2×3
Select	250	270	270	315	335	350
Extra Select	260	280	280	325	345	360
Black Hickory	270	290	290	340	360	375

POLES.

WEIGHT	PER	DOZEN	

Sizes13/4 × 1	$2\frac{1}{4}$ $1\frac{1}{8} \times 2\frac{3}{8}$	$2 \times 2\frac{1}{2}$	$2 \times 2\frac{3}{4}$	2×3	$2\frac{1}{4} \times 3$	
Select Hickory 165	180	200	220 1	240	$\overline{255}$	pounds.
Ex. " " 175	195	220	240	260	275	- "
Black " 200	220	240	260	280	295	"

WHIFFLETREES.

WEIGHT PER DOZEN.

Wagon	Oval.	Select	35	Pounds.	Round.	Select		40	pounds.
		Black Hickory					Hickory		

NECK YOKES.

WEIGHT PER DOZEN.

Fancy Light, Select	- 50 Pounds.	Black Hickory	55 pounds.
" Heavy "	- 55 "	и и	60 "

DOUBLETREES.

WEIGHT PER DOZEN.

Finished, Select	140 Pounds.	Black Hickory	

CIRCLE BARS.

Select,	Weight per	dozen	45 por	ınds.
---------	------------	-------	--------	-------

SHAFT BARS.

WEIGHT PER DOZEN.

Sizes1	$.\% \times 2$	$1\% \times 2\%$	$1\% \times 2\%$	$2 \times 2\frac{1}{2}$	
Select Hickory		65	7 80 7	105 poun	ds.
Second Growth		75	90	115 "	
				110	

SPRING BARS.

WEIGHT PER DOZEN.

Sizes	$1\frac{1}{6} \times 2$	$1\% \times 2\%$
Select Hickory	$\tilde{6}0$	70 pounds.
Second Growth	. 80	90 "

HEAD BLOCKS.

WEIGHT PER DOZEN.

BUGGY REACHES.

WEIGHT PER DOZEN.

ounds.
"
•

BENT AXLE BEDS.

WEIGHT PER DOZEN.

AXLES.

WEIGHT PER PAIR.

Sizes 3 × 4	3½ × 4½	$3\frac{1}{2} \times 4\frac{1}{2}$	4×5	$4\frac{1}{2} \times 5\frac{1}{2}$
Weight 60	68	80	120	130 pounds.

BOLSTERS.

WEIGHT PER PAIR.

Sizes	3×4	$3\frac{1}{4} \times 4\frac{1}{4}$	$3\frac{1}{2} \times 4\frac{1}{2}$	4×5
Weight	35	45	55	70 pounds.

PLOW BEAMS.

Weight, each 1 Horse, 12 2 Horse, 24 3 Horse, 33 pounds.

PLOW HANDLES.

ASH TONGUES.

Sizes	$3\frac{3}{4} \times 3\frac{3}{4}$
Weight, each 45	38 pounds.

COUPLING POLES.

BOWS.

WEIGHT PER SET.

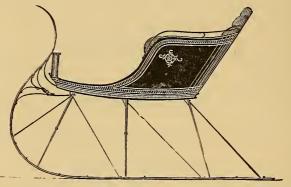
Buggy	, Extra Select	Select Ash	, four	pieces	3	3/4 × 11/4 3/4 × 11/4	•••••	15 pc	ounds.
									££
									"
Wagon	a Squar	e Top, five	pieces	3	• • • • • • • • • • • • • • • • • • • •	5/8 × 17/8		25	"
"	Round	1 "	4		· · · · · · · · · · · · · · · · · · ·	5/8 × 17/8		25	"

CUTTERS.



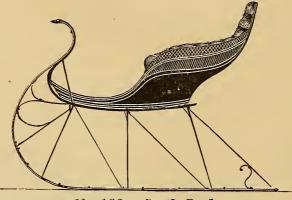
No. 130. Portland Cutter Body.

Price __________\$25 00



No. 131. Portland.

Price _____\$30 00

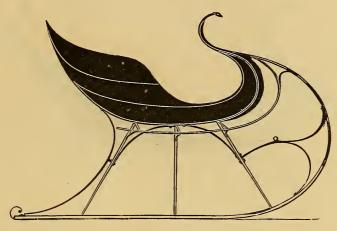


No. 132. South Park.

Price _______\$35_00

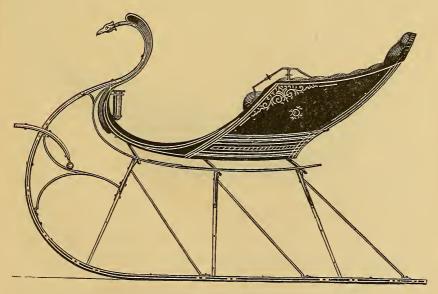
Prices given are for Wood Work only, without Irons or Shafts.

CUTTERS.



No. 133. Swell Body.

Price_____\$33 00

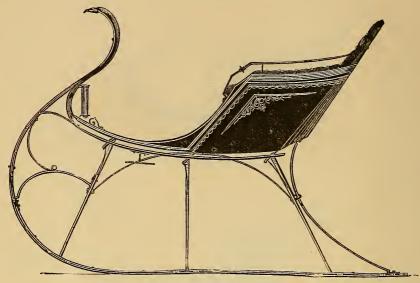


No. 134. Boston.

Price ______\$35 00

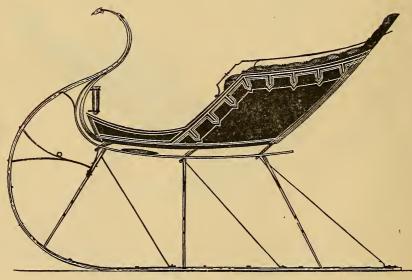
Prices given are for Wood Work only, without Irons or Shafts.

CUTTERS.



No. 135. New York.

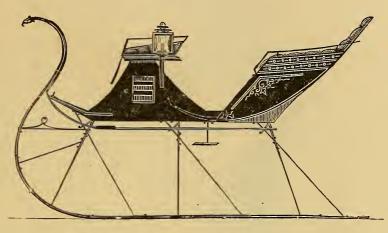
Price ______\$34_00



No. 136. Manhattan.

Frices given are for Wood Work only, without Irons or Shafts.

SLEIGHS.



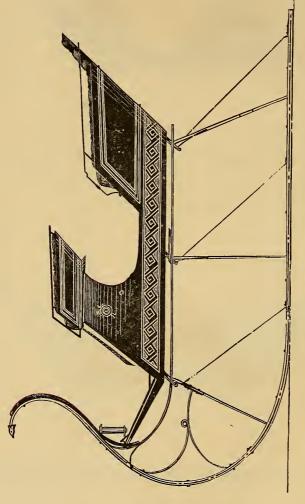
No. 137. Boulevard.



No 138. Chicago.

Prices given are for Wood Work only, without Irons, Shafts or Poles.

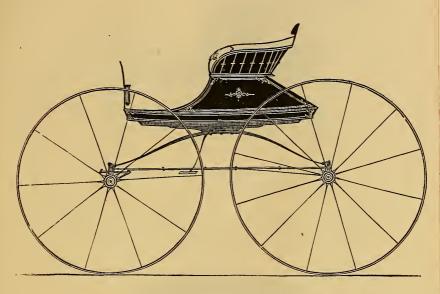
SLEIGHS.



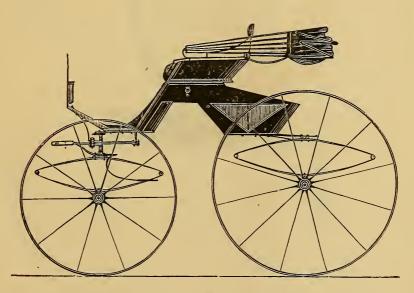
No. 139. Centennial.

Four-Passenger Sleigh, with high front Seat.

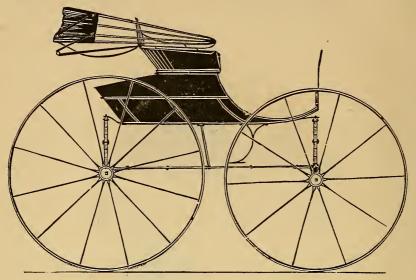
Price given is for Wood Work only, without Irons, Shafts, or Pole.



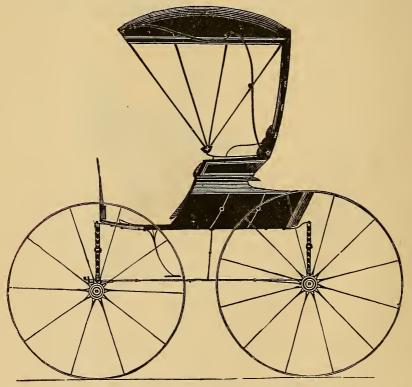
No. 140. Concord Wagon.



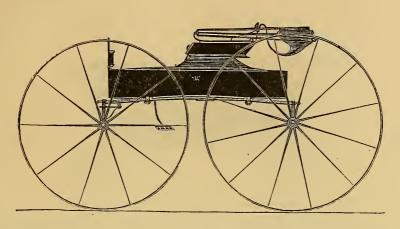
No. 141. Cut Under Coal Box.



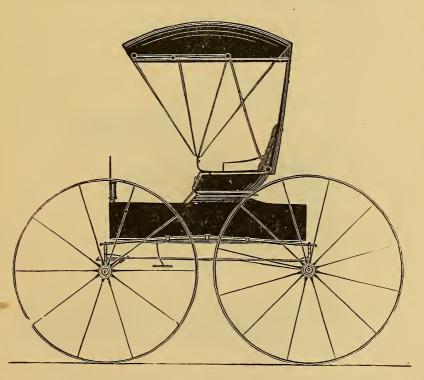
No. 142. Coal Box Wagon, Panel Sides.



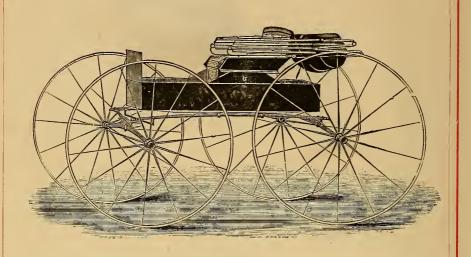
No. 143. Coal Box Wagon, Beaded Sides.



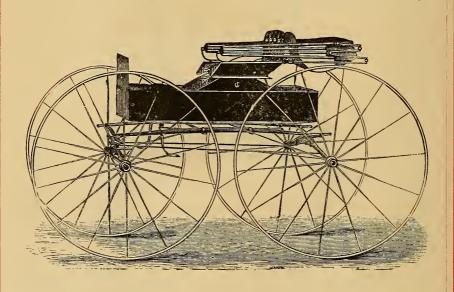
No. 148. Windsor Wagon, for One Person.



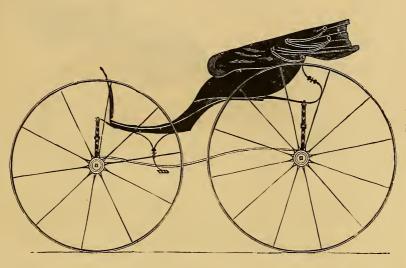
No. 149. Side Spar Trotting Wagon.



No. 150. The Morris Buggy.



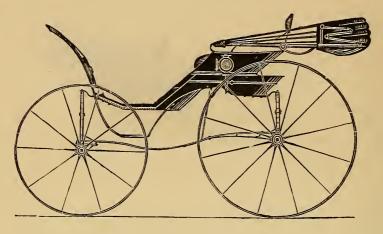
No. 151. Chamberlin's Improved Side Spar Buggy.



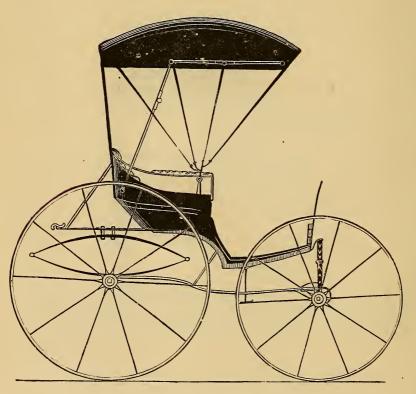
No. 144. Ladies' Phaeton.



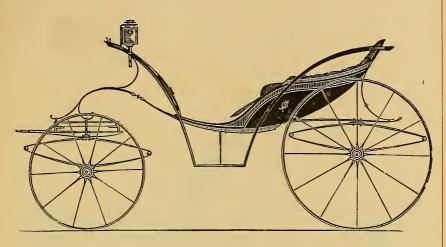
No. 145. Chicago Phaeton.



No. 146. Drop Front Phaeton.



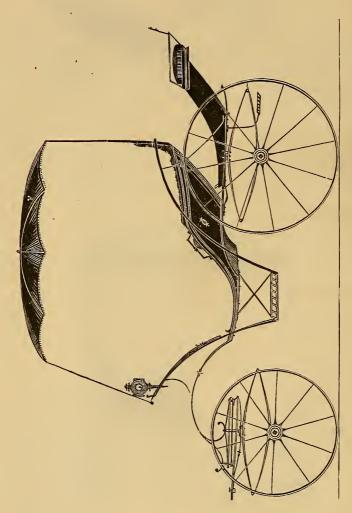
No. 147. Cincinnati Phaeton.



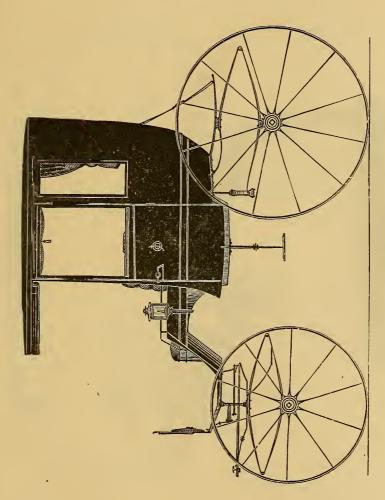
No. 152. Pony Phaeton, without Top.



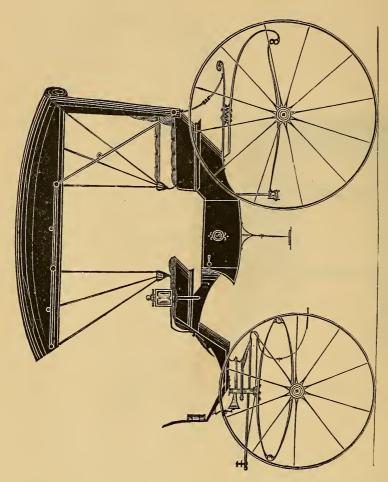
No. 153. Three-spring Phaeton, Standing Top.



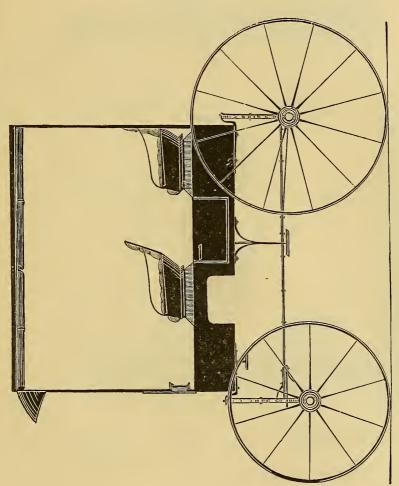
No. 154. Pony Phaeton with Rumble and Canopy.



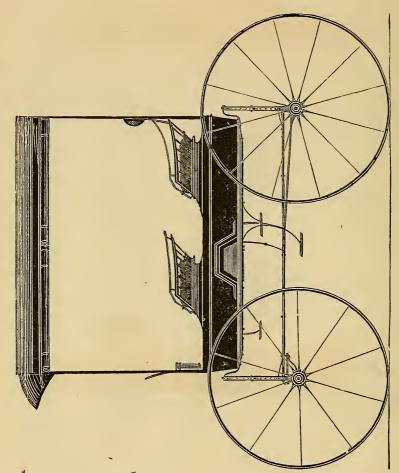
No. 155. Four-Passenger Coupe Rockuwuy.



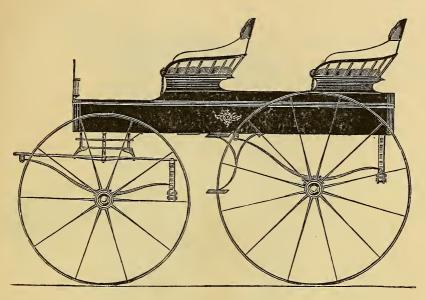
No. 156. Four-Passenger Extension-Top Phaeton.



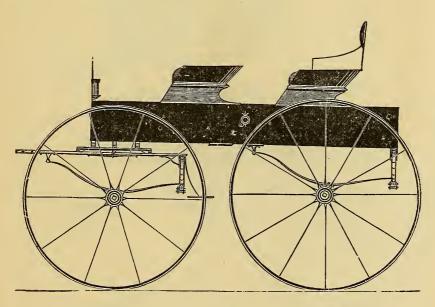
No. 157. Four-Passenger, Cut Under, Depot Wagon.



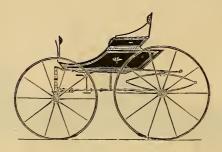
No. 158. Four-Passenger Depot Wagon.



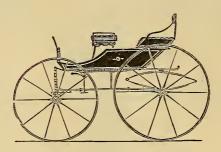
No. 159. Four-Passenger Democrat Wagon.



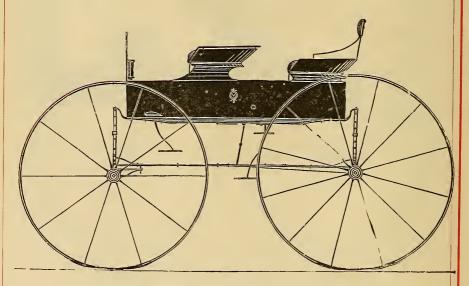
No. 160. Four-Passenger Platform Wagon.



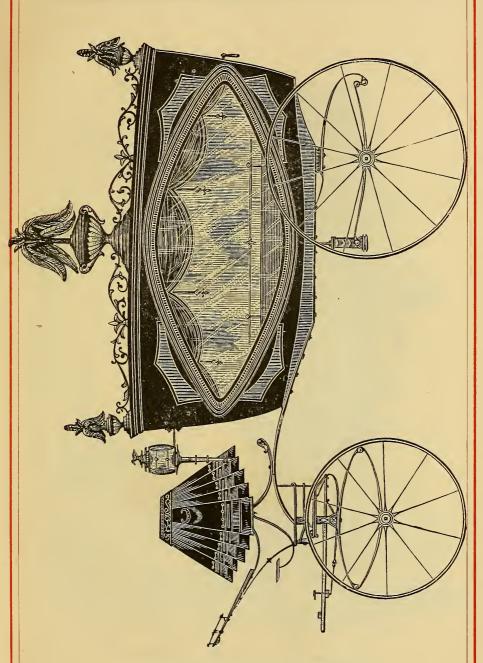
No. 161. Eureka as One Seat.



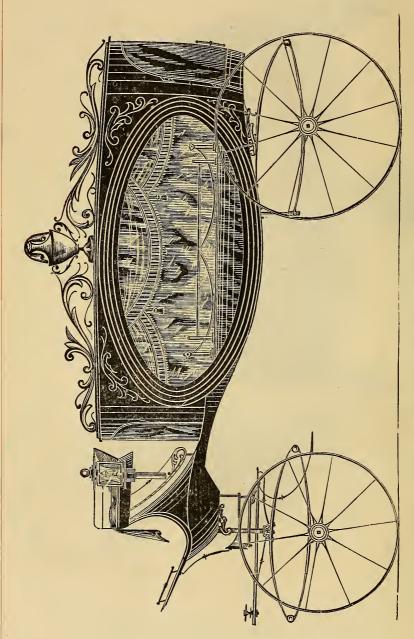
No. 162. Eureka as Two Seat.



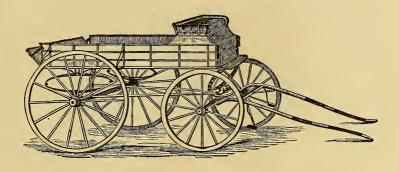
No. 163. Four-Passenger Piano Box Wagon.



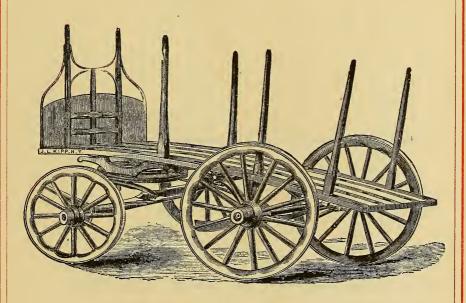
No. 164. Hearse. Elaborate Pattern.



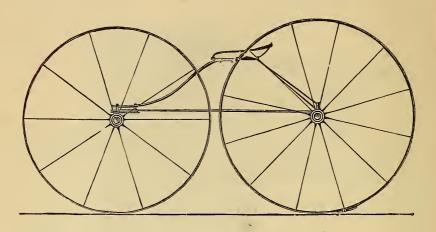
No. 165. Hearse, Elegant Design.



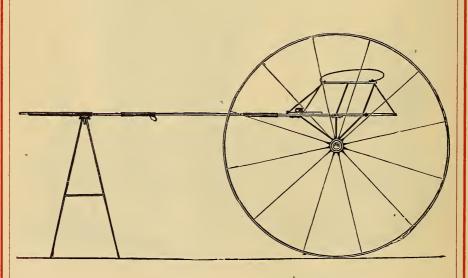
No. 166. Chicago Express Wagon.



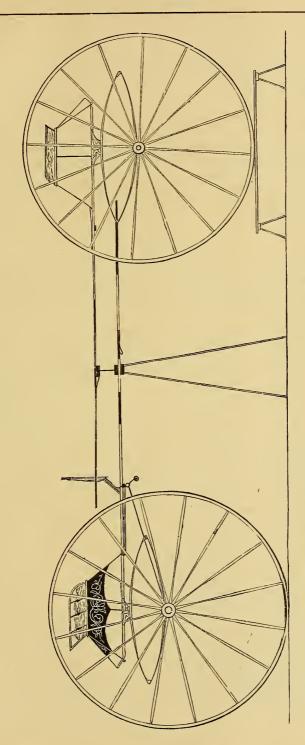
No. 167. Chicago Platform Truck.



No. 168. Skeleton Wagon.

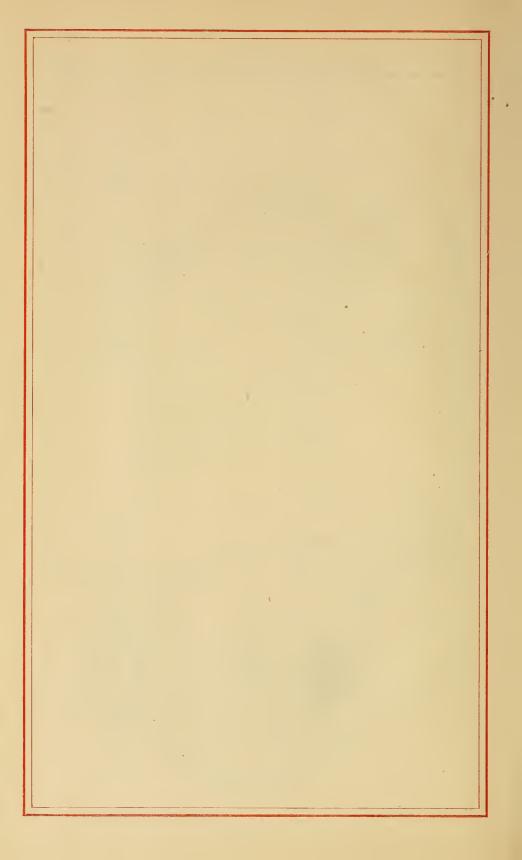


No. 169. Trotting Sulky.



No. 170. Spindle Seat, Fancy Sulky.

No. 171. Low Seat, Fancy Sulky.



APPENDIX.*

IRON.

The foreign substances which iron contains modify its essential properties. Carbon adds to its hardness, but destroys some of its qualities, and produces Cast Iron or Steel according to the proportion it contains. Sulphur renders it fusible, difficult to weld, and brittle when heated or "hot short." Phosphorus renders it "cold short," but may be present in the proportion of $\frac{2}{1000}$ to $\frac{3}{1000}$ without affecting injuriously its tenacity. Antimony, Arsenic and Copper have the same effect as sulphur, the last in a greater degree.

CAST IRON.

The process of making cast iron depends much upon the description of fuel used; whether charcoal, coke, bituminous or anthracite coals. A larger yield from the same furnace, and a great economy in fuel, are effected by the use of a hot blast. The greater heat thus produced causes the iron to combine with a larger percentage of foreign substances.

Cast iron for purposes requiring great strength should be smelted with a cold blast. Pig iron, according to the proportion of carbon which it contains, is divided into Foundry Iron and Forge Iron, the latter adapted only to conversion into malleable iron; while the former, containing the largest proportion of carbon, can be used either for castings or bars.

There are many varieties of cast iron, differing by almost insensible shades; the two principal divisions are *gray* and *white*, so termed from the color of their fracture. Their properties are very different.

Gray Iron is softer and less brittle than white iron; it is in a slight degree malleable and flexible, and is not sonorous; it can be easily drilled or turned in a lathe, and does not resist the file. It has a brilliant fracture, of a gray, or sometimes a bluish gray color; the color is lighter as the grain becomes closer, and its hardness increases at the same time. It melts at a lower heat than white iron, and preserves its fluidity longer. The color of the fluid metal is red, and deeper in proportion as the heat is lower; it does not adhere to the ladle; it fills the molds well, contracts less, and contains fewer cavities than white iron; the edges of its castings are sharp, and the surfaces smooth and convex. A medium-sized grain, bright gray color, fracture sharp to the touch, and a close, compact texture, indicate a good quality of iron. A grain, either very large or very small, a dull, earthy aspect, loose texture, dissimilar crystals, mixed together, indicate an inferior quality.

Gray iron is used for machinery and ordnance purposes where the pieces are to be bored or fitted. Its tenacity and specific gravity are *diminished* by annealing. Its mean specific gravity is 7.2.

White Iron is very brittle and sonorous; it resists the file and the chisel, and is susceptible of high polish; the surface of its castings is concave; the fracture presents a silvery appearance, generally fine-grained and compact, sometimes radiating or lamellar. When melted it is white, and throws off a great number of sparks, and its qualities are the reverse of those of gray iron; it is, therefore, unsuitable for machinery purposes. Its tenacity is increased, and its specific gravity diminished by annealing. Its mean specific gravity is 7.5.

^{*} Compiled from HASWELL and other sources.

Mottled Iron is a mixture of white and gray; it has a spotted appearance; it flows well and with few sparks; its castings have a plane surface, with edges slightly rounded. It is suitable for shot, shells, etc.

A fine mottled iron is the only kind suitable for castings which require great strength, such as beam centres, cylinders and cannon. The kind of mottle will depend much upon the size of the casting.

Besides these general divisions, the different varieties of pig iron are more particularly distinguished by numbers, according to their relative hardness.

No. 1 is the softest iron, possessing in the highest degree the qualities belonging to gray iron; it has not much strength, but, on account of its fluidity when melted, and of its mixing advantageously with old or scrap iron, and with the harder kinds of cast iron, it is of great use to the founder, and commands the highest price.

No. 2 is harder, closer grained, and stronger than No. 1; it has a gray color, and considerable lustre. It is the character of iron most suitable for shot and shells.

No. 3 is stlll harder than No. 2. Its color is gray, but inclining to white; it has considerable strength, but it is principally used for mixing with other kinds of iron.

No. 4 is bright iron; No. 5, mottled; and No. 6, white, which is unfit for general use by itself.

The qualities of these various descriptions depend upon the proportion of carbon, and upon the state in which it exists in the metal; in the darker kinds of iron, where the proportion is sometimes 7 per cent., it exists partly in the state of graphite or plumbago, which makes the iron soft. In white iron, the carbon is thoroughly combined with the metal, as in steel.

Cast iron frequently retains a portion of foreign ingredients from the ore, such as earths or oxides of other metals, and sometimes sulphur and phosphorus, which are all injurious to its quality. Sulphur hardens the iron, and, unless in a very small proportion, destroys its tenacity.

These foreign substances, and also a portion of the carbon, are separated by melting the iron in contact with air, and soft iron is thus rendered harder and stronger. The effect of remelting varies with the nature of the iron and the character of the ore from which it has been extracted; that from the hard ores, such as the magnetic oxides, undergoes less alteration than that from the hematites, the latter being sometimes changed from No. 1 to white by a single remelting in an air furnace.

The color and texture of cast iron depend greatly upon the volume of the casting and the rapidity of its cooling; a small casting, which cools quickly, is almost always white, and the surface of large castings partakes more of the qualities of white metal than the interior.

All cast iron expands at the moment of becoming solid, and contracts in cooling; gray iron expands more and contracts less than other iron.

The contraction is about $\frac{1}{100}$ for gray and strongly-mottled iron, or $\frac{1}{8}$ of an inch per foot.

Remelting iron improves its tenacity; thus, a mean of 14 cases for two fusions, gave, for 1st fusion, a tenacity of 29 284 lbs.; for 2d fusion. 33 790 lbs. For 2 cases—for 1st fusion, 15 129 lbs.; for 2d fusion, 35 786 lbs.

WROUGHT IRON.

Wrought iron is made from the pig iron in a *Bloomery Fire* or in a *Puddling Furnace*—generally in the latter. The process consists in melting it and keeping it exposed to a great heat, constantly stirring the mass, bringing every part of it under the action of the flame until it loses its remaining carbon, when it becomes mallcable iron. When, however, it is desired to obtain iron of the best quality, the pig iron should be refined.

Refining.—This operation deprives the iron of a considerable portion of its carbon; it is effected in a Blast Furnace, where the iron is melted by means of charcoal or coke, and exposed for some time to the action of a great heat; the metal is then run into a cast-iron mold, by which it is formed into a large bread plate. As soon as the surface of the plate is chilled, cold water is poured on to render it brittle.

The *Bloomery* resembles a large forge fire, where charcoal and a strong blast are used; and the refined metal or the pig iron, after being broken into pieces of the proper size, is placed before the blast, directly in contact with charcoal; as the metal fuses, it falls into a cavity left for that purpose below the blast, where the bloomer works it into the shape of a ball, which he places again before the blast, with fresh charcoal; this operation is generally again repeated, when the ball is ready for the *Shingler*.

The *Puddling Furnace* is a reverbatory furnace, where the flame of bituminous coal is brought to act directly upon the metal. The metal is first melted; the puddler then stirs it, exposing each portion in turn to the action of the flame, and continues this as long as he is able to work it. When it has lost its fluidity, he forms it into balls, weighing from 80 to 100 lbs., which are next passed to the shingler.

Shingling is performed in a strong squeezer, or under the trip-hammer. Its object is to press out as perfectly as practicable the liquid cinder which the ball still contains; it also forms the ball into shape for the puddle rolls. A heavy hammer, weighing from 6 to 7 tons, effects this object most thoroughly, but not so cheaply as the squeezer. The ball receives from 15 to 20 blows of a hammer, being turned from time to time as required; it is now termed a Bloom, and is ready to be rolled or hammered; or the ball is passed once through the squeezer, and is still hot enough to be passed through the puddle rolls.

Puddle Rolls.—By passing through different grooves in these rolls, the bloom is reduced to a rough bar from three to four feet in length, its name conveying an idea of its condition, which is rough and imperfect.

Piling.—To prepare rough bars for this operation, they are cut, by a pair of shears, into such lengths as are best adapted to the size of the finished bar required; the sheared bars are then piled one over the other, according to the volume required, when the pile is ready for balling.

Balling.—This operation is performed in the balling furnace, which is similar to the puddling furnace, except that its bottom or hearth is made up, from time to time, with sand, it is used to give a welding heat to the piles to prepare them for rolling.

Finishing Rolls.—The balls are passed successively between rollers of various forms and dimensions, according to the shape of the finished bar required.

The quality of the iron depends upon the description of pig iron used, the skill of the puddler, and the absence of deleterious substances in the furnace.

The strongest cast irons do not produce the strongest malleable iron.

For many purposes, such as sheets for tinning, best boiler-plates, and bars for converting into steel, *charcoal iron* is used exclusively; and, generally, this kind of iron is to be relied upon, for strength and toughness, with greater confidence than any other, though iron of superior quality is made from pigs made with other fuel, and with a hot blast. Iron for gun-barrels has been lately made from anthracite hot-blast pigs.

Iron is improved in quality by judicious working, reheating it, and hammering or rolling; other things being equal, the best iron is that which has been wrought the most.

STEEL.

Steel is a compound of Iron and Carbon, in which the proportion of the latter is from 1 to 5 per cent., and even less in some kinds. Steel is distinguished from iron by its fine grain, and by the action of diluted nitric acid, which leaves a black spot upon steel, and upon iron a spot which is lighter colored in proportion to the carbon it contains.

There are many varieties of steel, the principal of which are:

Natural Steel, obtained by reducing rich and pure descriptions of iron ore with charcoal, and refining the cast iron, so as to deprive it of a sufficient portion of carbon to bring it to a malleable state. It is used for files and other tools.

Indian Steel, termed Wootz, is said to be a natural steel, containing a small portion of other metals.

Blistered Steel, or Steel of Cementation, is prepared by the direct combination of iron and carbon. For this purpose, the iron in bars is put in layers, alternating with powdered charcoal, in a close furnace, and exposed for seven or eight days to a heat of about 9000°, and then put to cool for a like period. The bars, on being taken out, are covered with blisters, have acquired a brittle quality, and exhibit in the fracture a uniform crystalline appearance. The degree of carbonization is varied according to the purposes for which the steel is intended, and the best qualities of iron (Russian and Swedish) are used for the finest kinds of steel.

Tilted Steel is made from blistered steel moderately heated, and subjected to the action of a tilt hammer, by which means its tenacity and density are increased.

Shear Steel is made from blistered or natural steel, refined by piling thin bars into fagots, which are brought to a welding heat in a reverberatory furnace, and hammered or rolled again into bars; this operation is repeated several times to produce the finest kinds of shear steel, which are distinguished by the names of half shear, single shear and double shear, or steel of 1, 2, or 3 marks, etc., according to the number of times it has been piled

Cast Steel is made by breaking blistered steel into small pieces, and melting it in close crucibles, from which it is poured into iron molds; the ingot is then reduced to a bar by hammering or rolling. Cast steel is the best kind of steel, and best adapted for most purposes; it is known by a very fine, even, and close grain, and a silvery homogenous fracture; it is very brittle, and acquires extreme hardness, but is difficult to weld without the use of a flux. The other kinds of steel have a similar appearance to cast steel, but the grain is coarser and less homogeneous; they are softer and less brittle, and weld more readily. A fibrous or lamellar appearance in the fracture indicates an imperfect steel. A material of great toughness and elasticity, as well as hardness, is made by forging together steel and iron, forming the celebrated damasked steel, which is used for sword-blades, springs, etc.; the damask appearance of which is produced by a diluted acid, which gives a black tint to the steel, while the iron remains white.

Various fancy steels, or alloys of steel with silver, platinum, rhodium, and aluminum, have been made with a view to imitating the Damascus steel, wootz, etc.; and improving the fabrication of some of the finer kinds of surgical and other instruments.

Properties of Steel.—After being tempered, it is not easily broken; it welds readily; it does not crack or split; it bears a very high heat, and preserves the capability of hardening after repeated working.

Hardening and Tempering.—Upon these operations the quality of manufactured steel in a great measure depends.

Hardening is effected by heating the steel to a cherry-red, or until the scales of oxide are loosened on the surface, and plunging it into a liquid, or placing it in contact with some cooling substance; the degree of hardness depends upon the heat and

the rapidity of cooling. Steel is thus rendered so hard as to resist the hardest files, and it becomes at the same time extremely brittle. The degree of heat, and the temperature and nature of the cooling medium, must be chosen with reference to the quality of the steel and the purpose for which it is intended. Cold water gives a greater hardness than oils or other fatty substances, sand, wet-iron scales, or cinders, but an inferior degree of hardness to that given by acids. Oil, tallow, etc., prevent the cracks which are caused by too rapid cooling. The lower the heat at which the steel becomes hard, the better.

Tempering.—Steel in its hardest state being too brittle for most purposes, the requisite strength and elasticity are obtained by tempering—or, letting down the temper, as it is termed—which is performed by heating the hardened steel to a certain degree and cooling it quickly. The requisite heat is usually ascertained by the color which the surface of the steel assumes from the film of oxide thus formed. The degrees of heat to which these several colors correspond are as follows:

	Suitable for hard instruments; as hammer faces, drills,
At 450°, a pale straw color.	etc.
At 470°, a full yellow.	For instruments requiring hard edges without elasticity; as shears, scissors, turning tools, etc.
At 490°, a brown color.	ity; as shears, scissors, turning tools, etc.
At 510°, brown, with purple	For tools for cutting wood and soft metals: such as
spots.	For tools for cutting wood and soft metals; such as plane-irons, knives, etc.
rit 550, purpie.	(
At 550°, dark blue.	For tools requiring strong edges without extreme hardness; as cold-chisels, axes, cutlery, etc.
At 560°, full blue.	ness; as cold-chisels, axes, cutlery, etc.
At 600°, grayish-blue, verg-	For spring-temper, which will bend before breaking; as saws, sword-blades, etc.
ing on black.	as saws, sword-blades, etc.
If the steel is heated him	than then this the effect of the hardening presents de

If the steel is heated higher than this, the effect of the hardening process is destroyed.

CASE-HARDENING.

This operation consists in converting the surface of wrought iron into steel, by cementation, for the purpose of adapting it to receive a polish or to bear friction, etc.; this is effected by heating iron to a cherry-red, in a close vessel, in contact with carbonaceous materials, and then plunging it into cold water. Bones, leather, hoofs and horns of animals are generally used for this purpose, after having been burned or roasted so that they can be pulverized. Soot is also frequently used.

WOOD, TIMBER, Etc.

Sclection of Standing Trees.—Wood grown in a moist soil is lighter, and decays sconer than that grown in dry, sandy soil.

The best timber is that grown in a dark soil intermixed with gravel. Poplar, cypress, willow, and all others which grow best in a wet soil are exceptions.

The hardest and densest woods, and the least subject to decay, grow in warm climates; but they are more liable to split and warp in seasoning.

Trees grown upon plains, or in the centre of forests, are less dense than those from the edge of a forest, from the side of a hill, or from open ground.

Trees (in the United States) should be selected in the latter part of July, or first part of August; for at this season the leaves of the sound healthy trees are fresh and green, while those of the unsound are beginning to turn yellow. A sound, healthy tree is recognized by its top branches being well leaved, the bark even and of a uniform color. A rounded top, few leaves, some of them turned yellow, a rougher bark than common, covered with parasitic plants, and with streaks or spots upon it, indicate

a tree upon the decline. The decay of branches, and the separation of bark from the wood, are infallible indications that the wood is impaired.

Felling Timber.—The most suitable time for felling timber is in midwinter and in midsummer. Recent experiments indicate the latter season and in the month of July.

A tree should be allowed to attain full maturity before being felled. Oak matures at 75 to 100 years and upward, according to circumstances. The age and rate of growth of a tree are indicated by the number and width of the rings of annual increase which are exhibited in a cross section.

A tree should be cut as near to the ground as practicable, as the lower part furnishes the best timber.

Dressing Timber.—As soon as a tree is felled, it should be stripped of its bark, raised from the ground, the sap-wood taken off, and the timber reduced to its required dimensions.

Inspection of Timber.—The quality of wood is in some degree indicated by its color, which should be nearly uniform in the heart, a little deeper toward the centre, and free from sudden transitions of color. White spots indicate decay. The sapwood is known by its white color; it is next to the bark, and very soon rots.

Defects of Timber.—Wind-shakes are circular cracks separating the concentric layers of wood from each other. It is a serious defect.

Splits, checks and cracks, extending toward the centre, if deep and strongly marked, render the timber unfit for use, unless the purpose for which it is intended will admit of its being split through them.

Brash-twood is generally consequent upon the decline of the tree from age. The wood is porous, of a reddish color, and breaks short, without splinters.

Belted timber is that which has been killed before being felled, or which has died from other causes. It is objectionable.

Knotty timber is that containing many knots, though sound; usually of stunted growth.

Twisted wood is when the grain of it winds spirally; it is unfit for long pieces.

Dry-rot.—This is indicated by yellow stains. Elm and beech are soon affected, if left with the bark on.

Large or decayed knots injuriously affect the strength of timber.

SEASONING AND PRESERVING TIMBER.

Timber freshly cut contains about 37 to 48 per cent. of liquids. By exposure to the air in seasoning one year, it loses from 17 to 25 per cent., and when seasoned it yet retains from 10 to 15 per cent.

Timber of large dimensions is improved and rendered less liable to warp and crack in being seasoned by immersion in water for some weeks.

For the purpose of seasoning, timber should be piled under shelter, and be kept dry; it should have a free circulation of air about it, without being exposed to strong currents. The bottom pieces should be placed upon skids, which should be free from decay, raised not less than 2 feet from the ground; a space of an inch should intervene between the pieces of the same horizontal layers, and slats or piling-strips placed between each layer, one near each end of the pile, and others at short distances, in order to keep the timber from winding. These strips should be one over the other, and in large piles should not be less than 1 inch thick. Light timber may be piled in the upper portion of the shelter, heavy timber upon the ground floor. Each pile should contain but one description of timber. The piles should be at least 2½ feet apart.

Timber should be repiled at intervals, and all pieces indicating decay should be removed, to prevent their affecting those which are still sound.

Timber houses are best provided with blinds, which keep out rain and snow, but which can be turned to admit air in fine weather, and they should be kept entirely free from any pieces of decayed wood

The gradual mode of seasoning is the most favorable to the strength and durability of timber, but various methods have been proposed for hastening the process. For this purpose, steaming timber has been applied with success; and the results of experiments of various processes of saturating timber with a solution of corrosive sublimate and antiseptic fluids are very satisfactory. This process hardens and seasons wood, at the same time that it secures it from dry-rot and from the attacks of worms Kiln-drying is serviceable only for boards and pieces of small dimensions, and is apt to cause cracks and to impair the strength of wood, unless performed very slowly, Charring or painting is highly injurious to any but seasoned timber, as it effectually prevents the drying of the inner part of the wood, in consequence of which fermentation and decay soon take place.

Timber piled in badly-ventilated sheds is apt to be attacked with the *common-rot*. The first outward indications are yellow spots upon the ends of the pieces, and a yellowish dust in the checks and cracks, particularly where the pieces rest upon the piling-strips.

Timber requires from 2 to 8 years to be seasoned thoroughly, according to its dimensions. It should be worked as soon as it is thoroughly dry, for it deteriorates after that time.

Oak timber loses one-fifth of its weight in seasoning, and about one-third of its weight in becoming perfectly dry. Seasoning is the extraction or dissipation of the vegetable juices and moisture, or the solidification of the albumen. When wood is exposed to currents of air at a high temperature, the moisture evaporates too rapidly, and the wood cracks; and when the temperature is high and sap remains, it ferments, and dry-rot ensues.

Timber is subject to *Common-rot* or *Dry-rot*, the former occasioned by alternate exposure to moisture and dryness. The progress of this decay is from the exterior; hence the covering of the surface with paint, tar, etc., is a preservative.

Painting and charring green timber hastens its decay

Dry or Sap-rot is inherent in timber, and it is occasioned by the putrefaction of the vegetable albumen. Sap wood contains a large proportion of fermentable elements. Insects attack wood for the sugar or gum contained in it, and Fungi subsist upon the albumen of wood; hence, to arrest dry-rot, the albumen must be either extracted or solidified.

In the seasoning of timber naturally there is required a period of from 2 to 4 years. Immersion in water facilitates seasoning by solving the sap. \cdot

The most effective method of preserving timber is that of expelling or exhausting its fluids, solidifying its albumen, and introducing an antiseptic liquid.

The strength of impregnated timber is not reduced, and its *resilience* is improved. In desiccating timber by expelling its fluids by heat and air, its strength is increased fully 15 per cent.

In coating unseasoned timber with croosote, tar, etc., the fluids are retained, and decay facilitated thereby

When timber is saturated with creosote, tar, antiseptics, etc., it is also preserved from the attack of worms. Jarrow wood, from Australia, is not subjected to their attack.

The condition of timber, as to its soundness or decay, is readily recognized when struck a quick blow.

Timber that has been for a long time immersed in water, when brought into the air and dried, becomes brashy and useless.

Timber may be partially seasoned by being boiled or steamed.

TABLES OF

MONEY, WEIGHT AND MEASURE,

PRINCIPAL COMMERCIAL COUNTRIES IN THE WORLD,

The value of the Money in each given in the United States Federal Currency, as also nsually in English Sterling Currency; and of the Weights and Measures in the American (or English) weights and measures.

[From ELIHU BURRITT'S Year-Book of the Nations.]

a, signifies of, or containing.

UNITED STATES. MONEY.

The national currency of the United States is termed the Federal Currency, and is the most convenient of that of any nation on the globe, its different denominations proceeding in a decimal proportion.

```
= 1 cent, c.
= 1 dime, d.
= 1 dollar, $
10 mills
10 cents
10 dimes
10 dollars = 1 eagle, e.
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WEIGHT.

Avoirdupois Weight.

	drams	=	= 1	ounce, oz.
16	OZ,	=	= I	pound, lb.
2S	lbs.	=	= I	quarter, qr.
	qrs.	=	= I	hundred, cwt.
20	cwt.	=	= I	ton
175	troy pounds	=	144	pounds, avoir.
1	pound troy	=	5760	grains
1	lb. avoir.	=	7000	grains grains
			•	0

Troy Weight.

24 grains, gr. 20 dwt.	= :	pennyweight, dwt.
20 dwt,	== 1	ounce, oz.
12 OZ.	= 1	pound, lb.

Gold, silver and jewels are weighed by this weight.

Abothecaries' Weight

20	grains	=	1	scruple,	Ð
3	Э	=	1	dram,	3
8	3	=	I	ounce,	ž
12	3	=	1	pound,	ıь́.

This weight is used by apothecaries and physicians in compounding medicines; but drugs and medicines are bought and sold by avoirdupois weight. The pound and ounce in this weight are the same as the troy pound and ounce.

MEASURE.

Long Measure.

3	barleycorns inches feet yards rods or perches furlongs feet		1 inch
12	inches	=	1 foot
3	feet	=	ı yard
5	½ vards	=	rod, perch or pole furlong
40	rods or perches	=	I furlong
`S	furlongs	=	ı mile
6	feet	=	ı fathom
4	inches miles naut. or geog. miles statute miles	=	1 hand
3	miles	=	1 league
60	naut. or geog. miles	=	I degree
60	statute miles	=	
á	inches	=	ı span
18	inches inches	=	1 cubit

Long Measure is used in measuring distances, where length only is considered.

m. or l., more or less. Square Measure.

144	sq. inches	=	ı sq. foot
'9	sq. feet sq. yards or		ı sq. yard
301/4	sq. yards or	<i>l</i>	rea rod north o

r pole 2721/4 sq. feet sq. rods = 1 rood 40 160 roods or 1 acre sq. rods

640 acres = 1 sq. mne Square Measure is used in measuring surfaces, as land, flooring, plastering, &c.

Cubic Measure.

1728 cu. inches			cu. foot
27 cu. feet	_	I	cu. yard
40 feet of round or 50 feet of hewn timber	.}=	1	ton, or load
42 cubic feet	=	1	ton of shipping
16 cu. feet	=}	I	foot of wood, or a cord foot
Coard foot ou)	,		

S cord feet, o I cord Cubic Measure is used in measuring solid bodies having length, breadth and thickness; as timber, stone, boxes of goods, the capacity of rooms,

Cloth Measure.

ships, &c.

```
21/4 inches
              = 1 nail.
    nails
                =
                    ı quarter.
                   1 yard.
1 ell Flemish.
1 ell English.
    quarters =
    quarters =
    quarters =
```

ı ell French. quarters Is used in buying and selling cloth, ribbons, &c.

Wine Measure.

4	gills	=	I pint.
4 2 4	pints	=	ı quart.
4	quarts	=	ı gallon.
42	gallons	=	I fierce.
11/2	tierce, or 63 gal.	=	I hogshead.
11/3	hogshead or \$4 gal.	=	I puncheon.
11/3	puneheon, or 126 gal.	=	ı pipe.
2	pipes	=	ı tun.
231	cubic inches	=	ı gallon.
10	gallons	==	ı anker.
18	gallons	=	I runlet.
311/2	gallons	=	ı barrel.
Wine	, spirits, cider, vinega	r, oi	l, honey, etc.,
re mes	sured and sold by this	meas	nre

	Dry Measu	re.	
	pints		ı quart, qt.
	quarts		ı gallon, gal.
2	gallons		ı peck, pk.
4	pecks		ı bushel, bu.
	bushels	=	I chaldron, ch
	bushels in England	=	I coom.
	cooms		ı quarter.
5	quarters	=	1 wey.

A gallon, dry measure, contains 268 4-5 cu. in.
This measure applies to all goods that are not liquid and are sold by measure, as corn, fruit, salt, coal, etc.

Measuring Distances.

7 92-100 inches	= 1 link.
25 links	= 1 pole.
100 links	= 1 chain.
10 chains	= 1 furlong.
8 furlongs	= 1 mile.

Used by engineers, surveyors, etc.

Time.

60 seconds		I minute.
60 minutes		ı hour.
24 hours		ı day.
7 days	=	ı week.
4 weeks	=	I months.
12 months, 1 day, 6 hours or	} =	ı Julian ye
365 days, 6 hours 12 calendar months	,	
12 calendar months	=	ı year.

Used for computing time.

Circular Motion.

60 seconds	= 1 prime minute.
60 minutes	= 1 degree, °.
30 degrees	= i sign, s.
12 signs or 360 degrees	={ The whole great circle of the zodiac.

Used in measuring latitude and longitude, etc.

GREAT BRITAIN.

(PRINCIPAL COMMERCIAL CITY, LONDON.)

Money.

By the usages of bankers for ages, the pound sterling has been valued by the old Spanish Carolus pillar dollar, now entirely out of circulation in Europe and America; of these, \$4.44 4-9 were equivalent to the pound sterling.

This rate originally represented the true par of exchange between the two countries. In 1834 the eagle was reduced in weight to 258 grains (see Tables of Coins of U. S.), and now contains 232-2 grains pure gold.

The English sovereign is the coined piece of which the pound sterling is the money of account, and contains 113.001 grains pure gold.

Standard weight of sovereign		aıns	123,274
Alloy, 1-12th part	•	•	10,273
Fine gold in the sovereign		-	113,001

By the proportion-

232.2 grains : 113,001 grains :: \$10,

we find that the equivalent of the pound sterling is \$4.8665; and allowing for the wear of coin, we have \$4.84, the value established by Congress in 1842, and the rate at which duties are estimated in the Custom-Houses.

It has been found convenient to retain the old rt has been round convenient to retain the stavalue as the basis of exchange, and to express the present exchangeable value by a premium on this basis. It requires the addition of 9 per cent, to make the Custom-house value, and the addition of about 9½ per cent, to equal the intrinsic value, of a pound sterling in our currency.

Old par value of £1 9 per cent. premium -	-	-	•	-	\$4.444 -399
Custom-House value,	-		-		\$4.843
Old par value 91/2 per cent. premium,	•		•		\$4.4444
9% per cent. premium,		•		•	-4224
Intrinsic value					\$4.8666

Exchange quotations refer to the old par. When, therefore, exchange is quoted at about 9½ per cent. premium there is fact no real premium, but the true par has been attained. When nothing is said to the contrary, the quotations are for bills at usance, or 60 days' sight and 3 days of grace, which, at 6 per cent. interest, involves a loss of more than 1 per cent. besides the time of transportation. On the other hand, I per cent. is about the cost, including freight, insurance, etc., of shipping gold; and as one of these items balances the other, the real par of exchange on England is 9½ per cent., at which rate it is as well, or better, to construct the description of the property of the period of the bills as specific of the bills as specific. remit good 60-day bills as specie.

```
4 farthings, qr.
12 pence,
20 shillings
                        = 1 penny, d.
                        = 1 shilling, s.
= 1 pound, £.
                         = 20 shillings.
A sovereign
                         = 21
A guinea
                        = 5 "
= 4 pence.
A crown
A groat
```

The farthing is an imaginary coin; the penny, copper; the sixpence, shilling and crown, silver; sovereign and guinea, gold.

The English Tables of Weights, Measures, Time, etc., are the same essentially as the American

The value of the Pound Sterling in the following Tables is put at \$4.84.

AUSTRIA,

(Chief Commercial City, VIENNA.)

MONEY, in Silver.

fl.	krt.		£	s.	d.		\$ c. m.
10							4 S4 O
0	30						0 24 2
0	21/2						0 02 0 2-12
7	o T	=	0	13	6	=	3 26 7
4	40 or ducat	=	0	9	4	=	2 25 S S-12
i	o silver florin	=	0	2	0		0 48 4
2	o or 1 dollar	=	0	4	0	=	0 96 8
0	20 or 1 zwanziger						

I florin is equal to 60 kreutzers.

WEIGHTS AND MEASURES.

AUSTRIAN. ENGLISH. 123.6 lbs. avoirdp. 2.34 Winch. bush. 0.861 ditto. 100 commercial lbs. r staro 1 polonick 15 wine gallons eimer =173½ 26.6 in. barile ell woolen measure ı ell silk 25.2 in. Or more particularly-

WEIGHT.

AUSTRIAN.		ENGLISH.	
100 commercial lbs.	=	123.6 lbs. avoirdp.	
ı lb.	==	4 vindlinge	
1 vindlinge	=		
I unzen		2 loth	
1 loth		4 quintl.	
1 stone			
I sanne	=	275 lbs.	

MEASURE.

1 foot	=	12½ inches	
ı nult	=	4% miles	
	GRA	IN.	
4 moasel	=	1 metz	
o metz	=	1 muth	
r muth	. =	50% bush.	Eng.

BAVARIA AND BADEN.

(Principal Commercial City Augsburg.)

MONEY.

fl.	krt.	£	s.	d.	\$ c	. m.		
12	o at par			o =				
0	36			o =				
0	3					0 2-12		
10	o gold 10 guildr. piece	= 0	16	s =	4 03	3 4-12		
5	o gold 5 do. do.	=0	S	4=	2 01	68-12		
	30 silver 31/2 flor. piece	= 0	5	10 ==	1 41	18-12		
	35 or ducat					S 6-12		
2	42 or crown thaler					S S-12		
1	o	= 0	I	8 =	0 40	3 4-12		

1 florin is equal to 60 kreutzers.

Books are kept in Gulden, a 60 kreutzer of the 20 gulden fuss, so called because the Cologne mark of fine silver is worth only 60 fl. Augsburg curon the styler is worth only on it. Augsbirg Chrency, while all other South German States reckon on the 24 golden fuss.

Coin.—Gold (old). 1 Caroline—18s. 6d. English

Colon.—Gold (old). I Calonide

=\$4.44.

½ Caroline = 9s. 3d. English=\$2.22

1 double max d'or=24s. 4d. English=\$5.84.

1 max d'or=12s. 2d. English=2.92.

1 dncat (new)=9s. 4d. English=2.92.

2 dlcat (new)=9s. 4d. English=\$2 24.

Silver pieces of 3½ gulden, 1 gulden, ½ gulden,
1 kreutzer, 3 kreutzer, all in the 24 golden fuss.

WEIGHT.

1 pound=560 grammes French=11/4 pound avoirdupois.

1 cwt.=100 pounds=3,200 loth=12,800 quent. 1 Augsburg mare=16 loth=64 quent=256 pfenning=3,643 grains troy English.

The foot=111/2 inches English.

ruthe=10 feet=120 zoll or inches=1440 lives.
1 ell=2 41-48 feet=33¾ inches English.
1 klafter=6 feet=5¾ feet English.

For Corn.-1 scheffel=6 bushels 1 gallon English

1 scheffel=6 metz=12 viertel=48 maas.

For Liquors .- Wine, I eymer=60 maas. <u>=</u>60 Beer, 1 1 maas=1 7-8 pints English.

BELGIUM.

(Principal Commercial City ANTWERP.)

MONEY (at par.)

fr.	cts.		£	S.	d.	\$	c.	m.
25	0		= 1	0	О	= 4	S4 0	
ī	25		= C	I	0	= 0	24 2	
	10							2-12
25	o or	1 gold Leopold	= c	19	10	=4	79 9	8-12
10	o or	10 franc piece	= c	7	10	= 1	89 5	8-13
- 5	o or	5 franc piece						
Ĭ	0		= c	0	9,	₂= o	19 1	7-12

franc is equal to 100 centimes. Weights and measures the same as in France.

BRAZILS.

(Principal Commercial City, RIO DE JANEIRO.)

reis.			£	s.	d.		\$ c. m.
	gold piece						
4000 or	gold piece c	f =	1	0	0	=	4 84 0
1200 or	silver piece	ot=	0	4	2	=	1 00 8 4-12
960	"	=	0	4	1	==	0 98 0 4-12
640				2			0 66 5 6-12
320	44	=	0	1	4		0 32 2 8-12
200	"			0			0 16 1 4-12

1 mil reis is equal to 1000 reis.

The unit is the reis as in Portugal. Coin.—Gold dobra a 12,800 reis=\$18. Meia dobra a 6.400 reis=\$9.

Moeda a 4000 reis=\$5 75 Silver.—Pieces of 1200 reis=\$1; 400 reis=\$0.33.

Pieces of 100 reis=\$0.08 Bank notes are worth less than specie by about

one-third. Exchange on London, 3od. sterling per milrea

in bank notes Exchange on Paris, fr. 3.15 to 3.20 per 1000 reis.

WEIGHT.

i quintal=4 arrobas a 32 arratels, (pounds).
i arratel (lb)=11½ oz. avdp.
i quintal=91½ lb. avdp.
Gold and silver weight is the arratal a 2.
Marcos a 8 oncas a 8 oitavas a 72 granos.
i marco=7 oz. 7 4-7 dwts. troy.

Diamonds, emeralds, rubies, pearls etc. are sold by the quilate. Topazes, by the oitava a 3 escrupulos a 3 quilates a 4 granos.

1 oitava=1 oz. 19 9-10 dwts. troy.

1 quilate=4 13-30 dwts. troy.

MEASURE

I pe (foot)=1 foot English.

I palmo=9 ½ inches Eng.

I braca=2 varas=3 ½ covados=10 palmas.

I braca=2 ý yards Eng.

I legoa (mile)=4 ¼ miles Eng.

CORN, RICE, COFFEE, &c.—1 mayo=15 fanegas, and for each for each of the control of each fanega=4 alqueires.

1 mayo=22 ½ bushels Eng.
1 fanega=11¾ gallons.
WINE.—The same as in Portugal.

BREMEN.

(One of the Four Free Cities of Germany.)

MONEY

rigdl.	grosch.	£	s.	d.	\$ c. m.
6	6 =	1	0	0 ===	4 S4 0
0	24 =	0	1	0 ==	0 24 2
1	o or gold rigxdal=	0	3	4 =	0 80 68-12
0	30 or 30 groat piece=	0	1	0 =	0 30 3
5	24 or Louis-d'or =	0	16	0 ==	3 87 2

1 thaler is equal to 72 groten.

BRUNSWICK & HANOVER.

(Principal Commercial Cities, BRUNSWICK and HANOVER.)

MONEY

tl.	grs	£ s. d. \$ c. m.
6	16	0 = 1 00 = 4 84 0
0	8	0 = 0 1 0 = 0 24 2
	0	
10	0	o dble.George-d'or= 1 12 4 = 7 72 4 8-12
5	0	o or single " = 0 16 2 = 3 91 3 4-12
1	0	0 = 0 3 0 =
0	I	0 or 12 pfennings = 0 0 $1\frac{1}{4}$ = 0 02 5 5-24
		a theler is equal to as greechen

CHINA.

(Principal Commercial City, CANTON.) MONEY.

The Chinese reckon in taels, a 10 mace, a 10 candarin, a 10 cash.

1 tael=6s. 6d.=\$1.56.
COIN.—They only have the cash or li. All other are imaginary. They use the piasters of Spain at 72 candarins. The East India Company take the tael only at 6s. 720 taels=1,000 dollars of Spain at 75.

of Spain.

The exchange on London is 4s. Sd. more or less, for one Spanish dollar. WEIGHT.

1 pecul=100 cattys (gin), a 16 taels (lyang), a 10 mazas (tachen), or 10 candarins (twin), a 10 cash (li).

1 pecul 133 1-3 pounds avoirdupois.

1 catty = 13.73 pounds avoirtupois.
1 catty = 11-3 pound "
1 tael = 11-3 ounce "
1 tael = 11-3 ounce "
1 catty (also the weight for gold and silver) = 1
1 pound 7 3-5 ounces troy English; 1 tael = 579 4-5
1 grains troy English.
The assay of gold and silver is done by 100 parts called toques. Silver must be 80-100 pure.

MEASURE.

The covid=14 5-8 inches English.

1 covid=10 punts.
The Chinese use 4 different feet:

For mathematics = 13 1-8 inches English. For builders = 12 1-15 "

For engineers = 12 2-3

For trade = 131.3 "

1 li=180 fathoms of 10 feet of the engineers=2-5 of an English mile.

DENMARK.

(Principal Commercial City, COPENHAGEN.)

MONEY.

gsd	.skil.			£	s.	d.		\$	c.	m.	
	16								S4		
	44								24		
	$3\frac{3}{4}$									02-1	
		Christian									
2	oor 1	species s									
	0									4 4-1	2
0	16 or 1	mark	200	o	0	41/2	=	0	09	I	

1 rigsb. daler is equal to 96 skillings

2 rigsbank daler=1 specie daler=3 mark banco in

ris

2 rigsbank daler—1 specte daler—3 mark bank hamburg.
1 rigsbank daler—2s. 3d. English,
1 skilling—1 farthing—half a cent American.
Bank notes in specie daler are freely taken—100
specie daler for 200 rigsbank daler.
They draw generally on Hamburg at sight or
14 days after date, and the exchange on London is
9/2 rigsbank daler for £1 sterling. Exchange on
Paris (rarely) from fr. 2.60 to fr. 2.70 per rigsbank
daler.

WEIGHT.

1 pound=1 pound 1 5-8 oz. avoirdupois. 1 pound=16 ounces=32 loth=128 quents.

1 ship pound=320 pounds.

1 last=16¼ do. or 52 cwt. of 100 pounds.
Gold and silver are sold by the pound=2 marks
-16 ozs.=512 orts=8192 es. 1 mark=7 ozs. 4 1-5 dwts. Troy.

MEASURE.

I foot=12 1-3 inches English.

1 ion=12 1-3 inches English.
1 ill=24 2-3 inches English.
1 mile=4 2-3 miles English.
FOR CORN.--1 toende=8 skieps=32 viertels.
1 toende=30 gallons 4½ pints English.
1 skiep=3 gallons 6½ pints English.
1 last=22 toen des.

EAST INDIES.

(Frincipal Commercial Cities, Bombay, Ben-GAL, CALCUTTA, and MADRAS.)

£ s. d. \$ c. m. rup's.ann. pi. = 1 0 0 = 4 84 0= 0 1 0 = 0 24 2 S o 01 Š 0 16

1 rupce is equal to 8 annas or 96 pice.

More particularly-

CALCUTTA. MONEY.

The Company's rupee=15-16 sicca rupee=1s. 11d.

1 rupee=16 anas; 1 ana=12 pice Coin.—Gold: 1 mohur=15 rupees=33s. 2d. English=\$5.02.6 4-12. Silver: 1 sicca rupee=2s. English=\$0.48.4.

WEIGHT.

1 maund (factory maund), a forty seers, a 16 chat-

1 maund=74 pounds 10 ounces avoirdupois.
1 seer=29 7.8 ounces avoirdupois. The bazaar weight is 10 per cent. heavier.

1 sicca=10 massa a 32 grains, or 4 punkhos. 1 sicca=178% grains troy Eng.

MEASURE.

1 cubit=18 inches English. 1 cubit=18 inches English. 1 guz=1 yard Eng.
1 coss=4,000 cubits=1 ½ mile English.
Corn is sold by the khahoon of 40 maunds or 16

soallis a 20 pallies. 1 pallie=91/2 pounds avoirdupois.

MADRAS. MONEY.

The same as Calcutta.

WEIGHT.

ı candy=20 maunds=160 vis-6,400 pollams. ı candy=500 lbs. avoirdupois.

MEASURE.

Long measure the same as Calcutta. For Corn-1 garee=400 mercals a 8 puddys or S4 allocks. 1 garee=135 bushels.

BOMBAY. MONEY.

1 rupee=100 reas. Value as in Calcutta.
Exchange on London, 2s., more or less, for 1
Company's rupee.

WEIGHT.

1 candy=20 maunds a 40 seers a 30 pice.
1 candy=560 lbs. avdp.

MEASURE.

1 covid=18 inches English.

FOR CORN.—1 candy=8 parahas a 16 adowlies.
1 candy=24½ bushels.

EGYPT.

(Principal Commercial City, ALEXANDRIA.) MONEY (at par.)

piast. par. £ s. d. \$ c. m. -1 0 0 = 4 S4 0 97 20 5 0 17 50 12 4

Wholesale payments are made in purses of 500 current piasters, chiefly in Span. dollars or piasters. 1 Sp. dollar=20 Egypt, piast.

1 piaster in Alexandria has 40 medinis or paras, or 100 good or 120 current aspers.

In Cairo 1 piaster—80 aspers or 33 paras.

Co1N.—Ducutillo a 10, griscio a 30, piaster a 40, mahouib a 90, and zumabob a 120 paras. Also, constantil con and markini a 16 politic. Zenzerli a 107, and mecchini a 146 zedinis.
Cotton is sold by cantaros. 1 cantaro=115 lb. Eng.
Coffee and Cotton are invoiced in Span. dollars. Other goods in Egyptian Piasters.

Exchange on London, 80 piasters, more or less, for £1 sterling.

Exchange on Paris, 315 a 320 per fr. 100.

WEIGHT.

cantaro a 100 rotoli. The rotoli differ. There are rotolo forforo—15 oz.; rotolo zauro—33½ oz.; rotolo zadino—21 5-16 oz.; rotolo mina—28 5-7 oz.

The quintal of coffee in Cairo—103 3-5 lb. Eng.

1 oka=400 drachmas a 16 carat a 4 grain. 1 oka=3 lb, 2 oz. 17 2-5 dwt. Troy. 1 drachma=1 dwt. 22½ grs.

MEASURE.

1 pik=26 4-5 in. Eng. For Corn.—1 rebebe=36 gallons Eng. 1 kisloz=39 galls. Eng.

FRANCE.

(Principal Commercial City, PARIS.) MONEY (at par.)

£ s. d. \$ c. m. frs. cts. 25 0 = I 0 0 = 4 84 0 = 0 I 0 == 0 24 2 0 10 20 o or silver o do.

1 franc weighs 5 grammes=100 centimes. Coin.—Gold pieces of 100, 40, 20 and 10 francs. Silver pieces of 5, 2, 1, ½ and ¼ francs. Bank notes of 500 and 1000 francs.
Exchange on London, 1r., 25.50 for £1 sterlg.
Exchange on New York, fr. 5.25 to 5.30 for \$1.

WEIGHTS.

Milligramme	cm.	0.0154 grs.
Centigramme		0.1543
Decigramme	200	1.5434
Gramme	2007	15.4340
Decagramme	200	154.3420
and 61 among	amairduna	ic

recogramme = 32.154 oz. troy, or 3-527 oz. avoirdupois.

Kilogramme= 26.8 oz. 3 dwt. 2 grs. troy. or, 2 lbs. 3 oz. 4.652 drams avoirdupois.

Myriogramme = 26.76c lbs. tox

Myriogramme = 26,795 lbs. troy,
or 22.0485 lbs. avoirdupois.
Quintal=1 cwt. 3 qrs. 25 lbs. nearly.
Millier or bar=9 tons 16 cwt. 3 qrs. 12 lbs.
The weight of 1 cubic centimetre of pure water
is taken as the foundation. It is called gramme.
In myriagramme=10 kilogr.=100 hectogr. = 1000

1 myriagramme=10 kilogr.=100 hectogr. = 1000 decagr.=10,000 grammes.
1 gramme=10 decigr.=100 centigr.=1000 milligr.
1 gramme=15 2-5 grains troy.
Or the kilogr.=15434 grains troy.
373 1-4 grammes=1 lb. troy.
453 3-5 grammes=1 lb. avdp.
1 kilogr.=2 lb. 3 1-4 ounces avdp.
1 quintal=100 kilogr.=220⅓ lb. avdp.

MEASURES. Long Measure.

FRENCH. ENGLISH. Millimetre 0.03937 in. Centimetre 0.39371 3.93710 39.37100 32.80916 Decimetre Decametre 328.09167 Hectometre Kilometre 1093.63890

Myriometre 10936.38900 or 6 miles, 1 furlong, 28 poles 1 myriametre=10 kilometers=100 hectometers= 1000 Decam=10,000 Metres.

metre=10 decimetres=100 centimetres=1000 millimetres.

The metre is the 10,000,000th part of the northern meridian quadrant.

1 metre=39 7-25 in. Eng.
1 lieue=1 myriametre=6 \(\frac{1}{2} \) Eng. mile.
1 aune=1 1-5=47 1-6 in. Eng.

Measure of Capacity.

Millitre 0.06103 cub. in 0.61028 Centilitre Decilitre 6.102So Litret 61.02803

or 2.1135 wine pints.
= 610.28028 cub. in. Decalitre or 2.642 wine gallons.

ctolitre = 3.5317 cub. ft. or 26.419 wine gallons, 22 imperial gal-lons, or 2.839 Winchester bushels. olitre Hectolitre

or 1 tun and 12 wine gallons. Kilolitre

Myriolite = 353.17146 cub. ft. FOR WINE, &c.—I litre=1 cubic decimetre. I myrialitre=10 kilol.=100 hectol.=1000 decal.=

10,000 litres.

1 litre=134 pints Eng.
1 hectolitre=22 gallons Eng.

Superficial Measure.

Centiare 1.1960 sq. yds. Are (a sq. decametre) = 119.6046 Decare 1196.0460 Hectare 11960.4604 or 2 acres, 1 rood, 35 perches

Solid Measure.

Decistere ==	3 5317 cub. ft.
Stere a (a cubic metre)=	35.3174
Decastere =	353 1741

Metre is the fundamental unit of weights and measures; it is the ten-millionth part of the one-fourth of the terrestrial meridian. † A cubic decimetre.

FRANKFORT ON THE MAIN

AND THE SOUTHERN PARTS OF GERMANY,

MONEY.

1 gulden a 60 kreuzers a 4 pfennings. 1 gulden=\$0.40=3 kreutzers=0.02. Coin.—Ducats a 2.20.

Pieces of 3½ gulden=1.40; 1 guld.=\$0.40, and half gulden=\$0.20.
Old pieces of 22-5 gulden=\$0.96; ½=\$0.48.
Exchange on London, 120 ft., m or lt., for £10 stg.
"Paris, fr. 2.10 a 2.15 per fl.

MONEY (at par)

			7					
fl. 1	kr.	£	s.	d.		\$	c.	m.
12		= 1	0	0	200	4	84	0
o 8		= 0	1	0		Ó	24	2
9 4	8 or g. Louis d'or	= 0	16	1	-	3	89	2 2-12
5 3	5 or gold ducat	== C	9	3		2	23	\$ 6-12
2 4	2 or silver crown	= c	4	4	-	1	04	08-12
1	0	= C	Í	Ś	==	0	40	3 4-12

I florin is equal to 60 kreutzers.

WEIGHT.

1 cwt.=100 great or heavy pds.=108 small or light

pds.
1 lb. heavy=17% oz. avdp.
1 lb. light=2 mark=32 loth=128 quent=

512 pfennig=15 1-20 02. troy.

I mark=702. 10½ dwts. troy.

cwt. of 100 heavy or 108 light lbs.=111 lbs.

avdp.
Gold and silver are sold by the mark. I carat of jewels=1 dwt. 7 5-7 grains troy.

MEASURE.

1 foot=11¼ in, Engl. 1 foot=12 zoll=144 lines. 1 ell=21 5-9 in. Eng. 1 Francfort Brabant ell=27 2-3 inches Eng. For Corn.—1 malter a 4 simmer a 4 sechter a 4 gescheide.

gescheide.

1 malter=3 bush. 1¼ gall. Eng.
1 simmer=6 5·16 galls. Eng.

For Liquors.—1 olim a 80 maas a 4 schoppen.
1 maas=1 gescheid=30 5·32 pints, Eng.
1 ohm=31 5·16 galls.
1 fuder=6 ohms; 1 stuck=8 ohm.

GERMANY.

There can be properly no classification under this general head. See Frankfort on the Main, which is the principal commercial town of Germany.

GREECE.

(Principal Commercial Cities, ATHENS, NAU-PLIA, etc.)

MONEY

drach.	lept.	£	s.	d.	\$	c.	m.	
28	15	I	0	О	= 4	84	0	
1	30	-0	1	0	= 0	24	2	
	II				== 0			2-12
	o or gold piece							
5	o or silv. piece	==0	3	9	= 0	90	7 (6-12
I	O	=0	0	834	= 0	17	61	1-24

1 drachme is equal to 100 leptas.

HAMBURG & LUBECK.

(Commercial Cities of GERMANY.)

MONEY.

nk. c.	. schil.	pfen.		£	s. d.	\$ c. m.			
16	8	0	oraș I	0	0 ==	4 S4 O			
0	1314	0							
О	1	3				0 02 0 2-12			
8	0	o or 1 ducat.							
3	0	oor i dol.cur							
1	0	0				0 29 2 6-12			
0	1	0	==0	0	03/4=	0 01 5 3-24			

I mark currant is equal to 16 schillings. I thaler≈3 marks=48 schillings; but they have two different values. Ist—according to the coin, called current; 2d—Imagined, used in trade, and called banco, generally 25 per cent. better than current. I mark currency=\$0.26. Exchange on London, 14 marks banco, m. or l., for £1 sterling.	2 gule 1 gule ½ gule ½ gule Exchange 1. for £1 sterl Exchange
" on Paris, fr. 1.50 to fr. 1.70 per mark banco. WEIGHT. 1 pound=16½ oz. avoirdupois Eng. 1 pound=32 loth a 4 quent. 1 centner=111 lbs.=119½ lbs. Eng.	I libbra= I libbra= I quintale I rubbo=
1 ship pound==2½ cwts,=20 lies pound. 1 lies pound for shipping=14 lb. 1 " " land carriage=16 lbs. 1 stone flax, " =20 " 1 " wood, etc. " =10 " For jewels the weight is the same as Berlin. MEASURE.	i metro=10 p i miglia=100 Corn=1 so i so
Hamburg, English, 1 foot = 11.289 in. 100 commercial lbs. = 106.838 lbs. 100 feet = 94.021 feet. 100 ells = 62.681 yds.	MEXICO, MEXICO, MONTE VIDE
too viertels =150.39 imperial gallons. 10 fass =15.135 imperial qurs. 1 last =11 imperial qrs. 1 ship last =3 tons 1 foot=12 zoll=296 achtelzoll. 1 Rhineland foot in Hambro'=121/2 inches Eng. 1 Hambro' ell=225/4 inches Eng. 1 Brabant ell in Hambro'=27 inches Eng. 1 Hambro' mile=4 3.5 English miles.	dols. reals. 16 o or gol 8 o or ½ 4 o or 1-4 1 o or 1-16 1 o silv. d 0 4 do. 0 2 do. 1 do.
GRAIN. CORN—Is sold by the last a 3 wispel a 10 scheffel a 2 wispel a 10 scheffel a 2 fass. BARLEY—Is sold by the stock a 3 wispel a 10 scheffel a 3 fass. 1 fass=1 bushel 3 galls. 4½ pints Eng. 1 scheffel=2 bush. 7 galls. 1 pint. 1 wispel=29 bush. 1 last=10 quarters 7½ bush.	I dolla I peso I peso: The piastr 6 per cent. le Coin—Go
TIOIT AND	M

HOLLAND.

A part of the Netherlands.

(Principal Commercial Cities, Amsterdam, Haarlem, the Hague, Rotterdam, Ley-DEN. ETC.)

MONEY (at par.)

guilder	.cts.		1	s.	d.		\$	c.	m.	
12			= 1	О	0	=	4	S4	0	
0	60		=	1	0	=	Ó	24	2	
0	5		= 0	0	1	====	0	02	0	2-12
10	0 g. 10	fl. pieco	c = c	16	6	==	3	99	3	
5	55 or d	ucat	=	9	3	==	2	23	8	6-12
I	o or si	lv. flori	n=0) I	- 8	==	0	40	3	4-12
I g	uilder is	equal to	0 100	cer	its.					

WEIGHTS AND MEASURES.
DUTCH. ENGLISH.
1 foot = 11 1-7 in.
1 cll = 27 1-12 in.
I last for corn = 10 qrs. 5 1-4 bush. Win-
chester measure.
aam = 41 wine gallons.
1 hoed = 5 chaldr. Newcastle.
I last for freight = 4000 lbs.
I last for ballast = 2000 lbs.
IOMBADDY

LOMBARDY.

(Principal Commercial Cities, VENICE and MILAN.)

MONEY.

ı lira Austriaca=100 centesimi or 20 soldi a 5 centesimi.

1 lira Austriace=\$0.16.

The Austrian is the current coin under other names.

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gulden=1 scudo nuovo =$0.96.
```

z gulden=½ scudo nuovo =\$0.48. ½ gulden=½ scudo nuovo =\$0.48. ½ gulden=1 lira Austriaca =\$0.16. change on London, 30 lira Austriache m. or

on Paris, fr. 85.00 m. or l. per l. Aust.

WEIGHT.

=1 kilogramme=2 lb. 3 1-4 oz. avdp.

=10 oncie=100 grossi=1000 denari. le=100 libbre.

=10 libbre.

MEASURE.

Equal to the French.

palmi=100 diti=1000 adomi. oo metri.

oma=1 hectolitre, French.

oma=10 mine=100 pinta=1000 coppi.

CO & MONTE VIDEO.

Capital of Republic of Mexico. DEO, Capital of Republic of Uraguays or Banda Oriental, S. A.

MEXICO. MONEY.

dols	s. reals.	£	s.	d.	\$ c. m.
16					
8					
4	0 or 1-4 do				
1	o or 1-16 do				= 0 96 8
1					= 1 00 S 4-12
0	4 do. ½ dol.				= 0 50 4 2-12
	2 do. 1-4 dol.				= 0 25 2 1-12
0	1 do. 1-S dol.	=0	0	6,1	2 = 0.1261-24

ar is equal to S reals.

ess value.

old doblones, a 16 duros. lver duros or dollars. Reales and 1-2 reales.

MONTE VIDEO. MONEY.

The peso or duro a 8 reales de plata a 100 centesimos.

This peso is not equal with the Spanish or Mexican, and is generally called the peso corriente.

I peso corriente=\$0.\$0, or 5 pesos corrientes=
4 pesos duro—Spanish silver dollar.
Exchange on London=52 d. sterling for 1 peso duro.

MEASURE AND WEIGHT.

108 varas—100 yards English. For the rest, see Spain.

NAPLES.

(Principal Commercial City NAPLES the Capital) MONEY.

duca	t, grani.	£	s.	d.	\$	c.	m.
6	3	=r	0	0=	4	84	0
0	30			0=			
0	21/2	=0	0	1=	0	02	0 2-12
30	o piece of			0=			
ĭ	o silver ducat	=0	3	4=	0	So	6 S-12
0	120 or dollar	=0	4	o_	0	96	S
0	20 piece of	$=_0$	ò	S	0	16	1 4-12
Q	10 piece of	$=_0$	0	4=	0	oS	o S-12
	i ducat is equal to	100	gra	ıni.			

Ducati di regno a 10 carlini a 10 grani.

I ducato \$0.00.

Coin—Gold pieces of 6, 4 and 2 ducati, and pieces of 3 ducati or 1 oncia, and pieces of 2, 5 and io oncie.

Silver pieces of 12, 10, 6, etc., carlini. Scudi of 12 carlini and ducati in silver of 10

Exchange on London, 575 grani per £1 sterlg. Exchange on Paris, 22 a 25 grani per 1 fr.

WEIGHT.

1 cantaro=100 rottoli a 33 1-3 oncie.

1 rotolo=1 lb. 15 3-7 oz. avdp.
The libbra for gold, silver, etc., has 12 oz. 360 trappesie, 7200 acini.
1 libbra=10 oz. 1 1-4 dwts. troy.

MEASURE.

1 palmo=12 oncie=60 minuti=120 punti.

1 palmo=10 10-27 in. Eng.

ı canna=8 palmi=2 1-3 yards Eng.

Corn-I carro a 36 tomoli a 24 mass or 1 tomolo a 2 mezzetti a 4 quarti a 8 stoppeli=12 galls. 11/2 pints English.

Wine—i carro=2 batti=24 barrili=1440 caraffi, in the country 1584 caraffi.

1 barile=9 1-8 gall ss. 1 caraffo=1 5-22 pints. Oil is sold by the in a 16 staji a 256 quarti or 1536 misurelle, and weighs about 350 bs. Eng. The salma of Bari is about 312 and of Gallipoli

only 295 lbs. Eng. 1 quarto in measure=5-6 pint.

I staja in measure=27 galls. THE NETHERLANDS.

(Principal Commercial City, AMSTERDAM.)

MONEY.

1 gulden=100 cents=1s. 8d. English=\$0.40.3 4-12 5 cents=1 stuiver=1d. English=\$0.02.0 2-12.

2½ guilders=81. Coin.—Gold pieces of 10 and 5 guilden. Silver pieces of 3 and 1 guilden, 50, 25, 10 and 5 cents.

Old Gold Coin. Ducats weighing 52 4-5 grains

Old Gold Com.—Ducats weighing 52 4-5 grains English, double ducats, ryders=14 gulden.

Butter is sold by the ton, which differs from the common ton=336 pounds Holl. 1 pound=15-12 avoirdupois. 1 ship-pound=300 pounds.

Exchange on London, 11 g. 80 cents, more or less, for f1 sterling.

Exchange on Paris, 2 fr. 10 cts., more or less, or gulden.

per gulden.

WEIGHT.

lb.		lood		wigtj.		korrels.
1	=	10	=	100	==	1000
		I	=	10	=	100
				1	=	10

1 lb.=1 lb. 1 5 S oz. Avdp.

MEASURE.

The Ell=1 French metre=39 3-8 inches Eng. roede. ell. palm. duim. streep. 100 1000 10.000 10 = 10 = 100 1,000 10 100

1 myl (mile)=1000 ells=% mile English. FOR CORN.—1 mudde=2 bushels 6½ gallons. 1 mud=10 schepel=100 kop=1000 maajtes.

ı last=30 ınudden.

sp

For Liquors.—1 vat=22 1-10 gallons English, 1 vat=100 kann=1,000 maatj,=10,000 vingerh.

NORWAY.

(Principal Commercial City, CHRISTIANA.)

MONEY.

dol	l.skil.	£	s.	d.	\$	c. n	n.
4	75	≔ 1	0	0	= 4	84	0
4	75 28	-=O	1	0	= 0	24 :	2
0	21/4	=0	0	1	= 0	02 (2-12
0	24 or 1 mar	k = 0	0	91/2	= 0	19	1 7-12
1	o specie d						
0	60 or 1 rigs						
0	1 nearly	=0	0	03	i = 0	01	0 1-12
	specie dolla	r is equal	to	120	skilli	ngs	

POLAND.

Principal Commercial City, WARSAW.

MONEY,

fl.	grosch.	£	s.	d.	\$ c. m.	
.42	0	and I	0	0	-4 S4 O	
2	3	==0	I	J	0 24 2	
	5				0 02 0 2-12	
18	15 or 1 gold ducat	==0	9	3	=2 23 8 6-12	
8	o or 1 rix dollar				=0 95 S	
I	o or 1 silver florin	0	0	53	4 = 0 11 5 23-24	

1 florin is equal to 30 groschen.

Formerly the gulden a 30 graschm Polish.

1 gulden=\$0.111/2 cents At present the Russian coin is the only legal tender.

Bank notes of the Polish National Bank of 5.50 and 100 guilders

Exchange on London, 32 Polish gulden m. or l.

for £1 sterling. Exchange on Paris, fr. 60.50 a fr. 60.75 per 100 gulden.

WEIGHT.

I funt (lb.) 14 7-16 ounces avdp.
I funt (lb.) 13 ½ ounces troy.
I lb.=16 ounces=32 loth=128 drams a 3 scruples a 24 grains.

r centner=3 stones=100 lbs.=87 7-8 lbs. avdp. Wool is sold by the stone of 32 lbs.

1 foot (stopa)=11½ inches Eng. 1 ell (lokies)=25 inches Eng. 1 mile=8 wersts=5 miles Eng. CORN-1 kwart=2 litre=1¾ pint Eng.

1 korzek=128 kwarts=28 galls. Eng.

PORTUGAL.

(Principal Commercial City, LISBON.)

MONEY.

reis.	£	S.	d.		\$	c.	nı	
4120	= 1	0	0	=	4	84	0	
206	= 0							
20 or 1 vintem	=0	Ο.	1 1/3	=	0	02	2	33-48
6400 or gold Joannose	=1	16	0	=	S	71	2	
1000 silv.crwn.or mil rei	S==0	4	S	==	1	12	9	4-12
400 or crusado 1 mil reis is e	=0	2.	3	=	0	53	4	6-12
ı mil reis is e	qual t	0 1	oco	rei	s.		-	

Accounts are kept in reis.

I milrei (or 1000 reis)=2 1-12 new=2½ old cruza-dos=10 testons=25 reales; 1 rei=6 ceitis, 1 conto de reis (1 million reis)=£270 sterling= \$1206 (the dollar at the rate of 50 pence Eng.)

1 milree=\$1.25.

1 crusado velho=about \$0.50.

1 crusado novo=about \$0.60.

Coin—Gold pieces of 24 and 12 thousand reis— \$16.80 and \$33.60.
Silver pieces 1, ½, ¼, ½ cruzado.
Exchange on London, 1 milrei for 59 pence.
" on Paris, fr. 6.20 a fr. 6.30 per milrei.

WEIGHT

1 quintal a 4 arrobes a 32 libras a 2 marcas. 1 libra=1 lb. avdp. Eng. Gold and Silver-1 marco=8 oncas=64 onta-

vas=4608 grainos.

1 marca=½ lb =8 8-20 ounces troy.

151 carats of jewels=1 ounce English troy.

MEASURE.

The pe=12 ¾ inches Eng.
The vara=43 4-5 inches Eng.
The covado=26 7-10 inches Eng.
The passo geometrico=1½ vara. I mile=4 miles Eng.
Corn is sold by the mayo a 15 fanegas a 4 alqueiras a 4 quartos a 8 selamis.

1 moyo=23 bushels Eng.
1 tanega=11% gallons Eng.

Wine and Oil.—1 tonelada a 2 pipas or botas -52 almudas=104 alquires or potes & 624 canadas. I almude of Lisbon=3 galls. 5 pints Eng. I "Opto=5 galls. 5 pints Eng. 1 canada=13 I-16 pints Eng.

PRUSSIA.

(Principal Commercial City, BERLIN.) MONEY

				***		-					
thal.	sg.	. pi	f.		£	s. d	l.	\$	c. :	m.	
6	20	0	•					=4			
0	9	9						-0			
	0							==0			
				rederi							
				thaler							
0	I	0	silver	grosch	en=o	0	114	=0	02	5	5-24
	th:	ale	r=30 s	ilver g	rosche	en a	12	pfen	nin	g.	

Coins—Friedrichs d'or=16s. 6d. English=\$3.06 Double do. 33s. =\$7.92. Half do. 8s. 3d. =1.08. In silver pieces of 2, 1, ½, ½, 1-6, 1-12 thaler. Do.

of 2, 1, ½ groschen.

Bank notes of 1, 5, 50, 100, 500 thaler freely taken in the whole of Germany for their nominal value.

Wool is sold by the stein of 22 pounds—22%

pounds avoirdupois.

Exchange on London, 6 thalers 25 gr., more or less for £1 sterling. Do. Paris, fr. 3.75, more or

WEIGHT.

1 pound=467 7-10 grammes French=1 1-32 pound avoirdupois.

less, per thaler.

avoirdupois.

1 cwt.=1:10 pounds Pr.=113 7-16 lbs, avoirdupois.

1 last (shipping) is 4000 pounds.

Gold and silver are sold by the mark=½ pound

7 02. 10½ dwts. troy English.

The mark is=288 grains.

For assay of silver the mark is divided into 16

loth a 18 grs.; and of gold into 24 carats a 12 grs.

1 carat of jewels is=9-160 quent=1 dwt. 7 5-7

orains troy. grains troy.

MEASURE.

The foot=121/2 inches English. 1 ruthe=12 feet=144 zoll=1728 linien. 1 ell=2,½ zoll=26¼ inches English, 1 faden=6 feet. 1 mile=4 2-5 miles Eng. For Corn.=1 scheffel=1½ bushel. 1 scheffel=16 metz; 24 scheffel=1 wispel.

ROME.

(Capital of the PAPAL STATES.) MONEY.

Laol	l.baj.	£	s.	d	\$	c.	m.	
46	0	= 1	O	0=	4	84	0	
2	5	=0	1	0=	ò	24	2	
0	2	= 0	0	I =	0	02	0	2-12
100	ogld.10 scudi piece							
.10	o silver scudo	= 0	4	2 =	I	00	S	4-12
1	0	= 0	o	5 =	0	10	0	10-12
1 paoli is equal to 10 bajochi.								

RUSSIA.

(Principal Commercial City, St. Petersburg.)

MONEY.

roubl.	kop.	£	s.	d.	\$	c.	m.
6	33			0=			
0	32	=0	1	0 ==	0	24	2
	25/8	==0	0	1 =	0	02	2 2-12
5	15 gold half imper.	=0	16	3 =	3	93	2 6-13
3	o ducat	=0	9	2 ==	2	21	8 4-12
1	o silver rouble	=0	3	2 =	0	76	6 4-12
	1 rouble is equal to 1	00 k	οῦε	ks.		•	•
COIN-	- Gold imperials of I	o an	ď5	roub	les	s (s	ilver)

Silver, rouble, and pieces of 75, 50, 40, 30, &c., to 5 kopeks silver.

Bank notes from 1 to 1000 roubles silver.

Exchange on London, from 30d. to 42d. for 1

rouble silver. Exchange on Paris, from fr. 4.10 to fr. 4.20 per rouble silver.

WEIGHT AND MEASURE.

RUSSIAN.	ENGLISH.
ı arsheen*	== 28 in.
ı sashen†	== 7 ft.
100 feet	= 114½ feet.
ı werst	== 5 lur. 12 poles.
ı lb.	= 6318.5 7 rs.
100 lbs.	= 90.26 lb., avdp.
_ r pood	= 36 lbs. 1 oz. 11 drs.
1 chetwert	= 5.952 Winc. bush.
100 do.	= 74.4 quanters.
1 wedro	= 3¼ wine gallons.

More particularly

WEIGHT.

1 pound (funt)=14½ oz. avdp.
1 pood=40 lb.=36¼ lbs. avdp.
1 bercowitz=10 poods=362½ lbs. avdp. bruttolast=6 chetwerts. (The funt is=95 solotnick. 1 sol.=96 doll.)

MEASURE.

I foot = I foot Eng.
I arsheen = 28 in, Eng.
I sashen = 3 arsheens.
I sashen=3 arsheens=7 feet=48 we.schecks=84 inches=1008 lines.

I werst=500 sashen=5% mile Eng.

CORN, &c.—1 chewert—1 pajok.
8 tschetwerick—22 tschewerks—64 garner.
1 chetwert—5 bushels 6 gallons 2 pints Eng.
1 tschetwerick—5 7-9 gallons Eng.
1 kuhl or sark—10 tschetwericki.
1 wedro—23 galls. Eng.
1 fass—40 wedroja.

SARDINIA.

(Principal Commercial Curin.) Cities, GENOA and

MONEY.

The lira nuova = I franc a 100 centesimi - 4d.

English—\$0.18%.
COIN—Gold: Pieces a 20, 40, 80 and 100 lire nuove or \$3,75, \$750, \$15, and \$18.75. Silver: scudi d'argento a 5 lire nuove. Pieces of 2 and 1 lire and 50 and 25 centesimi.

Bank notes of 5, 10 and 20 scudi.

Exchange on London, 25 50 lire, more or less,

for £1 sterling. Exchange on Paris, 21 lire per fr. 20.

WEIGHT

IN GENOA. 1 peso grosso=12 1-6 oz. avdp.
1 peso sottile=1 lb. 18 grains troy.
IN TURIN. 1 libbra=13 oz. avdp.
The Customs use the French kilogramme. Gold and silver weight is the marco=8 uncie a 24 denari a 24 grani. 1 marco=8 oz. troy.

MEASURE.

IN GENOA. 1 palmo=9 % inches Eng.

For Corn—1 mina=3 bush. 2½ galls Eng.
1 mina=8 quarti—96 gombette.

For Wine—1 barile=16% galls. Eng.
1 mezzarola=2 barili=100 pinte. For Oil—i barile=14 ½ galls. Eng.
IN TURIN. 1 piede liprando=1 ft. 8½ in. Eng.
1 piede manelle=12½ in. Eng.
1 raso (ell)=23½ in. Eng.
For Corn—i sacco—5 emine a 8 copi a 24 succession.

chiari.

I saeco=25½ galls. Eng.
For WINE—I brenta=104-5 galls.
1 carro=10 brenta a 36 pinte a 2 boccali.

† 1 sashen=3 arsheens.

^{* 1} arsheen=28 inches Eng.

SAXONY.

(Principal Commercial Cities DRESDEN and LEIPSIC.)

MONEY.

ra.	gn	pı	•				x	S.	a.	Φ	C.	111	
6	15	0				2000	1	0	0	-4	84	0	
0	9	9				==	0	1	0	=0	24	2	
	0												2-12
5	12	%0	or	Augus	st d'or	=	0	16	2	==3	91	2	4-12
1	10	0	or	specie	thale	-	0	3	11	=-0	91	7	10.12
1	0	0	cu	rrency									
0	I	0				_	0	0	13	á ==0	02	5	5-24

1 thaler a 30 groschen a 10 pfenninge. 1 thaler=2s. 11d. Eng.=\$0.70.5 10-12

-August d'or=16s. Eng=\$3.87.2. Silver pieces of 2, 1, 1/3, 1-6 and 1-12 thaler.

Paper money is issued by the Government in notes

of 10, 5 and 1 thaler.
By the Bank of Leipsic, in notes of 20, 100, 200, 500 and 1000 thalers.

Also I thaler notes by the Leipsic Dresden Railway Company.

Exchange on London, 6 thaler 25 groschen, more or less, per £1.

Exchange on Paris, fr. 3.75 per thaler.

WEIGHT.

1 lb.=1 lb. 1 1 oz avdp. Eng. 1 cwt.=100 lbs.=1000 millas.

For the retail trade the lb. is divided into 32 loths, a 4 quents.

MEASURE.

1 foot=11% inches Eng. 1 ell=3-5 French metre=24 in. Eng.

For Corn-1 schaffel=100 litres French=22 galls, nearly.

12 schaffels=1 malter; 2 malters=1 wispel.
1 wispel=66 bushels Eng.

For Liquids-1 oxhooft=11/2 ohin=3 eimer= 210 kanns.

1 fuder=4 oxhoofts.
1 kanne=1 litre=134 pints Eng.

SMYRNA AND THE LEVANT

MONEY.

Like Constantinople. In the Levant are likewise used to a great extent, Spanish dollars and Dutch, Hungarian and Venetian ducats. Likewise German Conventions thaler—\$0.96 to \$1, being subject to variation.

Exchange on London, 105 piasters, more or less, for £1.

Exchange on Paris, fr. 4 75 to tr. 5 per piaster.

WEIGHT.

1 cantarro=7½ battman=22½ chequis=45 okes=
100 rotol: a 180 drachms.

The oka, as a gold and silver weight, has 400 drachms, and is equal to 31/4 lbs. Troy.

1 cantaro = 127 1-2 lbs. Troy. 1 rotolo = 1 lb. 4\frac{1}{3} oz.

Goat's hair is sold by the chequi a 800 drachmas Silk is sold by the teffei a 610 drachmas. Opium is sold by the teffei a 250 drachmas. 1 drachm=49 3-5 grains Troy weight.

MEASURE.

1 pik = 27 in. Eng. CORN-The killow=11 % galls.

SPAIN.

(Principal Commercial City, MADRID.)

MONEY.

dols.rls. £ s. d. \$ c. m. 14 barley o o -- 4 S4 o = 0 24 16 4

I dollar is equal to 20 reals.

They use eight different sorts of money:-

1. Castilian.

2. Mexican 3. Catalonian,

4. Majorcan. 5. Valencian.

6. Arragon.

7. Navarre. 8. The Canarian money.

The Castilian is the chief, and is 1 real de plate antigua=1 15-17 real de velon=16 cuartos=34 maravedis de plata antigua=64 marav. de vellon=640 Castil. dincros.

10% reales de plata antigua=1 piaster. 1.piaster or duro=4s. 4d. Eng.=\$1.04 8 8-12. 1 real de plata=5d. Eng.=\$0.10.0 10-12.

Coin—Gold, 1 quadrupel pistole=8 escudos= \$16 to \$15.60=doblon or onza d'Oro=\$16 subdi-vided into ½, ¼, ¼ and 1-16. Peso duro or dollar need not be described.

Exchange on London, 40d. sterling, more or less, per peso de plata antigua=48d. to 52d. English, per dollar.

Exchange on Paris, fr. 5.10 a fr. 5.30 per peso duro.

WEIGHTS AND MEASURES.

SPANISH. ENGLISH.

21 inch. nearly. 1 cana 58.514 yards. 23.536 Win. qrs. 88.215 lbs. avdp. 100 100 quarteras 100 lbs.

More particularly-

WEIGHT.

1 Castilian marca=S 1-7 oz. avdp. or 7 oz. 3 4-25 dwts. troy, Eng.

1 marca=8 onzas=64 ochaves=4608 granos.

1 quintal macho=6 arrobas=150 libras. 300 marcas=152½ lbs. avdp.

ı quintal=4 arrobas=100 libras=101 3/4 lbs. avdp.

Jewels and pearls are weighed by the Castilian ounce a 140 quilates, a 4 granos.

1 oz.=431 1/2 grains troy.

MEASURE.

1 pie=11 % inches Eng. 1 estado=2 varas=6 pies=5 ft. 6% in, Eng. 1 league=4% miles Eng.

FOR CORN-1 cahir=12 fanegas a 12 celemines or almudos a 4 quartillos.

ı fanega=121/3 galls. Eng.

FOR LIQUIDS-1 cantaro or arroba mayor=8 azumbres=32 quartillos.

arroba mayor=3 galls. 3% pints Eng. arroba menor for oil=2 galls. 5% pints Eng.

moyo=16 cantaros. 1 pipa=27 cantaros.

1 bota=30 cantaros.

SWEDEN.

(Principal Commercial City, STOCKHOLM.)

MONEY.

rd.	sk	iI.							£	s.	d,	\$	c.	m.	
12	0	in	b	anco)			-	1	0	0=	-4	84	0	
	23							=	0	1	0=	-o	24	2	
	23								0	0	I ==	0	02	0	2-12
5	25	or	1	gol	d di	icat		==	0	9	2=	-2	21	8	4-12
2	25	or	ī	spe	cie s	silv	er	=	0	4	4=	- I	04	8	8-12
				0				=	0	1	8=	-0	40	3	4-12
												0=	52	4	4-12
							o 48 s								
1	silv	er s	sp	ccic	s is	equ	al to	96	sk	illi	ings	3.			
т	ribe	sdal	122	cn	cie	2 45	2 clei	11;,	ore		D T O	~			

1 riksdaler specie a 48 skillings=\$1.05.
Payments ane, however, made chiefly in bank notes of 8, 10, 12, 14 and 16 skillings, and 2, 3, 5, 6, 9, up to 50 riksdaler.
Banco=1 riksdaler specie.
Exchange on London, 12 dalers banco for £1 sterg.
Exchange on Paris, fr. 2.10 to fr. 2.15 for 1 riksdal.

WEIGHT.

1 skal pound	== 15 oz. avdp.
1 schip pound	= 400 skal lbs.
LCWI	- tan lbe

I scale of spelter = 165 "

I stone wool 1 stone wool = 32 " 1 mark (for gold) = 6 oz. 16 dwt. troy.

MEASURE.

1 foot=1 foot Eng.
1 faam=3 alnar=6 feet=17 verthum.
1 alnar=2 ft. Eng.

CORN.—1 tonn=4 bush. Eng. 1 tonn=8 quarts=32 kappar=56 kans=448 quar-

WINE .- 2 pipes=1 fuder=4 oxhoofte=12 eimer =720 stop.

SWITZERLAND.

(Principal Commercial Cities, GENEVA, BERN, BASLE.

MONEY. Old System.

fr.t	oatz	. rap.	£	s.	d.	\$	с. г	n,
17	7	5	2002 I	0	0	=4	84 (0
0	8	7	- 0					
0		7						2-12
		o piece of	- 0	4	8	=== I	12 9	9 4-12
1	0	o or 10 batz		I	1,36	=0	27	3-12
0	I	0	== O	0	$1\frac{1}{3}$	==0	02 (5 33- 36
		A franc is e	equal to	10	bat.	zen.		

New System-as in France.

1 franc=10 batzen a 10 rappen or 1 livre a 20 sols a 12 derniers.

a 12 derniers.

1 franc=1 livre=\$0.27.

Coin.—Gold pistoles a 32 francs=\$8 65.

" ½ pistoles a 16 francs=\$4.32½.

" Ducats=\$2.22.

Silver pieces of 40, 20, 10 and 5 batzen.

N. B.—Each Canton has besides these its own

currency

Exchange of Basle on London, 17 francs 5 rappes, more or less, for £1 sterling.
Exchange on Paris, tr. 1.50 per fr. 1, or 50 per cent. premium, more or less, in favor of Basle.

WEIGHT.

1 cwt.=100 lbs.=50 kilogrammes=1101/4 lbs. avdp. Eng. 1 lb. 1% oz. avdp. Eng. 1 lb. 1% oz. avdp. Eng.

MEASURE.

The basis is the Helvetian foot.

1 foot-3-10 French metre=11 17-20 in. Eng.
2 feet=1 ell; 4 feet=1 stab or staff.

16,000 feet=1 hour (mile)=3 Eng. miles.

FOR CORN.—1 malter=10 viertel=100 imir. 1 malter=4 bush. 1 gall. Eng. 1 immir=3½ pints.

FOR WINE.—I ohm=100 mass (or measures).

1 ohm= 33 galls. Eng.
1 maas=3½ pints.

TURKEY.

(Principal Commercial City, Constantinople.)

MONEY.

```
pias. par.
                                                      £ s. d. $ c. m.
  534 0
                                                 = I 0 0 _4 84 0
= 0 I 0 =0 24 2
109
                                                  = 0 0 1 =0 02 0 2-12
           200
TOO
          0
22 o or 1 Spanish dol! = 0 4 2 = 1 00 8 4-12
Plaster a 4 o paras a 3 aspers.
Also piaster (grush) a 100 aspers.
1 piaster = 2½d. English = $0.05.
1 purse silver is 500 piasters.
1 purse gold is 30,000 piasters.
1 puts o0,000 coined aspers.
The government or bank notes bear 8 per cent.
```

interest.

Exchange on London, 104 piasters, more or less, for £1 sterling.

Exchange on Paris, from 400 to 410 piasters for 100 francs.

WEIGHT.

I pound, chequi=11 oz. avoirdupois.

1 oka=2 lbs. 12 oz. avoirdupois.

1 oka=4 chequi=400 drachmas. 1 taffee=610 drachmas.

1 batman=6 okas.

i cantaro=44 a 45 okas. Gold and silver weight like Alexandria.

1 chequi opium=250 drachmas.
1 chequi goat-hair=800 drachmas.

PIECE GOODS .- 1 mazzec=50 pieces.

MEASURE.

The large pik halebi, archim=27 0-10 inches Eng. The small pik andassa=27 1-16 inches English. For Corn,—The killows=7½ gallons English. 1 fortin=4 killows=30 gallons English. 1 killow of rice should weigh 10 okas.

For Liquors.—1 almud—1 2-5 gallon English.
1 almud of oil should weigh 22 5-8 pounds avoirdupois.

TUSCANY.

(Principal Commercial Cities, FLORENCE and LEGHORN.

MONEY.

ı lira Toscana=100 centesimi=7 4-5d. Eng.= \$0.15 3-5. 1 lira Toscana=20 soldi=240 denari.

Testoni

1 lira Toscana—20 25 lire Toscane—21 francs. Coin.—Gold: Rusponi a 3 zecchini Zecchini gigliati - \$6 25

= 2 05 Half 0 96 Silver: Francesconi a Leopoldini— Half " 0 48 Tallari

0 30 Lire a 12 crazie, about Exchange on London, 30 lire, m. or l., per £1. Exchange on Paris, 80 to 85 centimes per lira.

WEIGHTS AND MEASURES.

LEGHORN. ENGLISH. 1 braccio 22 98 inches. 155 bracci 1 sacco = 100 yards. 2.0739 Winchester bush.
I imperial quarter nearly. 4 sacci 100 lbs. = 74 864 lbs. avoirdupois. = 100 lbs. 1 centinajo 3 lbs.

1 rottolo More particularly-

WEIGHT.

1 quintal 100 lbs.—1200 uncie a 24 denari.
1 lb =12 oz. avoirdupois.
1 quintal=74% lbs. avoirdupois.
For GoLD.—1 lb.=10 11-12 oz. troy, and is
divided into 24 carati a 8 ottavi.
For Silver, into 12 uncie a 24 denari.
Jewels are weighed by the caret a 4 grani.

MEASURE.

I braccio = 23 inches, English.

I mile = 1 mile, 48 yards, English.

The braccio used by builders=21 3-5 inches, Eng.

For Corn.—1 sacco—3 staja—6 mines;

100 sacchi=201 bushels.

For Wine.—1 barile=20 faschi=80 mazzette=
160 quartuzzi=10 1-30 galls. Eng.

1 barile of oil=7% galls. Eng.

SHIPPING MEASUREMENT.

For Grain .- 42 cubic feet = 1 ton shipping measur, meut.

1 bushel 60 lbs.

22181/2 cubic inches. ı bushel 8 bushels

= 1 quarter. = 17745 cub. in. or 10.27 feet. 1 quarter

Therefore, I ton will take four quarters and onetenth.

t bushel being equal to 60 lbs, quarter will be equal to 480 lbs., t ton=1968 lbs., or 17 cwt. 2 qrs. 0 lbs. fully.

One ship of 200 tens measurement can therefore earry 820 quarters, but it generally can carry much more.

Miscellaneous Table of Foreign Weights and Measures.

·
Arroba of Buenos Ayres, = 25.36 lbs. U. S.
Amir, or Emir, of Stuttgard, = 78 gallons.
Balsam Copaiva, 8 lbs., = i do.
Butt of Wine, = 130 do.
Canado of Balsam Copaiva, 30 pounds.
Chaldron Coal, British Provinces, - = 36 bushels.
do. do. Cumberland, = 53 do.
Cheki of Opium, from Smyrna = 1% pound.
Coal, railway wagon load, Pictou, = 178 pound.
Honey, 1 gallon, = 12 pounds.
Linseed, one bushel, = 47 do
Mudd, or maud, of Rotterdam, 148 do.
Moye of Salt, Spain, = 70 bushels.
Modius of Salt, from Ivica, Spain, = 40 do.
do. do. Oporto and St. Ubes, = 23 do.
Mass, of Antwerp, ¼ of ohm, = 10 gallons.
Ohm do = 40 do.
Pounds of Austria, 100 lbs. = 123 60-100.
do Antwerp, do. = 103 35-100.
do. Bavaria, do. = 123 .
do. Belgium, do. = 103 35 100.
do. Brussels, do. = 103 35-100.
do. Bremen, do. = 109 So 100.
do. Berlin, do. = 103 11-100.
do. Hamburg, do. = 106 So-100.
do. Malaga, do. = 101 44-100.
do. Netherlands, do. = 108 93-100.
do. Portugal, do. = 101 10-100.
do. Prussia, do. = 103 11-100.
do. Rotterdam, do. = 108 93-100.
do. Spain, do. = 101 44-100.
dr.
Palm of Italy, of marble, do. = 6 inches.
Quintal of France, do. = 220 54-100 lbs.
Skippond of Gottenburg, do. = 300 pounds.
do. Geffe, = 314 1-10 lbs.
Salt, I barrel = 5½ bushels.
Vara, Spanish
Vara of Baracoa, = 20 feet.

RATES OF FOREIGN MONEY OR CURRENCY, FIXED BY LAW.

The following condensed presentation of the United States value of Foreign Currencies, Weights and Measures, is, to a considerable extent, a repetition of what may be found in the foregoing Tables. It is here thus given, first for the greater convenience of this condensed form; and, secondly, as giving the specific values established by law in the United States, while that presented in the foregoing is the one recognized in London, estimated in Sterling Currency, and that reduced to Federal Currency, putting the pound at \$4.4\$. The slight discrepancies between the two are thus accounted for, and the reader will bear in mind that the following are the popular values or rates at which these foreign coins pass in the United States.

The editor acknowledges his essential indebtedness for these to a volume entitled "United States Tariff," etc., published by Messrs, Rich & Loutrel, New York, to whose courtesy we are indebted for the use of these tables. In it may be found a great amount of valuable information to commercial men, respecting the rates of duties on foreign merchandise and other matters. The volume is compiled by E. D. Ogden, Esq., Entry Clerk in the New York Custom House, and is made the text-book in all the Custom Houses throughout the United States and by the Departments at Washington.

	\$ cts.				
Ducat of Naples,	8o	or	100 grani.		
Ducat of Naples, France of France or Belgium, Florin of the Netherlands,	18 6-10	66	100 centimes.		
Florin of the Netherlands	40	46	100 do.		
Florin of the Southern States of Germany, -		"	60 kreutzers	of	4 pfennings.
Florin of Austria and Triacta	40	44		"	
Florin of Austria and Trieste, Florin of Nuremburg and Frankfort,	481/2	66	60 do.	"	4 do.
Florin of Nuremburg and Frankfort,	40		60 do.		4 do.
Florin of Bonemia,	481/2	"	60 do.	"	4 do.
Guilder of Netherlands, etc., same as Florins.					
	16	"	100 centisimi	"	100 millesemi,
Livra of Leghorn,	16	66	20 soldi	"	12 denari.
Lira of Tuscany	16	"	20 do	44	12 do.
Lira of Sardinia	18 6-10	66	20 do. 4 rezli	"	
Lira of the Lombardo and Venetian Kingdom, Livra of Leghorn, Lira of Tuscany, Lira of Sardinia, Livre of Genoa, Milrea of Portugal, Milrea of Madeira, Milrea of Azores, Marc Banco of Hamburg, Ounce of Sicily, Pound sterling of Great Britain, Pound sterling of Jamaica, Pound sterling of Pritish Provinces of Nova Scotie	10 0-10	66	4 16211	"	20 Soldi.
Military C.D.	18 6-10		20 soldi	•••	12 denari.
Milrea of Portugal,	1 12		ooo reas.		
Milrea of Madeira,	I 00		000 do.		
Milrea of Azores,	831/3	"	1000 do.		
Marc Banco of Hamburg.	35	"	16 shillings	66	12 pfennings.
Ounce of Sicily.	2 40	"	30 tari	66	20 grani.
Pound sterling of Great Britain	2 40	44		"	
Pound starting of Great Britain,	4 84		20 shillings		12 pence.
Down I sterling of Jamarca,	4 84				
New Brunswick, Newfoundland and Canada,	4 00	"	20 shillings	66	12 pence.
Pagoda of India,	i 84	66	36 fanams	66	48 jittas.
Real vellon of Spain.	ż	"	34 maravedis.		1-3
Pagoda of India, Real vellon of Spain, Real plate of Spain,	io	66	34 do.		
Real plate of Spain, Rupee Company and British India,	44½	66	16 annas	"	12 pice.
Rix dollar (or thaler) of Prussia and the Northern	4472		10 annas		12 pice.
		44			
States of Germany, Rix dollar (or thaler) of Bremen,	69		30 groschen		12 pfennings.
Rix dollar (or thaler) of Bremen,	78¾	"	72 grotes	"	5 swares.
Rix dollar (or thaler) of Berlin, Saxony and Leipsi	c, 69	66	30 groschen	"	12 pfennings.
Rouble, silver, of Russia,	75	"	100 kopecks.		. 0
Rouble, silver, of Russia, Specie dollar of Denmark,	1 05	"	6 marks	46	16 skillings.
Specie dollar of Norway	1 06	66	6 do.	"	16 do.
Specie dollar of Sweden	1 00				
		"		66	
Tala of China	1 06	"	48 skillings	**	12 'ore.
Tale of China,	1 48	"	48 skillings 10 mace	"	100 candarems.
Tale of China, Banco rix dollar of Sweden and Norway,	1 48 1 48 39¾				
Tale of China, Banco rix dollar of Sweden and Norway, Banco rix dollar of Denmark,	1 48 1 48 39¾ 53	"		"	
Tale of China, Banco rix dollar of Sweden and Norway, Banco rix dollar of Denmark, Crown of Tuscany,	1 48 1 48 39¾ 53 1 05				100 candarems.
Tale of China, Banco rix dollar of Sweden and Norway, Banco rix dollar of Denmark,	1 00 1 48 39¾ 53 1 05	"	io mace	"	100 candarems.
Tale of China, Banco rix dollar of Sweden and Norway, Banco rix dollar of Denmark, Crown of Tuscany, Guracoa guilder, Lephorn dollar or pezzo.	40	"	20 soldi 20 stivers	"	100 candarems. 12 denari. 12 pfennings.
Tale of China, Banco rix dollar of Sweden and Norway, Banco rix dollar of Denmark, Crown of Tuscany, Guracoa guilder, Leghorn dollar or pezzo, Livre of Catalonia	90 76-100	"	20 soldi 20 stivers 20 soldi	"	12 denari. 12 pfennings. 12 denari.
Tale of China, Banco rix dollar of Sweden and Norway, Banco rix dollar of Denmark, Crown of Tuscany, Guracoa guilder, Leghorn dollar or pezzo, Livre of Catalonia,	90 76-100 53½	 	20 soldi 20 stivers 20 soldi 20 sueldos	"	12 denari. 12 pfennings. 12 denari. 12 denari. 12 denari.
Tale of China, Banco rix dollar of Sweden and Norway, Banco rix dollar of Denmark, Crown of Tuscany, Guracoa guilder, Leghorn dollar or pezzo, Livre of Catalonia, Livré of Neufchatel,	90 76-100 53½ 26½	66 66 66 66	20 soldi 20 stivers 20 soldi 20 sueldos 20 sols	"	12 denari. 12 pfennings. 12 denari.
Tale of China, Banco rix dollar of Sweden and Norway, Banco rix dollar of Denmark, Crown of Tuscany, Guracoa guilder, Leghorn dollar or pezzo, Livre of Catalonia, Livré of Neufchatel, Swiss livre,	90 76-100 53½	cc cc cc	20 soldi 20 stivers 20 soldi 20 sueldos 20 sols 100 centimes	"	12 denari. 12 pfennings. 12 denari. 12 denari. 12 denari. 12 dineros.
Tale of China, Banco rix dollar of Sweden and Norway, Banco rix dollar of Denmark, Crown of Tuscany, Guracoa guilder, Leghorn dollar or pezzo, Livre of Catalonia, Livré of Neufchatel, Swiss livre, Scudi of Malta,	90 76-100 53½ 26½	66 66 66 66	20 soldi 20 stivers 20 soldi 20 sueldos 20 sols	"	12 denari. 12 pfennings. 12 denari. 12 denari. 12 denari.
Tale of China, Banco rix dollar of Sweden and Norway, Banco rix dollar of Denmark, Crown of Tuscany, Guracoa guilder, Leghorn dollar or pezzo, Livre of Catalonia, Livré of Neufchatel, Swiss livre, Scudi, Roman,	90 76-100 53½ 26½ 27	66 66 66 66 66 66	20 soldi 20 stivers 20 soldi 20 sueldos 20 sols 100 centimes	44 44 44 44	12 denari. 12 pfennings. 12 denari. 12 denari. 12 denari. 12 dineros.
Tale of China, Banco rix dollar of Sweden and Norway, Banco rix dollar of Denmark, Crown of Tuscany, Guracoa guilder, Leghorn dollar or pezzo, Livre of Catalonia, Livré of Neufchatel, Swiss livre, Scudi of Malta, Scudi, Roman, St. Gall guilder,	90 76-100 53½ 26½ 27 40 99 a 99½	cc cc cc	20 soldi 20 stivers 20 soldi 20 sueldos 20 sols 100 centimes	"	12 denari. 12 pfennings. 12 denari. 12 denari. 12 denari. 20 grani.
Tale of China, Banco rix dollar of Sweden and Norway, Banco rix dollar of Denmark, Crown of Tuscany, Guracoa guilder, Leghorn dollar or pezzo, Livre of Catalonia, Livré of Neufchatel, Swiss livre, Scudi of Malta, Scudi, Roman, St. Gall guilder, Rix dollar of Batavia,	90 76-100 53½ 26½ 27 40 99 a 99½ 40 36-100	66 66 66 66 66 66	20 soldi 20 stivers 20 stivers 20 soldi 20 sueldos 20 sols 100 centimes 12 tair	44 44 44 44	12 denari. 12 pfennings. 12 denari. 12 denari. 12 denari. 12 dineros.
Tale of China, Banco rix dollar of Sweden and Norway, Banco rix dollar of Denmark, Crown of Tuscany, Guracoa guilder, Leghorn dollar or pezzo, Livre of Catalonia, Livré of Neufchatel, Swiss livre, Scudi of Malta, Scudi, Roman, St. Gall guilder, Rix dollar of Batavia, Roman dollar,	90 76-100 53½ 26½ 27 40 99 a 99½ 40 36-100	44 44 44 44 44 44 44 44 44 44 44 44 44	20 soldi 20 stivers 20 soldi 20 sueldos 20 sols 100 centimes 12 tair	44 44 44 44	12 denari. 12 pfennings. 12 denari. 12 denari. 12 denari. 20 grani.
Tale of China, Banco rix dollar of Sweden and Norway, Banco rix dollar of Denmark, Crown of Tuscany, Guracoa guilder, Leghorn dollar or pezzo, Livre of Catalonia, Livre of Neufchatel, Swiss livre, Scudi of Malta, Scudi, Roman, St. Gall guilder, Rix dollar of Balavia, Roman dollar, Bouhle, paper, of Russia	90 76-100 53½ 26½ 27 40 99 a 99½ 40 36-100	66 66 66 66 66 66 66	20 soldi 20 stivers 20 soldi 20 sueldos 20 sols 100 centimes 12 tair 60 kreutzers 48 stivers.	44 44 44 44	12 denari. 12 pfennings. 12 denari. 12 denari. 12 denari. 20 grani.
Leghorn dollar or pezzo, Livre of Catalonia, Livré of Neufchatel, Swiss livre, Scudi of Malta, Scudi, Roman, St. Gall guilder, Rix dollar of Batavia, Roman dollar, Rouble, paper, of Russia.	90 76-100 53½ 26½ 27 40 99 a 99½ 40 36-100 75 1 05	() () () () () () () () () ()	20 soldi 20 stivers 20 soldi 20 sucldos 20 sucldos 20 sols 100 centimes 12 tair 60 kreutzers 48 stivers.	44 44 44 44	12 denari. 12 pfennings. 12 denari. 12 denari. 12 denari. 20 grani.
Leghorn dollar or pezzo, Livre of Catalonia, Livré of Neufchatel, Swiss livre, Scudi of Malta, Scudi, Roman, St. Gall guilder, Rix dollar of Batavia, Roman dollar, Rouble, paper, of Russia.	90 76-100 53½ 26½ 27 40 99 a 99½ 40 36-100 75 1 05	() () () () () () () () () ()	20 soldi 20 stivers 20 soldi 20 sueldos 20 sols 100 centimes 12 tair 60 kreutzers 48 stivers.	44 44 44 44	12 denari. 12 pfennings. 12 denari. 12 denari. 12 denari. 20 grani.
Leghorn dollar or pezzo, Livre of Catalonia, Livrè of Neufchatel, Swiss livre, Scudi of Malta, Scudi, Roman, St. Gall guilder, Rix dollar of Batavia, Roman dollar, Rouble, paper, of Russia, Turkish piastre, Current mark	90 76-100 53½ 26½ 26½ 40 99 a 99½ 40 36-100 75 1 05	() () () () () () () () () ()	20 soldi 20 stivers 20 soldi 20 sucldos 20 sucldos 20 sols 100 centimes 12 tair 60 kreutzers 48 stivers.	44 44 44 44	12 denari. 12 pfennings. 12 denari. 12 denari. 12 denari. 20 grani.
Leghorn dollar or pezzo, Livre of Catalonia, Livrè of Neufchatel, Swiss livre, Scudi of Malta, Scudi, Roman, St. Gall guilder, Rix dollar of Batavia, Roman dollar, Rouble, paper, of Russia, Turkish piastre, Current mark	90 76-100 53½ 26½ 27 40 99 a 99½ 40 36-100 75 1 05	() () () () () () () () () ()	20 soldi 20 stivers 20 soldi 20 sucldos 20 sucldos 20 sols 100 centimes 12 tair 60 kreutzers 48 stivers.	44 44 44 44	12 denari. 12 pfennings. 12 denari. 12 denari. 12 denari. 20 grani.
Leghorn dollar or pezzo, Livre of Catalonia, Livrè of Neufchatel, Swiss livre, Scudi of Malta, Scudi, Roman, St. Gall guilder, Rix dollar of Batavia, Roman dollar, Rouble, paper, of Russia, Turkish piastre, Current mark	90 76-100 53½ 26½ 27 40 99 a 99½ 40 36-100 75 1 05 28 22¾	() () () () () () () () () ()	20 soldi 20 stivers 20 soldi 20 sucldos 20 sucldos 20 sols 100 centimes 12 tair 60 kreutzers 48 stivers.	44 44 44 44	12 denari. 12 pfennings. 12 denari. 12 denari. 12 denari. 20 grani.
Leghorn dollar or pezzo, Livre of Catalonia, Livrè of Neufchatel, Swiss livre, Scudi of Malta, Scudi, Roman, St. Gall guilder, Rix dollar of Batavia, Roman dollar, Rouble, paper, of Russia, Turkish piastre, Current mark	90 76-100 53½ 26½ 26½ 40 99 a 99½ 40 36-100 75 1 05	() () () () () () () () () ()	20 soldi 20 stivers 20 soldi 20 sucldos 20 sucldos 20 sols 100 centimes 12 tair 60 kreutzers 48 stivers.	44 44 44 44	12 denari. 12 pfennings. 12 denari. 12 denari. 12 denari. 20 grani.
Leghorn dollar or pezzo, Livre of Catalonia, Livrè of Neufchatel, Swiss livre, Scudi of Malta, Scudi, Roman, St. Gall guilder, Rix dollar of Batavia, Roman dollar, Roman dollar, Turkish piastre, Current mark,	90 76-100 53 ½ 26 ½ 27 40 99 a 99 ½ 40 36-100 75 1 05 28 22 ¾ 41	() () () () () () () () () ()	20 soldi 20 stivers 20 soldi 20 sucldos 20 sucldos 20 sols 100 centimes 12 tair 60 kreutzers 48 stivers.	44 44 44 44	12 denari. 12 pfennings. 12 denari. 12 denari. 12 denari. 20 grani.

^{*} Varies from 4 roubles 65 copecks to 4 roubles 84 copecks to the dollar.

TABLE OF FOREIGN WEIGHTS AND MEASURES.

Reduced to the Standard of the United States, and as received at the United States

Custom Houses.

		0. 00	
ALEXANDRIA (EGY	PT).	Stone of flax Stone of wool	= 20 lbs.
Cantaro of 100 rottoli farforo of		Stone of wool	= 10 " = 14 "
15 oz. (avoirdupois) =	93½ lbs.	Lispund 100 lbs.	= 14 " = 109.8"
100 rottoli zaydino of 21½ oz. = 100 " zaura of 33 oz. = 100 " mina of 26⅔ oz. =	133½ "		
100 " zaura of 33 oz. =	207 "	CADIZ (Sp.	AIN).
roke too drams of 16 corners	107	Quintal of 4 arrobas	= 100 lbs.
1 oke 400 drams of 16 carets each =	12 "	1 lb., 2 marcs, 16 oz. or 256	
	43 " .	adarms.	
ALICANT (SPAIN)).	100 lbs.	= 101.43 lbs.
Arroba =	27 lbs. 6 oz.	CAIRO (Eg	VPT).
Quintal = :	109½ "	Cantaro, 100 rottoli	= 95 lbs.
AMSTERDAM.		1 rottoli	= 144 drams.
	0 1b-a		= \\ \\ 400 \text{ drams or } \\ 26.70 \text{ lbs}
	108.93 lbs. 85.25 bush.	Occa	= { ' 26 39 lbs.
Ahm of wine =	41.00 gall.	36 occas	= 1 cantaro.
Amsterdam foot =	0.03 foot.	CHINA	
Antwerp foot =	0.94 "	Tale	
Rhinland foot =	1.03 "		$= 1\frac{1}{3} \text{ oz.}$
Amsterdam ell =	2.20 feet.	16 tales=1 catty 100 catties=1 picul	= 1½ lbs.
Ell of the Hague ==	2.28 "	100 carries_1 picar	= 1331/3 "
Ell of Brabant, =	2.28 ··· 2.30 ···	CONSTANTIN	OPLE.
Medden or measure of coal =	2¾ bush.	Quintal	= 100 rottolis.
ANCONA (ITALY)).	do.	= 45 okes.
100 lbs. Roman =	102.75 Ancona.	do.	= 176 cheques.
	73.75 lbs.	do.	= 127 lbs.
		One oke	= \ 2 lbs. 13 oz. 4 drams.
ARRAGON (SPAIN			•
Libras of 100 lbs.	77.01 lbs.	CALCUTT	CA.
Quintal, 4 arrobas of 36 lbs. =	112.00 "	Maund	= 40 scers.
BASSORA (PERSIAN C	(ब.मार्ट	Seer	= 16 chattacks.
· · · · · · · · · · · · · · · · · · ·		English factory maund	= 74 lbs. 10 oz.
Maund attary, 25 vakias tary =	28.05 lbs.	Seer	= 1 lb. 13 oz.
One vakias ==	19 oz.	Chattack	= 1 oz.
BATAVIA (E. INDI	es).	Bengal bezar maund is to per cent. heavier than the fac-	
		tory maund.	
Small " =	4½ peculs.		_ (82 lbs. 2 oz.
ı pecul =	100 catties.	Bezar maund	= 1 2 1-13 drams.
r catty =	16 tales.	Seer	= 2 lbs. 13% drs.
Large bahar	135 lbs. 10 oz.	Chattack	= 2 oz. 5-6 drs.
BERGEN (Norway	r).	DENMAR	K.
Shippond of 20 lisponds =	320 lbs.	100 lbs=1 centner	= 110.28 lbs.
Centner of 61/4 lisponds =	16 "	Barrel or toende of corn,	= 3.95 "
Lispond = Waag, 3 bismar lbs. =	36 "	Viertel of wine, Copenhagen or Rhineland ft.	= 2.04 galls,
1 lb., 2 marcs, 16 oz., 32 loths.	3-	Centner or 100 lbs. Denmark	= 110.28 lbs.
100 Norway lbs. =	110.23 lbs.	Shipfund=20 lispunds	= 320 lbs.
	77.4.76\	ı lispund	— 16 "
CHRISTIANA (Norv		1 bismerpund	<u></u> 12 "
Shippond =	352 lbs.	1 waag=3 bismerpunds	= 36 "
LAURWIG (Norwa	Y).	ENGLAN	D.
·	352 lbs.	Old ale gallon	= 1.22 galls,
	00	Imperial gallon	= 1.20 "
BOMBAY.		Old wine "	= 1.00 "
Candy =	260 lbs.	Quarter of grain, or 8 imperia	al
	28 "	bushels	= 8.25 "
Seer =	11 1-5 oz. 20 maunds.	Imperial corn bushel, or 8 in	= 1.03 "
Candy · =	40 seers.	perial gallons Old Winchester bushel	= 1.03 "
Seer =	30 pice.	Imperial yard	= 36 inches.
	J. 1		_ \ 144-175 of a lb.
BREMEN.		Troy pound	- avoirdupois.
Shipfund =	2½ centners.	Newcastle chaldron	= 36 bush.
Centner =	116 lbs.	Stone	= 16 lbs.
Waag of iron =	120 "	Tun of wine	= 256 imp. galls.

FRANC	E.		PORTU	IGAL.	
Metre	_	3.28 feet.			101.19 lbs.
Decimetre (1-10th metre)	-	3.94 inches.	100 pounds 22 pounds (1 arroba	===	32.00 11
Velt	=	2.00 galls.	1 4 arropas of 22 los.(1 duin	Tall ==	32.00 "
Hectolitre	2003	26.42 " 26.44 "	Alquiere	203	4.75 hush.
Decalitre	-	2.64 "	Alquiere Mojo of grain Last of salt Almude of wine	-	23.03 "
- Kilolitra	2010	2.04 2 11 pints. 35.32 feet. 2 84 bush. 9.08 quarts. 22.05 lbs.	Almude of wine	=	4.37 galls.
Hectolitre		2 S4 hush.	Aimade of wine		4.37 gans.
Decalitre	-	9.08 quarts.	PRUS	SIA.	
Milier .	ame	22.05 lbs.	100 lbs. of 2 Cologne marl	ćS.	
Quintal	_	220.54 " 2.21 " 107.93 "	each		103.11 lbs.
Killogramme	===	2.21	Quintal, of 110 lbs.	100	TT2 42 16
100 pounds	_	107.93 ··· 106.ćo feet.	Sheffel of grain	813	1.50 Dusn.
Tun (of wine)		240.00 galls.	Eimar of wine	_	18.14 galls. 2.19 feet.
Hectolitre			each Quintal, of 110 lbs. Sheffel of grain Eimar of wine Ell of cloth Foot	=	2.19 feet. 1.03 foot.
			ROM	ATC.	ŭ
100 lbs. or 1 cantaro Moggio of grain Barile of wine	=	74.86 lbs. 16.59 bush.	RUM		
Barile of wine		12.04 galls.	Rubbio of grain	-	8.36 bush.
		raind Paris	Rubbio of grain Barile of wine 100 Roman lbs.	===	15.31 galls. 74.77 lbs.
GENOA					74.77 105.
100 lbs. or peso grosso 100 " or peso sottile Mina of grain Mezzarola of wine	-	76.87 lbs.	RUSS		
Mine of cravin	-	08.89 "	100 lbs. of 32 loths each	ame	90.26 lbs.
Mezzarola of wine		3.43 bush.	Chertwert of grain	2782	5.95 bush.
Mezzaiola of wille	_	39.22 gans.	Vedro of wine	nne	3.25 galls.
HAMBUI	₹G.		Moscow foot		3.25 galls. 1.18 foot. 1.10 "
Last of grain	_	89.64 bush.	Pood		36.00 lbs.
.Last of grain Ahm of wine	_	38.25 galls.	Chertwert of grain Vedro of wine Petersburg foot Moscow foot Pood SICI		30.00 100.
Hamburg foot	-	38.25 galls. 0.96 foot.	Cantaro grosso " sottile Ioo pounds Solyna grosso of groin	LY.	
Ell	2000	1.22 "	Cantaro grosso	_	192.50 lbs.
Shipfund, equal to 21/2 cent-			" sottile	-	175 lbs.
ners, or 280 lbs. Hamburg	_	299 IDS.	100 pounds	torio	70
ı centner		8 lispunds, or 112 lbs. Ham- burg.	Salma grossa of grain " generale " of wine	-	9.77 bush. 7.85 "
1 continct		hurg.	" of wine	2002	23.06 galls.
ı lispund	E	14 lbs. Hamb'g			23.00 8.110.
lispund stone of flax stone of wool stone of feathers loo lbs. Hamburg	-	112 lbs. Hamburg. 14 lbs. Hamburg. 20 " " 10 " "	SPA:	IN.	
1 stone of wool		10 " "	Quintal, or 4 arrobas	-	101.44 lbs.
I stone of feathers		10 " "	Quintal, or 4 arrobas Arroba " of wine Fanega of grain	776	101.44 lbs. 25.36 "
100 lbs. Hamburg		106.8 lbs.	of wine	_	4.43 galls.
ITALY.			Fanega of grain	_	1.00 bush.
		x061/ 1ba	ST. GA	ALL:	
100 rottoli of 31 3-7 oz. each 1 cantaro grosso	=	190% 105.	100 heavy lbs.	-	128 lbs.
		190/2	100 heavy lbs.	=	102 "
MADRAS.			SURAT.		
Candy	_	500 lbs.	as Court many la au as De		
	_	20 maunds.	gal factory maunds		I candy.
Maund	-	8 bis.	gal factory maunds 1 candy	=	746 lbs. 10 oz.
Bis	_	8 seers.	CWET	TEST	
MALACCA.			SWEDEN. 100 lbs. or 5 lispunds = 73.76 lbs. Kan of corn = 7.42 bush. Last = 75.00 " Cann of wine = 69.09 galls. Ell of cloth = 1.95 foot. 20 commercial lbs. = 1 lispund. 20 lispunds = 1 skeppund.		
Pecul		ter lbs	Kun of corn	=	73.76 lbs.
		100 catties or	Last	=	7.42 bush. 75.00 "
A pecul	-	135 lbs. 100 catties or 1600 tales.	Cann of wine	=	60.00 galls.
MALTA			Ell of cloth	=	69.09 galls. 1.95 foot. 1 lispund.
			20 commercial lbs.	==	ı lispund.
100 lbs. 1 cantaro	_	174.50 lbs. S.22 bush.	20 lispunds	==	ı skeppund.
Salma of grain Cantaro Rottoli			SMYR	NA.	
Rottoli	5500	100 rottoli. 30 oz.	too lbs (r quintal)		720 48 1bc
i cantaro (mercantile usage)		175 lbs.	Oke		282 16
realitate (mercantine abage)		-13 100.	Quillot of grain	=	1.46 bush.
NAPLE	s.		100 lbs. (1 quintal) Oke Quillot of grain Quillot of wine	=	13.50 galls.
Cantaro grosso = 196.50 lbs.					
" picolo		106.00 "	roo noundo	J 1 12.	6 - 11 -
Carro of grain	_	52.24 bush.	Staio of grain	=	123 60 lbs.
Cantaro grosso " picolo Carro of grain " wine	-	264.00 galls.	Orna or eimer of wine	=	2.34 bush.
			TRIES 100 pounds Stajo of grain Orna or eimer of wine Ell for woolens Ell for silk	=	14.94 galls. 2.22 feet.
NETHERLA			Ell for silk	=	2.10 "
Ell Marilla accord	10.4	3.28 feet. 284.00 bush.	VENI		
Mudde of Zak	-	284.00 bush.			
Kan litre	=	26.42 galls:	100 lbs. peso grosso	=	66.04 "
Pond killogramme	200	2.11 pints. 2.21 lbs.	Moggio of grain	=	0.04 bush.
Mudde of Zak Wat hectolitre Kan litre Pond killogramme 100 pounds	_	108.93 "	100 lbs. peso grosso 100 " " sottile Moggio of grain Anifora of wine	=	137.00 galls.

